

TBM 900

PILOT'S INFORMATION MANUAL

P/N DMHPIPYEEN - Edition 1 - Revision 5

▲ CAUTION ▲

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The list of effective pages in this manual corresponds to that of the basic Pilot's Operating Handbook.



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Section 1

General

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1.1 - General

This POH contains 9 sections and includes the material required by FAR Part 23 to be furnished to the pilot for operation of the TBM airplane. It also contains supplemental data supplied by the manufacturer, in accordance with GAMA standard.

Section 1 provides basic data and information of general interest. It also contains definitions or explanations of abbreviations and terminology commonly used.

Whenever this POH refers to the GARMIN integrated Flight Deck Pilot's Guide, it states the one described in section 2.1.

Whenever this POH refers to the ESI-2000 Pilot's Guide, it states the one described in section 2.1.

The general information for complex optional systems are given in section 9, Supplements of the POH.

Part 135 operations

For 14 CFR 135 operations, TBM airplane alternative source of electric power is able to supply 150 percent of the electrical loads of all required instruments and equipment for safe emergency operation of the aircraft for at least 1 hour.

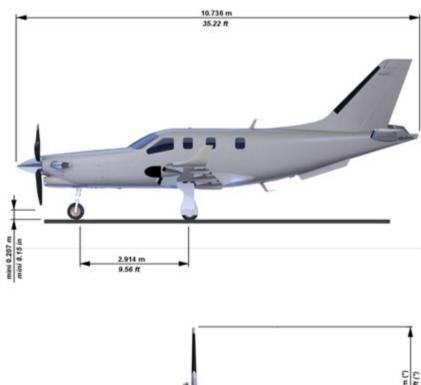
Electrical load shedding procedure provided in section 3 of this POH must be followed in order to meet the requirements of that paragraph under 14 CFR 135.163(f)(2).



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1.2 - Three view drawing





^{*} Airplane on level field with fully extended FWD shock-absorber

Figure 1.2.1 (1/2) - Three view drawing



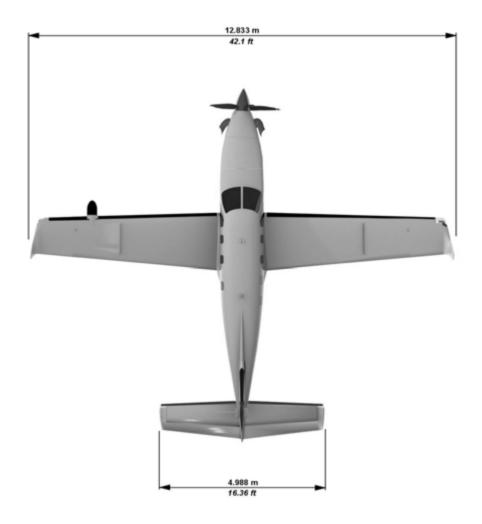


Figure 1.2.1 (2/2) - Three view drawing



1.3 - Descriptive data

Engine

Number of engines: 1

Engine manufacturer: PRATT & WHITNEY CANADA

Engine model number: PT6A - 66D

Engine type: Free turbine, reverse flow and 2 turbine sections

Compressor type: 4 axial stages, 1 centrifugal stage

Combustion chamber type: annular

Turbine type: 1 gas generator turbine stage, 2 power turbines stages

Horsepower rating and propeller speed: 850 SHP at 2000 RPM

Propeller

Number of propellers: 1

Propeller manufacturer: HARTZELL

Propeller model number: HC-E5N-3C / NC8834K

Number of blades : 5

Propeller diameter:

Minimum: 90 in (2.286 m) Maximum: 91 in (2.311 m)

Propeller type: Adjustable constant speed, with feathering and hydraulic control

reverse

Propeller blade setting at station 30 in :

Low pitch : 19.5° Feathering : 85°

Maximum reverse: -9°

Propeller governor: 8210.007 WOODWARD



Fuel

Total capacity: 301 USG (1140 litres)

Total capacity each tank: 150.5 USG (570 litres)

Total usable: 292 USG (1106 litres)

▲ CAUTION ▲

The fuel used must contain an anti-ice additive, in accordance with specification MIL-I-27686 or MIL-I-85470. Additive concentrations (EGME or DIEGME) shall be comprised between a minimum of 0.06 % and a maximum of 0.15 % by volume. Refer to section 8 Handling, servicing and maintenance for additional information.

▲ CAUTION ▲

The use of aviation gasoline (AVGAS) must be restricted to emergency purposes only. AVGAS shall not be used for more than 150 cumulative hours during any period between engine overhaul periods.



• NOTE •

Use of AVGAS to be recorded in engine module logbook.

•

US specification (US)	French specification (FR)	English specification (UK)	NATO code
ASTM-D1655 JET A ASTM-D1655 JET A1 ASTM-D1655 JET B	AIR 3405C Grade F35	DERD 2494 Issue 9	F35 without additive
MIL-DTL-5624 Grade JP-4	AIR 3407B	DERD 2454 Issue 4 Amdt 1	F40 with additive
MIL-DTL-5624 Grade JP-5	AIR 3404C Grade F44	DERD 2452 Issue 2 Amdt 1	F44 with additive when utilization
MIL-DTL-83133 Grade JP-8	AIR 3405C Grade F34	DERD 2453 Issue 4 Amdt 1	F34 with additive S748
	AIR 3404C Grade F43	DERD 2498 Issue 7	F43 without additive

Figure 1.3.1 - Recommended fuel types
Reference: Service Bulletin P & W C. No. 14004



Engine oil

System total capacity: 12.7 Quarts (12 litres) (oil cooler included)

Usable capacity: 6 Quarts (5.7 litres)

Maximum oil consumption in 10 hour period: 0.14 qt/hr (0.13 l/hr)

[0.3 lb/hr (0.136 cc/hr)]

Specification

Nominal viscosity	Specification	NATO code	
5cSt	MIL-PRF-23699G	O-156 (STD)	
	WIL-PRF-23099G	O-154 (HTS)	

Figure 1.3.2 - Recommended engine oil types

Reference: Service Bulletin P & W C. No. 14001 at the latest revision

Maximum certificated weights

Ramp: 7430 lbs (3370 kg)

Takeoff: 7394 lbs (3354 kg)

Landing: 7024 lbs (3186 kg)

Baggage weight

- refer to section 2, paragraph 2.5 for weight and C.G. limits

refer to section 6 for cargo loading instructions

Standard airplane weights

Standard empty weight: 4583 lbs (2079 kg)

Maximum useful load: 2811 lbs (1275 kg)



Cabin and entry dimensions

Maximum cabin width: 3 ft 11.64 in (1.21 m)

Maximum cabin length: 13 ft 3.45 in (4.05 m)

Maximum cabin height: 4 ft (1.22 m)

Number of cabin entries: 1 (standard) + 1 pilot door (if installed)

Entry width (standard): 3 ft 6.52 in (1.08 m)

Entry height (standard): 3 ft 10.85 in (1.19 m)

Pilot entry mean width: 2 ft 3.6 in (0.70 m)

Pilot entry mean height: 3 ft 2.16 in (0.97 m)

Specific loadings

Wing loading: 38.16 lbs / sq.ft (186.3 kg / m²)
Power loading: 8.7 lbs / SHP (3.95 kg / SHP)



1.4 - Abbreviations and terminology

Meteorological terminology

ISA : International standard atmosphere

OAT : Outside air temperature
SAT : Static air temperature

QFE : Atmospheric pressure at the airport reference point.

QNH : Atmospheric pressure at sea level, at airplane position.

NOTE •

On the ground, the altimeter will indicate zero if it is set to QFE. It will indicate airport altitude if it is set to QNH.

•

Standard Temperature :

Is 15°C (59°F) at sea level pressure altitude and decreases by 2°C (3.6°F) for each 1000 ft of altitude.

Pressure altitude:

Is the altitude read from an altimeter when the altimeter's barometric scale has been set to 29.92 inches of mercury (1013.2 hPa).

General airspeed terminology and symbols

KCAS: Knots Calibrated Airspeed is the indicated airspeed expressed in

knots corrected for position and instrument error. Knots calibrated airspeed is equal to KTAS in standard atmosphere at sea level.

KIAS : Knots Indicated Airspeed is the speed shown on the airspeed

indicator and expressed in knots.

KTAS : Knots True Airspeed is the airspeed expressed in knots relative to

undisturbed air which is KCAS corrected for altitude and

temperature.

V_A : Maneuvering Speed is the maximum speed at which full or abrupt

control movements may be used.

V_{FE} : Maximum Flap Extended Speed is the highest speed permissible

with wing flaps in a prescribed extended position.

VLE : Maximum Landing Gear Extended Speed is the maximum speed at

which an airplane can be safely flown with the landing gear

extended.



 V_{LO} : Maximum Landing Gear Operating Speed is the maximum speed at

which the landing gear can be safely extended or retracted.

V_{MO} : Maximum Operating Speed is the speed limit that may not be

deliberately exceeded in normal flight operations.

V_R : Rotation Speed is the speed at which rotation is initiated during

takeoff to achieve takeoff safety speed at screen height.

V_{SO} : Stalling Speed or the minimum steady flight speed at which the

airplane is controllable in the landing configuration.

V_{S1} : Stalling Speed or the minimum steady flight speed obtained in a

specific configuration.

V_x: Best Angle of Climb Speed is the airspeed which delivers the

greatest gain of altitude in the shortest possible horizontal distance.

V_Y: Best Rate of Climb Speed is the airspeed which delivers the

greatest gain in altitude in the shortest possible time.

Power terminology

Recovery altitude:

Maximum altitude at which it is possible, in standard temperature, to maintain a specified power.

Overheated start:

Engine start or attempt to start which causes the interturbine temperature to be higher than the maximum value permissible during start.

Flame out: Involuntary loss of the combustion chamber flame during operation.

GPU: Ground power unit.

Feathering: Action which reduces the drag of a propeller by positioning blades at

the pitch angle allowing minimal drag.

Maximum Cruise Power:

Power developed corresponding to outside flight level and

temperature conditions - refer to chapter 5 Performance.

Ng : Gas generator RPM.

Np : Propeller rotation speed.

Reverse: Drag produced when the propeller blade setting is negative.

RPM: Revolutions per minute.

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SHP Shaft Horsepower.

TRO Torque.

Airplane performance and flight planning terminology

Climb gradient:

Is the ratio of the change in height during a portion of climb, to the

horizontal distance traversed in the same time interval.

Demonstrated crosswind velocity:

Is the velocity of the crosswind component for which adequate control of the airplane during takeoff and landing was actually demonstrated during certification tests. The value shown is not

considered to be limiting.

g Is acceleration due to gravity.

Usable fuel: Total fuel which can be effectively consumed by the engine.

Weight and balance terminology

Reference datum:

Datum perpendicular to the longitudinal airplane centerline from

which all distances are measured for balance purpose.

Arm : Is the distance from the reference datum to the center of gravity

(C.G.) of an item.

Moment Is the product of the weight of an item multiplied by its arm.

Center of gravity (C.G.):

Airplane balance point. Its distance from the reference datum is found by dividing the total moment by the total weight of the airplane.

C.G. limits : Center of Gravity Limits are the extreme center of gravity locations

within which the airplane must be operated at a given weight.

Standard empty weight:

Weight of a standard airplane including unusable fuel and full

operating fluids (oil and hydraulic fluids).

Basic empty weight:

Standard empty weight plus optional equipment.

Useful load : Is the difference between maximum ramp weight and the basic

empty weight.



Maximum ramp weight:

Is the maximum weight approved for ground maneuver. It includes $% \left(x\right) =\left(x\right) +\left(x\right) +\left($

the weight of start, taxi and run up fuel.

Maximum takeoff weight:

Is the maximum weight approved at the beginning of the takeoff run.

Maximum landing weight:

Is the maximum weight approved for landing touchdown.

General abbreviations

A : Ampere or Amber

ADC : Air Data Computer

AGL : Above ground level

ALT. SEL. : Altitude selector

ALTI : Altimeter

AMP : Ampere

AP : Autopilot

AUTO SEL : Automatic selector

AUX BP : Auxiliary boost pump

BAT : Battery

BAT OVERHEAT: Battery overheat, only with Cadmium-Nickel battery

BRT : Brightness

CAS : Crew Alerting System

°C : Celsius degree

CONT. : Control

DIEGME : Diethylene glycol monomethyl ether

DISC : Disconnect

DN : Down

ECS : Environmental control system

EDM : Emergency Descent Mode

EGME : Ethylene glycol monomethyl ether

EIS : Engine Indication System

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Page 1.4.5



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EMER : Emergency

ENCOD. ALTI: Encoding altimeter

ESHP : Estimated shaft horsepower

ESS. BUS TIE : Essential BUS tie

EXT. LIGHTS: Exterior lightings

°F : Fahrenheit degree

FCU : Fuel control unit

FL : Flight level

FOB : Fuel On Board

FPL : Flight Plan

ft : Feet

ft/min : Feet per minute

G : Green

■ GIFD : Garmin Integrated Flight Deck

HI : High

HP : High pressure

hPa : Hectopascal

hr : Hour

HTR : Heater

IGNIT : Ignition

in : Inch / inches

INERT SEP : Inertial separator

INDIC : Indicator

in.Hg : Inch of mercury

INT. LIGHTS : Interior lightings

INSTR. : Instrument

: Interturbine temperature

kg : Kilogram

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kt : Knot (1 nautical mile/hr - 1852 m/hr)

kW : Kilowatt : Litre

L or L.H. : Left

I/h : Litre / hour lb or lbs : Pound(s)

L/D Lift-to-drag

LDG : Landing

LDG GR : Landing gear

LDR : Lightweight Data Recorder

LFE : Landing Field Elevation

LRCR Long Range Cruise

LO : Low

LP : Low pressure

LRN Long range navigation

LTS TEST Lightings test

Metre m

m.a.c. or MAC : Mean aerodynamic chord

MAIN GEN : Main generation

MAN : Manual

MAN OVRD : Manual override

MAX RPM : Maximum revolutions per minute

MDA : Minimum Descent Altitude

MFD Multi-function Display

MIN Minimum min : Minute : Millimetre mm

MLW : Maximum Landing Weight

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MRW : Maximum Ramp Weight

msg : Message

MTOW : Maximum Takeoff Weight

MXCR : Maximum Cruise

MZFW : Maximum Zero Fuel Weight

NM : Nautical mile

NOCR : Normal cruise (recommended)

NORM : Normal

PFD : Primary Flight Display

PHF : Plan Horizontal Fixe (Horizontal stabilizer)

PRESS : Pressure
PROP : Propeller

psi : Pounds per square inch

PSIG: Pounds per Square Inch Gage

qt : Quart (1/4 USG)

QTY : Quantity

R or R.H. : Right

RUD : Rudder

s or sec : Second

SEL : Selector

SIG : Signalization

SL : Sea level

S/N : Serial number

SPKR : Speaker

ST - BY : Stand-by

STALL HTR : Stall heater

Std : Standard

T° : Temperature



TEMP : Temperature

TO : Takeoff

TURN COORD : Turn coordinator

USG : Gallon U.S

V : Volt or Voltage

WARN : Warning

W/S: Windshield

Radio-navigation abbreviations

ADF : Automatic Direction Finder System

ADI : Attitude Director Indicator

AFCS : Automated Flight Control System

AHRS : Attitude and Heading Reference System

■ AIRAC : Aeronautical Information Regulation and Control

ATC : Air Traffic Control

B RNAV : Basic aRea NAVigation

CDI : Course Deviation Indicator

COM : Communications Transceivers

DME : Distance Measuring Equipment

ELT : Emergency Locator Transmitter

ESI : Electronic Standby Instrument

■ FDE : Fault Detection and Exclusion

FMS : Flight Management System

■ GNSS : Global Navigation Satellite System

GPS : Global Positioning System

HF: High Frequency

IFR : Instrument Flight Rules

ILS : Instrument Landing System

IMC : Instrument Meteorological Conditions

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L NAV : Lateral NAVigation

LPV : Localizer Precision Vertical

MKR : Marker Radio Beacon

NAV : Navigation Indicators or Receivers

P RNAV : Precision aRea NAVigation

RAIM : Receiver Autonomous Integrity and Monitoring

RF Leg : Radius to Fix Leg
R NAV : Area NAVigation

RNP : Required Navigation Performance

SBAS : Satellite Based Augmentation System

STAR : Standard Terminal Arrival Route

TAS : Traffic Advisory System

TAWS : Terrain Awareness Warning System

VFR : Visual Flight Rules

VHF : Very High Frequency

VMC : Visual Meteorological Conditions

V NAV : Vertical NAVigation

VOR : VHF Omnidirectional Range

VOR / LOC : VHF Omnidirectional Range LOCalizer

WAAS : Wide Area Augmentation System

WFDE : WAAS Fault Detection and Exclusion

WGS : World Geodetic System

WXR : Weather surveillance radar

XPDR : Transponder



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1.5 - Conversion factors

Imperial and U.S units to metric units		Metric units to Imperial and U.S units			
Multiply	Ву	To obtain	Multiply	Ву	To obtain
feet	0.3048	metre	metre	3.2808	feet
inch	25.4	mm	mm	0.03937	Inch
Imp.Gal	4.546	litre	litre	0.220	Imp.Gal
USG	3.785	litre	litre	0.264	USG
lb	0.45359	kg	kg	2.2046	lb

Figure 1.5.1 - Imperial and U.S units to metric units



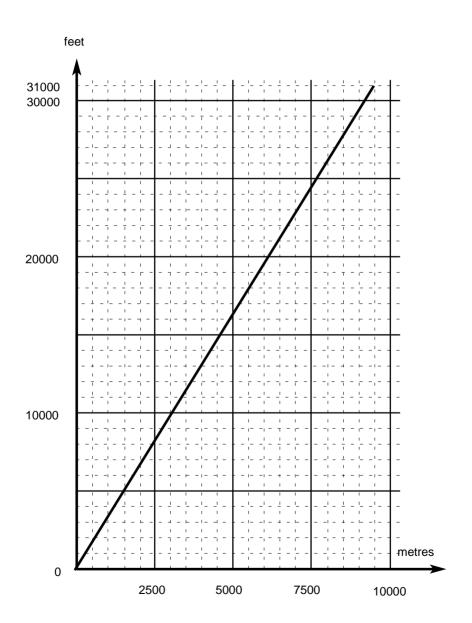


Figure 1.5.2 - Feet versus metres

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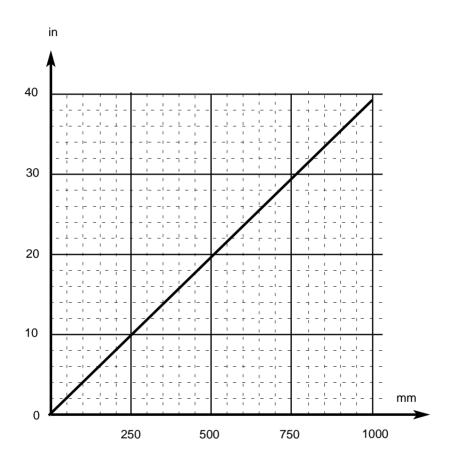


Figure 1.5.3 - Inches versus millimetres



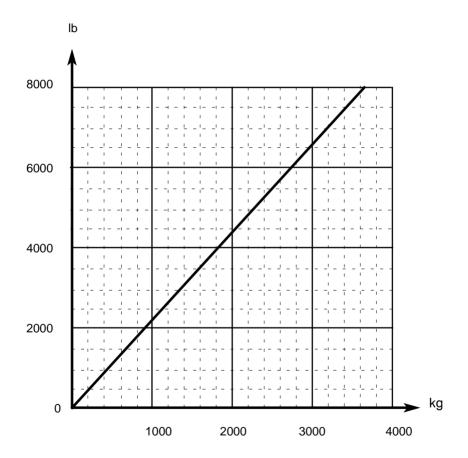


Figure 1.5.4 - Pounds versus kilograms

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1.6 - Pressure and standard atmosphere

Standard atmosphere

Pressure altitude (ft)	Pressure (hPa)		°C		°F
0	1013.2	+	15.0	+	59.0
2000	942.1	+	11.0	+	51.8
4000	875.0	+	7.0	+	44.6
6000	811.9	+	3.1	+	37.6
8000	752.6	-	0.8	+	30.5
10000	696.8	-	4.8	+	23.4
12000	644.3	-	8.7	+	16.2
14000	595.2	-	12.7	+	9.2
16000	549.1	-	16.6	+	2.2
18000	505.9	-	20.6	-	5.0
20000	465.6	-	24.6	-	12.4
22000	427.8	-	28.5	-	19.3
24000	392.6	-	32.5	-	26.5
26000	359.8	-	36.5	-	33.6
28000	329.3	-	40.4	-	40.7
30000	300.8	-	44.4	-	47.8
31000	287.4	-	46.4	-	51.6

Figure 1.6.1 - Standard atmosphere



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Pressure conversion table

• NOTE •

The standard pressure of 1013.2 hPa is equal to 29.92 inches of mercury.

•

950	951	952	953	954	955	956	957	958	959
28.05	28.08	28.11	28.14	28.17	28.20	28.23	28.26	28.29	28.32
960	961	962	963	964	965	966	967	968	969
28.35	28.38	28.41	28.44	28.47	28.50	28.53	28.56	28.58	28.61
970	971	972	973	974	975	976	977	978	979
28.64	28.67	28.70	28.73	28.76	28.79	28.82	28.85	28.88	28.91
980	981	982	983	984	985	986	987	988	989
28.94	28.97	29.00	29.03	29.06	29.09	29.12	29.15	29.18	29.20
990	991	992	993	994	995	996	997	998	999
29.23	29.26	29.29	29.32	29.35	29.38	29.41	29.44	29.47	29.50
1000	1001	1002	1003	1004	1005	1006	1007	1008	1009
29.53	29.56	29.59	29.62	29.65	29.68	29.71	29.74	29.77	29.80
1010	1011	1012	1013	1014	1015	1016	1017	1018	1019
29.83	29.85	29.88	29.91	29.94	29.97	30.00	30.03	30.06	30.09
1020	1021	1022	1023	1024	1025	1026	1027	1028	1029
30.12	30.15	30.18	30.21	30.24	30.27	30.30	30.33	30.36	30.39
1030	1031	1032	1033	1034	1035	1036	1037	1038	1039
30.42	30.45	30.47	30.50	30.53	30.56	30.59	30.62	30.65	30.68
1040	1041	1042	1043	1044	1045	1046	1047	1048	1049
30.71	30.74	30.77	30.80	30.83	30.86	30.89	30.92	30.95	30.98

Figure 1.6.2 - Pressure conversion table





Section 2

Limitations

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2.1 - General

TBM 900 is the trade name of the TBM 700 N version airplane (TBM 700 type), which is certified in the normal category.

This airplane must be flown in compliance with the limits specified by placards or markings and with those given in this section and throughout the POH.

The GARMIN G1000 Integrated Flight Deck Pilot's Guide, No. 190-00709-05, or any later version as applicable, must be readily available to the pilot and permanently kept in the airplane with the POH.

The Pilot's Guide for the Electronic Standby Indicator Model ESI-2000 P/N 0040-32500-01 Rev. E or any later version as applicable, must be permanently kept in the airplane with the POH.

Departure into IMC is not authorized if the ESI-2000 battery symbol is present with an amber battery symbol (less than 1 hour remaining), or an amber or red X over the battery symbol or a CAL DUE message by the battery symbol.

This section of the airplane POH presents the various operating limitations, the significance of such limitations, instrument markings, color coding, and basic placards necessary for the safe operation of the airplane, its powerplant and installed equipment.

The limitations included in this section have been approved by the Federal Aviation Administration in accordance with 14 CFR section 21.29.

The limitations for some optional systems are given in section 9, Supplements of the POH.

TBM 700 airplane is certified under EASA.A.010 and FAA N° A60EU Type Certificates.



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2.2 - Airspeed limitations

Airspeed limitations and their operational significance are shown in figure 2.2.1.

	Speed	KCAS	KIAS	Remarks
V _{MO}	Maximum operating speed	271	266	Do not intentionally exceed this speed in normal flight category
V _A	Maneuvering speed	160	158	Do not make abrupt or full control movements above this speed
V _{FE}	Maximum flaps extended speed: landing configuration takeoff configuration	120 180	122 178	Do not exceed these speeds depending on flaps position
V _{LO}	Maximum landing gear operating speed : extension retraction emergency extension	180 151 151	178 150 150	Do not extend or retract landing gear above this speed
V _{LE}	Maximum landing gear extended speed	180	178	Do not exceed this speed with landing gear extended

Figure 2.2.1 - Airspeed limitations



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2.3 - Powerplant limitations

Engine

Number of engines: 1

Engine manufacturer: PRATT & WHITNEY CANADA

Engine model number: PT6A - 66D

Maximum power:

100 % at Np = 2000 RPM

Ng limitation:

104.1%

Np limitation:

2000 RPM ± 40 RPM

ITT limitations:

- Takeoff: 850°C
- Maximum climb/cruise: 840°C

- During start : < 840°C, no duration limitation

< 870°C for 20 seconds max. < 1000°C for 5 seconds max.

▲ CAUTION ▲

When normally operating, refer to chapter 5.8 Engine operation tables.



Oil

▲ CAUTION ▲

Do not mix different viscosities or specifications of oil as their different chemical structure can make them incompatible.

Maximum oil temperature : 104 °C

Oil pressure:

- Minimum : 60 psi

 Maximum: 135 psi, a transient oil pressure up to 170 psi is acceptable for maximum 20 seconds

Normal oil pressure is 105 to 135 psi. Oil pressures under 105 psi are undesirable. Under emergency conditions, to complete a flight, a lower oil pressure of 60 psi is permitted at reduced power level not exceeding 80% torque. Oil pressures below 60 psi are unsafe and require that either the engine be shut down or a landing be made as soon as possible using the minimum power required to sustain flight.

Oil capacity:

- System total capacity: 12.7 Quarts (12 litres), oil cooler included
- Usable capacity: 6 Quarts (5.7 litres)



Fuel

Fuel limitations:

2 tanks : 150.5 USG (570 litres) each

- Total fuel : 301 USG (1140 litres)

Usable fuel: 292 USG (1106 litres)

- Unusable fuel: 9 USG (34 litres)

- Maximum fuel imbalance : 15 USG (57 litres)

• NOTE •

Usable fuel can be safely used during all normal airplane maneuvers.

▲ CAUTION ▲

The fuel used must contain an anti-ice additive, in accordance with specification MIL-I-27686 or MIL-I-85470. Additive concentrations (EGME or DIEGME) shall be comprised between a minimum of 0.06 % and a maximum of 0.15 % by volume. Refer to section 8 Handling, servicing and maintenance for additional information.

.

▲ CAUTION ▲

The use of aviation gasoline (AVGAS) must be restricted to emergency purposes only. AVGAS shall not be used for more than 150 cumulative hours during any period between engine overhaul periods.



• NOTE •

Use of AVGAS to be recorded in engine module logbook.



▲ CAUTION ▲

Maximum time for sideslip condition is 30 seconds.

▲



US specification (US)	French specification (FR)	English specification (UK)	NATO code
ASTM-D1655 JET A			
ASTM-D1655 JET A1	AIR 3405C Grade F35	DERD 2494 Issue 9	F35 without additive
ASTM-D1655 JET B			addilivo
MIL-DTL-5624 Grade JP-4	AIR 3407B	DERD 2454 Issue 4 Amdt 1	F40 with additive
MIL-DTL-5624 Grade JP-5	AIR 3404C Grade F44	DERD 2452 Issue 2 Amdt 1	F44 with additive when utilization
MIL-DTL-83133 Grade JP-8	AIR 3405C Grade F34	DERD 2453 Issue 4 Amdt 1	F34 with additive S748
	AIR 3404C Grade F43	DERD 2498 Issue 7	F43 without additive

Figure 2.3.1 - Recommended fuel types
Reference: Service Bulletin P & W C. No. 14004

Propeller

Number of propellers: 1

Propeller manufacturer: HARTZELL

Propeller model number: HC-E5N-3C/NC8834K

Propeller diameter:

Minimum: 90 in (2.286 m)Maximum: 91 in (2.311 m)

Propeller blade setting at station 30 in :

Low pitch : 19.5°Feathering : 85°

Maximum reverse : - 9°



4th sequence

2.4 - Starter operation limits

Starter operation sequence is limited as follows :
if Ng < 30 $\%$
if Ng > 30 $\%$
Should several sequences be necessary, respect following spacing :
1st sequence
wait
2nd sequence
wait 5 minutes
3rd sequence
wait



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2.5 - Weight and C.G. limits

Weight limits

Maximum ramp weight (MRW): 7430 lbs (3370 kg)

Maximum takeoff weight (MTOW): 7394 lbs (3354 kg)

Maximum landing weight (MLW): 7024 lbs (3186 kg)

Maximum zero fuel weight (MZFW): 6032 lbs (2736 kg)

Maximum baggage weight:

- in FWD compartment (non pressurized) : 110 lbs (50 kg)

>> With 6-seat accommodation

- in rear part of pressurized cabin: 220 lbs (100 kg)

>> With 4-seat accommodation

 in rear part of pressurized cabin: 396 lbs (180 kg), with small or large net, see sketch below

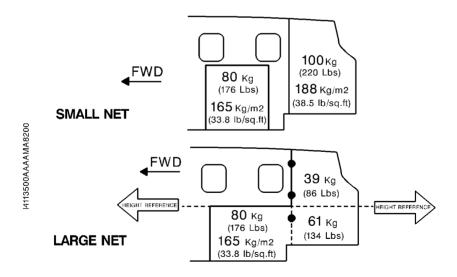


Figure 2.5.1 - Baggage limits

C.G. limits

Center of gravity range with landing gear down and flaps up, attitude 0°:

Forward limits:

181.3 in (4.604 m) aft of datum at 4409 lbs (2000 kg) or less (14 % of m.a.c)

183.6 in (4.664 m) aft of datum at 6250 lbs (2835 kg) (18 % of m.a.c)

185.3 in (4.707 m) aft of datum at 6579 lbs (2984 kg) (20.85 % of m.a.c)

187 in (4.752 m) aft of datum at all weights above 7024 lbs (3186 kg) (23.8 % of m.a.c)

Aft limits:

193.65 in (4.921 m) aft of datum at 7394 lbs (3354 kg) (35 % of m.a.c.) 194 in (4.928 m) aft of datum at 6986 lbs (3169 kg) (35.5 % of m.a.c.)

Reference datum: 118.1 in (3 m) in front of the firewall front face.

Straight line variation between points.

Leveling point: Cabin floor rails.

NOTF •

It is the responsibility of the pilot to insure that the airplane is properly loaded. See section 6 Weight and balance for proper loading instructions.

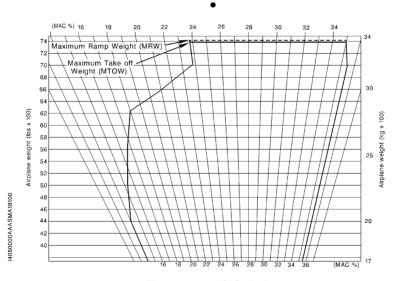


Figure 2.5.2 - C.G. limits



2.6 - Operation limits

Maneuver limits

This airplane is certified in the normal category.

The normal category is applicable to airplanes intended for non-aerobatic operations.

Non-aerobatic operations include any maneuvers incidental to normal flying, stalls (except whip stalls), lazy eights, chandelles, and steep turns in which the angle of bank is no more than 60°.

▲ WARNING ▲

Aerobatic maneuvers, including spins, are not approved.



Temperature limits

Minimum temperature at start and takeoff: - 40°C (- 40°F)

Maximum temperature at start and takeoff:

ISA + 37°C (+ 67°F) from 0 to 8000 ft pressure altitude

Maximum temperature in flight:

ISA + 37°C (+ 67°F) from 0 to 8000 ft pressure altitude

ISA + 30°C (+ 54°F) above 8000 ft pressure altitude

Flight load factor limits

Flaps up

Weight below 6579 lbs (2984 kg): - 1.5 < n < + 3.8 g

Weight above 6579 lbs (2984 kg): - 1.5 < n < + 3.5 g

Flaps down

- 0 < n < + 2.0 g

▲ CAUTION ▲

Intentional negative load factors prohibited.





Generator limits

Generator load must be below 200 A when the airplane is on the ground.

GFC 700 autopilot limits

- During autopilot operation, a pilot with seat belt fastened must be seated at the left or right position.
- The autopilot and yaw damper must be OFF during takeoff and landing.
- Do not engage autopilot below 1000 ft (300 m) AGL in cruise or climb.
- Do not use autopilot in approach below 200 ft (60 m) AGL.
- Do not use autopilot for airspeeds below 85 KIAS.

NOTF •

Do not use the autopilot in descent below 2000 ft (600 m) AGL with a vertical speed in excess of 2000 ft/min.

GNSS (GPS/SBAS) navigation equipment approvals

The GARMIN GNSS navigation system installed in this airplane:

- is a GPS system with a Satellite Based Augmentation System (SBAS) comprised of :
 - two TSO-C145a (or later) Class 3 approved GARMIN GIAs,
 - TSO-C146a Class 3 approved GARMIN GDUs Display Units,
 - GARMIN GA36 and GA37 antennas.
 - GPS software version 5.0 or later approved version.
- is installed in this airplane in accordance with AC 20-138A.
- is, as installed in this airplane, approved for navigation using GPS and GPS/SBAS (within the coverage of a SBAS complying with ICAO Annex 10) for IFR enroute, terminal area, and RNP APCH operations (to LNAV, LNAV/VNAV and LPV minima).
- is, as installed in this airplane, complying with the equipment, performance, and functional requirements to conduct RNAV and RNP operations in accordance with the applicable requirements of the reference documents listed in the following table.



• NOTE •

Depending on the area of navigation, an operational approval may be required to use the navigation performance that are detailed in the table hereafter. The pilot is responsible to ensure compliance with current operational requirements.

•

This table is accurate at the time it was published.

Phase of flight	Approved PBN Capability	Operational limitations	Reference Documents	Plan Item 10a	Flight Code Item 18 PBN/	Notes
En-route, Oceanic and Remote continental (Class II Navigation)	RNAV 10 RNP 10	GNSS FDE availability must be verified prior to flight. Maximum predicted FDE unavailability is 34 minutes. ¹ Two GNSS systems required to be operational. ²	FAA AC 90-105A	R	A1	Additional communication and surveillance equipment may be required to obtain operational approval to utilize RNP 10 / RNAV 10 performance.
En-route continental, Arrival	RNAV 5 (formerly desig- nated as B-RNAV)	One GNSS system required to be operational.	JAA AMJ 20X2	R	B2	
En-route, Oceanic and Remote continental (Class II Navigation)	RNP 4	GNSS FDE availability must be verified prior to flight. Maximum predicted FDE unavailability is 25 minutes. ¹ Two GNSS systems required to be operational. ²	FAA AC 90-105A	R	L1	Additional communication and surveillance equipment may be required to obtain operational approval to utilize RNP 4 performance.
Departure En-route continental, Arrival	RNAV 2 / RNAV 1	One GNSS system required to be operational,	JAA TGL-10 FAA AC 90-105A	R	C2 / D2	



Pilot's Operating Handbook

	Approved		Reference		Flight Code		
Phase of flight	PBN Capability	Operational limitations	Documents	Item 10a Code	Item 18 PBN/	Notes	
Domestic, Offshore, Oceanic and Remote continental	RNP 2	GNSS FDE availability must be verified prior to oceanic or remote continental flight. Maximum predicted FDE unavailability is 5 minutes. Two GNSS systems required to be operational. ² Only one operational GNSS system required for domestic and offshore operations areas.	FAA AC 90-105A	R	-	Additional communication and surveillance equipment may be required to obtain operational approval to utilize RNP 2 performance.	
Departure, Arrival,	RNP 1 (with and without RF legs)	At a minimum, the flight director must be displayed and utilized when conducting procedures containing RF legs.		R	O2	Includes RNP terminal departure and arrival procedures. This includes procedures with Radius-to- Fix legs (RF legs).	
Approach	RNP APCH LNAV minima (with and without RF legs)	At a minimum, the flight director must be displayed and utilized when conducting procedures containing RF legs.	EASA AMC 20-27 FAA AC 90-105A	R	81	Includes non-precision approaches based on conventional navigation aids with "or GPS" in the title and area navigation approaches titled "GPS", "RNAV (GPS)", and "RNAV (GNSS)". This includes procedures with RF legs. RF legs may be used in the initial and intermediate legs of the approach procedure or the final leg of the missed approach procedure only.	



	Approved		Reference		Flight Code	
Phase of flight	PBN Capability	Operational limitations	Documents	Item 10a Code	Item 18 PBN/	Notes
Approach	RNP APCH LPV minima (with and without RF legs)	At a minimum, the flight director must be displayed and utilized when conducting procedures containing RF legs.	EASA AMC 20-28	В		RF legs may be used in the initial and intermediate legs of the approach procedure or the final leg of the missed approach procedure only.

¹ and 2, see Note 1 and Note 2 hereafter

Table 2.6.1 - GNSS operational requirements

- Note 1 FDE/RAIM availability worldwide can be determined using the WFDE Prediction program, part number 006-A0154-01 or later approved version with GARMIN GA36 and GA37 antennas selected, or :
 - Within the United States, using the FAA's en-route and terminal RAIM prediction website: www.raimprediction.net, or by contacting a Flight Service Station.
 - Within Europe, using Europe's AUGUR GPS RAIM Prediction Tool at http://augur.ecacnav.com/augur/app/home.
- Note 2 A **BOTH ON GPS1** or **BOTH ON GPS2** system annunciation does not necessarily mean that one GPS has failed. Refer to the MFD GPS STATUS page to determine the state of the unused GPS.

General considerations

The route planning and WFDE prediction program may be downloaded from the GARMIN website on the internet. For information on using the WFDE Prediction Program, refer to GARMIN WAAS FDE Prediction Program, part number 190-00643-01, `WFDE Prediction Program Instructions'.

Garmin International holds an FAA Type 2 Letter of Acceptance (LOA) in accordance with RTCA/DO-200A and AC 20-153B for database integrity, quality, and database management processes for many of its aviation databases. LOA status and RTCA/DO-200A List of Applicable Avionics (190-01999-00) can be viewed at FlyGarmin.com.

Navigation information is referenced to WGS-84 reference system, and should only be used where the Aeronautical Information Publication (including electronic data and aeronautical charts) conform to WGS-84 or equivalent.



GNSS (GPS/SBAS) navigation system limitations

Navigation database limitations

The pilot must confirm at system initialization that the Navigation database is current.

If the AIRAC cycle will change during flight, the pilot must ensure the accuracy of navigation data, including suitability of navigation facilities used to define the routes and procedures for flight. If an amended chart affecting navigation data is published for the procedure, the database must not be used to conduct the procedure.

GPS/SBAS based IFR enroute, oceanic, and terminal navigation is prohibited unless the pilot verifies and uses a valid, compatible, and current Navigation database or verifies each waypoint for accuracy by reference to current approved data.

Discrepancies that invalidate a procedure must be reported to Garmin International. The affected procedure is prohibited from being flown using data from the Navigation database until a new Navigation database is installed in the airplane and verified that the discrepancy has been corrected.

Contact information to report Navigation database discrepancies can be found at www.Garmin.com>Support>Contact Garmin Support>Aviation. Pilots and operators can view navigation data base alerts at www.Garmin.com>In the Air>NavData Alerts.

RNP APCH including "GPS", "or GPS", "RNAV (GPS)" and "RNAV (GNSS)" instrument approaches using the Garmin integrated flight deck are prohibited unless the pilot verifies and uses the current Navigation database. GPS based instrument approaches must be flown in accordance with an approved instrument approach procedure that is loaded from the Navigation database into the flight plan by its name.

Not all published Instrument Approach Procedures (IAP) are in the Navigation database.

Manual entry of waypoints using latitude/longitude or place/bearing is prohibited for published RNP and RNAV routes.

Whenever possible, RNP and RNAV routes including Standard Instrument Departures (SIDs) and Obstacle Departure Procedures (ODPs), Standard Terminal Arrival (STAR), and enroute RNAV Q and RNAV T routes should be loaded into the flight plan from the database in their entirety, rather than loading route waypoints from the database into the flight plan individually. Selecting and inserting individual named fixes from the database is permitted, provided all fixes along the published route to be flown are inserted.



GNSS integrity limitations

For flight planning purposes, in areas where SBAS coverage is not available, the pilot must check RAIM availability. The availability of GPS integrity RAIM shall be confirmed for the intended route of flight.

In the event of a predicted continuous loss of RAIM of more than five minutes for any part of the intended route of flight, the flight should be delayed, cancelled, or re-routed on a track where RAIM requirements can be met.

For flight planning purposes, in Remote Continental and Oceanic areas, the pilot must check FDE availability. Refer to the Table 2.6.1 - GNSS operational requirements, to check maximum authorized FDE unavailability and WFDE Prediction program references.

Approach operations limitations

LNAV+V feature is a standard LNAV approach with advisory vertical guidance provided for assistance in maintaining a constant vertical glidepath similar to an ILS glideslope on approach. This guidance is displayed on the PFD in the same location as the ILS glideslope using a magenta diamond. In all cases where LNAV+V is indicated by the system during an approach. LNAV minima shall be used.

Use of the GARMIN GPS/SBAS receivers to provide navigation guidance during the final approach segment of an ILS, LOC, LOC-BC, LDA, SDF, MLS or any other type of approach not approved for "or GPS" navigation is prohibited.

When using the VOR/LOC/GS receivers to fly the final approach segment, VOR/LOC/GS navigation data must be selected and presented on the CDI of the pilot flying.

Procedures with RF legs (Radius to Fix legs)

At a minimum, the flight director must be displayed and utilized when conducting procedures containing RF legs.

Icing conditions

Except for certain phases of flight where the POH specifies that deicing boots should not be used (e.g. take-off, final approach, and landing), compliance with the following is required.



Wing and Tail Leading Edge Pneumatic Deicing Boot System must be activated:

- At the first sign of ice formation anywhere on the aircraft, and
- The system must either be continued to be operated in the automatic cycling mode, if available; or the system must be manually cycled as needed to minimize the ice accretions on the airframe.

The wing and tail leading edge pneumatic deicing boot system may be deactivated only after leaving icing conditions and after the airplane is determined to be clear of ice.

In any case of icing conditions, first refer to Particular procedures described in chapter 4.5 and in case of unforeseen icing conditions, refer in addition to the Emergency procedure described in chapter 3.12.

Severe icing conditions

▲ WARNING ▲

Severe icing may result from environmental conditions outside of those for which the airplane is certificated. Flight in freezing rain, freezing drizzle, or mixed icing conditions (supercooled liquid water and ice crystals) may result in ice build-up on protected surfaces exceeding the capability of the ice protection system, or may result in ice forming aft of the protected surfaces. This ice may not be shed using the ice protection systems, and may seriously degrade the performance and controllability of the airplane.



During flight, severe icing conditions that exceed those for which the airplane is certificated shall be determined by the following visual cues. If one or more of these visual cues exists, immediately request priority handling from air traffic control to facilitate a route or an altitude change to exit the icing conditions.

- Unusually extensive ice accumulation on the airframe and windshield in areas not normally observed to collect ice.
- Accumulation of ice on the upper surface of the wing aft of the protected area.

Since the autopilot, when operating, may mask tactile cues that indicate adverse changes in handling characteristics, use of the autopilot is prohibited when any of the visual cues specified above exist, or when unusual lateral trim requirements or autopilot trim warnings are encountered while the airplane is in icing conditions.



All wing icing inspection lights must be operative prior to flight into icing conditions at night.

NOTF •

This supersedes any relief provided by the Master Minimum Equipment List (MMEL).

•

Refer to the list of equipment required depending on type of operation in this same chapter.

Refer to Particular procedures described in chapter 4.5 and in case of unforeseen icing conditions, refer in addition to the Emergency procedure described in chapter 3.12.

Flap operating envelope

The use of flaps is not authorized above 15 000 ft.

Reverse utilization

The use of control reverse BETA (β) range is prohibited :

- during flight,
- on ground, if the engine is not running.

Weather radar GWX 70

On ground, the radar radiation is inhibited when the landing gear shock absorbers are compressed. However, it is important to obey the following restrictions:

- Do not operate the radar during refueling operations or in the vicinity of trucks or containers containing flammables or explosives.
- Do not allow personnel within 12 feet of area being scanned by antenna when system is transmitting.

Equipment required depending on type of operation

The airplane is approved for day & night VFR and day & night IFR operations when appropriate equipment is installed and operating correctly.

The type certification for each use requires the following equipment. The equipment must be installed and operate perfectly according to the indicated type of use.



▲ CAUTION ▲

It is the pilot's responsibility to check that the following equipment lists are in accordance with the specific national operation rules of the airplane registration country depending on the type of operation.

▲ CAUTION ▲

Systems and equipment mentioned hereafter do not include specific flight and radio-navigation instruments required by decree concerning operation conditions for civil airplanes in general aviation or other foreign regulations (for example FAR PART 91 and 135).

Day VFR

- 1. Pilot instruments
 - Airspeed indicator
 - Sensitive and adjustable altimeter
 - Magnetic compass with built-in compensator
- 2. CAS warning and caution messages
 - Oil pressure
 - Low fuel pressure
 - Fuel selector OFF
 - Fuel auxiliary pump ON
 - L.H. and R.H fuel tank low level
 - Non functioning of fuel timer
 - Battery stop
 - Main generator OFF
 - Low voltage
 - Ground power unit connected
 - Inertial separator
 - Starter
 - Ignition
 - Flaps
 - Landing gears and doors



Aural warning

- V_{MO} warning
- Landing gear warning
- Stall warning

4. Engine instruments

- Torquemeter
- Propeller tachometer
- Interturbine temperature indicator (ITT)
- Gas generator tachometer (Ng)
- Oil pressure indicator
- Oil temperature indicator

Various indicators

- Fuel gauge indicators (2)
- Voltmeter
- Ammeter
- Outside air temperature

Installations

- Fuel mechanical pump (main)
- Fuel electrical pump (auxiliary)
- Fuel shut-off valve
- Fuel timer
- Starter generator
- Inertial separator
- Stall warning
- Electrical aileron trim
- Electrical rudder trim
- Manual elevator pitch trim
- Engine ignition
- Landing gear electro-hydraulic unit
- Landing gear emergency hydraulic pump (manual)
- Flaps
- Overspeed regulator

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- Electrical feathering
- Battery
- 7. Miscellaneous
 - Seats (each occupant)
 - Belts (each occupant)
 - Straps (each occupant)
 - Pilot's operating handbook

Night VFR

- 1. All equipment required for day VFR
- 2. Attitude display indicator
- Instrument lighting
- 4. Instrument panel lighting
- 5. Emergency lighting
- 6. Vertical speed indicator
- 7. Navigation lights (4)
- 8. Anticollision lights (2)
- 9. Landing light

IFR

- 1. All equipment required for day VFR
- 2. All equipment required for night VFR, if flight is performed during night
- 3. Taxi light, if flight is performed during night
- 4. Clock
- 2nd altimeter
- 6. Emergency static source
- 7. Pitot static tube deicing



Pressurized flight

- 1. Cabin altimeter
- 2. Cabin vertical speed indication
- 3. Cabin differential pressure indication
- 4. Pressurization control valve
- 5. Safety valve
- Pressurization control
- 7. Maximum cabin altitude and pressure warning light

Flight into icing conditions

- 1. All equipment required for IFR flight
- 2. Propeller deicing
- 3. L.H. windshield deicing
- 4. Airframe, stabilizer and elevator horn deicing
- 5. Wing leading edge inspection light, if night flight
- 6. Stall warning deicing
- 7. Inertial separator
- 8. Garmin annunciation "Airspeed"



Altitude operating limits

Maximum altitude: 31000 ft (9449 m) Maximum differential pressure: 6.2 psi

Operation in RVSM area

This airplane is approved for operations in Reduced Vertical Separation Minimum (RVSM) airspace when required equipment is maintained in accordance with the airplane maintenance manual - refer to section List of equipment, paragraph List of critical RVSM equipment.

This does not constitute operational approval. Individual airplane and operational approval must be obtained in accordance with applicable operating rules.

Each operator must ensure compliance with required crew training and operating practices and procedures.

Moreover, the following equipment must be installed and operating normally upon entering RVSM airspace:

- Pilot and R.H. station primary altimeters
- Autopilot
- Altitude alerter
- ATC transponder

NOTF •

Any changes to the pitot / static, air data computer, autopilot, altitude alerting and / or transponder systems, or other changes that affect operation of these systems must be evaluated for impact on the RVSM approval.

The standby altimeter is not approved for RVSM operations.

In-flight breaker use limits

A tripped breaker should not be reset in flight unless deemed necessary for continued safe flight and landing. Only one reset should be attempted.



Enhanced mode S

The installed mode S system satisfies the data requirements of ICAO Doc 7030/4, regional supplementary procedures for SSR mode S enhanced surveillance in designated european airspace. The capability to transmit data parameters is shown in column 2:

Parameter	Available (A) / Not available (NA)
Magnetic heading	A
Indicated airspeed	A
Mach No	A
Vertical rate	А
Roll angle	А
True airspeed	А
True track angle	А
Groundspeed	А
Selected altitude	А
Barometric pressure setting	А



Chartview system operating limitations

The geographic-referenced airplane symbol on some charts must not be used for navigation.

NOTF •

The airplane symbol displayed on some charts provides supplemental airplane situational awareness information. It is not intended as a means for navigation or flight guidance. The airplane symbol is not to be used for conducting instrument approaches or departures, and it should not be relied upon during low visibility taxi operations. Position accuracy, orientation, and related guidance must be assured by other means of required navigation.

Operators must have back-up charts available to the flight crew.

Database currency must be verified prior to use via database effectivity page.

The flight crew is responsible for verifying availability of charts for the planned flight.



2.7 - Miscellaneous limits

Seating limits C.G.

- 2 front seats at 178.5 in (4.534 m)
- >> With 4-seat accommodation or 6-seat accommodation
- 2 intermediate seats at 224.8 in (5.710 m)
- >> With 6-seat accommodation
- Rear bench (2 seats) at 267.1 in (6.785 m)

Baggage limits

- Baggage in pressurized cabin at 303 in (7.695 m)
- Baggage in non pressurized forward section at 128 in (3.250 m)

Minimum crew

One pilot

Maximum occupancy

The number of persons on board is limited by approved seating configuration installed but must not exceed six, including the pilot.

The number of persons must be less than or equal to the number of seats.

Use of doors

Flight with door open or ajar is prohibited.

Chemical toilet cabinet, if installed

The cabinet must be stowed during takeoff and landing. No baggage on the top of the cabinet for the whole flight.



Cargo net installation limits

Small cargo net: maximum loading height = 28 in (710 mm)

Large cargo net: maximum loading height = 22 in (565 mm) in cabin, out of baggage compartment.

▲ CAUTION ▲

No item may extend forward of the cargo net system to protect door from obstruction.





2.8 - Markings

Airspeed indicator on PFD(s)

Markings and their color code significance are shown in figure 2.8.1.

Marking	KIAS (Value or range)	Significance
Red strip	Below 65	1
White strip	65 - 122	Full flap operating range Lower limit is maximum weight V _{SO} in landing configuration.
Green strip	122 - 266	Normal operating airspeed range
Red/white barber pole strip	Above 266	266 = VMO

Figure 2.8.1 - Airspeed indicator markings

Standby airspeed indicator

Markings and their color code significance are shown in figure 2.8.2.

Marking	KIAS (Value or range)	Significance
Red strip	Below 65	1
White strip	65 - 122	Full flap operating range Lower limit is maximum weight V _{SO} in landing configuration.
Green strip	122 - 266	Normal operating airspeed range
Red strip	266	Maximum speed for all operations

Figure 2.8.2 - Standby airspeed indicator markings



Pressurization

Marking	Value	Significance
Red line	6.2 psi	Cabin ∆P limit

Figure 2.8.3 - Pressurization marking



Engine instruments

Engine instrument markings and their color code significance are shown in figure 2.8.4.

Indication	Red line or arc	Yellow line or arc	Green line or arc	Red line	
mulcation	Minimum limit	Caution range	Normal operating	Maximum limit	
Oil temperature	- 40 °C (- 40 °F)	- 40 to 0 °C (- 40 to 32 °F) 104 to 110 °C (219.2 to 230 °F)	0 to 104 °C (32 to 219.2 °F)	110 °C (230 °F)	
Oil pressure	60 psi	60 to 105 psi	105 to 135 psi	135 psi (red line) normal limit	
Generator RPM (Ng)			51 to 104 %	104 %	
Propeller RPM (Np)		450 to 1000 RPM	1950 to 2050 RPM	2050 RPM	
ITT Engine start or		840 to 1090 °C (1544 to 1994 °F)	400 to 840 °C (752 to 1544 °F)	840 °C (1544 °F) normal limit	
off				870 °C (1598 °F) (< 20 seconds limit)	
				1090 °C (1994 °F) (red line) absolute limit	
Engine running			400 to 840 °C (752 to 1544 °F)	840 °C (1544 °F) normal limit	
Torque (TRQ)		100 %	0 to 100 %	101 %	

Figure 2.8.4 - Engine instrument markings



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2.9 - Placards

(1) Under L.H. front side window

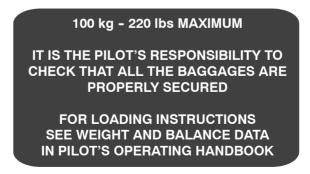


(2) Calibration chart on compass and on windshield post

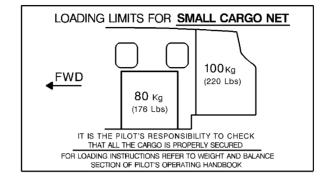
WARNING
TURN WINDSHIELD
DE-ICE OFF BEFORE
COMPASS READING

For		N	30	60	Е	120	150
Stee	r						
For		S	210	240	W	300	330
Stee	r						
DATE: RADIO ON							

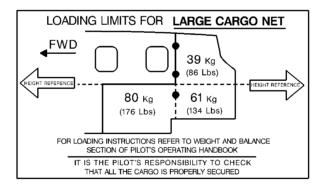
(3) On pressurized baggage compartment partition wall



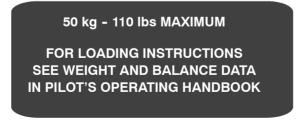
Edition 1 - December 5, 2014 Rev. 3 (3)aFor the small cargo net, on frame C13bis



(3)bFor the large cargo net, on R.H. side upholstery panel, in the rear baggage compartment



(3)cOn FWD baggage compartment door frame (non pressurized)



PIM - DO NOT USE FOR FLIGHT OPERATIONS

4113500AAAAMA18000

(4) On pedestal console





(5) On fuel selector





Near fuel tank caps (6)

JET-A-FUEL

TOTAL CAPACITY 150.5 us gal - 570 l ANTHCE ADDITIVE REQUIRED.SEE PILOT'S OPERATING HANDBOOK FOR OTHER APPROVED FUELS QUANTITY AND TYPE OF ADDITIVE





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Page 2.9.3

On internal face of L.H. engine cowling (7)



(8)On landing gear emergency control access door

> LDG GEAR **EMERGENCY ACCESS PULL**

(9)Under window, at L.H. Intermediate seat

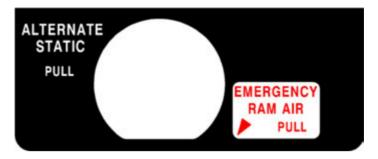


(10)On rear passenger's table casing

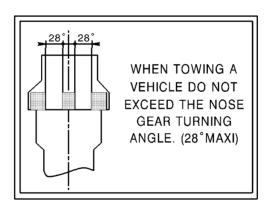
TABLE MUST BE STOWED DURING TAKEOFF AND LANDING



(11) Under R.H. control wheel



(12) On nose gear door



14112001AAACMA8000

(13) On nose gear leg

NOSE LANDING GEAR TIRE PRESSURE: 6,5 bar

94 psi



(14) On main gear leg

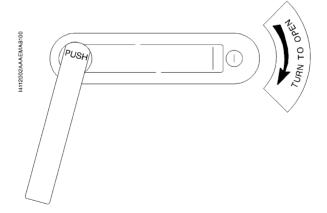
MAIN LANDING GEAR TIRE PRESSURE: 8,96 bar

130 psi

(15) On engine cowling, in front of compartment door

EXTERNAL POWER
28 VOLTS D.C. NOMINAL
800 AMP
STARTING CAPACITY MIN
DO NOT EXCEED 1000 AMP

(16) On pilot door - External side, if installed





(17) On access door - External side

4112002AAAEMA8000



(18) On outer fuselage skin aft of access door and in the cabin forward of access door



(19) On access door - Internal side





(20) On pilot door - Internal side, if installed



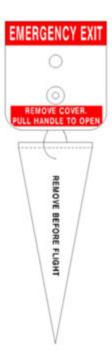


(21) On emergency exit handle

Marking on cover



Marking on handle







(22) On last step of stairs

STAIRS MAX LOAD: ONE PERSON

(23) On R.H. access door jamb



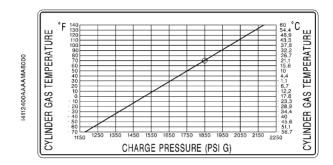
(24) On R.H. side at front seat level and on the first rear passengers masks container (R.H. side on the ceiling)

WARNING
GREASY SUBSTANCES ARE CAPABLE
OF SPONTANEOUS COMBUSTION
ON CONTACT WITH OXYGEN
DO NOT SMOKE WHILE OXYGEN IS IN USE

(25) On rear passengers masks containers



(26) On internal face of the oxygen cylinder service door



(27) On the oxygen service door

14112400AAAAMA8100

OXYGEN SERVICE POINT USE NO LUBRICANTS

(28) On emergency locator transmitter inspection door

14112200AAAAMA8000



(29) On the potty seat curtain, if installed, on pilot's side

CURTAIN MUST BE STOWED FOR TAKE-OFF AND LANDING



- >> Airplane equipped with coat hanger (Post-MOD70-0557-25C)
 - (30) On the L.H. rear cargo compartment panel upper edge

14113200AAALMA830

MAX WEIGHT CAPACITY 4,5kg - 10 lbs



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Section 3

CAS messages

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NOTF

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STALL HEAT ON
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USP ACTIVE If installed - Supplement 62
VACUUM LOW



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3.1 - General

The recommended procedures for different failures or emergency situations are provided in this section.

Emergency procedures associated with optional or particular equipment that require pilot's operating handbook supplements are provided in section 9 Supplements.

The pilot must know procedures given in this section and be prepared to take appropriate action should an emergency arise.

Some emergency procedures are a part of pilot basic training. Although these emergencies are discussed here, this information is not intended to replace such training, but only to provide a source of reference and review.

It is important for the pilot to be familiar with standard emergency procedures.

Alarm system recall

Main failure or state modification of the different systems are provided by warning or caution messages appearing on CAS display.

The color code philosophy for CAS messages is the following:

- the **red** warning messages indicate a failure or a condition that requires an immediate action from the pilot, and
- the **amber** caution messages indicate a failure or a condition that requires an action from the pilot as soon as practical.

Red or amber failure warnings are coupled with the lighting of

a flashing red indicator/button



or

a fixed amber indicator/button





Both indicators/buttons are located on the upper part of the L.H. instrument panel. When either one lights up, press it once to reactivate. It will go out and is ready to signal in the event of another failure. On the CAS display, the corresponding failure message remains ON as long as the failed condition exists.

The actions associated to the **red** warning or **amber** caution messages are described in this Section of the POH.



Procedure format

PROCEDURE TITLES

Name of the procedure

1/X

Procedure introduction or description of symptoms associated with the failure are presented like this at the beginning of the procedure.

1/X is written if the procedure extends over 2 pages or more.

MEMORY ITEMS

The memory items are indicated with a grey border box as shown hereafter:

The memory items are written like this.

Memory items are critical steps that must be executed quickly from memory without referring to POH or checklist.

CONDITIONAL STEPS

Conditions are presented like this:

With related actions to perform indented inside.

VALIDITY / EFFECTIVITY

>> Pre/Post-MOD70-xxxx-xx

Before procedure title, represents a specific validity / effectivity for the entire procedure below. If nothing is specified, the procedure applies to all airplanes.

- >> Validity inside a procedure is presented like this
 - 1 With actions related to this validity listed under.

CONTINUATION AND ENDING

The end of the entire procedure is indicated by:

End of procedure.

Procedure completion within the body of the procedure as a result of a condition is indicated by :

End of procedure ■

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Continuation of a procedure on several pages is indicated by:

▶ Continuing

Continue ▶

LANDING DIRECTIVES

- ▶ Land as soon as possible ◀ means land on the nearest suitable runway.
- ► Land as soon as practical ◀ means land on the nearest suitable runway with convenient facilities.

CAS MESSAGES

Indicated as displayed in the MFD CAS window:

- FUEL PRESS means FUEL PRESS warning CAS message,
- MAIN GEN means MAIN GEN caution CAS message.

ANNUNCIATIONS ON PFDs or MFD

Indicated as displayed in the PFD or MFD with specifying "annunciation" next to the message :

- BOTH ON AHRS1 annunciation,
- HDG NO COMP annunciation.



3.2 - Rejected takeoff

Engine failure at takeoff before rotation

1 -	THR	OTTLEF	light IDLE
2 -	Brak	kes A	s required
If the	airplai	ne cannot be stopped on the runway :	
	3 -	THROTTLE	CUT OFF
	4 -	FUEL TANK SELECTOR	OFF
	5 -	Crash lever	Pull down

If necessary:

6 - Evacuate after the airplane has come to a stop.

End of procedure.



Rejected takeoff for any other reason

1 -	THROTTLE	. Flight IDLE
2 -	Reverse	As required
3 -	Brakes	As required

If the airplane cannot be stopped on the runway:

4 -	THROTTLE CUT OFF
5 -	FUEL TANK SELECTOR OFF
6 -	Crash lever Pull down

If necessary:

Evacuate after the airplane has come to a stop. 7 -

End of procedure.



3.3 - Engine failures

Engine failure before rotation
Perform procedure Engine failure at takeoff before rotation Refer to chapter 3.2
End of procedure.
Engine failure after rotation 1/2
► Fly the airplane ◀
1 - MAN OVRD control Full forward
If power recovery successful:
► Fly the airplane using the MAN OVRD control for power ◀
2 - THROTTLE Flight IDLE
► Land as soon as possible ◀
End of procedure ■
If power recovery unsuccessful:
3 - MAN OVRD control Full backward
If height does not allow to choose a suitable landing surface :
► Land straight ahead without changing LANDING GEAR position ◀
4 - FLAPS lever TO
5 - Airspeed Maintain above 100 KIAS
6 - THROTTLECUT OFF
Continue ►



	Engine failure	after rotation	2/2
ntinuing			
7 -	FUEL TANK SELECTO	OR	OFF
Befor	e touch down :		
	8 - FLAPS lever		LDG
	9 - Crash lever		Pull down
10 -	•	r coming to complete stop. unfasten seat belts before c	complete stop.
		End o	of procedure =
If height allo	ows to reach a suitable l	anding surface :	
11 -	LANDING GEAR leve	r	DN
12 -			
Mai	intain airspeeds]
	Flaps UP	105 < KIAS < 178	1
	Flaps TO	100 < KIAS < 178	1
	Flaps LDG	85 < KIAS < 122	1
=			
13 -	THROTTLE		CUT OFF
14 -	FUEL TANK SELECTO	OR	OFF
Befor	e touch down :		
	15 - Crash lever		Pull down
16 -		r coming to complete stop. unfasten seat belts before c	complete stop.
		End	of procedure.



Engine failure in flight

► Fly the airplane ◀

1 -	FUEL TANK SELECTOR Switch tanks
2 -	AUX BP switch ON
3 -	Autopilot Disconnect
If pow	ver recovery successful :
	4 - Remaining fuel
	▶ Land as soon as possible ◀
	End of procedure ■

If power recovery unsuccessful:

5 -	THROTTLE CUT OFF
6 -	Oxygen masks Use

End of procedure.



OIL PRESS or OIL PRESS

Indicates that oil pressure is below 105 psi.

► Fly the airplane ◀

	► Land as soon as possible ◀
1 -	Oil pressure Monitor
2 -	TRQ Minimum necessary

▲ CAUTION ▲

Due to the oil pressure drop, the propeller blade angle may go towards high pitch and therefore lead to a Np propeller rotation speed decrease.

If engine power decreases:

3 -	THROTTLE	CUT OFF
4 -	Perform procedure	Emergency descent Refer to chapter 3.6
5 -	Perform procedure	Forced landing Refer to chapter 3.7
		End of procedure.



Engine regulation discrepancy, power loss, throttle control loss

1/3

Symptoms:

- power fluctuations, or
- uncommanded power loss, or
- bad response to THROTTLE movements.

► Fly the airplane ◀

If circumstances and obtained minimum power allow:

▲ CAUTION ▲

In manual override mode, engine is neither protected against slam accelerations, nor against maximum speed overshooting. Avoid rapid control movements and manage engine parameters.

1 - THROTTLE ... Flight IDLE
2 - Confirm engine still running.
3 - FUEL TANK SELECTOR ... Switch tanks
4 - Check that no engine indication exceeds allowed value.
5 - MAN OVRD control ... Actuate

Progressively to minimum necessary

6 - Continue the flight.

► Land as soon as possible ◀

If the available power is weak:

Continue ▶



Engine regulation discrepancy, power loss, throttle control loss

2/3

► Continuing

▲ CAUTION ▲

When MAN OVRD control is used, the available power may not be sufficient to ensure a go-around in landing configuration, particularly if the weight is near the maximum weight.



- ▶ Do not perform a go around ◀
- ▶ Do not use the reverse ◀
- 9 Land normally.
- 10 Brakes As required

End of procedure ■

If minimum power obtained is excessive:

11 -	Airspeed
12 -	INERT SEP switch ON
If ITT	-> 840°C :
	13 - INERT SEP switch OFF
14 -	LANDING GEAR lever
15 -	FLAPS lever
16 -	Long final or ILS approach Establish At IAS < 178 KIAS

Continue ▶



Engine regulation discrepancy, power loss, throttle control loss 3/3

► Continuing

Whei	n runway is assured :
	17 - THROTTLE CUT OFF
18 -	FLAPS lever
19 -	Land normally.
20 -	Brakes As required
	End of procedure.

Governor control not operating

► Fly the airplane <</p>

Continue the flight.

If Np < 1960 RPM :

- ▶ Do not perform a go around ◀
- ▶ Do not use the reverse ◀

In that case, the go-around performance and the reverse efficiency might be lower than expected.

Repair before further flight.

End of procedure.

Excessive propeller rotation speed

► Fly the airplane ◀

- Reduce the power and the airplane speed to avoid propeller rotation speeds higher than 2050 RPM.
 - ► Land as soon as possible ◀
- ▶ Do not perform a go around ◀

In that case, the go-around may damage the gear reduction box and the reverse efficiency might be lower than expected.

Repair before further flight.



Engine does not stop on ground

If the engine does not stop when the THROTTLE is set to CUT OFF:

1 -	FUEL TANK SELECTOR OFF
2 -	Wait for engine stop due to lack of fuel in the pipes.
3 -	GENERATOR selector OFF
4 -	SOURCE selector OFF
5 -	Crash lever Pull down
Inforn	n maintenance department.



During engine start:

- 2 Cancel the flight.

Inform maintenance department.

End of procedure ■

After engine start:

On ground:

3 - Cancel the flight.

Inform maintenance department.

End of procedure ■

In flight:

► Fly the airplane ◀



Inform maintenance department.



	ш	1	•
u	п	IF	
)			

Indicates that metallic chips have been detected in the engine oil.

In flight:

► Fly the airplane ◀

► Land as soon as practical ◀

Inform maintenance department.

End of procedure ■

On ground:

▶ Do not take off ◀

Airplane is grounded.

Inform maintenance department.

End of procedure.

NG HI

Indicates that Ng speed is more than 103 %.

1 -TRQ Reduce

To get Ng below 103 %



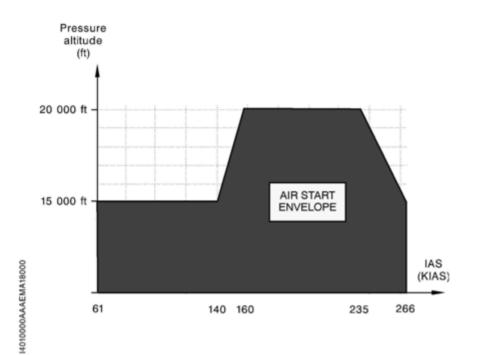
OIL TEMP

Indicates that oil temperature is below 0°C or above 104°C (possibly with OIL PRESS)
1 - Oil temperature indicator
If the indicated temperature is in the green sector:
► Land as soon as possible ◀
► Fly the airplane ◀
2 - Oil temperature Monitor
End of procedure ■
If the indicated temperature is not in the green sector:
Failure is confirmed, you can expect an oil pressure failure shortly.
▲ CAUTION ▲ Due to the oil pressure drop, the propeller blade angle may go towards high pitch and therefore lead to a Np propeller rotation speed decrease.
▲ CAUTION ▲
Prepare for an engine stop shortly.
3 - TRQ Minimum necessary
► Land as soon as possible ◀
If engine power decreases :
4 - THROTTLE CUT OFF
5 - Perform procedure Forced landing Refer to chapter 3.7



3.4 - Air start

Air start envelope



• NOTE •

Air start may be attempted outside of the envelope. However, above 20000 ft or at lower speeds, ITT tends to increase during start and prudence is recommended.

End of procedure.

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	Air start procedures 1/2		
1 -	Oxygen masks Use		
▲ CAUTION ▲ The starter cannot operate if the GENERATOR selector is on ST-BY.			
2 -	GENERATOR selector MAIN		
▲ CAUTION ▲ BLEED switch set to AUTO may cause overtemperature or abnormal acceleration.			
3 -	BLEED switch OFF / RST		
4 -	A/C switch OFF		
5 -	Electric consumption		
6 -	FUEL TANK SELECTORL or R		
7 -	AUX BP switch ON		
8 -	IGNITION switch		
9 -	THROTTLE CUT OFF		
10 -	STARTER switch ON, start timer		
If there is no start after 5 seconds :			
	11 - STARTER switch		
Whe	When Ng around 13 %:		
	12 - THROTTLE LO-IDLE		
	13 - ITT and Ng Monitor		
	Continue ►		



	Air start procedures 2/	/2
► Continui	ing	
When Ng >	50 % :	
14 -	Starter	ally
If sta	rter has not turned off automatically :	
	15 - STARTER switch ABC	ORT
16 -	THROTTLE Flight II	DLE
17 -	THROTTLE As requ	ired
18 -	BLEED switch As requ	ired
19 -	AUX BP switch	JTO
20 -	Electrical equipment As requ	ired
If necessary	y:	
21 -	Perform procedure Emergency description Refer to chapter	
If air start is not successful:		
22 -	Perform procedure	-
	End of proced	lure.

Section 3 Emergency procedures EASA Approved



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3.5 - Fire and smoke

Engine fire on ground

Symptoms: ITT increasing, ITT, smoke, ...

1 -	THROTTLE CUT OFF
2 -	BLEED switch OFF / RST
3 -	A/C switch OFF
4 -	Brakes As required
5 -	FUEL TANK SELECTOR OFF
If ned	pessary:
	6 - Warn ground assistance.
7 -	Crash lever Pull down
	▶ Evacuate as soon as possible ◀



Cabin fire on ground

1 -	THR	OTTLE	CUT OFF
2 -	Brake	es	As required
If ned	cessar	y:	
	3 -	Warn ground assistance.	
4 -	Crasl	h lever	Pull down
5 -	Cabir	n extinguisher	As required
		► Evacuate as soon as possible ◀	



Engine fire in flight

Symptoms: ITT increasing, ITT, smoke, ...

▲ WARNING ▲

No air start attempt after an engine fire.



► Fly the airplane ◀

1 -	Oxygen masks	Use
2 -	THROTTLE	CUT OFF
3 -	AUX BP switch	OFF
4 -	FUEL TANK SELECTOR	OFF
5 -	BLEED switch	OFF/RST
6 -	A/C switch	OFF
If nec	essary:	
	7 - Perform procedure	Emergency descent Refer to chapter 3.6
8 -	Perform procedure	Forced landing Refer to chapter 3.7
		End of procedure



Fire or smoke in flight 1/4			
Symptoms: smoke or fire is detected in the cockpit or the cabin area.			
1 - Oxygen masks and goggles			
>> With PASSENGER OXYGEN switch ON/OFF label:			
2 - PASSENGER OXYGEN switch ON			
>> With PASSENGER OXYGEN switch STBY/DEPLOY label:			
3 - PASSENGER OXYGEN switch DEPLOY			
>> All			
▲ WARNING ▲			
The pilot and the front passenger must set the regulator control			
tab on oxygen masks to 100 % oxygen, and the control knob to EMERGENCY to breathe oxygen at positive pressure.			
EMENGENCY to breatile oxygen at positive pressure. ▲			
4 - BLEED switch OFF/RST			
▲ WARNING ▲			
▲ WARNING ▲ The cabin pressurization system is inoperative, and the cabin			
▲ WARNING ▲ The cabin pressurization system is inoperative, and the cabin			
▲ WARNING ▲ The cabin pressurization system is inoperative, and the cabin altitude increases towards airplane altitude.			
▲ WARNING ▲ The cabin pressurization system is inoperative, and the cabin altitude increases towards airplane altitude.			
WARNING ▲ The cabin pressurization system is inoperative, and the cabin altitude increases towards airplane altitude. 5 - A/C switch OFF 6 - FAN SPEED selector OFF 7 - Transmit a MAYDAY signal on current ATC frequency or on COM VHF			
WARNING ▲ The cabin pressurization system is inoperative, and the cabin altitude increases towards airplane altitude. 5 - A/C switch			



Fire or smoke in flight	2/4	
► Continuing		
When the cabin differential pressure is below 0.5 psi:		
10 - DUMP switch	Press	
11 - EMERGENCY RAM AIR control knob	Pull	
If smoke or fire increases:		
12 - EMERGENCY RAM AIR control knob	Push	
13 - Cabin extinguisher	Use	
▲ WARNING ▲		
Avoid prolonged exposure to toxic residue from the exting	guishing	
agents.		
If smoke or fire disappears:		
► Land as soon as possible ◀		
End of j	procedure =	
If smoke or fire persists:		
14 - GENERATOR selector	OFF	
15 - Left hand DISPLAY BACKUP pushbutton	Press	
16 - ESS BUS TIE switch	EMER	
► Land as soon as possible ◀		
▲ WARNING ▲		
If the cause of the smoke is an unextinguished fire, material OFF/RST for the BLEED switch and OFF for the A/C switch and OFF for		
	Continue ►	



Fire or smoke in flight

3/4

Continuing

▲ CAUTION ▲

Only the left Primary Flight Display (PFD 1) is available.

Autopilot (AP) is inoperative.

De-icing system is inoperative.

Landing Gear and Flaps controls are inoperative.

Automatic fuel tank selection is inoperative.

Electric Boost Pump (AUX BP) is inoperative.

• NOTE •

In this configuration, the battery only supplies power to ESS BUS 1, ESS BUS 2, and BATT BUS, refer to chapter 3.9.

If smoke or fire persists:

► Fly the airplane ◀

- 17 Crash lever Pull down
- 18 Use the standby instrument

NOTF

The internal battery will provide power to the ESI-2000. Press any key to allow the ESI-2000 to continue operation using the internal battery.

_

If smoke or fire stops:

19 - Crash lever Up

• NOTE •

This will allow the pilot to use PFD 1 and COM 1.

•

20 - Use VHF 1 to seek assistance from Air Traffic Control for landing

21 - Return to VMC conditions if possible

Continue ▶



	Fire or smoke in flight 4/4				
► Co	► Continuing				
For a	For approach and landing:				
22 -	22 - Perform procedure Emergency gear extension Refer to chapter 3.7				
23 -	Minimum airspeed accord	ling to conditions and flap	s configuration		
		Normal conditions	Icing conditions		
	Flaps UP	105	135		
	Flaps TO	100	115		
	Flaps LDG	85	95		
24 -	24 - Land normally				
When airplane is stopped:					
25 -	- THROTTLE CUT OFF				
26 -	6 - FUEL TANK SELECTOR OFF				
27 -	7 - Brakes As required				
28 -	8 - Crash lever Pull down				

► Evacuate as soon as possible ◀



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Cabin electrical fire or smoke during flight

► Fly the airplane ◀

1 -	Оху	gen masks and goggles Use
If the	origin	is known:
	2 -	Defective equipment breaker
	3 -	Cabin extinguisher Use
If the	origin	is unknown:
	4 -	A/C switch OFF
	5 -	All unnecessary equipment OFF
6 -	Perfo	orm procedure Emergency descent Refer to chapter 3.6
If necessary:		
	7 -	Perform procedure
		► Land as soon as possible ◀



Smoke elimination

1 -	Oxygen masks and goggles Us	е
2 -	BLEED switch OFF / RS	ST
3 -	A/C switch OI	FF
4 -	DUMP switch Actua	ate
5 -	Wait until the differential pressure drops.	
6 -	EMERGENCY RAM AIR control knob	ʻull
If sm	oke decreases :	
	► Land as soon as possible ◀	
	End of procedure	∍ ■
If sm	oke increases :	
	7 - EMERGENCY RAM AIR control knob Pu	sh
	► Land as soon as possible ◀	
	End of procedu	ro

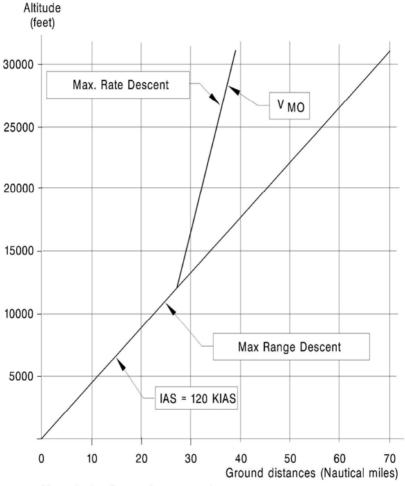
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3.6 - Emergency descents

Emergency descents profiles



No wind - Smooth atmosphere



Maximum rate descent

1 -	THE	ROTTLE Flight IDLE
2 -	Оху	gen masks Use
3 -	Pitcl	h attitude – 10° to – 20°
If sm	ooth a	ir :
	4 -	FLAPS and LANDING GEAR levers UP
	5 -	Airspeed
If rou	ıgh air	or in case of structure problem:
	6 -	Airspeed Below 178 KIAS
	7 -	FLAPS lever UP
	8 -	LANDING GEAR lever DN
		End of procedure.



		Maximum range descent	1/2
1 -	Oxy	gen masks	Use
2 -	THR	OTTLE	CUT OFF
3 -	FLAF	S and LANDING GEAR levers	UP
4 -	Airsp	eed	120 KIAS
5 -	DUM	P switch	Actuate
6 -	EME	RGENCY RAM AIR control knob	Pull
If VI	1C and	non icing conditions are possible :	
	7 -	ESS BUS TIE switch	EMER
	8 -	Prepare for	Forced landing Refer to chapter 3.7
			End of procedure ■
If VI	1C and	non icing conditions are not possible :	
	Breal	kers:	
	9 -	PFD 2	Pull
	10 -	ADC 2	Pull
	11 -	XPDR 2	Pull
	Switc	hes:	
	12 -	DE ICE SYSTEM	All OFF
	13 -	Lights	All OFF
	14 -	BLEED	OFF/RST
	15 -	A/C	OFF
	16 -	AUX BP	OFF
	17 -	FUEL SEL	MAN
	18 -	AP/TRIMS	OFF
	19 -	DIMMER / CABIN / ACCESS	OFF
			Continue ►

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Maximum range descent 2/2 ▶ Continuing If icing conditions: 20 -PITOT L HTR switch ON 21 -WINDSHIELD switch ON Airspeed Above 135 KIAS Configuration flaps UP If time permits: 23 -PLUGS breakers Pull AIR COND breaker Pull 25 - Prepare for Forced landing Refer to chapter 3.7 End of procedure.



3.7 - Emergency landings, flaps, gear

Forced landing

1 -	THROTTLE	CUT OFF
2 -	FUEL TANK SELECTOR	OFF
3 -	AUX BP switch	OFF
4 -	BLEED switch	OFF / RST
5 -	A/C switch	OFF
6 -	DUMP switch	. Actuate
7 -	Gliding airspeed	
_	Until favorable ground	
8 -	ESS BUS TIE switch To have GEAR and FLAPS	
If land	ing surface is suitable :	
	9 - LANDING GEAR lever	DN
If land	ing surface is not suitable :	
	10 - LANDING GEAR lever	Keep UP
If nigl	t conditions :	
	11 - OFF/TAXI/LDG switch	LDG
Wher	chosen landing surface is assured :	
	12 - FLAPS lever	LDG
	13 - Crash lever	Pull down
	14 - Airspeed on final approach	. 85 KIAS
	15 - Land flaring out.	
	16 - Evacuate after stop.	
	End of µ	procedure.



Tire blowout during landing

1 -	Control direction with brakes and nose wheel steering.
2 -	Reverse As required
3 -	Stop airplane to minimize damages.
4 -	Perform procedure
	End of procedure.



FLAPS ASYM

Indicates a dissymmetry of flap deflection. This immediately stops the flap motor and prevents further operation of the flaps.

► Fly the airplane ◀

1 -	FLAPS breaker	Pull
2 -	FLAPS lever	. UP

► Land as soon as possible ◀

- 3 Maintain airspeeds:
 - IAS < 178 KIAS for deflections between UP and TO positions
 - IAS < 122 KIAS for deflections greater than TO position
- 4 For landing, refer to procedure Landing with flaps malfunction

 Refer to procedure on following page



Flaps malfunction

In case of blockage of flaps or inoperative flaps control lever between UP and LDG positions, without FLAPS ASYM:

1 -	FLAPS breaker	Pull
2 -	FLAPS lever	UP

► Land as soon as possible ◀

- 3 Maintain airspeeds
 - IAS < 178 KIAS for deflections between UP and TO positions
 - IAS < 122 KIAS for deflections greater than TO position
- 4 For landing, refer to procedure Landing with flaps malfunction

 Refer to procedure hereafter

End of procedure.

Landing with flaps malfunction

For flaps deflections between UP and TO:

Proceed as for a normal landing with 105 KIAS of approach airspeed.

Provide for a landing distance increased by 60 %.

For flaps deflections greater than TO:

Proceed as for a normal landing with 100 KIAS of approach airspeed.

Provide for a landing distance increased by 50 %.



Landing gear retraction discrepancy

• NOTE •

Symptoms have to be considered at the end of the sequence.

Symptoms have to be considered at the end of the sequence.
Symptoms:
- GEAR UNSAFE CAS msg and GEAR UNSAFE red warning light are ON, or
- amber light flashing and 3 green lights are OFF.
1 - Airspeed Maintain below 150 KIAS
2 - LDG GEAR breaker
If GEAR UNSAFE CAS msg and GEAR UNSAFE red warning light are OFF:
3 - The flight may be continued without any restriction.
For landing gear extension :
4 - Perform procedure Emergency gear extension Refer to following procedures
End of procedure ■
If not:
5 - LDG GEAR breaker Push
6 - Perform procedure Emergency gear extension

Refer to following procedures



Landing gear extension discrepancy

• NOTE •

Symptoms have to be considered at the end of the sequence.

Symptoms:

- GEAR UNSAFE CAS msg and GEAR UNSAFE red warning light are ON, or
- amber light flashing and 0 to 3 green lights are OFF.
- 1 Airspeed Maintain below 150 KIAS
- 2 Perform procedure Emergency gear extension Refer to procedure on following page

 End of procedure.



Emergency gear extension

1/3

NOTE •

Follow this procedure in case of any doubt about the gear extension.

•

▲ CAUTION ▲

Do not enter icing conditions. This could adversely increase drag and weight due to ice accumulation, and lock wheels and struts.

Climb performance will be degraded by 50 %.

Cruise IAS speed will be reduced compared to a clean airplane, because of the drag.

This should be taken into account when calculating the airplane range.

1 -	Airspeed Maintain below 150 KIAS
2 -	LANDING GEAR lever DN
3 -	LDG GEAR breaker Pull
4 -	Floor hatch Open
5 -	By-pass selector Fully pull / Locked
	■ CAUTION ■ e entire extension of the landing gear may take up to 110 cycles. It is ndatory to have a clear hardening of the manual control at the end of the maneuver.
6 -	Landing gear emergency pump handle Actuate With maximum amplitude until pump hardening
7 -	MASTER WARNING push-button



Emergency gear extension

2/3

▶ Continuing

If:

- GEAR UNSAFE red warning light is OFF and
- GEAR UNSAFE is OFF and
- 3 green lights are ON :
 - 8 Exit and / or remain outside icing conditions.

Continue flight at airspeed < 178 KIAS.

► Land as soon as practical ◀

End of procedure ■

If:

- GEAR UNSAFE red warning light is ON and
- GEAR UNSAFE is ON and
- 0 to 3 green lights are ON:
 - 9 LDG GEAR breaker Push
 - 10 CHECK DOWN push-button Press

If:

- hardening of the pump is marked and
- 3 green lights are ON or
- 3 green lights are ON and flickering while pressing the CHECK DOWN push-button:

PIM - DO NOT USE FOR FLIGHT OPERATIONS

11 - Land

- End of procedure
 - Continue ▶



Emergency gear extension

3/3

▶ Continuing

If:

- emergency pump remains soft or
- one (or more) green light(s) is(are) not ON and / or flickering while pressing the CHECK DOWN push-button:

A gear unlock condition is confirmed.

Recycle the landing gear as follows:

- By-pass selector Unlock / Push 12 -
- 13 Wait one minute.
- 14 LANDING GEAR lever UP At airspeed < 150 KIAS
- Perform landing gear extension attempts in the normal mode while applying positive load factors during the maneuver as well as skidding.

In case of failure:

16 - Perform procedure Landing with unlocked main landing gear or Landing with defective nose landing gear

Refer to following procedures

▲ CAUTION ▲

If one main landing gear is not down, it is recommended to land with landing gear up - refer to procedure Landing with gear up in the following procedures.



Landing with unlocked main landing gear

1/2



▲ CAUTION ▲

If one main landing gear is not down, it is recommended to land with landing gear up - refer to procedure Landing with gear up in the following procedures.



1 -Ask ATC or another airplane to visually check landing gear position.

If d

defective	gear is down but unlocked :
2 -	BLEED switch OFF / RST
3 -	DUMP switch Actuate
4 -	FUEL TANK SELECTOR Maintain on defective LDG gear side To lighten corresponding wing (maximum fuel imbalance 15 USG)
5 -	Choose a runway with headwind or crosswind blowing from defective gear side.
6 -	Align the airplane to land on the runway edge opposite to the defective landing gear.
7 -	Perform a normal approach.
8 -	FLAPS lever
0	Land and act noon goar immediately on ground to acquire lateral control

- Land and set nose gear immediately on ground to assure lateral control. 9 -
- Use full aileron during roll-out to lift the wing with the defective landing 10 gear.

PIM - DO NOT USE FOR FLIGHT OPERATIONS

Continue ▶



Landing with unlocked main landing gear 2/2

▶ Continuing

If landing gear drags during landing:

11 - THROTTLE

		001 011
12 -	Crash lever	Pull down
13 -	FUEL TANK SELECTOR	OFF

14 - Evacuate after airplane comes to a stop.

End of procedure ■

CUT OFF

If landing gear does not drag during landing:

- 15 Preferably do not use reverse.
- 16 Complete taxiing with a slight turn towards defective landing gear.
- 17 THROTTLE CUT OFF
- 19 Evacuate.



Landing with defective nose landing gear (down unlocked or not down)

1 - Ask ATC or another airplane to visually check landing gear position.

If necessary:

- 1 Transfer passengers to the rear.
- 2 Perform a normal approach.

3 -	FLAPS lever	 LDG

- 4 Airspeed Maintain 90 KIAS
- 5 Land with nose-up attitude. Keep nose high.
- 6 THROTTLE CUT OFF
- 7 Touch down slowly with nose wheel and keep elevator at nose-up stop.
- 8 Brakes Apply moderately
- 9 Crash lever Pull down
- 10 FUEL TANK SELECTOR OFF
- 11 Evacuate after airplane comes to a stop.



Landing with gear up

1 - D	o a standard final approach.
2 - F	LAPS lever LDG
3 - A	irspeed Maintain 85 KIAS
4 - B	LEED switch OFF / RST
5 - D	UMP switch Actuate
When ru	unway is assured :
6	- THROTTLE CUT OFF
7	- FUEL TANK SELECTOR OFF
8	- Flare out.
After tou	uch-down :
9	- Crash lever Pull down
10	0 - Evacuate after airplane comes to a stop.
	End of procedure.

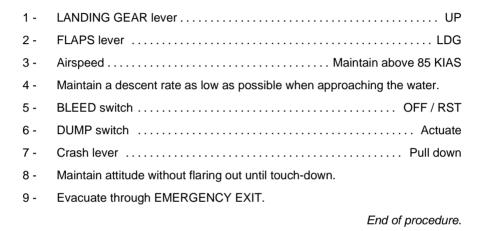


Ditching

▲ CAUTION ▲

In heavy swell with light wind, land parallel to the swell (rollers).

In heavy wind, land facing wind.





		Landing without elevator control
1 -	LANI	DING GEAR lever
2 -	FLAF	PS lever LDG
3 -	Airsp	eed Maintain 95 KIAS
4 -		
5 -	Adjus	st elevator by using manual pitch trim wheel.
Whei	n grou	nd approaches :
	6 -	Slope Decrease progressively
	7 -	TRQ Reduce progressively
		End of procedure.

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3.8 - Fuel system

	FUEL PRESS	1/2
Indic	cates a fuel pressure drop at HP engine pump inlet.	
	► Fly the airplane ◀	
1 -	Remaining fuel	. Check
2 -	FUEL TANK SELECTOR Swit	ch tanks
3 -	AUX BP switch	. AUTO
If [4 - AUX BP switch	ON
	5 - AUX BOOST PMP ON	Check ON
	If pressure is normal again and FUEL PRESS is OFF:	
	Mechanical pump has failed.	
	6 - AUX BP switch	intain ON
	► Land as soon as practical ◀	
	End of pro	ocedure =

A supply problem may have occured from the tank selected first (air vent, fuel icing, etc...).

FUEL TANK SELECTOR Switch tanks

End of procedure ■

Continue ▶

FUEL PRESS remains ON:

is OFF :



FUEL PRESS	2/2
	- , -

► Continuing

g		
If	FUEL P	remains ON:
	8 -	Fullest tank Select
	9 -	$\label{power} A void high power and rapid movements of the THROTTLE.$
	10 -	Altitude Below 18000 ft
		► Land as soon as possible ◀
		► Fly the airplane ◀



AUX BOOST PMP ON

Indicates	the	auvilian	/ hooster	numn	10	runnına
maioatos	uic	uuxiiiui j	DOOGLOI	paring	10	rarii iii ig.

► Fly the airplane ◀

If AUX BP switch is in ON position:

Indication is normal.
End of procedure ■
If AUX BP switch is in AUTO position :
1 - Reset AUX BP switch to ON
2 - Then, AUX BP switch
If AUX BOOST PMP ON goes OFF:
3 - Continue the flight normally.
End of procedure ■
If AUX BOOST PMP ON remains ON:
Mechanical booster pump has failed.
4 - AUX BP switch ON
► Land as soon as possible ◀
End of procedure.



FUEL LOW L-R

Indicates a level drop in the corresponding tank.

- 1 -Corresponding gage Check
- 2 -Check the other tank has been automatically selected.

If other tank not automatically selected:

3 -	FUEL SEL switch M	AN
4 -	Select tank manually As requi	red

► Fly the airplane ◀

- 5 -
- 6 -Take decision.

If necessary:

▶ Land as soon as practical ◀



AUTO SEL

Indicates that there is no more automatic control mode running.

		· ·
		► Fly the airplane ◀
1 -	FUE	L SEL switch Check AUTO
If FU	EL SE	EL switch already on AUTO :
	Failu	re is confirmed.
	2 -	FUEL SEL switchMAN
	3 -	Select tanks manually As required
		▲ CAUTION ▲ Maximum fuel imbalance is 15 USG.



FUEL IMBALANCE

Indicates that fuel tanks are imbalanced by more than 15 USG for more than 30 seconds.

If FUEL SEL switch is on AUTO:

1 -	Fullest	tank	 	 	 	 															3	Sele	ct
							Е	Зу	р	re	SS	in	g t	the	9 5	SH	ΙF	Т	рι	ısh	ı-k	outto	n

If FUEL SEL switch is on MAN:

2 -	Fullest	tank	 										Select
				By	shif	ting	FUE I	L TANK	SEL	_EC	ΓOR	m	anually

► Fly the airplane ◀



Maximum fuel imbalance is 15 USG.



LOW LVL FAIL L-R

Indicates a failure of fuel low level sensor.

- 1 Remaining fuel in tanks Check
- 2 Take decision.

If any doubt:

- ► Land as soon as practical ◀
 - ► Fly the airplane ◀

On the ground:

Inform maintenance department.

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3.9 - Electrical system

ESI-2000 failures 1/2

Battery indicator symbol meaning

Battery indicator	Description
Not shown	Normal operation - No information needs to be conveyed
Green	More than one hour of operation remains
Amber	Less than one hour of operation remains
Amber "X"	Battery is not available to power unit : overtemperature or low battery voltage condition exists
Red "X"	Battery has failed - Service is required

ESI-2000 attitude invalid in flight:

1 -	Maintain	straight	and le	evel fliah	t at a	constant	airspeed.
	Manitani	otiaignit	and it	ovoi iligii	uuu	Conotant	an opoda.

2 - M button Press twice

The ESI-2000 will initiate the alignment process.

When a normal attitude display is available:

4 - Resume normal flight.

If attitude information remains invalid:

5 - Use attitude information from the primary attitude display.

End of procedure ■

Red X'd battery symbol displayed in flight:

Indicates internal battery failure.

1 - Remain clear of IMC.

Continue ▶

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ESI-2000 failures

2/2

▶ Continuing

If in visual meteorological conditions:

- 2 Cycle power on ESI-2000, including internal power.
- 3 Maintain straight and level while unit aligns.

If red "X" reappears:

4 - Remain clear of IMC.

End of procedure ■

Amber X'd battery symbol displayed in flight:

Indicates internal battery is not available. Battery temperature above 55°C.

- 1 Reduce temperature of cockpit environment.
- 2 Remain clear of IMC until amber "X" is removed from the display.

End of procedure ■

Amber battery symbol displayed in flight:

Indicates the internal battery state of charge is low.

1 - Remain clear of IMC until amber battery symbol is removed from the display signifying battery is charged sufficiently to have one hour of discharge abilitiy.

End of procedure ■

ESI-2000 in-flight shutdown (manual procedure):

- 1 Maintain control of the airplane using airplane primary instruments.
- 3 Press any key (button) as stated by the on screen message.

End of procedure.

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BAT AMP

Indicates that battery current is over 50 A while on ground.

After starting the engine with airplane power, a battery charge over 50 amperes is normal.

▲ CAUTION ▲

Do not take off if battery charge is over 50 A.

 \blacksquare

If this indication remains steady at a high value:

It may be due to a battery or generation system failure.

End of procedure.

BAT OFF

Indicates that:

- the SOURCE selector has been positioned on OFF or
- the battery plug is disconnected

► Fly the airplane ◀

1 -	SOURCE selector OFF
2 -	SOURCE selector BATT
If war	rning persists :
	► Land as soon as possible ◀



MAIN GEN

Indicates that GENERATOR selector has been positioned to OFF or ST-BY, or main generator is cut off.

In case of failure:

► Fly the airplane ◀

- 3 Keep the following systems connected:
 - Autopilot system
 - Deicing systems
 - STROBE and NAV lights
 - Cockpit emergency lights
 - VHF 1
 - NAV/GPS 1
 - BLEED
 - LDG LIGHTS on short final

This will allow to keep electrical consumption below maximum standby capacity.

All other not necessary equipment can be disconnected.

4 - GENERATOR selector ST- BY

If necessary:

- 5 ST-BY GENERATOR RESET push-button Press
- 6 Maintain ST-BY loads below 100 A.



LOW VOLTAGE
Normal functioning with GENERATOR selector on MAIN.
- Voltmeter voltages
f voltages are < 26 V :
2 - Monitor a possible voltage drop or any indication of battery discharge.
► Fly the airplane ◀
3 - Keep the following systems connected :
- Autopilot system
- Deicing systems
- STROBE and NAV lights
- Cockpit emergency lights
- VHF 1

BI FFD

LDG LIGHTS on short final

NAV/GPS 1

This will allow to keep electrical consumption below maximum standby capacity.

All other not necessary equipment can be disconnected. 4 -If necessary: ST-BY GENERATOR RESET push-button Press Maintain ST-BY loads below 100 A. 6 -



			MAIN GEN and LOW VOLTAGE	I	1/3
With C			DR selector on ST-BY (after MAIN generator fail	lure), functio	ning on
1 -	GEN	ERAT	OR selector		. MAIN
2 -	MAIN	GEN	ERATOR RESET push-button		. Press
			► Fly the airplane ◀		
If MAI	N GE	NERA	ATOR successfully connected :		
	3 -	Disc	onnect non-essential systems.		
	4 -	Voltn	meter and ammeter		Monitor
			► Land as soon as possible ◀		
				End of proce	edure ■
If MAI	N GE	NERA	ATOR not successfully connected :		
	5 -	GEN	IERATOR selector		ST-BY
	6 -	ST-E	BY GENERATOR RESET push-button		. Press
	If ST-	BY G	ENERATOR successfully connected :		
		7 -	Disconnect non-essential systems.		
		8 -	Voltmeter and ammeter		Monitor
			► Land as soon as possible ◀		
				End of proce	edure ■
	If ST-	BY G	ENERATOR not successfully connected :		
		Both	generators failure is confirmed.		
		Retu	irn to VMC conditions, if possible.		
				Con	tinue ►



		MAIN GEN and LOW VOLTAGE 2/3
► Continuing	g	
!	9 - GEN	ERATOR selector OFF
	If altitude >	10000 ft :
	10 -	OXYGEN switch ON
	If VMC and	non-icing conditions are possible :
	11 -	ESS BUS TIE switch EMER In this configuration, only both ESS BUS bars and BATT BUS bar are directly supplied by the battery.
		► Land as soon as possible ◀
	If use	e of other systems is required :
		12 - ESS BUS TIE switch NORM
		End of procedure ■
	If VMC and	non-icing conditions are not possible :
	13 -	Manually disconnect systems as follows:
		Breakers:
		- PFD 2 Pull
		- ADC 2 Pull
		- TAS Pull
		- DATA LINK Pull
		- XPDR 2 Pull
		Switches:
		- AIRFRAME DE ICE OFF
		- ICE LIGHT OFF
		- PROP DE ICE OFF
		- WINDSHIELD OFF
		Continue ►



	MAIN GEN and	LOW VOLTAGE	3/3	
► Continuing				
	- PITOT R & STA	LL HTR	OFF	
	- OFF/LDG/TAXI	ight	OFF	
	- PULSE		OFF	
	- STROBE		OFF	
	- BLEED	OFF	/ RST	
	- A/C		OFF	
	- AUX BP		OFF	
	- FUEL SEL		MAN	
	- AP/TRIMS		OFF	
	- DIMMER / CABI	N/ACCESS	OFF	
If icing conditions:				
14 -	14 - PITOT L HTR switch Chec			
15 -	15 - WINDSHIELD switch			
16 -	Maintain minimum reicing conditions.	ecommended airspeeds into	known	
	Flaps UP	> 135 KIAS	1	
	Flaps TO	> 115 KIAS		
	Flaps LDG	> 95 KIAS	1	
If time pern	nits :		_	
17 -	PLUGS breakers		Pull	
18 -	AIR COND breaker		Pull	
	► Land as soon as	oossible ◀		



ELEC FEATH FAULT

Indicates a propeller feathering system malfunction.

► Fly the airplane ◀

1 - FEATHER breaker Pull

▶ Land as soon as possible ◀



Bus bar 1/5

>> Up to S/N 1105

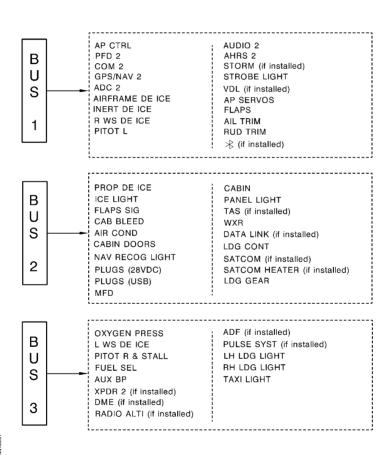


Figure 3.9.1 (1/5) - Electrical distribution of bus bars



Bus bar 2/5

>> From S/N 1106

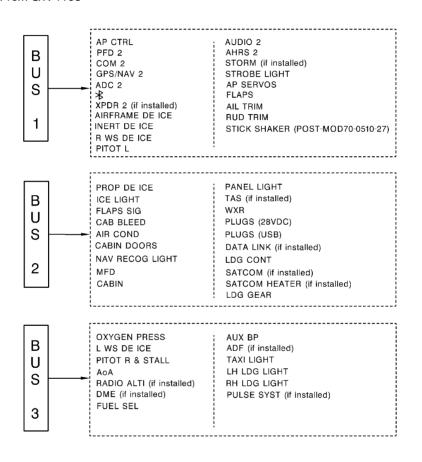


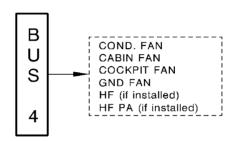
Figure 3.9.1 (2/5) - Electrical distribution of bus bars





>> All

14246000AAANMA8101



NOTE: CIRCUIT BREAKERS ON C13 BIS FRAME



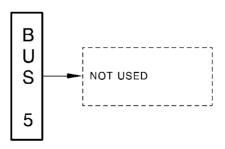


Figure 3.9.1 (3/5) - Electrical distribution of bus bars



Bus bar 4/5

>> Up to S/N 1105

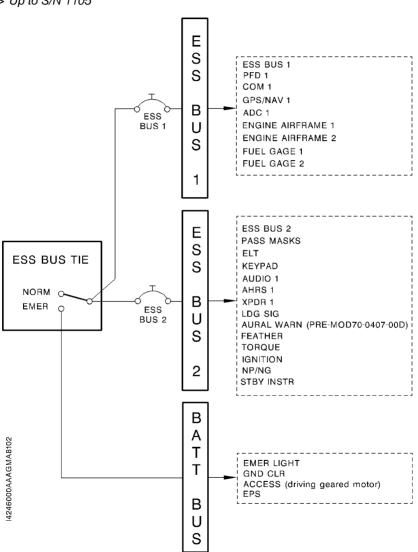


Figure 3.9.1 (4/5) - Electrical distribution of bus bars



Bus bar 5/5

>> From S/N 1106

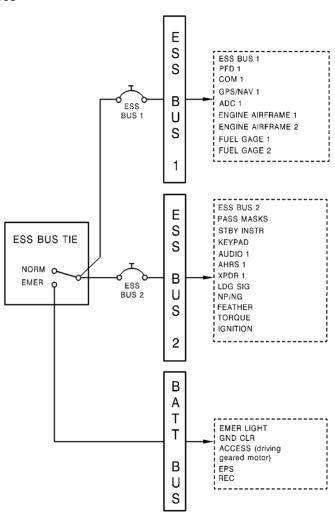


Figure 3.9.1 (5/5) - Electrical distribution of bus bars



Total loss of electrical power

▲ CAUTION ▲

If no ESI-2000 key is pressed, the ESI-2000 will shut down automatically within 5 minutes.

- 1 Maintain airplane control.
- 2 ESI-2000 Press any key within 5 minutes
 To enable the use of ESI-2000 internal battery
- 3 Use the ESI-2000 for
 - attitude.
 - airspeed and/or
 - altitude

► Fly the airplane ◀

► Land as soon as possible ◀

NOTE •

Airplane power is provided to the ESI-2000 display for normal operation. Operation of the basic system is automatic. The system is powered ON while airplane power is ON.

If airplane power is lost, the internal battery will provide power to the ESI-2000. Press any key to allow the ESI-2000 to continue operation using the internal battery.

Section 3 Emergency procedures EASA Approved



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3.10 - Pressurization and air conditioning

>> Before ECS AUTO mode removal (Pre-MOD70-0529-21):

BLEED TEMP

Indicates overheat of bleed air system. Normally this leads to BLEED cut-off and to BLEED OFF appearance.

► Fly the airplane ◀

Should automatic cut-off occur or not:

If possible:

- 1 TRQ Reduce
- 2 HOT AIR FLOW distributor Turn to the right
- 4 TEMP/°C selector Mini
- 5 BLEED switch OFF / RST
- 6 BLEED switch AUTO

If **BLEED TEMP** and **BLEED OFF** are still ON:

7 - Perform procedure BLEED OFF

Refer to procedure hereafter

End of procedure ■

If **BLEED TEMP** is ON and **BLEED OFF** is OFF:

8 - Shorten the flight.

Inform maintenance department.



>> After ECS AUTO mode removal (Post-MOD70-0529-21):

BLEED TEMP

Indicates overheat of bleed air system. Normally this leads to BLEED cut-off and to BLEED OFF appearance.

► Fly the airplane ◀

Should automatic cut-off occur or not:

If possible:

2 -3 -

1 - TRQ	Reduce
HOT AIR FLOW distributor	Turn to the right
A/C switch	PILOT

4 - TEMP selector Mini

5 - BLEED switch OFF / RST

6 - BLEED switch AUTO

If **BLEED TEMP** and **BLEED OFF** are still ON:

7 - Perform procedure BLEED OFF

Refer to procedure hereafter

End of procedure ■

If **BLEED TEMP** is ON and **BLEED OFF** is OFF:

8 - Shorten the flight.

Inform maintenance department.



BLEED OFF

Possibly due to:

- system malfunction
- BLEED switch on OFF / RST position

If in flight:

1 -	Oxygen masks Use
2 -	BLEED switch
If po	ossible:
	3 - TRQ Reduce
	► Fly the airplane ◀
4 -	BLEED switch OFF / RST
5 -	BLEED switch AUTO
	If necessary: 6 - Perform procedure Emergency descent Refer to chapter 3.6 7 - Continue the flight.
	Inform maintenance department.
	End of procedure ■
roun	d:
8 -	BLEED switch OFF / RST
9 -	Taxi back to apron.
10 -	Perform procedure
Infor	m maintenance department.
	F / /

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CPCS BACKUP MODE

Indicates a GASC system malfunction. The GASC cannot compute optimal cabin altitude and is automatically set to 9800 ft default value as cabin altitude reference.

► Fly the airplane ◀

1 - Continue the flight.

Inform maintenance department before next flight.

▲ CAUTION ▲

When the airplane descends below 9800 ft, cabin descent rate coincides with airplane descent rate. The pilot should take into account the airplane descent profile in order to avoid pressure annoyance.



>> Without v15 GARMIN software (Pre-MOD70-0407-00)

CABIN ALTITUDE

Indicates a cabin altitude over 10000 ft ± 500 ft.

1 - Pressurization indicator Check						
If cabin altitude > 10000 ft ± 500 ft						
2 - Oxygen masks						
► Fly the airplane ◀						
3 - BLEED switch						
4 - DUMP switch Check NORM / Guarded						
5 - EMERGENCY RAM AIR control knob Check pushed						

If necessary :

- 6 Perform procedure Emergency descent Refer to chapter 3.6
- 7 Limit flight altitude to maintain cabin altitude below 10000 ft.
- Inform maintenance department before next flight.



>> With v15 GARMIN software (Post-MOD70-0407-00)

CABIN ALTITUDE and USE OXYGEN MASK						
NOTE						
CABIN ALTITUDE is followed by USE OXYGEN MASK and 3 voice alerts						
"Use oxygen mask / Use oxygen mask".						
•						
ndicates a cabin altitude over 10000 ft ± 500 ft.						
1 - Pressurization indicator						

► Fly the airplane ◀

3 -	BLEE	D switch	Check AUTO
4 -	DUMI	Switch Che	ck NORM / Guarded
5 -	EMER	RGENCY RAM AIR control knob	Check pushed
If nec	essary	: :	
	6 -	Perform procedure	Emergency descent Refer to chapter 3.6

- 7 Limit flight altitude to maintain cabin altitude below 10000 ft.
- Inform maintenance department before next flight.

If cabin altitude > 10000 ft ± 500 ft :

2 -



>> With v15.11 GARMIN software (Post-MOD70-0407-00C or D) and without EDM evolution patch (Pre-MOD70-0657-34)

CABIN ALTITUDE	and	USE OXYGEN MASK	and	EDM	

NOTE •

CABIN ALTITUDE is followed by **USE OXYGEN MASK** and 3 voice alerts "Use oxygen mask / Use oxygen mask".

EDM makes a 90° left heading change and descent to 15000 ft.

EDM override is possible by pressing twice the AP / TRIM DISC push-button, and other AP modes are usable.

Power reduction to speed up the descent is recommended.

•

Indicates a cabin altitude over 10000 ft ± 500 ft.

1 -	Pressurization indicator	1
If ca	bin altitude > 10000 ft ±500 ft :	ı
	2 - Oxygen masks	
	► Fly the airplane ◀	
3 -	BLEED switch)
4 -	DUMP switch Check NORM / Guarded	ł
5 -	EMERGENCY RAM AIR control knob Check pushed	ł
If ned	cessary:	
	6 - Perform procedure Emergency descent Refer to chapter 3.6	
7 -	Limit flight altitude to maintain cabin altitude below 10000 ft.	
Infor	m maintenance department before next flight.	

>> With EDM evolution patch (Post-MOD70-0657-34)

EDM	
• NOTE •	

may come on 45 s after **CABIN ALTITUDE** and

USE OXYGEN MASK

EDM makes a 90° left heading change and descent to 15000 ft. EDM override is possible by pressing twice the AP / TRIM DISC push-button, and other AP modes are usable.

Power reduction to speed up the descent is recommended.

Indicates a cabin altitude over 10000 ft ± 500 ft.

1 - Press	surization indicator		
If cabin altitude > 10000 ft ± 500 ft:			
2 -	Oxygen masks Use		
	► Fly the airplane ◀		

- BLEED switch Check AUTO
- DUMP switch Check NORM / Guarded
- EMERGENCY RAM AIR control knob Check pushed

If necessary:

- 6 -Perform procedure Emergency descent Refer to chapter 3.6
- Limit flight altitude to maintain cabin altitude below 10000 ft.



>> With v15.11 GARMIN software (Post-MOD70-0407-00C or D)

EDM OVERRIDE

Indicates that Emergency Descent Mode has been overridden by the crew, and is not available again until **EDM OVERRIDE** is OFF.

► Fly the airplane ◀



CABIN DIFF PRESS

Indicates a cabin pressure differential over 6.4 PSI ± 0.2 PSI.
1 - Pressurization indicator
If $\Delta P > 6.4 \text{ PSI} \pm 0.2 \text{ PSI}$:
2 - BLEED switch OFF / RST
3 - Oxygen masks Use
► Fly the airplane ◀
If necessary :
4 - Perform procedure Emergency descent Refer to chapter 3.6
End of procedure.



Cabin not depressurized after landing

				_	
ΙŤ	ΛP	cahin	remains	< /	, .
"	∠ 1	Cabiii	i Ciliali is	- 0	

1 -	DUM	P switch Actuat	е
2 -	BLEE	D switch OFF / RS	Т
If nec	essar	<i>t</i> :	
	3 -	EMERGENCY RAM AIR control knob	ıll
4 -	Wait	for complete cabin depressurization before opening any door.	
		End of procedure	٩.



OXYGEN

Indicates that the oxygen cylinder isolation valve is closed.

▲ WARNING ▲

Flight is prohibited with oxygen cylinder closed.

1 - Oxygen cylinder Open

End of procedure.





Indicates that one of the door latches of the door(s) is not correctly locked.

On ground:

1 -Check the correct locking, as well as the latches position of the door(s).

is still ON:

2 -Do not take off.

End of procedure ■

In flight:

► Fly the airplane ◀

- Start a slow descent. 3 -
- 4 -Decrease cabin pressure differential By selecting a higher LFE (LFE between 9500 ft and 10000 ft)

If a real failure of one of the doors is noticed:

5 -	Oxygen masks		Use
6 -	BLEED switch	OF	F/RST
7 -	DUMP switch		Actuate
If ned	ecessary:		
	0 D (_	

8 -Perform procedure Emergency descent Refer to chapter 3.6



VACUUM LOW

Low vacuum may lead to malfunctioning of leading edge deicing and pressurization.

1 - Monitor the normal functioning of leading edge deicing and pressurization.

If necessary:

2 -	Altitude		Below 10000 ft
-----	----------	--	----------------

3 - Return to VMC conditions as soon as possible.

► Fly the airplane ◀

4 - BLEED switch OFF / RST



Defog malfunction

If moisture starts to quickly cover the inside of the windscreen with the HOT AIR FLOW distributor already turned to the left:

1 - HOT AIR FLOW distributor Set to around a 10 o'clock position

If moisture continues:

2 -	HOT AIR FLOW distributor	Turn to the left

3 - WINDSHIELD switch ON

If there is no improvement and if the flight safety is engaged :

4 - Altitude Around 10000 ft

5 - BLEED switch OFF / RST



In flight, the cabin will quickly depressurize. Therefore, the cabin vertical speed indicator and altimeter indications will rapidly meet those of respectively the airplane VSI and altimeter.





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3.11 - Deicing system

Leading	edges	deicing	failure

Symptoms: failure on one of the two pneumatic deicing pulses:

- ice on wing outboard sections,
- or, ice on wing inboard sections and stabilizers,
- one of the two cycling green lights is not lit.
- ► Leave icing conditions as soon as possible ◀
- 1 AIRFRAME DE ICE switch OFF



PROP DEICE FAIL

Symptoms:

- propeller deicing green light is not lit,
- propeller vibrations.



► Leave icing conditions as soon as possible ◀



INERT SEP FAIL

Symptoms:

- INERT SEP ON does not appear within 50 seconds following INERT SEP switch setting ON,
- inertial separator is not retracted after 50 seconds following INERT SEP switch setting OFF,
- INERT DE ICE breaker triggered.

▶ Leave icing conditions as soon as possible ◀

► Fly the airplane ◀



>> Before ECS AUTO mode removal (Pre-MOD70-0529-21)

Windshield deicing failure

Symptoms:

- windshield being covered uniformly by ice,
- no perception of heat when touching deiced section,
- windshield deicing green light is not lit.

If symptoms result from overheat:

1 - WINDSHIELD switch OFF / ON When necessary

In case of total failure:

- 2 TEMP/°C selector Max warm
- 3 HOT AIR FLOW distributor Turn to the left

PIM - DO NOT USE FOR FLIGHT OPERATIONS

Before landing:

4 - Wait for a sufficient visibility.



>> After ECS AUTO mode removal (Post-MOD70-0529-21)

Windshield deicing failure

Symptoms:

- windshield being covered uniformly by ice,
- no perception of heat when touching deiced section,
- windshield deicing green light is not lit.

If symptoms result from overheat:

1 - WINDSHIELD switch OFF / ON When necessary

In case of total failure:

- 2 TEMP selector Max warm
- 3 HOT AIR FLOW distributor Turn to the left

Before landing:

4 - Wait for a sufficient visibility.



>> Before ECS AUTO mode removal (Pre-MOD70-0529-21)

Windshield misting or internal icing

Symptoms: mist or ice on windshield internal face.

- 1 TEMP/°C selector Set to 12 o'clock position
- 3 WINDSHIELD switch ON

If unsuccessful, to get sufficient visibility:

- 4 HOT AIR FLOW distributor Fully turn to the left
- 5 Manually clean a sufficient visibility area.

If necessary:

▲ CAUTION ▲

In case of sideslip approach with pedal on the right during a long period, select R.H. fuel tank.



- 6 Clean L.H. side window.
- 7 Perform a sideslip approach with rudder pedals to the right.

To get sufficient landing visual references

For landing:

- 8 FLAPS lever LDG
- 9 Airspeed Maintain above 95 KIAS



>> After ECS AUTO mode removal (Post-MOD70-0529-21)

Windshield misting or internal icing

▲ CAUTION ▲

In case of sideslip approach with pedal on the right during a long period, select R.H. fuel tank.



- 6 Clean L.H. side window.
- 7 Perform a sideslip approach with rudder pedals to the right.
 To get sufficient landing visual references

To got damelone landing vi

For landing:

- 8 FLAPS lever LDG
- 9 Airspeed Maintain above 95 KIAS



PITOT NO HT L-R

Indicates that:

- corresponding pitot tube heating has failed or
- PITOT L HTR switch or PITOT R & STALL HTR switch is not ON while the engine is running.

If PITOT NO HT L :

Icing conditions may alter airspeed indications provided by ADC1.

- 1 Avoid icing conditions.
 - ► Fly the airplane ◀

If not possible:

2 - Perform moderate descent or climb attitudes.

V_{MO} overshoot and stall warning system are always operating.

End of procedure ■

If PITOT NO HTR:

V_{MO} overshoot warning may be altered by icing conditions.

- ► Fly the airplane ◀
- 3 Airspeed Monitor below 266 KIAS



STALL NO HEAT

Indicates that :

- stall warning vane heating has failed or
- PITOT R & STALL HTR switch is not ON while the engine is running.

Correct operation of the aural stall warning may be altered by severe or prolonged icing.

► Fly the airplane ◀

Section 3 Emergency procedures EASA Approved



Intentionally left blank



3.12 - Miscellaneous

Trim Runaway	
► Fly the airplane ◀	

1 - AP / TRIM DISC push-button Press and hold

The three trim tabs are disconnected and runaway stops.

ase
luce

In case of pitch trim runaway:

The pitch trim may be used manually, the two other trim tabs may be used again electrically.

End of procedure ■

In case of rudder or aileron trim runaway:

7 -	RUD TRIM or AIL TRIM breaker Pull
	According to the defective trim
8 -	AP / TRIMS switch ON

The two other trim tabs may be used again electrically.



Crack in cockpit window or window panel

► Fly the airplane ◀

1 -	Descend slowly.
2 -	${\sf Cabin}\Delta{\sf P}\dots\dots {\sf Reduce}$
	By setting Landing Field Elevation to 10000 ft



Emergency exit use

- Check that the anti-theft safety pin has been removed.
- >> Pre-MOD70-0793-25
- 2 Remove the upholstery panel of the emergency exit. Pull it firmly through the access area to the opening handle.

Refer to paragraph Emergency exit in chapter 7.3

>> All

- 3 Lift up the opening handle.
- 4 Pull emergency exit assembly towards oneself to release it from its recess.
- 5 Put the emergency exit door inside fuselage or throw it away from the fuselage through the opening.
- 6 Evacuate airplane.



Emergency exit use

- 1 Check that the anti-theft safety pin has been removed.
- 2 Lift up the opening handle.
- 3 Pull emergency exit assembly towards oneself to release it from its recess.
- 4 Put the emergency exit door inside fuselage or throw it away from the fuselage through the opening.
- 5 Evacuate airplane.



Emergency beacon (ELT) use

Before a forced landing:

If possible:

1 -Transmit a MAY DAY signal on COM VHF 121.5 MHz or on a known ATC frequency.

After landing:

2 - ELT remote control switch ON Maintain ON until aid arrives End of procedure.



Inadvertent spins

▲ WARNING ▲

Voluntary spins are prohibited.

 \blacksquare

1 -	Control wheel
2 -	Rudder Fully opposed to the spin
3 -	THROTTLE Flight IDLE
4 -	FLAPS lever
When	rotation is stopped :
	5 - Level the wings and ease out of the dive.
	► Fly the airplane ◀



>> Without v15.11 GARMIN software and without voice alerts (Pre-MOD70-0407-00C):

Stall warning sound

NOTE •

If stick shaker is installed (Post-MOD70-0510-27), shaker will vibrate simultaneously with stall warning sound.

•

- 1 AP / TRIM DISC push-button Press twice
- 2 Fly the airplane, wings levelled and nose down until stall warning stops.
- 3 TRQ As required
- 4 Return to the desired flight path.

End of procedure.

>> With v15.11 GARMIN software and voice alerts (Post-MOD70-0407-00C):

AP off, stall warning

NOTF •

If stick shaker is installed (Post-MOD70-0510-27), shaker will vibrate simultaneously with stall warning aural alert.

•

- 1 Fly the airplane, wings levelled and nose down until stall warning stops.
- 2 TRQ As required
- 3 Return to the desired flight path.



>> With v15 GARMIN software and voice alerts (Post-MOD70-0407-00):

AURAL WRN FAIL

Indicates that no aural warning alerts are available.



No aural stall warning. No aural overspeed warning. No landing gear warning.



1 - Maintain airspeeds

Flaps UP	105 < KIAS < 266
Flaps TO	100 < KIAS < 178
Flaps LDG	85 < IAS < 122



>> With v15 GARMIN software and voice alerts (Post-MOD70-0407-00):

AURAL WRN 1 CHNL

PIM - DO NOT USE FOR FLIGHT OPERATIONS



>> Without v15 GARMIN software (Pre-MOD70-0407-00):

Oxygen use

1/2

▲ WARNING ▲

Smoking is strictly prohibited any time oxygen system is used. Before using oxygen, remove any trace of oil, grease, soap and other fatty substances (including lipstick, make-up, etc...).



For front seats:

8 -

1 -Take a mask on the opposite seat side (pilot: R.H. side; R.H. front passenger: L.H. side). Draw it out of the stowage cup and uncoil tube totally. 2 -Press on the red side vanes to inflate the harness. 3 -Put the mask onto the face. If no smokes: 3-position selector NORMAL 100 % as required In case of smokes: 5 -3-position selector EMERGENCY Don the smoke goggles onto the face. >> With PASSENGER OXYGEN switch ON/OFF (Pre-MOD70-0485-11A) : 7 -PASSENGER OXYGEN switch ON >> With PASSENGER OXYGEN switch STBY/DEPLOY (Post-MOD70-0485-11A) :

PASSENGER OXYGEN switch DEPLOY

Continue ▶



>> Without v15 GARMIN software (Pre-MOD70-0407-00):

	Oxygen use 2/2
► Co	ntinuing
>> A	.II
9 -	Check oxygen flow indicator for the front seats (the blinker is transparent) and for the rear passengers (the blinker is green).
10 -	MICRO/MASK switch MASK
11 -	Perform an emergency descent
If pos	ssible :
	12 - Perform an emergency descent To an altitude

For rear passengers :

- 1 Take a mask.
- 2 Uncoil tube totally.
- 3 Pull on the lanyard cord to take out the lanyard pin.
- 4 Put the mask onto the face.

End of procedure.

below 10000 ft



>> With v15 GARMIN software (Post-MOD70-0407-00):

Oxygen use

1/2

With or without **USE OXYGEN MASK**

▲ WARNING ▲

Smoking is strictly prohibited any time oxygen system is used. Before using oxygen, remove any trace of oil, grease, soap and other fatty substances (including lipstick, make-up, etc...).

For front seats:

Take a mask on the opposite seat side (pilot: R.H. side: R.H. Front passenger: L.H. side). Draw it out of the stowage cup and uncoil tube totally. 2 -Press on the red side vanes to inflate the harness. 3 -Put the mask onto the face. If no smokes: 4 -3-position selector NORMAL 100 % as required In case of smokes: 3-position selector EMERGENCY 5 -Don the smoke goggles onto the face. >> With PASSENGER OXYGEN switch ON/OFF (Pre-MOD70-0485-11A): >> With PASSENGER OXYGEN switch STBY/DEPLOY (Post-MOD70-0485-11A) : 8 -PASSENGER OXYGEN switch DEPLOY

Continue ▶



>> With v15 GARMIN software (Post-MOD70-0407-00):

	Oxygen use 2/	2
► Co	ntinuing	
>> A	II	
9 -	Check oxygen flow indicator for the front seats (the blinker is transparent) a for the rear passengers (the blinker is green).	nd
10 -	MICRO/MASK switch	SK
11 -	Perform an emergency descent	
If pos	ssible:	
	12 - Perform an emergency descent To an altitude	de

For rear passengers :

- 1 Take a mask.
- 2 Uncoil tube totally.
- 3 Pull on the lanyard cord to take out the lanyard pin.
- 4 Put the mask onto the face.

End of procedure.

below 10000 ft



Airspeed indicating system failure

S	vmptoms	•	erroneous	ind	lication	in	fliaht
◡.	, i i i più i i i o	•	CITOTICCUC	II IU	loution	,,,	mgni

- 2 PITOT R & STALL HTR switch Check ON

If symptoms persist:

- 3 ALTERNATE STATIC SOURCE selector Pull thoroughly
- 4 Use standby instrument only.

If symptoms persist, as well as on the electronic standby instrument on the L.H instrument panel:

5 - Perform a precautionary approach maintaining an adequate airspeed.



Flight into severe icing conditions

Severe icing conditions, particularly freezing rain and freezing drizzle, can be identified by:

- unusually extensive ice accumulation on the airframe and windshield in areas not normally observed to collect ice,
- accumulation of ice on the upper surface of the wing aft of the protected area.

Procedures for exiting freezing rain or freezing drizzle conditions:

- 1 Inform ATC to exit severe icing conditions by changing the route or the altitude.
- 2 Avoid any sudden maneuver on flight controls.
- ▶ Do not engage the autopilot ◀

If the autopilot is engaged:

3 - Hold the control wheel firmly and disengage the autopilot.

If an unusual roll response or uncommanded roll control movement is observed:

- 4 Angle of Attack Reduce
- ▶ Do not extend flaps when holding in icing conditions

Operation with extended flaps can result in a reduced wing Angle of Attack, with the possibility of ice forming on the upper surface further aft on the wing than normal, possibly aft of the protected area.

If the flaps are extended:

5 - Do not retract them until the airframe is clear of ice.



FRONT CARGO DOOR

Indicates that front cargo door is open.

On ground:

1 - Check and close the door.

In flight:

► Fly the airplane ◀

► Land as soon as practical ◀



GPU DOOR

Indicates that GPU door is open.

On ground:

1 -Check and close the door.

In flight:

► Fly the airplane ◀

2 -Airspeed Reduce To minimum available

► Land as soon as practical ◀



IGNITION

Indicates that ignition exciter is running.

1 - IGNITION switch Check position

If weather permits:

2 - IGNITION switch AUTO

► Fly the airplane ◀

• NOTE •

IGNITION switch may be left ON for a long period.



AP ON YD OFF

Indicates that the autopilot is ON while Yaw Damper is OFF, so no automatic rudder trim is available. Yaw Damper status Check If necessary: 2 -Yaw Damper status Correct End of procedure.



Autopilot or electric pitch trim malfunction

▲ CAUTION ▲

When disconnecting the autopilot after a pitch trim malfunction, hold the control wheel firmly. Up to 30 pounds of force on the control wheel may be necessary to hold the airplane level.

1 -	AP/	TRIM DISC push-button Press an	ıd hold
2 -	AP/	TRIMS switch	. OFF
3 -	AP/	TRIM DISC push-button Re	elease
If nec	essary	y:	
	4 -	Control wheel	Retrim
		End of proc	edure.



Dual GPS/SBAS failure

(DR or LOI annunciation on HSI)

1/2

LOSS OF GPS/SBAS NAVIGATION DATA

When both GPS/SBAS receivers are inoperative or GPS navigation information is not available or invalid, the GARMIN system will enter one of two modes: Dead Reckoning mode (DR) or Loss Of Integrity mode (LOI). The mode is indicated on the HSI by an amber DR or LOI.

Which mode is active depends on the distance from the destination airport in the active flight plan.

If the LOI annunciation is displayed, revert to an alternate means of navigation appropriate to the route and phase of flight.

In Dead Reckoning mode, the MAP – NAVIGATION MAP will continue to be displayed with a ghosted airplane icon in the center and an amber 'DR' overwriting the icon. Airplane position will be based upon the last valid GPS position, then estimated by Dead Reckoning methods. Changes in true airspeed, altitude, or winds aloft can affect the estimated position substantially. Dead Reckoning is only available in Enroute mode; Terminal and Approach modes do not support DR. Course deviation information will be displayed as an amber CDI on both PFDs and will remain for up to 20 minutes after GPS position data has been lost. The autopilot and/or flight director may be coupled in GPS mode while the system is in Dead Reckoning mode.

■ Refer to the GARMIN Pilot's Guide for further information.

Revert to an alternate means of navigation appropriate to the route and phase of flight.

If Alternate Navigation Sources (ILS, LOC, VOR, DME, ADF) are available:

Continue ▶



Dual GPS/SBAS failure (DR or Lol annunciation on HSI) 2/2

▶ Continuing

If no Alternate Navigation Sources are available:

Dead Reckoning (DR) Mode - Active when the airplane is greater than 30 NM from the destination airport :

NOTE •

All information normally derived from GPS turns amber. All of this information will become less accurate over time.

TAWS is inoperative.

DR mode uses heading, true airspeed, last known wind data, and the last known GPS position to estimate the airplane current position. DR information will be available for a maximum of 20 minutes.

MAP – TRAFFIC MAP display is not dependent on GPS information. The position of displayed traffic relative to the airplane symbol on the map is still accurate.

•

Loss Of Integrity (LOI) Mode - Active when the airplane is within 30 NM of departure airport (as calculated from the previous GPS or DR position)

• NOTE •

All information derived from GPS or DR will be removed from the displays. TAWS is inoperative.

The airplane symbol is removed from all maps. The map will remain centered at the last known position. NO GPS POSITION will be annunciated in the center of the map.

•

End of procedure.



GPS approach alarm limits exceeded

During a GPS LPV, LNAV/VNAV, or LNAV+V approach, if the Horizontal or Vertical alarm limits are exceeded, the GARMIN System will downgrade the approach. This will be annunciated in the ALERTS window and by an annunciation change on the HSI from LPV, L/VNAV, or LNAV+V to LNAV. GPS glide path vertical guidance will be removed from the PFD.

The approach may be continued using the LNAV only minimums.

During any GPS approach in which both precision and non-precision alarm limits are exceeded, the GARMIN System will flag the lateral guidance and display a system message ABORT APPROACH loss of navigation.

Immediately upon viewing the message, the unit will revert to Terminal navigation mode alarm limits. If the position integrity is within these limits, lateral guidance will be restored and the GPS may be used to execute the missed approach, otherwise alternate means of navigation must be utilized.



Left PFD failure

► Fly the airplane ◀

At takeoff:

1 - Fly the airplane manually Using stand-by instruments

In flight:

▲ CAUTION ▲

In case of ILS approach, don't forget to select LOC2 on CDI source.

Use of reversionary mode will report left PFD information on MFD and disable supplementary functions as stormscope,...

In reversionary mode, the weather radar system automatically switches to standby mode and the weather radar system cannot be controlled. The system remains in standby mode until both displays are restored.

3 - F	Fly the airplane manually Using stand-by instruments
4 - A	AP / TRIM DISC push-button Press To mute aural tone
5 - D	DISPLAY BACKUP mode Engage on PFD2
6 - F	PFD 1 breaker Check pushed
7 - X	KFR button (on AFCS) Press / to right side
8 - A	Autopilot Use normally
Followin	ng systems are lost :
- CO	0M 1, NAV 1, DME 1, XPDR 1
- Ra	dio altimeter, TAS, if installed
	► Land as soon as possible ◀
9 - 0	COM 2, NAV 2, DME 2, XPDR 2 Use
10 - C	COM 2 MIC Select

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End of procedure.



AHRS failure 1/2 Symptoms: Autopilot is disconnected On PFD(s): Comparator window **HDG NO COMP** and/or **PIT NO COMP** and/or **ROL NO COMP** annunciation(s) On PFD(s): Reversionary sensor window **BOTH ON AHRS1 BOTH ON AHRS2** annunciation or Lost systems: AHRS1 or AHRS2 Autopilot (AP) Systems still operative: Flight Director (FD), when engaged again. Actions: Autopilot is not operative. AHRS1 and/or AHRS2 breaker Check pushed **BOTH ON AHRS1** or **BOTH ON AHRS2** annunciation is associated to **HDG NO COMP** PIT NO COMP and/or and/or **ROL NO COMP** annunciation(s): 2 -Fly the airplane manually. If pilot wishes: 3 -FD default mode Engage PIT and ROL 4 -FD specific modes Engaged as desired HDG, NAV, ALT, ... 5 -Fly the airplane manually to follow Command Bars.

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End of procedure

Continue ▶



AHRS failure 2/2
► Continuing
If all annunciations HDG NO COMP , PIT NO COMP
ROL NO COMP go off, refer to following condition.
If BOTH ON AHRS1 or BOTH ON AHRS2 annunciation
not associated to
HDG NO COMP and/or PIT NO COMP and/or
ROL NO COMP annunciation(s):
6 - PFD1 and PFD2 SENSOR softkeys Press
7 - AHRS1 on PFD1 and/or AHRS2 on PFD2 Reser
8 - BOTH ON AHRS1 or BOTH ON AHRS2
annunciation
9 - Autopilot
End of procedure



ADC failure Symptoms: On PFD(s): Comparator window IAS NO COMP and/or **ALT NO COMP** annunciation(s) On PFD(s): Reversionary sensor window **BOTH ON ADC2 BOTH ON ADC1** or annunciation Lost systems: ADC1 or ADC2 Actions: Autopilot is still operative. 1 -ADC 1 and/or ADC 2 breaker Check pushed **BOTH ON ADC1 BOTH ON ADC2** annunciation or is associated to **ALT NO COMP** IAS NO COMP and/or annunciation(s) 2 -No action required. End of procedure ■ **ALT NO COMP** If all annunciations IAS NO COMP go off, refer to following condition. **BOTH ON ADC1 BOTH ON ADC2** annunciation not associated to IAS NO COMP **ALT NO COMP** and/or annunciation(s) 3 -PFD1 and PFD2 SENSOR softkeys Press 4 -ADC1 on PFD1 and/or ADC2 on PFD2 Reset

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5 -

BOTH ON ADC1

annunciation

..... Check OFF

End of procedure.

or

BOTH ON ADC2



MFD failure

Lost	system	:

- MFD

Actions:

1 -	L.H. DISPLAY BACKUP button	Press
2 -	MFD breaker	Check pushed
		End of procedure.

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Pilot's Operating Handbook

Section 4

Normal procedures

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PIM - DO NOT USE FOR FLIGHT OPERATIONS



4.1 - General

This section provides procedures for the conduct of normal operation of TBM airplane.

The first part of this section lists the normal procedures required as a check list.

The amplified procedures are developed in the second part of the section.

The normal procedures for optional systems are given in section 9, Supplements of the POH.

Section 4 Normal procedures EASA Approved



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4.2 - Airspeeds for normal operation

Conditions:

Takeoff weight: 7394 lbs (3354 kg)Landing weight: 7024 lbs (3186 kg)

Rotation airspeed (V _R):		
- Flaps TO 90 KIAS		
Best rate of climb speed (V _Y) :		
- Landing gear and flaps UP		
Best angle of climb speed (Vx):		
- Landing gear and flaps UP		
Maximum speed :		
- Flaps TO		
- Flaps LDG		
Maximum airspeed with landing gear down		
Maximum landing gear operating airspeeds		
- Extension		
- Retraction		
Approach airspeed :		
- Flaps LDG		
Maximum operating speed (V _{MO})		
Glide speed (maximum L / D ratio)		
- Landing gear and flaps UP		

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4.3 - Check-list procedures

Initial inside inspection and outside inspection performed. OXYGEN cylinder open.

	Inside inspection	1/2
1 -	Cabin door and pilot door, if installed	Closed / Locked
2 -	Baggage	Stowed
3 -	EMERGENCY EXIT pin	Removed
4 -	Seat, pedals, harness	Adjust / Lock
>> N	ith PASSENGER OXYGEN switch ON/OFF (Pre-MOD70-	0485-11A) :
5 -	PASSENGER OXYGEN	OFF
>> N	ith PASSENGER OXYGEN switch STBY/DEPLOY (Post-N	//OD70-0485-11A) :
6 -	PASSENGER OXYGEN	STBY
>> A	II	
7 -	OXYGEN	ON
8 -	Crew oxygen masks	Test
9 -	EXT LIGHTS	All OFF
10 -	INT LIGHTS	All OFF
11 -	Crash lever	Down
12 -	STARTER	OFF
13 -	IGNITION	AUTO
14 -	AUX BP	OFF
15 -	FUEL SEL	MAN
16 -	AP/TRIMS	OFF
17 -	CB LIGHTS	OFF
18 -	MICRO/MASK	MICRO / Guarded
19 -	DE ICE SYSTEM	All OFF
		Continue ►

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Inside inspection 2/2 Continuing 20 -INERT SEP OFF PARK BRAKE Reset / ON 21 -22 -LANDING GEAR DN MAN OVRD Full backward (notched) 23 -24 -THROTTI F CUT OFF 25 -FUEL TANK SELECTOR Open / L or R 26 -A/C OFF 27 -BLEED OFF / RST 28 -HOT AIR FLOW Fully turned to the right DUMP NORM / Guarded 29 -30 -ALTERNATE STATIC SOURCE Pushed FMERGENCY RAM AIR Pushed 31 -32 -ESS BUS TIENORM / Guarded 33 -Landing gear emergency pump handle Check 34 -End of procedure.



Before starting engine Crash lever Up 1 -ATIS Copied 2 -3 -4 -SOURCE BATT or GPU 5 -GENERATOR MAIN 6 -Audio alarms Test 7 -DE ICE SYSTEM lights Test LANDING GEAR LIGHTS / CHECK DOWN Test 8 -9 -10 -11 -Residual ITT Check If residual ITT > 150°C: Perform procedure Motoring Refer to procedure hereafter 13 -14 -CAS Check End of procedure.



	Motoring (if residual ITT > 150°C)		
1 -	IGNITION OFF		
2 -	AUX BP ON		
3 -	AUX BOOST PMP ON		
4 -	Propeller area Clear		
5 -	STARTER		
After	30 seconds maximum :		
	6 - STARTER ABORT Then OFF		
7 -	AUX BP OFF		
	End of procedure.		



Engine start

▲ CAUTION ▲

After aborted engine starts, wait: 1 min / 5 min / 30 min before 2nd / 3rd / 4th new engine start.

IGNITION AUTO

1 -2 -AUX RP ON AUX BOOST PMP ON Check ON 3 -4 -5 -STARTER ON 2 sec then OFF

When Ng around 13 %:

6 -	THROTTLE	 LO-IDLE

7 -ITT, Ng, OIL °C and OIL PSI Monitor

	Maximum
ITT	1000°C for 5 sec
	870°C for 20 sec
Ne	30 % before 30 sec
Ng	50 % before 1 min

When

- Ng > 50 % and,
- 1 minute max:
- 8 -Starter Check OFF automatically End of procedure.



	After engine start with GPU
1 -	SOURCE BATT
2 -	GPU Disconnect
3 -	GPU DOOR
	End of procedure.
	After engine start
1 -	THROTTLE LO-IDLE ▶Flight IDLE
2 -	Ng
3 -	OIL °C and OIL PSI
4 -	AUX BP AUTO
5 -	FUEL SEL AUTO
6 -	SHIFT Test
7 -	AP / TRIMS ON
If BA	TT < 80 amps :
	8 - GENERATOR ST-BY / Test
9 -	GENERATOR MAIN
10 -	CAS Check
11 -	BLEED AUTO
>> E	Before ECS AUTO mode removal (Pre-MOD70-0529-21)
12 -	A/C
13 -	PRES MODE
14 -	CONTROL As required
>> A	After ECS AUTO mode removal (Post-MOD70-0529-21)
15 -	A/C As required
16 -	MODE As required
	End of procedure.



Before taxiing 1 -2 -DE ICE SYSTEM Test 3 -INERT SEP ON 4 -TRIMS Test 5 -FLAPS UP 6 -7 -MFD FPL Set LFE Set / Check WX RADAR STBY 8 -THROTTI F Feather twice 9 -FIS Check CAS Check 10 -11 -TAXI lights ON End of procedure.



Before line up	
LDG lights	ON
NAV	ON
STROBE	ON
IGNITION	As required AUTO or ON
AUX BP	AUTO
FUEL SEL	AUTO
DE ICE SYSTEM	As required
PITOT L HTR / PITOT R & STALL HTR	ON
INERT SEP	ON
TRIMS	TO
FLAPS	TO
A/C	As required
BLEED	AUTO
LFE	Check
FUEL gages	Check imbalance
BATT	Check below 50 amps
EIS	Check
CAS	Check
Altimeters setting	As required
Instruments departure setting	Check
SID	Set
ALT SEL	Set
XPDR	Set
	End of procedure.
	LDG lights NAV STROBE IGNITION AUX BP FUEL SEL DE ICE SYSTEM PITOT L HTR / PITOT R & STALL HTR INERT SEP TRIMS FLAPS A/C BLEED LFE FUEL gages BATT EIS CAS Altimeters setting Instruments departure setting SID ALT SEL XPDR

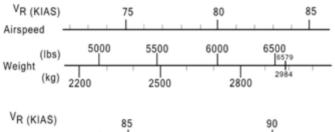


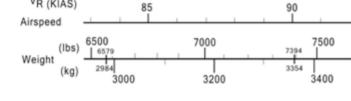
Normal takeoff

1 -	ADI, HSI, headings
2 -	PROP RPM Green sector
3 -	Brakes
4 -	TRQ 100 %

5 - Rotation airspeed

4010000AAIMA8000





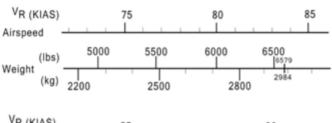
6 -	Attitu	de
When	vertic	cal speed is positive :
	7 -	Brakes Apply
	8 -	LANDING GEAR UP
When	airsp	eed above 115 KIAS :
	9 -	FLAPS
		End of procedure.

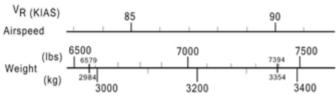


Short takeoff

-	ADI, HSI, headings	Check
2 -	PROP RPM Green	າ sector
} -	TRQ	100 %
ļ -	Brakes F	Release

5 - Rotation airspeed





Weight $< 6579 \; lbs \; (2984 \; kg)$:

4010000AAIMA8000

6 -	Attitude
Weight > 6	579 lbs (2984 kg) :
7 -	Attitude
When verti	cal speed is positive :

8 -	Brakes	Apply
0	LANDING CEAD	LID

9 -	LANDING GEAR	 	 	UP
When airsp	eed above 115 KIAS :			

10 -	FLAPS	 	 	 	 	 	 							UI	Р
							E	Enc	d o	of p	ord	осе	edi	ıre	Э.

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After takeoff 1 -2 -FLAPS Check UP TRQ Check max 100 % 3 -4 -EIS Check CAS Check 5 -DE ICE SYSTEM As required 6 -INERT SEP As required 7 -End of procedure.



Climb ALT SEL Check 1 -Altimeters setting As required 2 -Autopilot Check 3 -4 -TRQ adjustment / ITT / Ng Check 5 -FIS Check 6 -CAS Check WX RADAR As required 7 -8 -9 -FUEL gages Check 10 -11 -DE ICE SYSTEM As required 12 -INERT SEP As required LDG lights As required 13 -End of procedure.



Cruise 1 -Altimeters setting Check 2 -TRQ adjustment / ITT / Ng Check 3 -4 -EIS Check 5 -CAS Check 6 -Pressurization Check FUEL gages Check 7 -8 -DE ICE SYSTEM As required 9 -10 -INERT SEP As required 11 -LDG lights OFF 12 -End of procedure.



Before descent Briefing before approach Completed 1 -2 -Altimeters setting Check 3 -4 -LFE Check FUEL gages Check 5 -AMPS / VOLTS Check 6 -DE ICE SYSTEM As required 7 -INERT SEP As required 8 -End of procedure.



	Approach
1 -	Altimeters setting (QNH) Set / Check
2 -	Minimums Set / Check
3 -	COM / NAV / GPS Set / Check
4 -	Pressurization Check
5 -	LFE Check
6 -	FUEL gages Check
7 -	AMPS / VOLTS
8 -	DE ICE SYSTEM As required
9 -	INERT SEP ON
Belo	w FL 100 :
	10 - LDG lights ON
	End of procedure.



	Final approach (in GS) or downwind leg (VMC)
1 -	LDG lights ON
2 -	LANDING GEAR
3 -	FLAPS TO
	End of procedure.



	Short final (≈ 500 ft)
1 -	LANDING GEAR
2 -	FLAPS
3 -	AP / YD Disconnect
	End of procedure.



Runway clear		
1 -	- TAXI light ON	
2 -	- NAV As required	
3 -	- STROBE As required	
4 -	- DE ICE SYSTEM As required	
5 -	- TRIMS Reset to TO	
6 -	- FLAPS UP	
7 -	- A/C As required	
8 -	- XPDR Check	
9 -	- WX RADAR Check	
	End of procedure.	



Shutdown

1 -	PARK BRAKE Set	/ ON	
2 -	EXT LIGHTSAll	OFF	
3 -	INT LIGHTS As req	uired	
4 -	OXYGEN	OFF	
5 -	FUEL SEL	MAN	
6 -	AP/TRIMS	OFF	
7 -	A/C	OFF	
8 -	BLEED OFF /	RST	
9 -	THROTTLE Flight	IDLE 2 min	
10 -	THROTTLELO-		
11 -	THROTTLECUT	OFF	
12 -	INERT SEP	OFF	
13 -	AUX BOOST PMP ON Chec	k ON	
14 -	AUX BP	OFF	
15 -	GENERATOR	OFF	
When inertial separator is retracted, after approximately 40 sec:			
	16 - SOURCE	. OFF	
17 -	Crash lever Pull	down	
18 -	Stand-by instruments	OFF	
9 -	Oxygen cylinder (R.H. Karman)	Close	
• NOTE •			

● NOTE ●

Within 10 minutes following the engine shutdown, check engine oil level.

Refer to chapter 8.7 Oil level check.

End of procedure.

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4.4 - Amplified procedures

Preflight inspection

1/16

The preflight inspection procedure is based on a scanning method.

It is divided in 6 subparts to cover all items of the preflight - see figure 4.4.1

- I Initial inside inspection
- II Cabin
- III L.H. Wing
- IV Fuselage forward section
- V R.H. Wing
- VI Fuselage rear section / Empennages

▲ WARNING ▲

During outside inspection, visually check inspection doors and airplane general condition. Check for systems and parts attachments / deflections / leaks / cracks / deteriorations / non-obstructions / nicks / numbers / free movements / position.

In cold weather, remove even small accumulations of frost, ice or snow from wing, tail and control surfaces.

In case of night flight, check good operation of all navigation lights, landing lights, strobe lights and make sure that an emergency lamp is on board.

If icing conditions are foreseen, particularly check good functioning of all electrical and pneumatic ice protection systems.

Check that type and quantity of fuel used for refueling are correct.

Remove covers on : pitots (2), static ports (2), static dischargers (2), engine air inlet (1), air inlets (2), exhaust cover and propeller locks (2).



Preflight inspection

2/16

▶ Continuing

▲ WARNING ▲

Remove tie-downs.

Refer to section 8 for quantities, products and specifications of products and materials currently used.

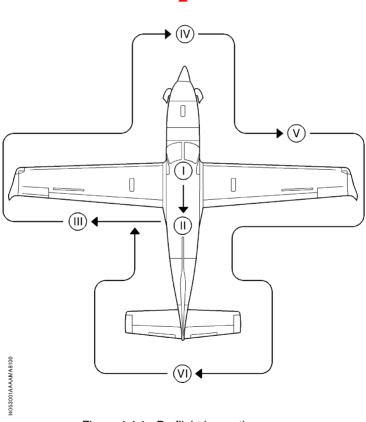


Figure 4.4.1 - Preflight inspection



Preflight inspection 3/16 ▶ Continuing Initial inside inspection Cockpit (▲ CAUTION ▲ When engine is shut down, do not set the PROP DE ICE switch to ON for more than 10 seconds, damage to the propeller blades could result. DE ICE SYSTEM panel All OFF 1 -2 -MICRO/MASK switch MICRO / Guarded 3 -NOTF • The flight controls lock is normally stowed in the front cargo compartment with the towing bar and the blanking covers. 4 -5 -PARK BRAKE ON 6 -I ANDING GFAR lever DN Engine controls 7 -MAN OVRD control Backward ▲ CAUTION ▲ When the engine is shut down, the throttle must not be moved into the reverse area as a lack of hydraulic pressure prevents movement into reverse range. Trying to force the mechanism will cause damage. 8 -THROTTI F CUT OFF 9 -10 - FUEL TANK SELECTOR L or R Continue ▶



Preflight inspection 4/16 Continuing Open door of emergency landing compartment to check LANDING GEAR emergency control. 11 - Lever Pushed down By-pass selector Fully depressed 13 -Door In place NOTF • By-pass selector must be pushed at its maximum stop, so as to have the door in place. BLEED switch OFF / RST 14 -A/C switch OFF 15 -16 -DUMP switch NORM / Guarded ALTERNATE STATIC SOURCE selector Pushed 17 -18 -EMERGENCY RAM AIR control knob Pushed Breakers panel All breakers checked 19 -20 -AP / TRIMS switch OFF FUEL panel 22 -FUEL SEL switch MAN AUX BP switch OFF 23 -**ENGINE START panel** NOTE • The IGNITION switch is normally selected to AUTO. This ensures ignition, whenever the STARTER switch is set to ON.

Page 4.4.4



Preflight inspection 5/16
► Continuing
25 - STARTER switch OF
● NOTE ●
If not, starter is going to operate as soon as SOURCE selector is moved to BATT or GPU (if connected).
ELECTRIC POWER panel
26 - Crash lever
27 - GENERATOR selector
28 - SOURCE selector OF
29 - ACCESS lighting
30 - INT LIGHTS panel All OF
31 - EXT LIGHTS panel
32 - OXYGEN switch OF
>> With PASSENGER OXYGEN switch ON/OFF (Pre-MOD70-0485-11A):
33 - PASSENGER OXYGEN switch OF
>> With PASSENGER OXYGEN switch STBY/DEPLOY (Post-MOD70-0485-11A)
34 - PASSENGER OXYGEN switch
>> All
35 - Emergency lighting
▲ CAUTION ▲
Before selecting source, check position of ignition and starter switches.
36 - IGNITION switch
37 - STARTER switch
38 - LANDING GEAR lever
Continue
Continue

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	Preflight inspection	6/16			
▶ C	Continuing				
39 -	SOURCE selector B	ATT or GPU			
40 -	Standby instrument battery indicator symbol	Not displayed			
	If a battery symbol appears on the standby instrument display, air is not allowed until the situation is resolved. Refer to the battery standby instrument Pilot's guide for further information.	plane takeoff details in the			
If BA	ATT source :				
	41 - Voltage	c > 24.5 volts			
	● NOTE ● If not, use a GPU or charge battery. This minimum voltage is not an absolute guarantee for a correctly charged battery. It is recommended to use a GPU in cold weather, when airplane has been stopped more than 3 hours at a temperature below - 10°C (+ 14°F).				
If GF	If GPU source :				
	▲ CAUTION ▲ Low voltage (around 24.5 V) may indicate that only the bar powering the airplane and not the pair GPU + battery Make sure that a GPU is connected and powering the airplane.	<i>/</i> .			
	42 - Voltage Che	ck ≈ 28 volts			
n	 NOTE • If using a GPU, ensure that it provides a 28-volt regulated voltage, with negative on earth, as well as it supplies 800 amps minimum and 1000 amps maximum. See placard located near ground power receptacle door. 				
EXT	LIGHTS panel				
	43 - OFF/TAXI/LDG switch	OFF			
	44 - STROBE switch	ON			
	45 - NAV switch	ON			
		Continue ►			

Page 4.4.7



Preflight inspection 7/16			
► Continuing			
DE ICE SYSTEM panel			
46 - All switches OFF			
47 - ICE LIGHT switch ON			
48 - From outside the airplane, check operation of all lights and stall warning alert.			
Reentering the airplane			
49 - EXT LIGHTS panel All OFF			
>> With HORN TEST push-button (Pre-MOD70-0463-92) :			
50 - HORN TEST push-button Press			
>> With centralized TEST push-button (Post-MOD70-0463-92):			
51 - TEST push-button Press			
>> All :			
52 - CAS display			
53 - Left and right FUEL quantities Check			
54 - FLAPS lever			
LANDING GEAR panel			
55 - Warning lights Check 3 green ON			
56 - LIGHT TEST push-button			
DE ICE SYSTEM panel			
▲ WARNING ▲			
Do not touch pitots nor stall warning vane. They could be hot enough to burn skin.			
57 - PITOT L HTR switch ON			
58 - PITOT HT ON L			
Continue ►			

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	Preflight inspection	8/16
► Co	ontinuing	
	59 - PITOT R & STALL HTR switch	ON
	 NOTE • orrect operation of pitot (PITOT L and R) tube heating elements and ural warning system (STALL HTR) is indicated by display of corresponding CAS message, when control switches are ON. 	
	60 - PITOT HT ON L-R	Check ON
	61 - STALL HEAT ON	Check ON
	62 - PITOT L HTR switch	OFF
	63 - PITOT R & STALL HTR switch	OFF
64 -	Crash lever	Pull down
Cabii	n 🕕	
65 -	Cabin fire extinguisher Pressure / /	Attachment
66 -	Seats / belts	Check
67 -	Windows General condition	/ No crack
68 -	Emergency exit	ed / Locked
69 -	Anti-theft safety pin Remove	ed / Stowed
		Continue ►

9/16



	i remgin mepeedeen en
► Co	ontinuing
70 -	Baggage compartment Straps in place
>> 6-	seat accommodation
71 -	Partition net
>> 4-	seat accommodation and baggage transportation
72 -	Large net or small net
>> A	II
73 -	Doors operation
74 -	Stairs condition
Outsi	de inspection

Preflight inspection

The preflight inspection described in figure 4.4.1 is recommended before each flight.

■ NOTE ●

If a preflight inspection is performed just after the engine shutdown, be careful because the leading edge of engine air inlet, as well as exhaust stubs may be very hot.

•

If the airplane was in long term storage or if it has undergone major maintenance or if it has been used from emergency airfields, a thorough outside inspection is recommended.

When the airplane is stored outside, the use of the flight control lock and blanking covers is recommended. Propeller should be tied down to prevent rotation without oil pressure.

When the airplane is stored for extended periods of time, a thorough preflight inspection is recommended. Particular attention should be paid to possible blockages in airspeed sensing lines, foreign objects in engine intake and exhaust stubs and water contamination of the fuel system.



Preflight inspection 10/16 ▶ Continuing L.H. wing (III 75 -Also inspect the lower surface, as well as flap fairing, where pebbles (and even ice in case of slush on the runway) may have accumulated. Aileron and trim / Spoiler Condition / Free movement / Deflection NOTE • Ensure there are no foreign objects in the spoiler recess. When ailerons are in the neutral position, it is normal that spoilers are lightly extended at upper surface. 77 -Trailing edge static discharger Condition / Number / Attachment Winglet / nav. lights / strobe / landing light / 78 -79 -80 -NOTE • Fuel tank caps must be tight (which is characterized by a consequent exertion to lock and unlock them) to avoid water infiltration in case of rain on ground. and to avoid fuel loss in flight. NOTE • Air vent is not likely to be obstructed by ice or water, as it is located in a wing lower surface recess. Continue ▶



Preflight inspection 11/16 ➤ Continuing 82 - Left pitot			
82 - Left pitot			
83 - Wing lower surface			
84 - Check fuel tank access doors for leaks. 85 - Check for surface damage. 86 - Wing deicer boots			
85 - Check for surface damage. 86 - Wing deicer boots			
86 - Wing deicer boots			
-			
NOTF ●			
Care must be taken when refuelling the airplane to avoid damaging the wing deicer boots. A protective apron should be used if possible.			
87 - Fuel tank drain (two on each wing)			
● NOTE ● In case of water in fuel system, drain it carefully using the four drain valves of tank sumps, and the fuel filter drain valve, till every trace of water or deposit has disappeared. A long term storage of the airplane causes water accumulation in fuel, which absorbs additive. This phenomenon occurs when an excessive quantity of water accumulates in fuel tank sumps. Refer to section 8 for servicing operations relative to fuel additives.			
L.H. main LANDING GEAR			
88 - Shock absorber Check			
89 - Doors Check			
90 - Tire Check			
91 - Wheel well			
Continue ▶			



Preflight inspection

12/16

Continuing

NOTE •

If airplane has been used from muddy airfields or in snow, check wheel wells to make sure they are clean and not obstructed.

Check frequently all landing gear retraction mechanism components, shock-absorbers, tires and brakes. This is particularly important for airplanes used from hilly fields.

Improperly serviced or worn shock-absorbers may result in excessive loads being transmitted to the airplane structure during ground operations. Without passengers and baggages on board, the unpainted surface of the main gear shock absorber tube must be visible about:

55 mm (2.17 in) of minimum height with half tank, 40 mm (1.57 in) of minimum height with full tanks.

Fuselage forward section (1)

Forward compartment

	92 -	Inside	 	 	Check
	93 -	Door	 	 	Close / Lock
94 -	GPU	door	 	 	Closed
95 -	Fuel	circuit drain	 	of water and o	

▲ WARNING ▲

If the clogging indicator is extended, red collar visible, the flight is not authorized.



96 -	Filter contamination indicator (clogging indicator)	heck
97 -	L.H. exhaust stub	acks
	Continu	ıe ▶



Preflight inspection

13/16

▶ Continuing

NOTE •

Inspect if possible pressure port located inside exhaust stub. A missing port or a cracked port may hinder correct operation of continuous heating of air inlet lip.

	•	
98 -	Upper engine cowls	Open
For th	e first flight of the day :	
	99 - Oil cap	Closed / Locked
	100 - Engine oil level	Check
	101 - Fuel pipes No leak, de	eterioration, wear
102 -	Engine cowls	Condition Closed / Locked
Air in	ets	
	103 - Main	s - Unobstructed
С	 NOTE ● neck for no cracks, which are sometimes put in evidence by tresulting from exhaust gases. 	traces of soot

• NOTE •

104 - Lateral / upper

Lateral air inlets, which supply air conditioning system and oil cooler, are provided with blanking covers. It is not the case for upper air inlets of RAM AIR system (circular grille located in front of R.H. windshield) and of vapor cycle cooling system (two rectangular grilles located forward of the circular grille).

Continue ►

..... Unobstructed



Preflight inspection 14/16 Continuing 105 - Propeller and spinner No nicks, cracks or oil leaks / Attachment NOTE • In case of operation from contaminated runways, it is necessary to carefully examine propeller blades, where traces of abrasion may be found. Propeller damage may reduce blade life time and degrade performance. Any propeller damage should be referred to maintenance personnel. Nose gear 108 - Tire Check NOTE • Without passengers and baggages on board, the unpainted surface of the nose gear shock absorber tube must be visible about: 57 mm (2.22 in) of minimum height with full tanks, 63 mm (2.46 in) of minimum height with half tank. NOTE • Crush or relieve the shock absorber one time or twice before the inspection to remove possible sticking. In case of doubt, request a check of the shock absorber pressure. R.H. wing (Additional remarks are identical to those of L.H. wing. 111 - Fuel tank drain (two on each wing) Drain Fuel free of water and contamination



Preflight inspection 15/16 Continuing R.H. main LANDING GEAR 114 - Tire Check 115 - Wheel well Check 116 - Wing deicer boots Condition / Attachment 122 - Winglet / nav. light / strobe / landing light / 123 - Trailing edge static discharger Condition / Number / Attachment 124 - Aileron / spoiler Condition / Free movement / Deflection Rear R.H. karman 126 - Oxygen cylinder Open 128 - Confirm OXYGEN quantity in regards with the expected flight. Fuselage rear section / empennages (VI Check that outside handle of emergency exit is flush with door skin. Continue ▶

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Preflight inspection 16/1	6
► Continuing	_
131 - ELT door	ked
 NOTE Access to ELT is possible through an inspection door located on R.H. side of fuselage rear section. 	:
132 - Static pressure ports	ean
133 - Ventral fins Condition / Attachme	nts
NOTE Ventral fins are made of two parts (one fixed part and one removable part with rear lower inspection door). Check that these two parts are connected by the locking roller. •	
134 - Inspection door under fuselage Attachments - Clos	sed
135 - Horizontal stabilizer deicer boots (R.H. side) Condition / Attachme	nts
136 - Elevator and trim	
• NOTE •	
To check the deflection, hold the two half-elevators near fuselage, inside both elevator trims to avoid stresses.	1
137 - Static dischargers	ion
138 - Vertical stabilizer deicer boots Condition / Attachme	nts
139 - Rudder and trim	ion
140 - Static dischargers Condit	ion
141 - Tail cone / nav. lights / strobe	ion
142 - Static pressure ports	ean
End of procedu	ıre.



3 -

Inside inspection

1/4

After completion of preflight inspection. Initial inside inspection and outside inspection performed.

1 -	Cabin door and pilot door, if installed	Closed / Locked

- 2 Baggage Stowed

EMERGENCY EXIT pin Removed

▲ CAUTION ▲

It is mandatory to adjust seats in fore-aft movement when seat is in maximum high permissible position, to avoid interference between side upholstery panel and seat housing in low and intermediate positions.



Pilot seat and R.H. front seat, if occupied Adjust

• NOTE •

Adjust seats and harnesses, so as to permit access to flight controls. The pilot at L.H. station must be able to easily reach A/C and PRESSURIZATION or ECS panel.

•

- 6 Fore and aft adjustment Adjust and check locking
- 9 Pilot and passengers belts and harnesses Fasten

• NOTE •

Check for pilot and passengers correct locking of belt buckles, as well as automatic locking of shoulder harness by exerting a rapid pull on the latter.



	Inside inspection	2/4
► Co	ontinuing	
>> N	Vith PASSENGER OXYGEN switch ON/OFF (Pre-MOD70-0485-11A):	
10 -	PASSENGER OXYGEN switch	. OFF
>> N	vith PASSENGER OXYGEN switch STBY/DEPLOY (Post-MOD70-0485	-11A):
11 -	PASSENGER OXYGEN switch	STBY
>> A	II	
12 -	OXYGEN switch	ON
(Pos	Make sure to set on OFF (Pre-MOD70-0485-11A) or STBY st-MOD70-0485-11A) the PASSENGER OXYGEN switch before setting OXYGEN switch to ON to avoid passengers mask deployment.	g the
13 -	Crew oxygen masks	. Test
Pr	 NOTE ● ress push-button PRESS TO TEST : the blinker shall turn red momental then turns transparent. ● 	rily,
14 -	EXT LIGHTS panel A	II OFF
15 -	INT LIGHTS panel A	II OFF
16 -	DIMMER switch	. OFF
17 -	CABIN switch	. OFF
18 -	ACCESS switch	. OFF
19 -	PANEL rheostat Fully turned to t	the left
20 -	All lights	. OFF
21 -	Crash lever	Down
	Conti	nue ►



	Inside inspection 3/4	1
► Co	ontinuing	
22 -	STARTER switch OI	FF
	• NOTE •	
It n	not, starter is going to operate as soon as SOURCE selector is positioned on BATT or GPU.	1
	•	
23 -	IGNITION switch AU1	ГО
_	• NOTE •	
	The IGNITION switch is normally selected to AUTO. This ensures ignition, whenever the starter is activated.	
	•	
24 -	AUX BP switch OI	FF
25 -	FUEL SEL switch	AΝ
26 -	AP / TRIMS switch OI	FF
27 -	A/C switch OI	FF
28 -	CB LIGHTS switch OI	FF
29 -	MICRO / MASK switch MICRO / Guard	
30 -	DE ICE SYSTEM panel All OI	FF
31 -	INERT SEP switch OI	FF
32 -	PARK BRAKE Reset / C	NC
33 -	LANDING GEAR lever	NC
34 -	DUMP switch	ed
35 -	BLEED switch OFF / RS	ST
36 -	HOT AIRFLOW distributor Fully turned to the rig	ght
37 -	Pitch trim wheel Che	ck
	Continue	



Inside inspection

4/4

► Continuing

▲ CAUTION ▲

Make sure that MAN OVRD control is backward to avoid overtemperature risks at start.

lack

■ 38 - MAN OVRD control Full backward (notched)

▲ CAUTION ▲

When the engine is shut down, the THROTTLE must not be moved into the reverse area.

39 - T	THROTTLE	CUT OFF
40 - F	FUEL TANK SELECTOR	Open / L or R
41 - A	ALTERNATE STATIC SOURCE selector	Normal / Pushed
42 - E	EMERGENCY RAM AIR	Closed / Pushed
43 - E	ESS BUS TIE switch	NORM / Guarded
44 - E	Breakers	All pushed
45 - E	EMERGENCY LANDING GEAR lever	Check
		End of procedure.



Before starting engine

1/3

Check that the weight and balance are within the correct limits. Brief passengers about use of seat belts and the emergency oxygen system, as well as opening the access door and the emergency exit.

access door and the emergency exit.		
1 - Preflight inspection Completed		
2 - Crash lever Up		
3 - ATIS		
4 - Start clearance As required		
5 - SOURCE selector BATT (battery start) or GPU (GPU start)		
If one screen (L or R PFD, or MFD) is missing :		
6 - SOURCE selector OFF		
7 - Wait for 30 seconds		
8 - SOURCE selector BATT (battery start) or GPU (GPU start)		
If GPU use :		
9 - GPU DOOR		
10 - Voltmeter		
 NOTE ● Voltage is higher than 24.5 Volts which corresponds to the voltage in case of battery use. 		
If battery use :		
11 - Battery voltage		
If battery voltage < 24.5 V:		
12 - Ask for a GPU and be ready to a GPU start.		
13 - GENERATOR selector MAIN		
14 - MAIN GEN Check ON		
Continue ►		



	Before starting engine 2/3
► Co	ontinuing
15 -	OXYGEN Check OFF
	If OXYGEN is ON:
	16 - Open isolation valve of the oxygen cylinder in R.H. Karman.
17 -	Audio alarms Test
18 -	DE ICE SYSTEM lights Test
19 -	DUMP switch NORM / Guarded
20 -	LANDING GEAR light / CHECK DOWN Test
21 -	MFD Initialize
22 -	Fuel onboard
	- Quantity Check
-	- FUEL TANK SELECTOR L or R
23 -	Residual ITT Check
If res	idual ITT > 150°C :
I	24 - Perform procedure
	NOTE ◆
Α	start up procedure with an engine residual ITT above 150°C may generate an ITT exceedance.
Pa	rticular monitoring of ITT will have to be performed during start up to ensure to keep the temperature within ITT envelope.
25 -	VOLTS : BAT > 24.5 V / GPU ≈ 28 V
26 -	CAS display Check
27 -	PARK BRAKE
28 -	PARK BRAKE Check ON
	Continue ►



Before starting engine

3/3

▶ Continuing

NOTE •

PARK BRAKE appearance does not indicate that parking brake is set. For that, press on brake pedals before turning brake selector to the right.

End of procedure.



	Engine start 1/3		
1 -	STROBE switch		
2 -	G1000 DISPLAY BACKUI Composite mode		
lf t	NOTE If there is a loss of MFD during start up sequence, that sequence will be ended using the left PFD in composite mode.		
3 -	IGNITION switch AUTO		
4 -	AUX BP switch ON		
5 -	AUX BOOST PMP ON Check Of		
6 -	FUEL PRESS Check OFI		
7 -	Propeller area Clea		
If 5 seconds after having positioned the STARTER switch in ON position there is no start, interrupt starting attempt using the ABORT position of the STARTER switch.			
Sta	▲ CAUTION ▲ arter operation is bound by limitations in chapter 2.4 Starter operating limits.		
8 -	STARTER switch		
Simu	ultaneously:		
	9 - Timer clock		
	10 - STARTER Check ON		
	11 - MAIN GEN		
	Continue ▶		



Engine start

2/3

Continuing

▲ CAUTION ▲

When THROTTLE is positioned on LO-IDLE before having obtained 13 % of Ng, there is a risk of overtemperature further to an excessive accumulation of fuel inside the combustion chamber before ignition.



NOTF •

In case of starting with high residual ITT, an ITT decrease below 150°C (within starter operation limits) may allow to stay within the allowed ITT envelope during startup sequence.

When

- Ng about 13 % and,
- ITT below 150°C and.
- time below 20 seconds:

THROTTLE

Abort starting procedure if :

- No ignition 10 seconds after having positioned THROTTLE to LO-IDLE.
- lights on (max ITT < 870°C for more than 20 seconds, < 1000°C for more than 5 seconds).
- Ng < 30 % after 30 seconds of starter use,
- Ng < 50 % after 60 seconds of starter use.
 - 13 THROTTLECUT OFF
 - IGNITION switch OFF or AUTO

When ITT < 850°C:

15 - STARTER switch ABORT

End of procedure ■



Engine start

3/3

► Continuing

When

18 -

- Ng > 50 % and,
- 1 minute max :

▲ CAUTION ▲

If the starter does not go off automatically, disengage it using the ABORT position of the STARTER switch.

Starter Check OFF automatically	Starte	6 -
STARTER Check OFF	STA	7 -
ine parameters Check	e para	ngin
Check 54 % ≤ Ng ≤ 58 %, oil pressure and ITT in green secto		

End of procedure.



Motoring 1/3

To drain fuel accumulated inside the combustion chamber, a motoring procedure is required following an aborted start.

A 15-second dry motoring run is sufficient to clear any fuel pooled in the engine. The fuel is removed in liquid or vapor form, through an airflow intended to dry combustion chamber, turbines and exhaust nozzles.

To improve cooling of the bearing cavities and prevent oil coking after shutdown in high OAT [above 35°C (95°F)] environment, it is recommended to perform a 30-second dry motoring run.

It is possible that no trace of drainage be observed under engine, due to the drainage collector intended to prevent parking area from contamination.

▲ CAUTION ▲

After any starting interrupt procedure, wait for engine total shutdown and wait at least 30 seconds before initiating a motoring.

Engine controls

1 - MAN OVRD control Full backward (notched)

▲ CAUTION ▲

When the engine is shut down, the THROTTLE must not be moved into the reverse area.

 2 - THROTTLE
 CUT OFF

 3 - IGNITION switch
 OFF

 4 - IGNITION
 Check OFF

 Fuel
 5 - FUEL TANK SELECTOR
 L or R

 6 - AUX BP switch
 ON

 7 - AUX BOOST PMP ON
 Check ON

Continue ►



	Motoring 2/3		
► Continuing			
9 - Propeller area	Clear		
To clear fuel and vapor internally tra	ipped :		
10 - STARTER switch	ON 2 sec then OFF		
Simultaneously:			
11 - Timer clock	Start		
12 - STARTER			
13 - Motor	For 15 sec. max		
14 - STARTER switch	ABORT Then OFF		
15 - STARTER	Check OFF		
To cool engine following shutdown in	n high temperature environment :		
16 - STARTER switch	ON 2 sec then OFF		
Simultaneously:			
17 - Timer clock	Start		
18 - STARTER	Check ON		
19 - Motor	For 30 sec. max		
If ignition symptoms occur (IT	T increasing) :		
20 - IGNITION switch	n Check OFF		
21 - THROTTLE	Check CUT OFF		
22 - Continue motorin	ng.		
	Continue ►		



	Motoring	3/3
► Continui	ng	
23 -	STARTER switch	ABORT hen OFF
24 -	STARTER	eck OFF
FUEL pane	I	
25 -	AUX BP switch	OFF
26 -	AUX BOOST PMP ONCh	eck OFF
27 -	FUEL PRESS	heck ON
	End of pr	ocedure.



Motoring followed by an engine start

1/3

Amplified procedures stated in starting engine sequences using airplane power or with GPU are also to be applied to hereunder procedure.

Within starter operating limits (continuous max. 1 minute), it is possible to initiate a starting procedure from a motoring procedure.

This procedure will conserve the battery by taking advantage of first Ng acceleration.

Engine controls

1 - MAN OVRD control Full backward (notched)

▲ CAUTION ▲

When the engine is shut down, the THROTTLE must not be moved into the reverse area.

	2 -	THROTTLE CUT OFF
3 -	IGNI	TION switch OFF
4 -	IGNI	TION Check OFF
Fuel		
	5 -	FUEL TANK SELECTOR L or R
	6 -	AUX BP switch ON
	7 -	AUX BOOST PMP ON Check ON
	8 -	FUEL PRESS
9 -	Prope	eller area Clear
10 -	STAF	RTER switch
Simu	ltaneo	usly :
	11 -	Timer clock Start
12 -	STA	RTER
		Continue ►



Motoring followed by an engine start 2/3
► Continuing
13 - Motor For 30 sec. max
After 20 seconds and if ITT < 150°C :
14 - IGNITION switch AUTO
15 - Ng Check > 13 %
16 - THROTTLE LO-IDLE
Monitor increase of :
17 - ITT max. : < 870°C for 20 sec max. < 1000°C for 5 sec max.
 NOTE ● No action is required for the following conditions: ITT from 850°C to 870°C limited to 20 seconds, ITT from 870°C to 1000°C limited to 5 seconds
18 - Ng
19 - Oil pressure
20 - OIL PRESS Check OFF
When Ng > 50 %:
▲ CAUTION ▲ If the starter does not go off automatically, disengage it using the ABORT position of the STARTER switch.
21 - Starter Check OFF automatically
22 - STARTER Check OFF
23 - Engine parameters



	Motoring followed by an engine start 3/3	3
► Continui	ing	
Fuel panel		
24 -	AUX BP switch AUT	ГО
25 -	AUX BOOST PMP ON Check Of	FF
Electric pov	ver	
26 -	MAIN GEN Check Of	FF
	Reset if necessar	ary
	• NOTE •	
M	AIN GEN normally goes off as soon as STARTER goes off.	
	•	
If M	AIN GEN does not go off:	
	27 - Ng	
28 -	Generator and battery AMPS	-
29 -	Battery and ESS. bus VOLTS Check voltage ≈ 28 Vol On EIS of MF	
	End of procedu	re.

PIM - DO NOT USE FOR FLIGHT OPERATIONS



	After engine start with GPU
1 -	SOURCE selector BATT
2 -	Electrical network
3 -	GPU
4 -	GPU DOOR Check OFF
5 -	GENERATOR selector MAIN
6 -	MAIN GEN Check OFF
	MAIN GEN normally goes off as soon as STARTER goes off.
If M	AIN GEN does not go off:
	7 - Ng
8 -	Generator and battery AMPS
9 -	Battery and ESS. bus VOLTS Check voltage ≈ 28 Volts On EIS of MFD
10 -	CAS display Check
11 -	A/C switch As required
12 -	BLEED switch AUTO
Whe	n ground personnel is cleared from propeller area :
	13 - Perform procedure
	End of procedure.



After engine start

1/3

▲ CAUTION ▲

Generator load < 200 amps

1 -	THROTTLE LO-IDLE ▶Flight IDLE
2 -	Ng Check 70 % ± 2 %
3 -	OIL °C and OIL PSI
4 -	AUX BP switch
5 -	FUEL SEL switch AUTO
6 -	SHIFT push-button
7 -	AP / TRIMS switch
	This initializes the A/P system
8 -	PFD 1, MFD and PFD 2 NORMAL mode
Perf	orm generator test :
	9 - BLEED switch
	10 - GENERATOR selector Check MAIN
	11 - AMPS / VOLTS Check
	When MAIN LOAD < 80 amps :
	12 - GENERATOR selector ST-BY
	13 - AMPS / VOLTS Check
	If the voltage on the ST-BY generator is low (close to 27 volts):
	14 - GENERATOR RESET ST-BY push-button Press To reset ST-BY generator
	15 - AMPS / VOLTS
	16 - GENERATOR selector MAIN
	Continue ►





	After engine start	2/3		
► Continuing	Ţ			
17 - Oxyger	Note to the planne of the planne of the planne of paragraph In-flight available oxygen quantity available oxygen quantity available oxygen quantity of this chapter and chapter 7.10 for a FAR 135 type op	d flight. uantity		
PFD 1, MFD	and PFD 2			
	NOTE ◆			
Detailed co	ontrol procedures of avionics system are described in the GAR Integrated Flight Deck Pilot's Guide.	MIN		
18 - E	Brightness	Adjust		
19 - [DISPLAY BACKUP push-button			
20 - F	Radar Mode Softkey	nitiated.		
21 - (CAS Check engine para			
22 - BLEED	switch	AUTO		
>> Before ECS AUTO mode removal (Pre-MOD70-0529-21)				
ECS panel				
23 - 7	A/C switch	AUTO		
 NOTE ◆ A good cabin temperature regulation will only be obtained if A/C switch is set to AUTO. 				
24 - F	PRES MODE switch	AUTO		
25 - (CONTROL selector	equired		
26 - 7	TEMP/°C selector	Adjust		
27 - I	HOT AIR FLOW distributor As re	equired		
	Cont	tinue ►		
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After engine start

3/3

▶ Continuing

NOTE •

HOT AIR FLOW distributor is usually set fully turned to the right. However, if canopy misting is evident, set it fully turned to the left.

•

>> After ECS AUTO mode removal (Post-MOD70-0529-21)

A/C and PRESSURIZATION panel

28 - A/C switch As required

NOTF •

A good cabin temperature regulation will only be obtained if A/C switch is set to PILOT or PLT + PAX.

•

29 -	MODE pressurization switch	As required
		AUTO or MAX DIFF

30 - TEMP selector Adjust

31 - HOT AIR FLOW distributor As required

NOTE •

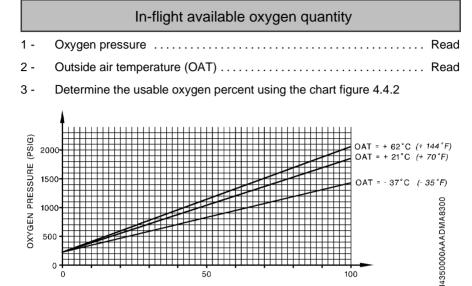
HOT AIR FLOW distributor is usually set fully turned to the right. However, if canopy misting is evident, set it fully turned to the left.

•

100



500



PERCENT OF USABLE OXYGEN CAPACITY (%)

Figure 4.4.2 - Usable oxygen

4 -Determine the oxygen duration in minutes by multiplying the values read on table figure 4.4.3 by the percent obtained with the chart figure 4.4.2

Number of passengers	Duration : Passengers, plus 1 pilot	Duration : Passengers, plus 2 pilots
0	226	113
1	162	94
2	127	81
3	104	71
4	88	65

Figure 4.4.3 - Oxygen duration



	Before taxiing	1/4
1 - Stand	d-by instruments	Check
Check de-id	ce system	
equipme	 NOTE ● nto known icing conditions is authorized only when all ice protectent are operating correctly. This equipment may be activated beforeven during taxiing, in case of icing conditions on ground. Reference chapter 4.5 Particular procedures of this section. 	ore
2 -	PROP DE ICE switch	ON
3 -	Check illumination of the green light located above the switch.	
electric re	 NOTE ● on of the green light shows that electric power is supplied to blade sistors. It is advised to wait at least a whole half cycle (90 secont that both blade heating systems are correctly supplied with elect power. 	ds) to
4 -	PROP DE ICE switch	OFF
5 -	WINDSHIELD switch	ON
6 -	Check illumination of the green lights located above the switch (e hot conditions).	except if
	 NOTE ● ghts may remain OFF if cabin temperature is very high, for example or older of the properties of the principle of the princip	
7 -	WINDSHIELD switch	OFF

PIM - DO NOT USE FOR FLIGHT OPERATIONS





Before taxiing	2/4
► Continuing	
8 - NgIncrease To check AIRFRAME	
● NOTE ● Theoretically, necessary air bleed to inflate wing and empennage lead edges, as well as depression necessary to their deflation are sufficient w THROTTLE is positioned on Flight IDLE. However, it is advised for chechoose a Ng power > 80 % in order to obtain operation design pressure,	when ck to which
enables illuminating surely the two green lights and avoiding VACUUM L	.Ovv
untimely alarms.	
9 - AIRFRAME DE ICE switch	ON
10 - Visually check functioning of deicer boots during 1 total cy illumination of the two green lights located above the switch.	cle and
 NOTE ● The cycle lasts 67 seconds. Check both inflation impulses and illumination each corresponding green light: the first impulse inflates the external and middle wing boots, the second impulse inflates the leading edge boots of empennages and wing. 	
11 - AIRFRAME DE ICE switch	OFF
12 - INERT SEP switch	
13 - Flight controls	
Check autopilot and electrical pitch trim:	
14 - AP/TRIMS	Check
 NOTE • Detailed control procedures of autopilot and electrical pitch trim are descrited the GARMIN Integrated Flight Deck Pilot's Guide. 	bed in

Continue ▶



3/4

Before taxiing Continuing 15 -Pitch trim UP / DN 16 -Graduated from 12 to 37 % 17 -18 -Yaw trim Adjust in green range Takeoff range 19 -Roll trim L / R Roll trim Adjust at neutral position 20 -FLAPS lever UP Perform MFD flight management Weight computing Set / Check FOB (fuel on board) synchronization Set If requested: 24 - FPL Set Perform Landing Field Elevation selection on the MFD using: 25 -Destination airport of the flight plan by pressing: SYSTEMS, then FMS LFE. or A manual entry by pressing: SYSTEMS, then MAN LFE. 26 -VHF/VOR/GPS Adjust / Test 27 -28 -Radar Adjust / Test Stormscope/TAS/TAWS/Radio altimeter, if installed Adjust / Test 29 -30 -ADI/HSI on PFD1 / PFD2 Check 31 -Altimeter setting Set / Check Continue ▶



Before taxiing

4/4

▶ Continuing

▲ CAUTION ▲

During feathering test, keep the spent time with the propeller RPM in the caution (yellow) range at a minimum.





Taxiing

▲ CAUTION ▲

Generator load < 200 amps.



▲ CAUTION ▲

Avoid using reverse during taxiing.



NOTE •

Operation in the Beta (β) range / reverse is not restricted during ground operations. However, foreign particles (dust, sand, grass, gravel, etc...) may be blown into the air, ingested by the engine (above all if INERT SEP switch is turned OFF) and cause damage to the propeller.

1 -2 -THROTTLE As required • NOTE • After initial acceleration, THROTTLE may be in the TAXI range sector, avoiding excessive movements in order to keep a constant ground speed. 3 -Brakes Test 4 -Check that the control wheel moves (roll) in the same direction as the rudder pedals due to the rudder / aileron interconnect. 5 -Flight instruments Check Check navigation and communication systems before or during taxiing, check gyroscopic instruments on PFDs 1 / 2 and stand-by indicator during ground turns.



Before line up

1/4

▲ CAUTION ▲

Generator load < 200 amps.

lack

1 -	PAR	K BRAKE ON
2 -	PAR	K BRAKE Check ON
3 -	THRO	OTTLE Flight IDLE Ng = 69 % ± 2 %
4 -	LDG	lightsON
5 -	NAV	switch ON
6 -	STRO	DBE switch ON
7 -	IGNI	ΓΙΟΝ As required AUTO or ON
8 -	AUX	BP switch AUTO
9 -	FUEL	SEL switch
DE IC	E SYS	STEM panel
	10 -	AIRFRAME DE ICE switch As required
	11 -	PROP DE ICE switch As required
	12 -	WINDSHIELD switch
	13 -	PITOT L HTR switch ON
	14 -	PITOT R & STALL HTR switch ON
	15 -	INERT SEP switch ON
	If icin	g conditions are foreseen :
		16 - Perform procedure Flight into known icing conditions

Refer to chapter 4.5

Continue ▶



Before line up 2/4

► Co	ntinuing
Adjus	trims for takeoff
	17 - Pitch
	18 - Yaw TO Adjust inside green index sector
	19 - Roll
20 -	FLAPS lever TO
21 -	Flight controls
22 -	A/C switch As required
23 -	BLEED switch AUTO
>> B	fore ECS AUTO mode removal (Pre-MOD70-0529-21)
	24 - PRES MODE switch
>> A	er ECS AUTO mode removal (Post-MOD70-0529-21)
	25 - MODE pressurization switch
>> A	
26 -	LFE Check
27 -	FUEL gages Check quantity and imbalance
	Continue ►



Before line up

3/4

▶ Continuing

▲ CAUTION ▲

Do not take off if battery charge > 50 amps ± 4 amps.



NOTE •

After starting engine with airplane power, a battery charge above 50 amps is normal. If this indication remains steady at a high value, it may be then a battery or generation system failure. Do not take off in these conditions.

	•
28 -	AMPS Check below 50 amps
29 -	BAT AMP Check OFF
30 -	EIS Check
31 -	CAS display
	except PARK BRAKE and, if used INERT SEP ON
32 -	Altimeter setting Set / Check
33 -	Instruments departure setting Check
34 -	SID Set
35 -	ALT SEL Set
36 -	XPDR Set
37 -	VHF/VOR/GPS/XPDR Adjust / Check
38 -	Stormscope/TAS/TAWS/ADF, if installed Adjust / Check
39 -	Radar
40 -	Radio altimeter, if installed
41 -	Transponder code
	Continue ►



	Before line up	4/4
► C	ontinuing	
42 -	Takeoff distances	Check ter 5.9
43 -	Rotation airspeed (V _R)	Check
	VR (KIAS) 75 80 85 Airspeed 5000 5500 6000 6500 Weight (kg) 2200 2500 2800	
	VR (KIAS) 85 90 Airspeed 90	
	Weight (lbs) 6500 7000 7394 7500 7394 7500 3354 3300 3200 3400	
44 -	Pilot's / Passengers' belts	Check
45 -	Passengers' table	Stowed
46 -	Engine instruments All engine parameters must be in green except propeller RPM, which will be about 1000 RPM or	•

47 -

48 -

with THROTTLE at Flight IDLE.

End of procedure.

..... Check OFF

PARK BRAKE OFF



Normal takeoff

1/2

When lined up, on brakes:

1 -

▲ CAUTION ▲

If heavy precipitation, turn IGNITION and INERT SEP switches to ON. If icing conditions are foreseen, refer to chapter 4.5, paragraph Flight into known icing conditions.

 \blacksquare

ADI / HSI / headings Check

2 -	Horizon
	 NOTE ● Horizon has been set so as to indicate a 2° nose up attitude, when airplane center of gravity is at a middle average. ●
3 -	HSI - Heading - Stand-by compass
	● NOTE ● The indication of the stand-by compass is disturbed when windshield deice systems are activated. ●
4 -	OFF/TAXI/LDG switch LDG
5 -	Engine instruments
6 -	CAS display
7 -	Apply brakes and increase power.
8 -	PROP RPM Check green sector
9 -	Brakes Release
10 -	· TRQ
Т	NOTE ● forque will be about 40 % to 60 % before brake release. For a normal takeoff,

Continue ▶

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maximum torque (100 %) will be applied after brakes release.



Normal takeoff	2/2
► Continuing	
11 - Rotation airspeed	
12 - Attitude	10° Up
When vertical speed is positive:	
13 - Brakes	Apply Briefly
14 - LANDING GEAR lever Airspeed < 1	
NOTE ● During the sequence :	
- The amber caution light flashes. It indicates that the landing gear pur running. It goes off when the 3 landing gears are up locked. GEAR UN red warning light ON and GEAR UNSAFE indicate an anomaly (ref chapter 3.7 Emergency procedures). - It is possible that the 3 landing gear position green indicator lights fl unevenly then go off at the end of the sequence. 15 - GEAR UNSAFE red warning light and GEAR UNSAFE At the end of the sequence.	SAFE er to ash
In case of initial climb at Vx :	
▲ WARNING ▲ It is recommended not to retract FLAPS to UP before 500 ft	AGL.
16 - Airspeed	100 KIAS
When airspeed above 115 KIAS :	
17 - FLAPS lever End of pi	
End of pr	oocaarc.



Short takeoff

1/3

When lined up, on brakes:

▲ CAUTION ▲

If heavy precipitation, turn IGNITION and INERT SEP switches to ON. If icing conditions are foreseen, refer to chapter 4.5, paragraph Flight into known icing conditions.

 \blacktriangle

1 -	ADI / HSI / headings Check
2 -	Horizon
	 NOTE ● Horizon has been set so as to indicate a 2° nose up attitude, when airplane center of gravity is at a middle average. ●
3 -	HSI - Heading - Stand-by compass
	 NOTE ● The indication of the stand-by compass is disturbed when windshield deice systems are activated.
4 -	OFF/TAXI/LDG switch LDG
5 -	Engine instruments
6 -	CAS display
7 -	Apply brakes and increase power.
8 -	PROP RPM Check green sector
9 -	TRQ
	Continue ►



Short takeoff 2/3
► Continuing
10 - Brakes Release
 NOTE ● On short runway, maximum torque will be applied before brakes release.
11 - Rotation airspeed
Weight < 6579 lbs (2984 kg) :
12 - Attitude
Weight > 6579 lbs (2984 kg):
13 - Attitude
When vertical speed is positive:
14 - Brakes
15 - LANDING GEAR lever
● NOTE ● During the sequence : - The amber caution light flashes. It indicates that the landing gear pump is running. It goes off when the 3 landing gears are up locked. GEAR UNSAFE red warning light ON and GEAR UNSAFE indicate an anomaly (refer to chapter 3.7 Emergency procedures). - It is possible that the 3 landing gear position green indicator lights flash unevenly then go off at the end of the sequence.
16 - GEAR UNSAFE red warning light
and GEAR UNSAFE Check OFF
At the end of the sequence
Continue ►



Short takeoff 3/3

► Continuing

In case of initial climb at Vx:

▲ WARNING ▲

It is recommended not to retract FLAPS to UP before 500 ft AGL.



After takeoff 1 -2 -FLAPS lever Check UP TRQ Check 100 % max 3 -4 -FIS Check 5 -CAS display Check 6 -DE ICE SYSTEM panel As required 7 -INFRT SEP switch As required 8 -End of procedure.



	Climb 1/2
1 -	ALT SEL Check
2 -	Altimeters setting As required
3 -	Autopilot
	▲ CAUTION ▲ Observe TRQ / Ng / Np / ITT / OIL T° and PSI limitations. Use optimum torque and / or refer to tables in chapter 5.8.
4 -	TRQ adjustment / ITT / Ng
ta (M ac I Fo to ind	Torque setting during climb must be adjusted according to engine operation ables in chapter 5.8. These tables give the max. climb power torque setting XCL). For each engine, when torque is reduced below 100 % at high altitude cording to the tables, during the final climb, reaching the maximum permitted Ng (104 %) is possible and the ITT will be approximately constant, giving a particular value of ITT. For a simplified engine operation during climb, power may be set first of all by brique, using 100 %, then, when the ITT typical value for climb is reached, by licated ITT, using this particular value. The margin between this indicated ITT and 790°C (recommended ITT limit during continuous operation) will gradually reduce as flight time is performed.
5 -	Climb airspeed
6 -	EIS Check
7 -	CAS display Check
8 -	Weather radar As required
9 -	Pressurization Check

Continue ▶



	Climb	2/2
► Co	ntinuing	
>> Be	efore ECS AUTO mode removal (Pre-MOD70-0529-21)	
ECS p	panel	
10 -	TEMP/°C selector	Adjust
>> Af	ter ECS AUTO mode removal (Post-MOD70-0529-21)	
A/C ar	nd PRESSURIZATION panel	
11 -	TEMP selector	Adjust
>> All		
12 -	FUEL gages	
13 -	AMPS / VOLTS	Check
lf h	▲ CAUTION ▲ eavy precipitation, turn IGNITION and INERT SEP switches to	ON.
14 -	DE ICE SYSTEM panel	-
15 -	INERT SEP switch As re	quired
16 -	LDG lights As re	equired
	End of prod	edure.



	Cruise 1/2		
1 -	Altimeters setting		
2 -	Autopilot		
	▲ CAUTION ▲ Observe TRQ / Ng / Np / ITT / OIL T° and PSI limitations. Use optimum torque and / or refer to tables in chapter 5.8.		
3 -	TRQ adjustment / ITT / Ng		
● NOTE ● Engine operation tables (chapter 5.8) give torque to be applied according to OAT, in order not to exceed authorized maximum power. When INERT SEP switch is OFF, a more accurate setting of torque must then be performed according to cruise performance tables presented in chapter 5.11.			
4 -	EIS Check		
5 -	CAS display Check		
6 -	Pressurization		
Regu	larly check fuel gages for :		
7 -	Consumption		
8 -	Expected fuel at destination		
9 -	Tank automatic change every 5 minutes		
10 -	Imbalance Max. imbalance 15 USG		
Whei	n the cruise parameters are stabilized, after 4 min minimum :		
	11 - AMPS / VOLTS		



Cruise 2/2

► Continuing

▲ CAUTION ▲

If heavy precipitation, turn IGNITION and INERT SEP switches to ON.

	A
12 -	DE ICE SYSTEM panel As required
	Refer to chapter 4.5
13 -	INERT SEP switch
14 -	LDG lights As required
	End of procedure.



	Before descent		
1 -	Briefing before approach		
2 -	Altimeters settings Check		
3 -	Pressurization Check		
4 -	LFE Check		
5 -	FUEL gages		
6 -	Fullest tank Select		
7 -	AMPS / VOLTS Check		
If 8 -	heavy precipitation, turn IGNITION and INERT SEP switches to ON. DE ICE SYSTEM panel		
9 -	Refer to chapter 4.5 Windshield misting protection system		
Prior	r to descent in moist conditions and to avoid canopy misting :		
	10 - HOT AIR FLOW distributor Set to 12 o'clock position		
	11 - WINDSHIELD switch ON		
	If misting continues :		
	12 - HOT AIR FLOW distributor		
13 -	INERT SEP switch As required		
	End of procedure.		



	Approach		
1 -	Altimeters settings (QNH) Set / Check		
2 -	Minimums Set / Check		
3 -	COM / NAV / GPS Set / Check		
4 -	Pressurization Check		
5 -	LFE Check		
6 -	FUEL gages Check Check for quantity and imbalance		
7 -	Fullest tank Select		
8 -	AMPS / VOLTS		
▲ CAUTION ▲ If heavy precipitation, turn IGNITION and INERT SEP switch to ON. ▲			
9 -	DE ICE SYSTEM panel		
10 -	Windshield misting protection system As required		
Prior	to descent in moist conditions and to avoid canopy misting :		
	11 - HOT AIR FLOW distributor Set to 12 o'clock position		
	12 - WINDSHIELD switch ON If misting continues:		
	13 - HOT AIR FLOW distributor Turn to the left Or refer to chapter 3.11 paragraph Windshield misting or internal icing		
14 -	INERT SEP switch ON		
Whei	n below FL 100 :		
	15 - LDG lights ON		
	16 - Passenger's briefing As required		
	17 - Seats, belts, harnessesLocked		
	18 - Passenger's table Stowed		
	End of procedure.		



Final approach (in GS) or downwind leg (VMC)

Long final:		
Altimeters Check		
2 - FUEL gages		
3 - Fullest tank		
When below FL 100:		
4 - LDG lights ON		
5 - INERT SEP switch ON		
When airspeed is below 178 KIAS:		
6 - LANDING GEAR lever		
7 - 3 green indicator lights		
8 - GEAR UNSAFE red warning light Check OFF		
9 - GEAR UNSAFE		
10 - Amber light		
● NOTE ● During the sequence : - The amber caution light flashes. It indicates that the landing gear pump is running. It goes off when the 3 landing gears are down locked. GEAR UNSAFE red warning light ON and GEAR UNSAFE indicate an anomaly (refer to chapter 3.7 Emergency procedures). - It is possible that the 3 landing gear position green indicator lights flash unevenly then come ON at the end of the sequence.		
11 - FLAPS lever		
12 - Radar Mode softkey		
End of procedure.		



Short final (≈ 500 ft)
Stabilized approach
1 - LANDING GEAR lever
When airspeed is below 122 KIAS :
2 - FLAPS lever LDC
 NOTE ● However, when autopilot is engaged, in APR mode, with coupled GS, FLAPS must be extended in landing position before crossing the OUTER MARKER. ●
Without AP engaged :
3 - Approach airspeed
With AP engaged:
4 - Approach airspeed Above 85 KIAS
 NOTE • This is to avoid any vertical deviation in case of late FLAPS extension to LDG position in short final. •
5 - AP / YD Disconnect

• NOTE •

The pilot effort required to use the rudder pedals is reduced if the yaw damper is turned off. This is particularly significant when landing in a crosswind.



Landing

▲ WARNING ▲

Reduce power smoothly.

Quickly reducing the power to idle during the flare may induce a pronounced deceleration which may lead to a drop down of the airplane.

1 - THROTTLE Flight IDLE
 NOTE ◆ Avoid three-point landings. Adopt a positive flight attitude in order to touch runway first with main landing gear. ●
After wheels touch :
▲ CAUTION ▲
On snowy or dirty runway, it is better not to use reverse below 40 KIAS.
2 - Reverse
 NOTE ◆ To avoid ingestion of foreign objects, come out of the reverse range as speed reduces and use the brakes if necessary for further deceleration.
NOTE ◆
High power reverse at low speed can throw loose material into the air, and can cause control problems and decrease the comfort of crew and passengers. If permitted by the runway length, it is better to adopt a moderate reverse.
3 - Brakes
NOTE ◆
It is advised not to brake energetically, as long as speed has not reached

End of procedure.

40 KIAS, as otherwise wheels may be locked.



Go-around 1/2
1 - GO AROUND push-button
Simultaneously:
2 - THROTTLE
 NOTE ● The airplane will tend to yaw to the left when power is applied. Right rudder pressure will be required to maintain coordinated straight flight until the rudder trim can be adjusted.
3 - Attitude
4 - FLAPS lever
>> Weight below 6579 lbs (2984 kg)
If airspeed has been maintained at 80 KIAS or more and TRQ 100 %, select flaps to TO position as soon as the 10° Up attitude has been attained.
When the vertical speed is positive and when airspeed is at or above 85 KIAS:
5 - LANDING GEAR lever UP All warning lights OFF
When airspeed is at or above 110 KIAS:
6 - FLAPS lever UP
7 - Climb airspeed As required
>> Weight above 6579 lbs (2984 kg)
If airspeed has been maintained at 85 KIAS or more and TRQ 100 %, select flaps to TO position as soon as the 10° Up attitude has been attained.
When the vertical speed is positive and when airspeed is at or above 90 KIAS:
8 - LANDING GEAR lever UP All warning lights OFF
Continue ►



		Go-around	2/2
► Continuir	ng		
When	airsp	eed is at or above 115 KIAS :	
	9 -	FLAPS lever	UP
	10 -	Climb airspeed	equired
>> All			
11 - TRQ		As re	equired
		End of prod	cedure.



Touch and go

1/2

Before wheels touch:

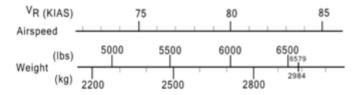
▲ WARNING ▲

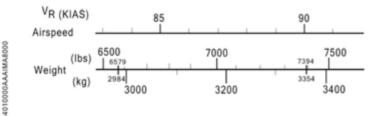
Reduce power smoothly.

Quickly reducing the power to idle during the flare may induce a pronounced deceleration which may lead to a drop down of the airplane.









After wheels touch :

3 - FLAPS lever TO

Continue ▶



Touch and go

2/2

▶ Continuing

▲ WARNING ▲

Check that flaps have well reached the TO position before increasing power. Do not increase power with full flaps, as airplane may lift off prematurely at low speed.

THROTTLE T/O power 5 -If normal takeoff: Attitude 10° Up 6 -If short takeoff: Weight < 6579 lbs (2984 kg) Weight > 6579 lbs (2984 kg) 8 -

• NOTF •

However, the POH does not supply distances concerning touch and go. These distances are let to pilot's initiative.



Runway clear

Runway clear - airplane stopped

▲ CAUTION ▲



Generator load < 200 amps

1 -	TAXI lights ON				
2 -	NAV switch OFF				
3 -	STROBE switch OFF				
DE IC	DE ICE SYSTEM panel :				
	4 -	AIRFRAME DE ICE switch OFF			
	5 -	PROP DE ICE switch OFF			
	6 -	WINDSHIELD switch As required			
	7 -	PITOT L HTR switch OFF			
	8 -	PITOT R & STALL HTR switch OFF			
	9 -	INERT SEP switch Check ON			
10 -	Trims	Reset to takeoff position			
11 -	FLAPS lever UP				
12 -	A/C switch As required				
13 -	XPDR Check GND				
14 -	WX ra	Maintain WX radar on standby in order not to generate radiations prejudicial to outside persons. The WX radar is automatically set to standby after the touchdown.			
		The WA radar is automatically set to standby after the touchdown.			



	Shutdown 1/3
1 -	PARK BRAKE Set ON
2 -	PARK BRAKE Check ON
3 -	EXT LIGHTS panel All OFF
4 -	INT LIGHTS panel As required
5 -	OXYGEN switch OFF
6 -	FUEL SEL switch
7 -	AP / TRIMS switch OFF
8 -	A/C switch OFF
9 -	BLEED switch OFF / RST
10 -	Check for cabin depressurization ($\Delta p = 0$ Psi).
11 -	THROTTLE Flight IDLE For 2 min
	 NOTE ● This allows the engine to stabilize at minimum obtainable ITT in order to minimize the likelihood of oil coking in the #3 bearing area.
12 -	THROTTLE LO-IDLE For 15 sec
K	 NOTE ● eep THROTTLE on LO-IDLE position for 15 sec minimum before shutting down engine.
13 -	THROTTLE CUT OFF
14 -	INERT SEP switch OFF
15 -	Radar Mode Softkey OFF
	Continue ►



	Shutdown 2/3	
► Continuing		
Fuel system check		
16 -	AUX BOOST PMP ON Check ON	
	Wait for AUX BP operation, an audible operation of the auxiliary booster pump should be heard, it confirms the proper functioning of the system	
17 -	AUX BP switch OFF	
18 -	GENERATOR selector OFF	
When inertial separator is retracted, after approximately 40 sec:		
	19 - SOURCE selector OFF	
20 -	Crash lever Pull down	
21 -	FUEL TANK SELECTOR OFF	
22 -	PARK BRAKE As required	
	▲ CAUTION ▲ In case of high OAT [above 35°C (95°F)], it is required to perform	

30 sec dry motoring run after shutdown to improve cooling of the bearing cavities and minimize oil coking - refer to procedure Motoring.

Shutdown stand-by instruments

ESI-2000 normal shutdown procedure:

23 - No pilot action required for normal shutdown. The ESI-2000 will shut down within 5 minutes.

ESI-2000 manual shutdown procedure:

• NOTE •

The ESI-2000 can be manually shut down when in the discharge mode to conserve battery power.

- Remove all airplane power from the ESI-2000.
- 25 Press any key as stated by the on screen message.

Continue ▶

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Shutdown 3/3

► Continuing

- 26 Press the M key repeatedly until shutdown menu is shown.
- 27 Press and hold the + key until SHUTTING DN message is shown in the upper left corner of the screen.



Outside check after shutdown

• NOTE •

Within 10 minutes following the engine shutdown, check engine oil level.

Refer to chapter 8.7 Oil level check.

•



4.5 - Particular procedures

NOTE •

The procedures and procedure elements given in this chapter Particular procedures supplement the normal procedures or complete certain elements of the normal procedures described in chapter(s) 4.3 and/or 4.4.

Flight into known icing conditions

1/5



The stall warning system does not function properly in icing conditions and should not be relied upon to provide adequate stall warning in icing conditions and after leaving icing conditions, if ice accretion remains on the airplane.

General

Icing conditions exist when the OAT on the ground or in flight is + 5°C or below, and visible moisture in any form is present (clouds, fog with visibility of one mile (1.6 km) or less, rain, snow, sleet or ice crystals).

Icing conditions also exist when the OAT on the ground is + 5°C or below and when operating on ramps, taxiways or runways where surface snow, ice, standing water or slush may be ingested by the engine or freeze on engine or cowlings.

NOTE •

Refer to figure 5.5.1 to convert OAT to SAT in flight. SAT = OAT - 2°C on the ground.

•

Flight into known icing conditions is authorized when all airplane equipment provided for ice protection is operating correctly. This includes :

- Pneumatic deice system for inboard and outboard wing, for stabilizers and for elevator horns.
- Propeller electrical deice system.
- Electrical heating system for both pitots and for the stall warning incidence sensor.

Continue ▶



Flight into known icing conditions

2/5

Continuing

- Windshield electrical deice system.
- Inertial separator.

Description of deice systems is presented in chapter 7.13.

Ice accumulation thickness is monitored by the pilot on the L.H. wing leading edge.

At night, a leading edge icing inspection light located on the fuselage L.H. side, activated by the ICE LIGHT switch, is provided.

Boots are automatically cycling at the optimum time to assure proper ice removal. Correct operation of the system can be checked observing the corresponding green advisory light illumination at each boot inflation impulse. If correct operation cannot be confirmed, do not enter or leave as soon as possible icing conditions.

Perform emergency procedure Leading edges deicing failure, paragraph 3.11.

Ice protection procedures

▲ CAUTION ▲

Should conditions require it, apply these directives from beginning of taxi onwards.



Prior to entering IMC, as a preventive and if OAT < 5°C:

▲ CAUTION ▲

Inertial separator position affects engine parameters, particularly TRQ and ITT. Care must be exercised when operating the inertial separator or when increasing power with the inertial separator ON, to avoid exceeding engine limitations.

1 - INERT SEP switch ON

2 - IGNITION switch ON

NOTE •

IGNITION switch may be left ON for a long period.

Continue ▶

Page 4.5.2

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Flight into known icing conditions 3/5▶ Continuing 3 -**INERT SEP ON** Check ON 4 -5 -PROP DE ICE switch ON 6 -WINDSHIFI D switch ON NOTE • Standby compass indications are altered when windshield deicing system(s) operate(s). When operating under IMC: ▲ CAUTION ▲ Inertial separator position affects engine parameters, particularly TRQ and ITT. Care must be exercised when operating the inertial separator or when increasing power with the inertial separator ON, to avoid exceeding engine limitations. 7 -INERT SEP switch ON 8 -IGNITION switch ON NOTE • IGNITION switch may be left ON for a long period. 9 -**INERT SEP ON** Check ON AIRFRAME DE ICE switch ON 10 -PROP DE ICE switch ON Continue ▶



Flight into known icing conditions	4/5
► Continuing	
12 - WINDSHIELD switch	ON
 NOTE ● Standby compass indications are altered when windshield deic operate(s). 	ing system(s)
 NOTE • The INERT SEP switch must be left ON while the airplane ren 	nains in icing

▲ CAUTION ▲

conditions.

If airplane leaves icing conditions, maintain INERT SEP switch to ON as long as ice thickness on non-deiced visible parts exceeds 15 mm (or $\frac{1}{2}$ in).

This will avoid ice fragments coming from propeller spinner and being ingested by engine.

Procedures for holding, approach and landing in icing conditions:

Minimum recommended airspeeds are :

	Weight	
	< 6579 lbs (2984 kg)	> 6579 lbs (2984 kg)
FLAPS UP	130 KIAS	135 KIAS
FLAPS TO	110 KIAS	115 KIAS
FLAPS LDG	90 KIAS	95 KIAS

If there is ice on the unprotected surfaces of the airplane, during flight end phase, conduct holding with the flaps up. Use flaps as required for final approach and landing at minimum airspeeds noted above.

Continue ▶



Flight into known icing conditions	5/5
------------------------------------	-----

Continuing

Ice accumulation effects

When ice has accumulated on the unprotected surfaces of the airplane, aerodynamic characteristics may be changed.

Particularly stall airspeeds may increase by up to:

FLAPS UP	20 KIAS
FLAPS TO	15 KIAS
FLAPS LDG	10 KIAS

In case of severe or prolonged icing, an ice concretion due to refreezing around the heated stall warning may appear. Above-recommended airspeeds take into account, on one side, the stall airspeed increase due to profile shape deterioration and, on the other side, the weight increase of the iced-up airplane, taking as a basis the airplane maximum weight when not iced-up.

Rate of climb values with ice accumulation on the unprotected surfaces are to be decreased by 10 %.

Cruise airspeeds may be decreased by 10 %, if cruise power is not changed, or more, if cruise power setting should be decreased due to the additional inertial separator limitations (ITT limitation).

Because of the higher landing airspeed, landing distances will be increased. In the landing configuration, using 90 KIAS approach airspeed increases landing distance by 20 % - refer to chapter 5.14 Landing distances.



Flight into severe icing conditions

The following weather conditions may be conducive to severe in-flight icing:

- Visible rain at temperatures below 0°C ambient air temperature,
- Droplets that splash or splatter on impact at temperatures below 0°C ambient air temperature.

Procedures for exiting the severe icing environment

NOTF •

These procedures are applicable to all flight phases from takeoff to landing.

•

Monitor the ambient air temperature. While severe icing may form at temperatures as cold as - 18°C, increased vigilance is warranted at temperatures around freezing with visible moisture present. If the visual cues specified in section 2 Limitations for identifying severe icing conditions are observed, accomplish the following:

- 1 Immediately request priority handling from Air Traffic Control to facilitate a route or an altitude change to exit the severe icing conditions in order to avoid extended exposure to flight conditions more severe than those for which the airplane has been certificated.
- 2 Avoid abrupt and excessive maneuvering that may exacerbate control difficulties.
- 3 Do not engage the autopilot.

If the autopilot is engaged:

4 - Hold the control wheel firmly and disengage the autopilot.

If an unusual roll response or uncommanded roll control movement is observed:

- 5 Angle-of-attack Reduce
- 6 Do not extend flaps when holding in icing conditions. Operation with flaps extended can result in a reduced wing angle-of-attack, with the possibility of ice forming on the upper surface further aft on the wing than normal, possibly aft of the protected area.

If the flaps are extended:

- 7 Do not retract them until the airframe is clear of ice.
- 8 Report these weather conditions to Air Traffic Control.

End of procedure.

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Flight under heavy precipitations IGNITION switch 1 -NOTF • This action is intended, in highly improbable case of an engine flame-out further to an important ingestion, to ensure immediate restarting without action of the pilot. 2 -INERT SEP switch ON End of procedure. Utilization on runways covered with water If takeoff or landing must be performed on a runway covered with water: IGNITION switch ON 1 -2 -INERT SEP switch ON End of procedure.



Utilization on runways covered with melting or not tamped snow

1/3

If required:

Refer to paragraph Utilization by cold weather and very cold weather.



When engine is shut down, do not set the PROP DE ICE switch to ON for more than 10 seconds, damage to the propeller blades could result.

Preflight inspection:

- Remove any snow or ice from the wings, stabilizers and movable 1 surfaces, landing gear wells and gear doors, as well as flap tracks. actuators and their fairings.
- 2 -Spray anti-icing fluid on the wings, stabilizers and movable surfaces (upper and lower surfaces) and in the landing gear wells, shortly before takeoff.

Taxiing:

3 -	INERT SEP switch ON
4 -	INERT SEP ON Check ON
5 -	FLAPS lever UP
6 -	Taxi airspeed
7 -	Brakes Apply occasionally To maintain the brake pads warm, this will prevent any subsequent locking due to freezing after takeoff

Before line up:

If the runway is long enough:

FLAPS lever

Continue ▶



Utilization on runways covered with melting or not tamped snow

2/3

		•
► Continuin	ng	
	9 -	Rotation airspeed Increased by 5 KIAS
(+ 15	5 % co	NOTE ● nces must be increased to take into account the flap position ompared to the takeoff position) and the runway condition. Il may be multiplied by 3 in some melting or not tamped snow cases.
	10 -	IGNITION switch ON
	11 -	INERT SEP switch ON
	12 -	INERT SEP ON Check ON
Takeoff :		
During	g take	off run :
	13 -	Lightly lift up nose wheel In order to reduce the forward resistance due to snow accumulation against the wheel.
After	takeof	f:
	14 -	Normally retract the landing gear, then perform a complete cycle (extension / retraction) at IAS < 150 KIAS.
Before landi	ng :	
15 -	IGNIT	FION switch ON
16 -	INER	T SEP switch ON
17 -	INEF	RT SEP ON Check ON
		Continue ►



Utilization on runways covered with melting or not tamped snow

3/3

► Continuing

Touch and Go:

▲ WARNING ▲ Touch and Go is prohibited.

On the ramp, after landing or taxiing:

- 18 Do not use the parking brake to prevent brake lock.
- 19 Use chocks and / or tie-down the airplane.



Utilization on icy or covered with tamped snow runways 1/2

If required:

Refer to paragraph Utilization by cold weather and very cold weather.

▲ CAUTION ▲

When engine is shut down, do not set the PROP DE ICE switch to ON for more than 10 seconds, damage to the propeller blades could result.

Preflight inspection

- 1 Remove any snow or ice from the wings, stabilizers and movable surfaces, landing gear wells and gear doors, as well as flap tracks, actuators and their fairings.
- 2 Spray anti-icing fluid on the wings, stabilizers and movable surfaces (upper and lower surfaces), shortly before takeoff.

Taxiing:

3 -	INERT SEP switch	C	NC

6 - Steer the airplane using the rudder.

NOTE •

Make turns at a very low airspeed, engine torque tends to make the airplane turn to the left.

•

7 - Use brakes only at very low airspeed and progressively.

Before line up:

8 -	IGNITION switch	NC
9 -	INERT SEP switch	ON

10 - INERT SEP ON Check ON

Continue ▶

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Utilization on icy or covered with tamped snow runways 2/2

Continuing

Takeoff:

 After takeoff, normally retract the landing gear, then perform a complete cycle (extension / retraction) at IAS < 150 KIAS.

Before landing:

11	INEPT SED ON	ON
13 -	INERT SEP switch	ON
12 -	IGNITION switch	ON

Landing:

After wheels touch

15 - Use reverse only if necessary and very progressively by monitoring the airplane behaviour.

NOTE •

The engine torque tends to make the airplane turn to the left.

•

17 - Steer the airplane using the rudder.

NOTE •

Make turns at a very low airspeed, engine torque tends to make the airplane turn to the left.

•

18 - Use brakes only at very low airspeed and progressively.

On the ramp, after landing or taxiing:

- 19 Do not use the parking brake to prevent brake lock.
- 20 Use chocks and / or tie-down the airplane.



Utilization by cold weather (- 0°C to - 25°C) and very cold weather (- 25°C to - 40°C)

NOTE •

The procedure hereafter supplements the normal procedures for the airplane use when operating under temperatures between 0° C and - 40° C on ground.

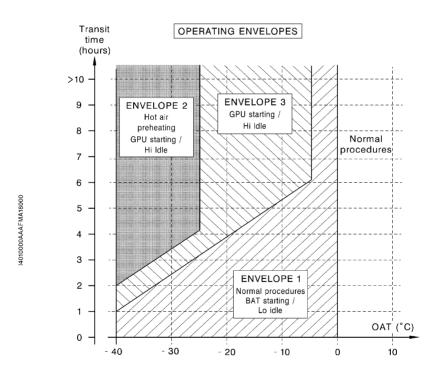


Figure 4.5.1 - Operating envelopes by cold weather (- 0°C to - 25°C) and very cold weather (- 25°C to - 40°C)



Utilization by cold weather (- 0°C to - 25°C) and very cold weather (- 25°C to - 40°C) - Envelope 1 1/3

NOTF •

The procedure hereafter supplements the normal procedures for the airplane use when operating in the Envelope 1 defined in figure 4.5.1.

Preflight inspection:

 Remove any snow or ice from the wings, stabilizers and movable surfaces

According to the condition of runways and taxiways

2 - Perform procedure Utilization on runways covered with melting or not tamped snow Refer to chapter 4.5 or

- 4 Carry out a complete rotation of the propeller to check its free rotation.
- 5 Do not perform a fuel draining. If the airplane is operating permanently under negative temperatures, drainings will have to be performed once a week after having parked the airplane in a heated hangar.
- 6 Remove chocks and / or release ties from the airplane.
- 7 Check the free deflection of the flight controls and of the elevator trim.
- 8 Check the free deflection of THROTTLE.

Before starting engine / Engine start / After engine start :

9 - Perform normal procedures defined in chapter(s) 4.3 and / or 4.4.

Before taxiing / Taxiing / Before line up / Takeoff:

DE ICE SYSTEM panel

 10 INERT SEP switch
 ON

 11 INERT SEP ON
 Check ON

Continue ▶

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Utilization by cold weather (- 0°C to - 25°C) and very cold weather (- 25°C to - 40°C) - Envelope 1 2/3

► Continuin	g		
	12 - PITOT L HTR switch ON		
	13 - PITOT R & STALL HTR switch ON		
	14 - PROP DE ICE switch		
	Perform normal procedures defined in chapter(s) 4.3 and / or 4.4. ding to the condition of runways and taxiways		
16 -	Perform procedure Utilization on runways covered with melting or not tamped snow Refer to chapter 4.5		
or			
17 -	Perform procedure		
Landing / Aft	er landing :		
	Perform normal procedures defined in chapter(s) 4.3 and / or 4.4. ding to the condition of runways and taxiways		
19 -	Perform procedure Utilization on runways covered with melting or not tamped snow Refer to chapter 4.5		
or			
20 -	Perform procedure		
Shutdown:			
21 -	PARK BRAKE OFF		
	Continue ►		



Utilization by cold weather (- 0°C to - 25°C) and very cold weather (- 25°C to - 40°C) - Envelope 1 3/3

▶ Continuing

22 - PARK BRAKE Check OFF

NOTE •

It is recommended not to use the parking brake by cold or very cold weather, so that the brakes do not stick when cooling.

- 23 Perform normal procedures defined in chapter(s) 4.3 and / or 4.4.
- 24 Use chocks and / or tie-down the airplane using anchor points on ground.
- 25 Put blanking caps and plugs on air inlets, exhaust stubs, pitots and static ports.



Utilization by cold weather (- 0°C to - 25°C) and very cold weather (- 25°C to - 40°C) - Envelope 2 1/5

NOTF •

The procedures hereafter supplement or replace the normal procedures for the airplane use when operating in the Envelope 2 defined in figure 4.5.1.

Preflight inspection:

1 -Preheat the engine and the cabin.

NOTE •

Preheating during at least 30 minutes is necessary using a heater (70°C mini). Hot air pipes must be installed in the air inlet, on engine rear table by opening the upper cowling and in the cabin by half-opening the door.

2 -Remove any snow or ice from the wings, stabilizers and movable surfaces.

According to the condition of runways and taxiways

3 -Perform procedure Utilization on runways covered with melting or not tamped snow

Refer to chapter 4.5

or

- 4 -Perform procedure Utilization on icy or covered with tamped snow runways Refer to chapter 4.5
- 5 -Spray anti-icing fluid on the wings, stabilizers and movable surfaces (upper and lower surfaces), shorthly before takeoff.
- 6 -Carry out a complete rotation of the propeller to check its free rotation.
- 7 -Do not perform a fuel draining. If the airplane is operating permanently under negative temperatures, drainings will have to be performed once a week after having parked the airplane in a heated hangar.
- 8 -Remove chocks and / or release ties from the airplane.
- 9 -Check the free deflection of the flight controls and of the elevator trim.
- Check the free deflection of THROTTLE. 10 -

Continue ►



Utilization by cold weather (- 0°C to - 25°C) and very cold weather (- 25°C to - 40°C) - Envelope 2 2/5

weather (- 23 C to - 40 C) - Envelope 2 2/3		
► Continuing		
11 - IGNITION switch ON during 30 seconds		
12 - IGNITION Check ON		
Then:		
13 - IGNITION switch AUTO		
14 - IGNITION Check OFF		
NOTE ●		
This enables to preheat spark igniters before starting the engine.		
Before starting the engine :		
15 - Perform normal procedures defined in Chapter(s) 4.3 and / or 4.4.		
Engine start :		
▲ CAUTION ▲ The starting must be mandatorily performed using an external power source (GPU).		
16 - Ground power unit Connected		
17 - SOURCE selector		
18 - GPU DOOR		
19 - Battery and ESS. bus VOLTS Check voltage ≈ 28 Volts On EIS of MFD		
Engine controls		
20 - MAN OVRD control Full backward (notched)		
Continue ►		



Utilization by cold weather (- 0°C to - 25°C) and very cold weather (- 25°C to - 40°C) - Envelope 2 3/5

▶ Continuing

▲ CAUTION ▲

When the engine is shut down, the THROTTLE must not be moved into the reverse area.

	_	
21 -	THROTTLE	CUT OFF
FUEL pane	el	
22 -	AUX BP switch	ON
23 -	AUX BOOST PMP ON	Check ON
24 -	FUEL PRESS	Check OFF
25 - Prop	oeller area	Clear
ENGINE START panel		
26 -	IGNITION switch	ON
27 -	IGNITION	Check ON
28 -	STARTER switch	ON 2 sec then OFF
Sim	ultaneously :	
	29 - Timer	Start
30 -	STARTER	Check ON
When Ng	≈ 13 % <i>:</i>	
31 -	THROTTLE	HI-IDLE Move directly THROTTLE to HI-IDLE

• NOTE •

The more the temperature is low, the more the selector is hard to move. Starter limits and checks of starting sequence are unchanged.

Continue ▶

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Utilization by cold weather (- 0°C to - 25°C) and very cold weather (- 25°C to - 40°C) - Envelope 2 4/5

▶ Continuing

When Ng > 50%:

▲ CAUTION ▲

If the starter does not go off automatically, disengage it using the ABORT position of the STARTER switch.

	_
	32 - Starter Check OFF automatically
	33 - STARTER
34 -	Engine parameters
35 -	SOURCE selector BATT
36 -	BAT OFF Check OFF
37 -	IGNITION switch
38 -	IGNITION Check OFF
39 -	Ground power unit Disconnect
40 -	GPU door Close
41 -	GPU DOOR
FUEL	panel
	42 - AUX BP switch
	43 - AUX BOOST PMP ON Check OFF
44 -	GENERATOR selector
45 -	MAIN GEN

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Continue ▶



Utilization by cold weather (- 0°C to - 25°C) and very cold weather (- 25°C to - 40°C) - Envelope 2 5/5

▶ Continuing

ΔttΔr	engine	ctart	•
Δ	CHIGHIC	Start	

As soon as the current flow is lower than 100 A:

>> Before ECS AUTO mode removal (Pre-MOD70-0529-21)

ECS panel

BLEED switch AUTO	46 -
CONTROL selector	47 -
TEMP/°C selector	48 -

>> After ECS AUTO mode removal (Post-MOD70-0529-21)

A/C and PRESSURIZATION panel

49 -	BLEED switch AUTO
50 -	A/C switch PILOT
51 -	MODE pressurization switch As required
52 -	TEMP selector Max warm
53 -	FAN speed selector 0

>> All

As soon as the oil temperature is greater than 0°C:

54 -	THROTTLE	FEATHER twice
		Flight IDLE to LO-IDLE, then Flight IDLE twice

55 - Perform normal procedures defined in chapter(s) 4.3 and / or 4.4.

Before taxiing / Taxiing / Before line up / Takeoff:

56 - Perform procedures defined for Envelope 1.

Landing / After landing / Shutdown:

57 - Apply procedures defined for Envelope 1.



Utilization by cold weather (- 0°C to - 25°C) and very cold weather (- 25°C to - 40°C) - Envelope 3 1/2

NOTF •

The procedures defined for the Envelope 2 are also applicable for the Envelope 3. However it is possible to start the engine using GPU without preheating of the engine and the cabin with a heater. In that case follow the procedure hereafter.

•

Preflight inspection / Before starting the engine / Engine start :

1 - Apply the procedures defined for the Envelope 2.

After engine start:

As soon as the current flow is lower than 100 A:

>> Before ECS AUTO mode removal (Pre-MOD70-0529-21)

ECS panel

LOO parier	
2 -	BLEED switch
3 -	CONTROL selector
4 -	TEMP/°C selector
>> After EC	S AUTO mode removal (Post-MOD70-0529-21)
A/C and PR	ESSURIZATION panel
5 -	BLEED switch
6 -	MODE pressurization switch As required
7 -	A/C switch PILOT
8 -	TEMP selector Max warm
9 -	FAN airspeed selector
A 11	

>> All

10 - Preheat the cabin respecting time defined in figure 4.5.2.

Before switching on the navigation and monitoring systems. This allows to respect minimum temperatures necessary for the equipment operation.

Continue ▶



Utilization by cold weather (- 0°C to - 25°C) and very cold weather (- 25°C to - 40°C) - Envelope 3 2/2

▶ Continuing

As soon as the oil temperature is greater than 0°C:

- 11 THROTTLEFEATHER twice
 Flight IDLE to LO-IDLE, then Flight IDLE twice
- 12 Perform normal procedures defined in chapter(s) 4.3 and / or 4.4.

Taxiing / Before line up / Takeoff /

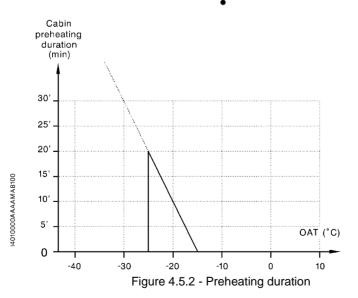
13 - Perform procedures defined for Envelope 1.

Landing / After landing / Shutdown /

14 - Perform procedures defined for Envelope 1.

• NOTE •

If landing is foreseen by cold or very cold weather, or in case of prolonged operation of the airplane in such conditions, it is recommended to prepare the airplane as specified in chapter 8.10.





Landing procedure with strong headwind or crosswind 1/2

If landing must be performed with strong headwind or crosswind:

1 - Increase approach airspeed by the greatest of these 2 following values:

-
$$\Delta V = \frac{\text{(wind down - 10)}}{2}$$
 (Ex. wind down = 30 kt i.e. $\Delta V = 10$ kt)

The wind down is the longitudinal component of the wind.

- Gust amplitude
- 2 FLAPS lever LDG

• NOTE •

It is not desirable to adopt configuration with flaps in TO position. Lateral control is not improved, and flare phase is lengthened in time and in distance, with increase of piloting difficulties and landing performance.

During approach with crosswind:

▲ CAUTION ▲

Do not use or select the fuel tank on the low wing side during prolonged sideslips with a fuel low warning or gage indicating low.



▲ CAUTION ▲

Maximum time for sideslip condition is 30 seconds.



3 - Maintain airplane in drift correction at the latest until the beginning of flare.

In short final, on a short runway:

- 4 Use normal approach airspeed IAS = 80 KIAS
- 5 FLAPS lever LDG

To avoid an excessive airspeed

NOTE •

In this case, landing distance indicated in chapter 5.14, would not be respected.

Continue ▶



Landing procedure with strong headwind or crosswind 2/2

Continuing

Before touch-down:

6 - Generate a slideslip with the rudder in order to align fuselage with the runway (ie left crosswind, left wing low).

Immediately after landing:

▲ CAUTION ▲

Do not try to stabilize the airplane by pushing down the elevator control just after the touch; this operation may provide pitch oscillations while increasing the yaw movement to the wind.

Do not deflect ailerons into wind while taxiing. This will raise spoilers and have a detrimental effect. A good solution is to maintain ailerons to neutral position during taxiing after landing and taxiing before takeoff.

• NOTE •

Flaps travel is slow and will not have an appreciable effect on landing performance.

•

Maximum demonstrated crosswind for landing is 20 kt.

The most restrictive situation is as follows:

- takeoff with wind coming from the left,
- wet runway,
- aft C.G.



Utilization on grass runway

1/2



The small wheels of the airplane and its weight may lead it to sink in soaked or soft ground.

lack

Before planning the landing, ensure that the field is hard, smooth and dry enough. Landing and moreover takeoff shall not begin if any doubt exists about the condition of such a runway.

Particular directives

Taxi / Takeoff:

- 1 INERT SEP switch ON
- 2 INERT SEP ON Check ON
- ▶ Do not use the reverse ◀

• NOTE •

In fact, on a flat runway with grass, it is necessary to adopt a power greater than the one obtained when the THROTTLE is set to Flight IDLE, so the pilot will not be tempted to use the reverse.

•

End of procedure ■

Landing:

- 3 INERT SEP switch ON

After wheels touch down:

5 - Reverse Only if necessary

▲ CAUTION ▲

Do not maintain reverse at airspeeds below 40 KIAS to avoid ingestion of foreign matter.

Continue ▶



Utilization on grass runway

2/2

▶ Continuing

• NOTE •

Under 40 KIAS, using the reverse makes a cloud of solid particles (dusts, sand, gravels, cut grass, ...) appear around the front face of the airplane. This will damage the propeller and, after ingestion, the engine internal components (compressor and turbine blades).

ullet



GPS navigation

Set up conditions

- 1 Verify if the data base is current.
- 2 Verify that altitude data is valid for the GPS prior to flight.

Check the systems availability requirements in the table 2.6.1 in section 2 / GNSS (GPS/SBAS) navigation equipment approvals, depending on the planned navigation performance.

GPS flight plan

In the active flight plan, addition of a STAR or an approach is always made at the end of the flight plan. In the scope of these additions, the pilot must pay attention not to duplicate points.



Section 5

Performance

Table of contents

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5.8	-	Engine operation Maximum climb power (FL < 200) - 124 KIAS Maximum climb power (FL > 200) - 124 KIAS Maximum climb power (FL < 200) - 170 KIAS / M 0.40 Maximum climb power (FL > 200) - 170 KIAS / M 0.40 Maximum cruise power (FL < 200) Maximum cruise power (FL > 200) Normal (recommended) cruise power (FL < 200) Normal (recommended) cruise power (FL > 200)	5.8.1 5.8.3 5.8.4 5.8.5 5.8.6 5.8.7 5.8.8 5.8.9 5.8.10
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Pilot's Operating Handbook

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5.1 - General

This section provides all of the required and additional performance data for airplane operations.

The section 9, Supplements of the POH, provides specific airplane performance associated with optional equipment and systems.



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5.2 - Noise level

	Maximum noise level permitted	Demonstrated noise level
FAR PART 36, Appendix G - Amdt 28	88 dB(A)	76.4 dB(A)
ICAO, Annex 16, Vol. 1, 6th edition, Amdt 8 Chapter 10, Appendix 6	85 dB(A)	76.4 dB(A)

Approved noise levels for TBM airplane are stated in EASA.A.010 Type Certificate Data Sheet.

• NOTE •

No determination has been made by the Federal Aviation Administration that the noise levels of this airplane are or should be acceptable or unacceptable for operation at, into or out of any airport.



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5.3 - Airspeed calibration

• NOTE •

Indicated airspeeds (IAS): instrument error supposed to be null (power configuration for cruise condition flight).

•

Flaps UP LDG GR UP		Flaps TO LDG GR DN		Flaps LDG LDG GR DN	
KIAS	KCAS	KIAS	KCAS	KIAS	KCAS
125 150 175 200 225 250 266	128 154 179 205 230 255 271	70 80 90 100 120 140 160	69 80 90 101 121 141 162	60 70 80 90 100 110 120	58 68 78 88 98 108
MPH IAS	MPH CAS	MPH IAS	MPH CAS	MPH IAS	MPH CAS
144 173 201 230 259 288 307	147 177 206 236 264 293 312	81 92 104 115 138 161 184	79 92 104 116 139 162 187	69 81 92 104 115 127 138	67 78 90 101 113 124 136

Figure 5.3.1 - Normal static source

Flaps UP LDG GR UP		Flaps TO LDG GR DN		Flaps LDG LDG GR DN	
KIAS	KCAS	KIAS	KCAS	KIAS	KCAS
125 150 175 200 225 250 271	124 149 174 199 224 249 270	70 80 90 100 120 140 160	70 80 90 100 120 139 159	60 70 80 90 100 110 120	59 69 79 90 100 110
MPH IAS	MPH CAS	MPH IAS	MPH CAS	MPH IAS	MPH CAS
144 173 201 230 259 288 312	142 171 200 229 258 287 311	81 92 104 115 138 161 184	81 92 104 115 138 160 183	69 81 92 104 115 127 138	68 79 91 104 115 127 138

Figure 5.3.2 - Alternate static source (Bleed auto)



5.4 - Cabin pressurization envelope

• NOTE •

The cabin pressurization envelope below characterizes the cabin altitude that could be sustained by the fuselage at different flight levels. The curve shows the minimum cabin altitude as a function of flight level, corresponding to the maximum differential pressure. The maximum differential pressure is limited by the pressurization system protection function.

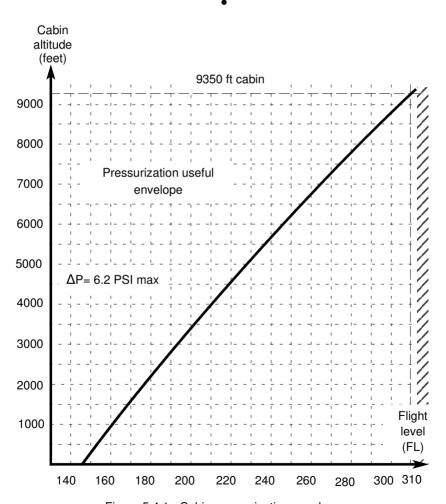


Figure 5.4.1 - Cabin pressurization envelope

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5.5 - SAT - OAT conversions

• NOTE •

These indicated temperatures are available for stabilized cruise at normal operating power.

•

Pressure altitude	ISA -	20°C	ISA -	10°C	IS	SA .	ISA +	10°C	ISA +	20°C
(feet)	SAT	OAT	SAT	OAT	SAT	OAT	SAT	OAT	SAT	OAT
SL	- 05	- 04	05	06	15	16	25	26	35	36
2000	- 09	- 08	01	02	11	12	21	22	31	32
4000	- 13	- 12	- 03	- 02	07	08	17	18	27	28
6000	- 17	- 16	- 07	- 06	03	04	13	14	23	24
8000	- 21	- 20	- 11	- 10	- 01	00	09	10	19	20
10000	- 25	- 24	- 15	- 14	- 05	- 04	05	06	15	16
12000	- 29	- 28	- 19	- 18	- 09	- 08	01	02	11	12
14000	- 33	- 32	- 23	- 22	- 13	- 12	- 03	- 02	07	08
16000	- 37	- 36	- 27	- 26	- 17	- 16	- 07	- 06	03	04
18000	- 41	- 40	- 31	- 30	- 21	- 20	- 11	- 10	- 01	00
20000	- 45	- 44	- 35	- 34	- 25	- 24	- 15	- 14	- 05	- 04
22000	- 49	- 48	- 39	- 38	- 29	- 28	- 19	- 18	- 09	- 08
24000	- 53	- 52	- 43	- 42	- 33	- 32	- 23	- 22	- 13	- 12
26000	- 57	- 56	- 47	- 46	- 37	- 36	- 27	- 26	- 17	- 16
28000	- 61	- 60	- 51	- 50	- 41	- 40	- 31	- 30	- 21	- 20
30000	- 65	- 64	- 55	- 54	- 45	- 44	- 35	- 34	- 25	- 24
31000	- 67	- 66	- 57	- 56	- 47	- 46	- 37	- 36	- 27	- 26

Figure 5.5.1 - SAT - OAT conversions



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5.6 - Stall speeds

	Cor	nfig.						Ва	nk					
Airplane weight		ght le		0°			30°			45°			60°	
	LDG GR	Flaps	KIAS	KCAS	MPH IAS									
4050 11	UP	UP	65	66	75	70	71	81	78	79	90	91	93	105
4850 lbs (2200 kg)	DN	то	62	63	71	67	68	77	73	75	84	87	89	100
(2200 kg)	DN	LDG	53	53	61	57	57	66	63	63	73	75	75	86
	UP	UP	70	71	81	75	76	86	82	84	94	98	100	113
5512 lbs (2500 kg)	DN	то	66	67	76	71	72	82	78	80	90	93	95	107
(2500 kg)	DN	LDG	57	57	66	61	61	70	68	68	78	81	81	93
0570	UP	UP	75	76	86	80	82	92	88	90	101	105	107	121
6579 lbs (2984 kg)	DN	то	71	72	82	75	77	86	84	86	97	100	102	115
(2904 kg)	DN	LDG	61	61	70	66	66	76	73	73	84	86	86	99
7004 !!	UP	UP	81	83	93	88	89	101	97	99	112	119	117	137
7394 lbs (3354 kg)	DN	то	77	77	89	81	83	93	91	92	105	108	109	124
(3334 kg)	DN	LDG	65	65	75	69	70	79	76	77	88	92	92	106

Figure 5.6.1 - Stall speeds



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5.7 - Wind components

Example : Angle between wind direction and flight path $\,$: $\,$ 50 $^{\circ}$

Headwind : 8 kts
Crosswind : 10 kts
Wind speed : 13 kts

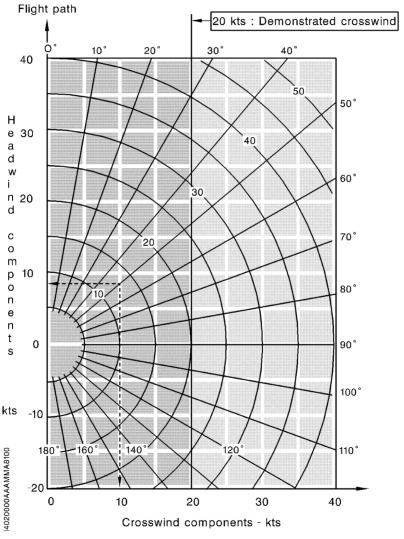


Figure 5.7.1 - Wind components



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5.8 - Engine operation

The following tables or/and the optimum torque indicator must be used during normal operation of the airplane.

▲ CAUTION ▲

It is the responsibility of the operator to make sure that the required version of GARMIN system software is installed prior to using the hereafter engine operation tables.

The GARMIN system software required for this revision of the engine operation tables is the version 0719.14 or later.

This information is displayed on the MFD power-up page upon system start.



▲ CAUTION ▲

The TRQ setting must never exceed 100 %. When setting TRQ, Ng must never exceed 104 %.



The following conditions are given for all the tables (pages 5.8.3 to 5.8.10):

NOTE •

Inertial separator must be OFF and BLEED HI msg OFF.

•

- Landing gear and flaps UP.
- BLEED switch on AUTO.
- represent the ISA conditions at the flight level.

The torque must be set at or below the value corresponding to the local conditions of flight level and temperature.

NOTE •

The engine ITT limit at 840°C during continuous operation may be used in case of operational need.

•



Example, for conditions:

- FL = 260
- $OAT = -22^{\circ}C$

the following tables give the maximum torque to be set.

Maximum climb power

TRQ setting = 83 % for IAS = 124 KIAS (Add 0.5 % of TRQ for each additional 10 KIAS on climb airspeed), cf. tables figures 5.8.1 and 5.8.1A

Maximum cruise power

TRQ setting = 97 %, cf. tables figures 5.8.3 and 5.8.3A

Recommended cruise power

TRQ setting = 92 %, cf. tables figures 5.8.4 and 5.8.4A



Maximum climb power (FL < 200) - 124 KIAS

Conditions: If BLEED HI msg ON, reduce TRQ by 5 %

• NOTE • : Add 0.5 % of TRQ for each additional 10 KIAS on climb airspeed.

Table not valid if **INERT SEP ON** and/or BLEED HI msg ON.

T° (°C)	Flight level (FL) 100 110 120 130 140 150 160 170 180 190 200 CAUTION A Recommended Ng < 103 %											
OAT	100	110	120	130	140	150	160	170	180	190	200	
-24		ALITION	\	Recomm	ended	Na < 10	3 %					
-22		max 10	1111	TCCCOTTIIT	leriaea	19 10	70					
-20		max 104										
-18	' ' 9'		' ^									
-16 -14												
-14											100	
-10											100	
-8											98	
-6										100	96	
-4										99	95	
-2									100	98	93	
0									100	95	91	
2								100	98	93	88	
4								100	95	90	85	
6							100	97	92	87	82	
8							100	94	89	85	80	
10						100	97	92	87	82	78	
12						99	94	89	84	80	75	
14					100	97	91	86	82	77	72	
16				100	98	94	88	84	79	74		
18				100	95	91	86	81	76			
20			100	97	92	88	83	78				
22			99	94	89	85	80					
24		100	96	91	86	82						
26	100	98	93	88	84							
28	99	94	90	85								
30	96	91	87									
32	93	88										
34	90											

Figure 5.8.1 - Maximum climb power (FL < 200) - 124 KIAS

• NOTE •

Refer to page 5.8.1 for general conditions

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Maximum climb power (FL > 200) - 124 KIAS

Conditions: If BLEED HI msg ON, reduce TRQ by 5 %

• NOTE • : Add 0.5 % of TRQ for each additional 10 KIAS on climb airspeed.

Table not valid if **INERT SEP ON** and/or BLEED HI msg ON.

T° (°C)		Second											
OAT	200	210	220	230	240	250	260	270	280	290	300	310	
-66								1	99	95	90	86	
-64		CAUTIC		Recon	nmend	ed Ng <	: 103 %	1	98	94	89	85	
-62	TRC) max 1	00 %						97	93	88	84	
-60		max 10						100	96	92	87	83	
-58	1		, ,, ,, <u>,</u>					100	95	91	86	82	
-56	Ъ	_						99	94	90	85	81	
-54								98	93	89	85	81	
-52							100	97	92	88	84	80	
-50							100	95	91	87	83	79	
-48							99	94	90	86	82	78	
-46							98	93	89	85	81	77	
-44						100	97	92	88	84	80	77	
-42						100	96	91	87	83	79	75	
-40						99	95	90	86	82	78	74	
-38					400	98	93	89	85	81	77	73	
-36					100	97	92	88	84	80	76	72	
-34 -32					99 98	95 94	91 90	87 85	82 81	78 77	75 73	71 70	
-32				100	97	93	88	84	80	76	72	69	
-28				100	96	92	87	83	79	75	71	68	
-26				98	94	90	86	82	78	74	70	66	
-24			100	97	93	89	85	80	76	73	69	65	
-22			100	96	92	88	83	79	75	71	67	64	
-20			99	95	90	86	82	78	74	70	66	62	
-18		100	97	93	89	85	81	77	72	68	64	60	
-16		100	96	92	88	83	79	75	71	66	62	59	
-14		99	94	90	86	82	77	73	69	65	61	57	
-12	100	97	93	89	85	80	75	71	67	63	59	55	
-10	100	96	91	87	82	78	74	69	65	61	57	53	
-8	98	94	89	85	81	76	72	67	63	59	55	51	
-6	96	92	88	83	79	74	70	65	61	57	53		
-4	95	90	85	81	77	72	67	63	59	55			
-2	93	88	83	79	74	70	65	61	57				
0	91	85	81	76	71	67	63	59					
2	88	83	78	74	69	65	61						
4	85	80	76	71	67	63							
6	82	78	74	69	65								
8	80	76	71	67									
10	78	73	69										
12	75	70											
		···											

Figure 5.8.1A - Maximum climb power (FL > 200) - 124 KIAS

NOTE •

Refer to page 5.8.1 for general conditions

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Maximum climb power (FL < 200) - 170 KIAS / M 0.40

Conditions: If BLEED HI msg ON, reduce TRQ by 5 %

• NOTE • : Add 0.5 % of TRQ for each additional 10 KIAS on climb airspeed.

Table not valid if **INERT SEP ON** and/or BLEED HI msg ON.

T° (°C)	Flight level (FL) 100 110 120 130 140 150 160 170 180 190 200 A CAUTION A Recommended Ng < 103 % TRQ max 100 %											
OAT	100	110	120	130	140	150	160	170	180	190	200	
-24					L		2.01					
-22				Recomm	nended I	Ng < 10	3%					
-20												
-18	Ngi	max 104	1%									
-16	1											
-14												
-12												
-10												
-8											100	
-6											100	
-4											98	
-2										100	95	
0									100	98	92	
2									100	95	90	
4								100	97	92	87	
6								99	94	90	85	
8							100	97	92	87	82	
10							99	94	89	84	79	
12						100	96	91	86	81	77	
14					100	98	93	88	83	79	74	
16					100	95	90	85	81	76		
18				100	97	92	87	82	78			
20				99	94	89	85	80				
22			100	96	91	86	82					
24		100	98	93	88	84						
26		99	95	90	85							
28	100	96	92	87								
30	98	93	89									
32	95	90										
34	92											

Figure 5.8.2 - Maximum climb power (FL < 200) - 170 KIAS / M 0.40

• NOTE •

Refer to page 5.8.1 for general conditions

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Maximum climb power (FL > 200) - 170 KIAS / M 0.40

Conditions: If BLEED HI msg ON, reduce TRQ by 5 %

• NOTE • : Add 0.5 % of TRQ for each additional 10 KIAS on climb airspeed.

Table not valid if **INERT SEP ON** and/or BLEED HI msg ON.

T° (°C)	Flight level (FL)											
OAT	200	210	220	230	240	250	260	270	280	290	300	310
-66										98	93	88
-64	A (CAUTIC	N A	Recor	nmend	ed Ng <	: 103 %	,		97	92	87
-62) max 1						7	100	96	91	86
-60									100	95	90	85
-58	Ng	max 10	^{J4} % [99	94	89	84
-56									98	93	88	83
-54								100	96	92	87	83
-52								100	95	90	86	82
-50								99	94	89	85	81
-48								98	93	89	84	80
-46							100	97	92	88	83	79
-44							100	96	91	86	82	78
-42							99	94	90	85	81	77
-40							98	93	88	84	80	76
-38						100	97	92	87	83	79	75
-36						100	95	91	86	82	78	73
-34						99	94	89	85	81	76	72
-32						97	93	88	84	79	75	71
-30					100	96	91	87	82	78	74	70
-28					99	95	90	86	81	77	73	69
-26					98	94	89	84	80	76	72	68
-24				100	97	92	88	83	79	75	71	66
-22				100	96	91	86	82	77	73	69	65
-20				99	94	90	85	80	76	72	67	63
-18			100	97	93	88	83	79	74	70	65	61
-16			100	96	91	86	82	77	72	68	64	60
-14			98	94	89	85	80	75	71	66	62	57
-12		100	96	92	87	83	78	73	69	64	60	55
-10	400	99	95	90	85	81	76	71	66	62	58	54
-8	100	97	93	88	83	79	73	68	64	60	56	52
-6	100	95	91	86	81	76	71	66	62	58	54	
-4	98	93	88	83	78	74	69	64	60	56		
-2	95	90	85	81	76	71	67	62	58			
0	92	88	83	78	74	69	65	60				
2	90	85	81	76	72	67	62					
<u>4</u>	87	83 80	78 76	74 71	69 67	65						
	85				6/							
8	82	78	73	69								
10	79	75	71									
12	77	72										

Figure 5.8.2A - Maximum climb power (FL > 200) - 170 KIAS / M 0.40 ● NOTE ●

Refer to page 5.8.1 for general conditions

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Maximum cruise power (FL < 200)

Conditions : If BLEED HI msg ON, reduce TRQ by 5 %

• NOTE • : Use preferably recommended cruise power.

Table not valid if **INERT SEP ON** and/or BLEED HI msg ON.

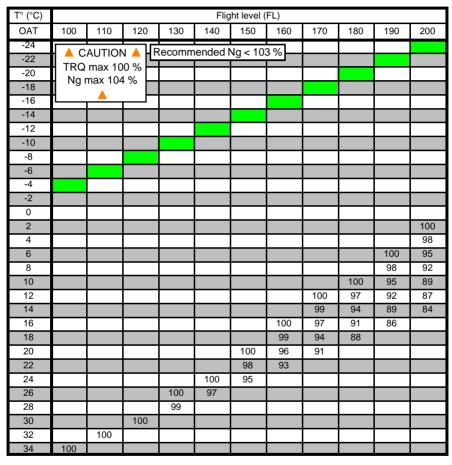


Figure 5.8.3 - Maximum cruise power (FL < 200)

NOTE •

Refer to page 5.8.1 for general conditions

 \bullet



Maximum cruise power (FL > 200)

Conditions: If BLEED HI msg ON, reduce TRQ by 5 % • NOTE • : Use preferably recommended cruise power.

Table not valid if **INERT SEP ON** and/or BLEED HI msg ON.

T° (°C)	Flight level (FL) 200 210 220 230 240 250 260 270 280 290 300 310											
OAT	200	210	220	230	240	250	260	270	280	290	300	310
-62												100
-60		CAUTIC		Recon	nmend	ed Ng <	: 103 %					100
-58) max 1										98
-56	Ng	max 10)4 %									97
-54	Ц		L								100	96
-52			,								99	94
-50											98	93
-48										100	97	92
-46										100	95	90
-44										99	94	89
-42										97	92	87
-40									100	96	91	86
-38									99	94	89	85
-36									98	93	88	83
-34								100	96	91	86	82
-32								100	95	90	85	80
-30								98	93	88	84	79
-28								97	92	87	82	78
-26							100	95	90	85	81	76
-24							99	94	89	84	79	74
-22							97	92	87	82	77	72
-20						100	96	90	85	80	75	70
-18						99	94	88	83	78	73	68
-16					100	97	92	86	81	76	71	67
-14					100	95	89	84	79	74	69	64
-12					98	93	87	82	77	72	67	62
-10				100	96	90	85	80	74	69	64	60
-8				99	93	88	82	77	72	67	62	58
-6			100	96	90	85	80	74	69	65	60	
-4			99	93	88	82	77	72	67	63		
-2		100	96	90	85	80	75	70	65			
0		98	93	87	82	77	73	68				
2	100	95	90	85	80	75	70					
4	98	93	88	82	77	73						
6	95	90	85	80	75							
8	92	87	82	77								
10	89	84	79									
12	87	81										

Figure 5.8.3A - Maximum cruise power (FL > 200)

NOTE •

Refer to page 5.8.1 for general conditions



Normal (recommended) cruise power (FL < 200)

Conditions: If BLEED HI msg ON, reduce TRQ by 5 %

• NOTE • : Table not valid if **INERT SEP ON** and/or BLEED HI msg ON.

T° (°C)	Flight level (FL) 100 110 120 130 140 150 160 170 180 190 200 A CAUTION A Recommended Ng < 103 %											
OAT	100	110	120	130	140	150	160	170	180	190	200	
-24		ΔΙΙΤΙΟΙ	I A F	Recomm	ended l	Va < 10	3 %					
-22		max 10				.9						
-20		max 104										
-18			. ,,									
-16												
-14												
-12												
-10												
-8												
-6											100	
-4											100	
-2											99	
0										100	96	
2										99	94	
4									100	96	91	
6								400	99	93	88	
8							400	100	95	90	85	
10							100	98	92	87	82	
12						400	100	95	89	84	79	
14						100	97	92	86	81	77	
16					400	99	94	89	84	79		
18				400	100	96	91	86	81			
20				100	98	93	88	83				
22			400	100	95	90	85					
24		400	100	97	92	87						
26		100	99	93	89							
28	100	100	95	90								
30	100	97	92									
32	99	94										
34	96											

Figure 5.8.4 - Normal (recommended) cruise power (FL < 200)

• NOTE •

Refer to page 5.8.1 for general conditions

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Normal (recommended) cruise power (FL > 200)

Conditions: If BLEED HI msg ON, reduce TRQ by 5 %

• NOTE • : Table not valid if INERT SEP ON and/or BLEED HI msg ON.

T° (°C)	Flight level (FL)											
OAT	200	210	220	230	240	250	260	270	280	290	300	310
-66	_							_				100
-64] 🔺 (CAUTIC	N 🔺	Recon	nmend	ed Ng <	< 103 %					99
-62	TRC) max 1	00 %									98
-60	Na	max 10)4 % [100	96
-58	Ŭ	A	L								100	95
-56											98	93
-54										100	96	92
-52										100	95	90
-50										98	93	89
-48									100	97	92	87
-46									100	95	91	86
-44									99	94	89	84
-42									97	92	87	83
-40								100	96	91	86	82
-38								99	94	90	85	80
-36							100	98	93	88	83	79
-34							100	96	92	87	82	78
-32							100	95	90	85	81	76
-30							99	94	89	84	79	75
-28						400	97	92	87	82	78	73 72
-26 -24						100 99	96	91 89	86 84	81 79	76 74	72
-24					100	99	94 92	89	82	79	72	68
-22					100	95	92	85	80	75	70	66
-18					98	93	88	83	78	73	68	64
-16				100	96	91	86	81	76	71	66	61
-14				99	94	89	84	79	73	68	63	59
-14			100	97	92	87	81	76	71	66	61	57
-10			100	95	89	84	78	73	68	64	59	55
-8		100	97	92	86	81	76	71	66	62	57	53
-6		100	94	89	84	79	74	69	64	59	55	
-4	100	97	91	86	81	76	71	66	62	57		
-2	99	94	89	83	79	74	69	64	59	Ŭ.		
0	96	91	86	81	76	71	66	62				
2	94	88	83	78	73	69	64					
4	91	85	80	75	71	66						
6	88	83	78	73	68							
8	85	80	75	70								
10	82	77	72									
12	79	74										

Figure 5.8.4A - Normal (recommended) cruise power (FL > 200)

NOTE •

Refer to page 5.8.1 for general conditions



5.9 - Takeoff distances

The following tables give the takeoff distances for several weight configurations.

All common information applicable to tables (pages 5.9.2 to 5.9.4) are listed below.

Associated conditions -

- Landing gear DN and flaps TO
- TRQ = 100 %
- BLEED switch on AUTO
- Hard, dry and level runway

In table headings:

- GR = Ground roll (in ft)
- D₅₀ = Takeoff distance (clear to 50 ft) (in ft)

NOTE •

Between ISA + 30°C and ISA + 37°C, it may be necessary to cut-off the BLEED in order to set TRQ = 100 % during takeoff while respecting the engine limitations. In this case, reduce power after takeoff to set the BLEED switch to AUTO.

In SL ISA conditions, nominal Np is of 1985 RPM.

•

Corrections:

- In case of wind, apply the following corrections:
 - Reduce total distances by 10 % every 10 kts of headwind
 - Increase total distances by 30 % every 10 kts of tail wind
- Other runway surfaces :

Takeoff distances given in the tables are for takeoff from hard, dry and level runway. Other runway surfaces require the following correction factors.

Increase distances by:

7 % on hard grass

10 % on short grass

15 % on wet runway

25 % on high grass

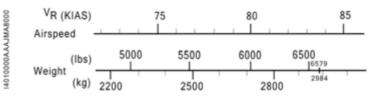
30 % on slippery runway

Edition 1 - December 5, 2014 Rev. 3

Weight: 5512 lbs (2500 kg)

Associated condition:

- 15° of attitude after rotation
- Rotation speed choice (V_R)



V	Veight: 5	512 lbs (2	500 kg) A	t 50 ft = 9	1 KIAS - 1	105 MPH	AS	
Pressure	ISA -	35°C	ISA -	20°C	ISA -	10°C	IS	A
altitude ft	GR	D50	GR	D50	GR	D50	GR	D50
0	665	1085	740	1190	780	1255	820	1295
2000	735	1185	800	1265	850	1340	905	1415
4000	800	1260	885	1380	935	1460	990	1545
6000	880	1375	965	1505	1025	1595	1090	1690
8000	965	1500	1060	1645	1140	1765	1220	1880
Pressure	ISA	+ 10°C	ISA	+ 20°C	ISA	+ 30°C	ISA	+ 37°C
altitude ft	GR	D50	GR	D50	GR	D50	GR	D50
0	865	1365	920	1435	965	1505	1000	1555
2000	955	1490	1005	1565	1060	1645	1100	1705
4000	1050	1625	1110	1720	1180	1825	1230	1895
6000	1165	1800	1240	1910	1320	2020	1380	2100
8000	1305	2000	1390	2120	1480	2245	1565	2330

Figure 5.9.1 - Takeoff distances - 5512 lbs (2500 kg)

▲ CAUTION ▲

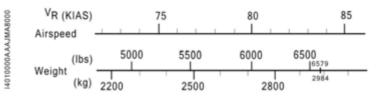
Refer to page 5.9.1 for notes and correction factors.



Weight: 6579 lbs (2984 kg)

Associated condition:

- 15° of attitude after rotation
- Rotation speed choice (V_R)

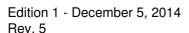


V	Veight: 6	579 lbs (2	984 kg) A	t 50 ft = 9	4 KIAS -	108 MPH	IAS	
Pressure	ISA -	35°C	ISA -	20°C	ISA -	10°C	IS	SA .
altitude ft	GR	D50	GR	D50	GR	D50	GR	D50
0	1020	1470	1115	1600	1185	1680	1245	1765
2000	1115	1595	1220	1730	1285	1820	1355	1915
4000	1215	1725	1325	1875	1400	1975	1475	2075
6000	1320	1865	1445	2030	1545	2160	1645	2305
8000	1435	2020	1600	2240	1715	2400	1850	2570
Pressure	ISA	+ 10°C	ISA	+ 20°C	ISA	+ 30°C	ISA	+ 37°C
altitude ft	GR	D50	GR	D50	GR	D50	GR	D50
0	1310	1855	1375	1940	1440	2030	1490	2090
2000	1425	2010	1500	2110	1595	2235	1660	2320
4000	1580	2205	1675	2345	1790	2485	1865	2590
6000	1755	2455	1880	2615	2005	2780	2095	2895
8000	1980	2745	2115	2925	2275	3110	2380	3245

Figure 5.9.2 - Takeoff distances - 6579 lbs (2984 kg)

▲ CAUTION ▲

Refer to page 5.9.1 for notes and correction factors.

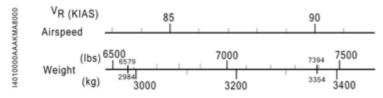




Weight: 7394 lbs (3354 kg)

Associated condition:

- 12°5 of attitude after rotation
- Rotation speed choice (V_R)



V	Veight: 7	394 lbs (3	354 kg) A	t 50 ft = 9	9 KIAS - 1	114 MPH	IAS	
Pressure	ISA -	35°C	ISA -	20°C	ISA -	10°C	IS	A
altitude ft	GR	D50	GR	D50	GR	D50	GR	D50
0	1440	2020	1560	2175	1645	2275	1725	2380
2000	1555	2170	1690	2335	1770	2445	1860	2560
4000	1685	2325	1820	2505	1910	2630	2045	2785
6000	1810	2500	1970	2710	2130	2930	2290	3135
8000	1960	2695	2220	3045	2410	3265	2590	3490
Pressure	ISA	+ 10°C	ISA	+ 20°C	ISA	+ 30°C	ISA	+ 37°C
altitude ft	GR	D50	GR	D50	GR	D50	GR	D50
0	1800	2485	1880	2595	1965	2705	2060	2810
2000	1945	2675	2080	2865	2215	3040	2325	3160
4000	2185	3000	2355	3200	2500	3385	2610	3520
6000	2470	3340	2640	3550	2810	3765	2935	3915
8000	2775	3720	2965	3950	3180	4185	3315	4350

Figure 5.9.3 - Takeoff distances - 7394 lbs (3354 kg)

▲ CAUTION ▲

Refer to page 5.9.1 for notes and correction factors.



5.10 - Climb performance

MXCL - Speeds (IAS = 124 KIAS)

Conditions:

- Maximum climb power TRQ = 100 %
- Landing gear and flaps UP
- IAS = 124 KIAS BLEED switch on AUTO and BLEED HI msg OFF

Airplane	Pressure		_	Rate of cli	mb (ft/min)		_
weight	altitude (feet)	ISA - 20°C	ISA - 10°C	ISA	ISA + 10°C	ISA + 20°C	ISA + 30°C
	SL	2885	2870	2855	2845	2830	2810
5704 lb -	2000	2860	2845	2830	2810	2795	2775
5794 lbs	4000	2840	2820	2805	2785	2765	2750
(2628 kg)	6000	2810	2790	2770	2750	2735	2710
	8000	2775	2755	2735	2710	2690	2665
	SL	2440	2425	2410	2400	2380	2365
050411	2000	2415	2400	2385	2365	2350	2330
6594 lbs	4000	2395	2375	2360	2340	2325	2305
(2991 kg)	6000	2365	2345	2330	2310	2290	2270
	8000	2335	2315	2290	2270	2250	2230
	SL	2080	2065	2050	2040	2020	2005
700 4 11	2000	2055	2040	2025	2005	1990	1975
7394 lbs	4000	2035	2015	1995	1980	1965	1945
(3354 kg)	6000	2005	1985	1970	1950	1930	1910
	8000	1975	1955	1935	1910	1890	1870

Figure 5.10.1 - MXCL - Speeds (IAS = 124 KIAS)

• NOTE •

In SL ISA conditions, nominal Np is of 1985 RPM.

•



MXCL - Speeds (IAS = 170 KIAS / M 0.40)

Conditions:

- Maximum climb power TRQ = 100 %
- Landing gear and flaps UP
- IAS = 170 KIAS / M 0.40
- BLEED switch on AUTO and BLEED HI msg OFF

Airplane	Pressure			Rate of cli	mb (ft/min)		
weight	altitude (feet)	ISA - 20°C	ISA - 10°C	ISA	ISA + 10°C	ISA + 20°C	ISA + 30°C
	SL	2 420	2 390	2 365	2 335	2 310	2 285
570 A II	2000	2 385	2 355	2 325	2 295	2 265	2 235
5794 lbs	4000	2 345	2 315	2 280	2 250	2 220	2 190
(2628 kg)	6000	2 305	2 270	2 235	2 205	2 170	2 140
	8000	2 260	2 225	2 190	2 155	2 120	2 085
	SL	2 075	2 050	2 025	2 000	1 975	1 955
0504	2000	2 045	2 015	1 990	1 965	1 935	1 910
6594 lbs	4000	2 010	1 985	1 950	1 920	1 895	1 865
(2991 kg)	6000	1 975	1 940	1 910	1 880	1 850	1 820
	8000	1 930	1 900	1 870	1 835	1 805	1 770
	SL	1 800	1 775	1 755	1 730	1 710	1 685
7004.11	2000	1 770	1 745	1 720	1 695	1 670	1 645
7394 lbs	4000	1 735	1 710	1 685	1 655	1 630	1 605
(3354 kg)	6000	1 705	1 670	1 645	1 615	1 590	1 560
	8000	1 660	1 635	1 605	1 575	1 545	1 515

Figure 5.10.2 - MXCL - Speeds (IAS = 170 KIAS / M 0.40)

• NOTE •

In SL ISA conditions, nominal Np is of 1985 RPM.

PIM - DO NOT USE FOR FLIGHT OPERATIONS



MXCL - Time, consumption and climb distance (IAS = 124 KIAS)

Conditions:

- ISA 20°C
- Maximum climb power
- Landing gear and flaps UP
- IAS = 124 KIAS BLEED switch on AUTO
- NOTE ●: Time, consumption and distance from the 50 ft If BLEED HI msg ON, reduce TRQ by 5 %. This TRQ reduction will result in:
 - Time to climb increased by up to 7 %
 - Climb distance increased by up to 7 %
 - Fuel consumption increased by up to 5 %

Pressure	57		Veight s (26	: 28 kg)		65		Veight s (29	: 84 kg)		73		Veightos (33	t 54 kg)	
altitude (ft)	Time	Co	onsun	ıp.	Dist.	Time	Co	onsun	ıp.	Dist.	Time	Co	onsun	np.	Dist.
. ,	(min. s)	ı	kg	USG	(NM)	(min. s)	I	kg	USG	(NM)	(min. s)	-	kg	USG	(NM)
SL	00.00	0	0	0	0	00.00	0	0	0	0	00.00	0	0	0	0
2000	00:45	4	3	1.0	1	00:45	5	4	1.2	2	01:00	5	4	1.4	2
4000	01:30	8	6	2.0	3	01:45	9	7	2.4	3	02:00	11	8	2.8	4
6000	02:15	11	9	3.0	4	02:30	13	10	3.5	5	03:00	16	12	4.1	6
8000	03:00	15	12	3.9	6	03:30	18	14	4.6	7	04:00	21	16	5.5	8
10000	03:30	18	14	4.9	8	04:15	22	17	5.7	9	05:00	26	20	6.8	11
12000	04:15	22	17	5.8	9	05:15	26	20	6.8	11	06:00	30	24	8.0	13
14000	05:00	25	20	6.7	11	06:00	30	23	7.9	13	07:15	35	28	9.3	16
16000	05:45	29	23	7.6	13	07:00	34	27	9.0	15	08:15	40	32	10.6	18
18000	06:30	32	25	8.5	15	07:45	38	30	10.0	18	09:15	45	35	11.9	21
20000	07:30	35	28	9.4	17	08:45	42	33	11.1	20	10:30	50	39	13.2	24
22000	08:15	39	30	10.3	19	09:45	46	36	12.2	23	11:30	55	43	14.4	27
24000	09:00	42	33	11.1	21	10:45	50	39	13.2	25	12:45	60	47	15.7	30
26000	09:45	46	36	12.0	24	11:45	54	43	14.3	28	13:45	64	51	17.0	34
28000	10:30	49	38	13.0	26	12:45	58	46	15.4	31	15:00	70	55	18.4	38
30000	11:30	53	41	13.9	29	13:45	63	49	16.6	35	16:30	75	59	19.8	42
31000	12:00	54	43	14.4	31	14:30	65	51	17.2	37	17:15	78	61	20.6	44

Figure 5.10.3 - MXCL - Time, consumption and climb distance (IAS = 124 KIAS) / ISA - 20°C

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MXCL - Time, consumption and climb distance (IAS = 124 KIAS)

- ISA
- Maximum climb power
- Landing gear and flaps UP
- IAS = 124 KIAS BLEED switch on AUTO
- NOTE ●: Time, consumption and distance from the 50 ft If BLEED HI msg ON, reduce TRQ by 5 %. This TRQ reduction will result in:
 - Time to climb increased by up to 8 %
 - Climb distance increased by up to 8 %
 - Fuel consumption increased by up to 6 %

Pressure	57		eight s (26	: 28 kg)		65		/eigh s (29	: 84 kg)		73		Veigh s (33	t 54 kg)	
altitude (ft)	Time	Co	nsun	ıp.	Dist.	Time	Co	nsun	ıp.	Dist.	Time	Co	onsun	np.	Dist.
. ,	(min. s)	ı	kg	USG	(NM)	(min. s)	I	kg	USG	(NM)	(min. s)	-	kg	USG	(NM)
SL	00.00	0	0	0	0	00.00	0	0	0	0	00.00	0	0	0	0
2000	00:45	4	3	1.0	1	00:45	5	4	1.2	2	01:00	6	4	1.5	2
4000	01:30	8	6	2.1	3	01:45	9	7	2.4	4	02:00	11	9	2.9	4
6000	02:15	12	9	3.1	5	02:30	14	11	3.6	5	03:00	16	13	4.3	6
8000	03:00	15	12	4.1	6	03:30	18	14	4.8	7	04:00	21	17	5.7	9
10000	03:45	19	15	5.0	8	04:15	22	18	5.9	10	05:15	27	21	7.0	11
12000	04:30	23	18	6.0	10	05:15	27	21	7.1	12	06:15	32	25	8.4	14
14000	05:15	26	21	6.9	12	06:15	31	24	8.2	14	07:15	37	29	9.7	17
16000	06:00	30	23	7.9	14	07:00	35	28	9.3	16	08:15	42	33	11.0	19
18000	06:45	33	26	8.8	16	08:00	39	31	10.4	19	09:30	47	37	12.4	22
20000	07:30	37	29	9.7	18	09:00	44	34	11.5	21	10:45	52	41	13.7	26
22000	08:15	40	32	10.6	20	10:00	48	38	12.7	24	11:45	57	45	15.1	29
24000	09:15	44	34	11.6	23	11:00	52	41	13.8	27	13:00	62	49	16.5	32
26000	10:00	47	37	12.5	25	12:00	57	44	14.9	30	14:15	68	53	17.9	37
28000	11:00	51	40	13.5	28	13:15	61	48	16.2	34	16:00	73	58	19.4	41
30000	12:15	55	43	14.6	32	14:30	66	52	17.5	39	17:45	80	63	21.1	47
31000	12:45	57	45	15.1	34	15:30	69	54	18.2	41	18:45	83	65	21.9	51

Figure 5.10.4 - MXCL - Time, consumption and climb distance (IAS = 124 KIAS) / ISA



MXCL - Time, consumption and climb distance (IAS = 124 KIAS)

Conditions:

- ISA + 20°C
- Maximum climb power
- Landing gear and flaps UP
- IAS = 124 KIAS BLEED switch on AUTO
- NOTE ●: Time, consumption and distance from the 50 ft If BLEED HI msg ON, reduce TRQ by 5 %. This TRQ reduction will result in:
 - Time to climb increased by up to 10 %
 - Climb distance increased by up to 10 %
 - Fuel consumption increased by up to 7 %

Pressure	57		eight s (26	: 28 kg)		65		eight s (29	: 84 kg)		73		eight s (33	: 54 kg)	
altitude (ft)	Time	Co	onsun	ıp.	Dist.	Time	Co	nsun	ıp.	Dist.	Time	Co	nsun	ıp.	Dist.
()	(min. s)	I	kg	USG	(NM)	(min. s)	ı	kg	USG	(NM)	(min. s)	I	kg	USG	(NM)
SL	00:00	0	0	0	0	00:00	0	0	0	0	00:00	0	0	0	0
2 000	00:45	4	3	1.1	2	00:45	5	4	1.3	2	01:00	6	4	1.5	2
4 000	01:30	8	6	2.1	3	01:45	10	8	2.5	4	02:00	11	9	3.0	4
6 000	02:15	12	9	3.2	5	02:30	14	11	3.8	6	03:00	17	13	4.5	7
8 000	03:00	16	12	4.2	7	03:30	19	15	5.0	8	04:15	22	17	5.9	9
10 000	03:45	20	15	5.2	8	04:30	23	18	6.2	10	05:15	28	22	7.3	12
12 000	04:30	23	18	6.2	10	05:15	28	22	7.3	12	06:15	33	26	8.7	15
14 000	05:15	27	21	7.2	12	06:15	32	25	8.5	15	07:30	38	30	10.1	18
16 000	06:00	31	24	8.1	14	07:15	37	29	9.7	17	08:30	44	34	11.5	21
18 000	06:45	34	27	9.1	17	08:15	41	32	10.8	20	09:45	49	38	12.9	24
20 000	07:45	38	30	10.1	19	09:15	46	36	12.0	23	11:00	54	43	14.4	27
22 000	08:30	42	33	11.1	22	10:15	50	39	13.2	26	12:15	60	47	15.9	31
24 000	09:45	46	36	12.1	25	11:30	55	43	14.5	30	14:00	66	52	17.5	36
26 000	10:45	50	39	13.2	28	13:00	60	47	15.9	34	15:45	73	57	19.2	42
28 000	12:00	54	43	14.4	33	14:30	66	51	17.3	40	17:45	80	63	21.0	49
30 000	13:30	59	46	15.6	38	16:30	72	56	18.9	46	20:15	88	69	23.2	58
31 000	14:15	62	48	16.3	41	17:30	75	59	19.8	50	21:45	92	72	24.4	63

Figure 5.10.5 - MXCL - Time, consumption and climb distance (IAS = 124 KIAS) / ISA + 20°C

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MXCL - Time, consumption and climb distance (IAS = 170 KIAS / M 0.40)

- ISA 20°C
- Maximum climb power
- Landing gear and flaps UP
- IAS = 170 KIAS / M 0.40 BLEED switch on AUTO
- NOTE ●: Time, consumption and distance from the 50 ft
 If BLEED HI msg ON, reduce TRQ by 5 %. This TRQ reduction will result
 in:
 - Time to climb increased by up to 10 %
 - Climb distance increased by up to 10 %
 - Fuel consumption increased by up to 7 %

Pressure	57		Veight s (26	: 28 kg)		65		Veight s (29	t 84 kg)		73		Veight s (33	t 54 kg)	
altitude (ft)	Time	Co	onsun	ıp.	Dist.	Time	Co	onsun	np.	Dist.	Time	Co	onsun	np.	Dist.
()	(min. s)	Ι	kg	USG	(NM)	(min. s)	-	kg	USG	(NM)	(min. s)	I	kg	USG	(NM)
SL	00.00	0	0	0	0	00.00	0	0	0	0	00.00	0	0	0	0
2000	00:45	4	3	1.2	2	01:00	5	4	1.4	3	01:00	6	5	1.6	3
4000	01:45	9	7	2.3	5	02:00	10	8	2.7	5	02:15	12	9	3.1	6
6000	02:30	13	10	3.5	7	03:00	15	12	4.0	8	03:30	18	14	4.7	10
8000	03:30	17	14	4.6	10	04:00	20	16	5.4	11	04:30	23	18	6.2	13
10000	04:15	22	17	5.7	12	05:00	25	20	6.7	15	05:45	29	23	7.7	17
12000	05:15	26	20	6.8	15	06:00	30	24	7.9	18	07:00	35	27	9.2	21
14000	06:00	30	24	7.9	18	07:00	35	27	9.3	22	08:15	41	32	10.8	25
16000	07:00	34	27	9.1	22	08:15	40	31	10.6	25	09:30	47	37	12.3	29
18000	08:00	39	30	10.2	25	09:15	45	35	11.9	29	11:00	52	41	13.8	34
20000	09:00	43	34	11.3	29	10:30	50	39	13.2	33	12:15	58	46	15.4	39
22000	10:00	47	37	12.4	32	11:45	55	43	14.6	38	13:45	64	50	17.0	44
24000	11:00	51	40	13.6	36	13:00	60	47	15.9	43	15:00	70	55	18.6	50
26000	12:00	55	43	14.6	40	14:00	65	51	17.0	47	16:30	76	59	20.0	55
28000	12:45	59	46	15.5	43	15:00	69	54	18.2	51	17:30	81	63	21.3	59
30000	13:45	62	49	16.5	46	16:00	73	57	19.3	55	19:00	86	67	22.7	64
31000	14:15	64	50	16.9	48	16:45	75	59	19.9	57	19:45	89	70	23.4	67

Figure 5.10.6 - MXCL - Time, consumption and climb distance (IAS = 170 KIAS / M 0.40) / ISA - 20°C



MXCL - Time, consumption and climb distance (IAS = 170 KIAS / M 0.40)

- ISA
- Maximum climb power
- Landing gear and flaps UP
- IAS = 170 KIAS / M 0.40 BLEED switch on AUTO
- NOTE ●: Time, consumption and distance from the 50 ft
 If BLEED HI msg ON, reduce TRQ by 5 %. This TRQ reduction will result
 in:
 - Time to climb increased by up to 11 %
 - Climb distance increased by up to 11 %
 - Fuel consumption increased by up to 8 %

Pressure	57		Veight s (26	: 28 kg)		65		Veight s (29	t 84 kg)		73		Veightos (33	t 54 kg)	
altitude (ft)	Time	Co	onsun	ıp.	Dist.	Time	Co	onsun	np.	Dist.	Time	Co	onsun	np.	Dist.
. ,	(min. s)	ı	kg	USG	(NM)	(min. s)	I	kg	USG	(MM)	(min. s)	ı	kg	USG	(NM)
SL	00.00	0	0	0	0	00.00	0	0	0	0	00.00	0	0	0	0
2000	00:45	5	4	1.2	2	01:00	5	4	1.4	3	01:15	6	5	1.7	3
4000	01:45	9	7	2.4	5	02:00	11	8	2.8	6	02:15	12	10	3.3	7
6000	02:30	14	11	3.6	8	03:00	16	13	4.2	9	03:30	19	15	4.9	10
8000	03:30	18	14	4.8	10	04:00	21	17	5.6	12	04:45	25	19	6.5	14
10000	04:30	23	18	6.0	13	05:15	26	21	7.0	16	06:00	31	24	8.1	18
12000	05:15	27	21	7.2	16	06:15	32	25	8.4	19	07:15	37	29	9.7	22
14000	06:15	32	25	8.4	20	07:15	37	29	9.8	23	08:30	43	34	11.4	27
16000	07:15	36	28	9.5	23	08:30	42	33	11.2	27	10:00	49	39	13.0	32
18000	08:15	41	32	10.7	27	09:45	48	37	12.6	32	11:15	56	44	14.7	37
20000	09:15	45	36	11.9	31	11:00	53	42	14.0	36	12:45	62	49	16.4	42
22000	10:30	50	39	13.2	35	12:15	58	46	15.4	41	14:15	68	54	18.1	48
24000	11:30	54	43	14.4	39	13:30	64	50	16.9	46	15:45	75	59	19.8	54
26000	12:30	59	46	15.5	43	14:45	69	54	18.2	51	17:15	81	63	21.3	60
28000	13:30	63	49	16.5	48	16:00	74	58	19.5	56	18:45	87	68	22.9	66
30000	14:45	67	52	17.6	52	17:15	79	62	20.8	62	20:30	93	73	24.6	73
31000	15:15	69	54	18.2	55	18:15	81	64	21.5	65	21:30	96	76	25.5	77

Figure 5.10.7 - MXCL - Time, consumption and climb distance (IAS = 170 KIAS / M 0.40) / ISA



MXCL - Time, consumption and climb distance (IAS = 170 KIAS / M 0.40)

- ISA + 20°C
- Maximum climb power
- Landing gear and flaps UP
- IAS = 170 KIAS / M 0.40 BLEED switch on AUTO
- NOTE ●: Time, consumption and distance from the 50 ft If BLEED HI msg ON, reduce TRQ by 5 %. This TRQ reduction will result in:
 - Time to climb increased by up to 15 %
 - Climb distance increased by up to 16 %
 - Fuel consumption increased by up to 12 %

Pressure altitude	Time	Co	onsun	ıp.	Dist.	Time	Co	nsun	np.	Dist.	Time	Co	nsun	np.	Dist.
(ft)	(min. s)	I	kg	USG	(NM)	(min. s)	I	kg	USG	(NM)	(min. s)	I	kg	USG	(NM)
SL	00.00	0	0	0	0	00.00	0	0	0	0	00.00	0	0	0	0
2000	00:45	5	4	1.3	3	01:00	6	4	1.5	3	01:15	7	5	1.7	3
4000	01:45	10	8	2.6	5	02:00	11	9	3.0	6	02:30	13	10	3.5	7
6000	02:45	14	11	3.8	8	03:00	17	13	4.5	9	03:30	20	15	5.2	11
8000	03:30	19	15	5.1	11	04:15	22	18	5.9	13	05:00	26	20	6.9	15
10000	04:30	24	19	6.3	14	05:15	28	22	7.4	17	06:15	33	26	8.6	19
12000	05:30	29	22	7.5	18	06:30	33	26	8.8	21	07:30	39	31	10.3	24
14000	06:30	33	26	8.8	21	07:30	39	31	10.3	25	09:00	46	36	12.0	29
16000	07:30	38	30	10.1	25	08:45	45	35	11.8	29	10:15	52	41	13.8	34
18000	08:30	43	34	11.3	29	10:00	50	40	13.3	34	11:45	59	46	15.6	40
20000	09:45	48	38	12.7	33	11:30	56	44	14.8	39	13:15	66	52	17.4	46
22000	11:00	53	42	14.1	38	13:00	63	49	16.5	45	15:15	74	58	19.5	53
24000	12:30	59	46	15.6	45	14:45	70	55	18.4	53	17:15	82	64	21.7	62
26000	13:45	64	50	17.0	51	16:30	76	60	20.1	60	19:30	90	71	23.8	72
28000	15:30	70	55	18.4	57	18:15	83	65	21.9	68	22:00	99	77	26.1	82
30000	17:15	75	59	19.8	64	20:30	90	70	23.7	77	25:00	108	85	28.5	94
31000	18:00	78	61	20.6	68	21:45	93	73	24.7	82	26:30	113	89	29.8	101

Figure 5.10.8 - MXCL - Time, consumption and climb distance (IAS = 170 KIAS / M 0.40) / ISA + 20°C



Climb performance after go-around

Conditions:

- Landing gear DN and flaps LDG
- IAS = 90 KIAS

Airplane	Pressure			Rate	of climb (f	t/min)		
weight	altitude (feet)	ISA - 35°C	ISA - 20°C	ISA - 10°C	ISA	ISA + 10°C	ISA + 20°C	ISA + 30°C
	SL	1635	1610	1590	1565	1545	1525	1505
6594 lbs	2000	1615	1580	1555	1535	1510	1490	1470
	4000	1585	1545	1525	1500	1480	1455	1435
(2991 kg)	6000	1555	1515	1490	1465	1440	1420	1395
	8000	1520	1480	1455	1430	1400	1375	1345

- Landing gear DN and flaps LDG
- IAS = 95 KIAS

Airplane	Pressure			Rate	of climb (f	t/min)		
weight	altitude (feet)	ISA - 35°C	ISA - 20°C	ISA - 10°C	ISA	ISA + 10°C	ISA + 20°C	ISA + 30°C
	SL	1350	1320	1295	1275	1255	1235	1215
7394 lbs	2000	1325	1290	1265	1245	1225	1205	1180
	4000	1295	1255	1235	1210	1190	1165	1140
(3354 kg)	6000	1265	1225	1200	1175	1150	1120	1095
	8000	1230	1190	1160	1135	1105	1075	1050

Figure 5.10.9 - Climb performance after go-around



Climb performance - Flaps TO

Conditions:

- Landing gear UP and flaps TO
- IAS = 110 KIAS

Airplane	Pressure			Rate	of climb (f	t/min)		
weight	altitude (feet)	ISA - 35°C	ISA - 20°C	ISA - 10°C	ISA	ISA + 10°C	ISA + 20°C	ISA + 30°C
	SL	2295	2275	2260	2250	2240	2225	2215
6594 lbs	2000	2280	2260	2245	2230	2220	2210	2190
	4000	2265	2245	2230	2215	2200	2180	2165
(2991 kg)	6000	2250	2225	2210	2190	2175	2155	2135
	8000	2235	2205	2185	2165	2145	2130	2110

- Landing gear UP and flaps TO
- IAS = 115 KIAS

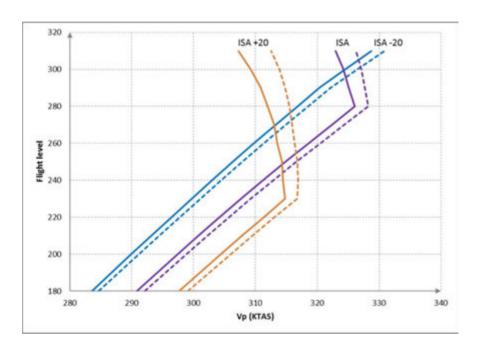
Airplane	Pressure			Rate	of climb (f	t/min)		
weight	altitude (feet)	ISA - 35°C	ISA - 20°C	ISA - 10°C	ISA	ISA + 10°C	ISA + 20°C	ISA + 30°C
	SL	1985	1965	1955	1940	1930	1915	1900
7394 lbs	2000	1970	1950	1940	1925	1910	1890	1875
	4000	1955	1935	1920	1900	1885	1865	1850
(3354 kg)	6000	1940	1910	1895	1875	1860	1840	1825
	8000	1915	1890	1870	1850	1835	1815	1795

Figure 5.10.10 - Climb performance - Flaps TO



5.11 - Cruise performance

Maximum cruise



_____ 7100 lbs ____ 6300 lbs

Figure 5.11.1 - Cruise performance (Maximum cruise)



Maximum cruise

- ISA 20°C
- Landing gear and flaps UP
- BLEED switch on AUTO and BLEED HI msg OFF
- NOTE : Use preferably recommended cruise power.
 If BLEED HI msg ON, reduce TRQ by 5 %. This TRQ reduction will result in an airspeed reduction of up to 5 KIAS.

Pressure altitude (feet)	OAT (°C)	TRQ (%)	Fuel flow			Airspeeds (kt)						
						5500 lbs (2495 kg)		6300 lbs (2858 kg)		7100 lbs (3220 kg)		
			I/h	kg/h	USG/h	IAS	TAS	IAS	TAS	IAS	TAS	
SL	-4	100	325	255	85.9	240	236	239	236	239	235	
5000	-14	100	299	234	78.9	235	248	235	248	234	247	
10000	-24	100	278	218	73.3	230	262	230	261	229	260	
15000	-34	100	265	208	70.1	226	276	225	275	224	275	
18000	-40	100	256	201	67.7	223	285	222	285	221	284	
20000	-44	100	251	197	66.2	221	292	220	291	219	290	
21000	-46	100	248	195	65.6	220	295	219	294	218	293	
22000	-48	100	246	193	65.0	219	299	218	298	217	296	
23000	-50	100	244	192	64.5	218	302	217	301	216	300	
24000	-52	100	243	190	64.1	217	306	216	304	215	303	
25000	-54	100	241	189	63.7	216	309	215	308	214	306	
26000	-56	100	240	188	63.3	215	313	214	311	213	310	
27000	-57	100	239	188	63.2	214	316	213	315	212	313	
28000	-59	100	238	187	63.0	213	320	212	318	211	317	
29000	-61	100	238	187	62.9	212	324	211	322	209	320	
30000	-63	100	238	187	62.8	211	328	210	326	209	324	
31000	-65	100	238	187	63.0	210	332	209	331	208	329	

Figure 5.11.2 - Cruise performance Maximum cruise / ISA - 20°C



Maximum cruise

- ISA 10°C
- Landing gear and flaps UP
- BLEED switch on AUTO and BLEED HI msg OFF
- NOTE : Use preferably recommended cruise power.
 If BLEED HI msg ON, reduce TRQ by 5 %. This TRQ reduction will result in an airspeed reduction of up to 6 KIAS.

Pressure altitude (feet)	OAT (°C)	TRQ (%)	Fuel flow			Airspeeds (kt)						
						5500 lbs (2495 kg)		6300 lbs (2858 kg)		7100 lbs (3220 kg)		
			I/h	kg / h	USG/h	IAS	TAS	IAS	TAS	IAS	TAS	
SL	6	100	329	258	86.9	238	239	238	239	237	238	
5000	-4	100	302	237	79.7	234	252	233	251	233	250	
10000	-14	100	281	220	74.2	229	265	228	265	228	264	
15000	-24	100	268	210	70.8	224	280	223	279	222	278	
18000	-30	100	259	203	68.4	221	289	220	288	219	287	
20000	-34	100	253	199	66.9	219	296	218	295	217	294	
21000	-36	100	251	197	66.2	218	299	217	298	216	297	
22000	-38	100	249	195	65.7	217	303	216	302	215	300	
23000	-40	100	247	194	65.1	216	306	215	305	214	304	
24000	-42	100	245	192	64.7	215	310	214	309	213	307	
25000	-44	100	243	191	64.3	214	314	213	312	212	311	
26000	-46	100	242	190	63.9	213	317	212	316	211	314	
27000	-47	100	242	190	63.8	212	321	211	320	210	318	
28000	-49	100	241	189	63.6	211	325	210	323	209	322	
29000	-51	100	240	189	63.5	210	329	209	328	208	326	
30000	-53	100	239	188	63.2	209	333	208	332	207	329	
31000	-55	97	230	181	60.8	205	333	204	331	202	328	

Figure 5.11.3 - Cruise performance Maximum cruise / ISA - 10°C



Maximum cruise

- ISA 5°C
- Landing gear and flaps UP
- BLEED switch on AUTO and BLEED HI msg OFF
- NOTE : Use preferably recommended cruise power.
 If BLEED HI msg ON, reduce TRQ by 5 %. This TRQ reduction will result in an airspeed reduction of up to 6 KIAS.

Pressure altitude (feet)	OAT (°C)	TRQ (%)	Fuel flow			Airspeeds (kt)						
						5500 lbs (2495 kg)		6300 lbs (2858 kg)		7100 lbs (3220 kg)		
			I/h	kg/h	USG/h	IAS	TAS	IAS	TAS	IAS	TAS	
SL	11	100	331	259	87.3	238	240	237	240	237	240	
5000	1	100	304	238	80.2	233	253	232	253	232	252	
10000	-9	100	282	221	74.5	228	267	227	266	227	265	
15000	-19	100	269	211	71.2	223	282	222	281	222	280	
18000	-25	100	260	204	68.7	220	291	219	290	218	289	
20000	-29	100	254	200	67.2	218	298	217	297	216	296	
21000	-31	100	252	198	66.5	217	301	216	300	215	299	
22000	-33	100	250	196	66.0	216	305	215	304	214	302	
23000	-35	100	248	195	65.5	215	308	214	307	213	306	
24000	-37	100	246	193	65.0	214	312	213	311	212	309	
25000	-39	100	244	192	64.6	213	316	212	315	211	313	
26000	-41	100	243	191	64.2	212	320	211	318	210	316	
27000	-42	100	243	191	64.1	211	323	210	322	209	320	
28000	-44	100	242	190	64.0	210	328	209	326	208	324	
29000	-46	100	242	190	63.8	210	332	209	330	207	328	
30000	-48	97	233	183	61.5	206	332	205	330	203	327	
31000	-50	94	224	176	59.3	202	332	200	329	199	326	

Figure 5.11.4 - Cruise performance Maximum cruise / ISA - 5°C



Maximum cruise

- ISA
- Landing gear and flaps UP
- BLEED switch on AUTO and BLEED HI msg OFF
- NOTE : Use preferably recommended cruise power.
 If BLEED HI msg ON, reduce TRQ by 5 %. This TRQ reduction will result in an airspeed reduction of up to 6 KIAS.

Pressure altitude (feet)	OAT (°C)	TRQ (%)	Fuel flow			Airspeeds (kt)						
						5500 lbs (2495 kg)		6300 lbs (2858 kg)		7100 lbs (3220 kg)		
			I/h	kg / h	USG/h	IAS	TAS	IAS	TAS	IAS	TAS	
SL	16	100	333	261	87.9	237	242	237	242	236	241	
5000	6	100	305	240	80.7	232	255	232	254	231	253	
10000	-4	100	284	223	74.9	227	268	227	268	226	267	
15000	-14	100	271	213	71.5	222	283	222	283	221	282	
18000	-20	100	261	205	69.0	219	293	219	292	218	291	
20000	-24	100	256	201	67.6	217	300	216	299	215	297	
21000	-26	100	253	199	66.9	216	303	215	302	214	301	
22000	-28	100	251	197	66.3	215	307	214	306	213	304	
23000	-30	100	249	195	65.8	214	310	213	309	212	308	
24000	-32	100	247	194	65.3	213	314	212	313	211	311	
25000	-34	100	246	193	64.9	212	318	211	317	210	315	
26000	-36	100	244	192	64.5	211	322	210	320	209	319	
27000	-37	100	244	191	64.4	210	326	209	324	208	322	
28000	-39	100	242	190	64.1	210	330	208	328	207	326	
29000	-41	97	234	184	61.8	206	330	204	328	203	325	
30000	-43	94	226	177	59.7	202	329	200	327	199	324	
31000	-45	90	218	171	57.5	198	329	196	326	194	323	

Figure 5.11.5 - Cruise performance Maximum cruise / ISA



Pilot's Operating Handbook

Maximum cruise

- ISA + 5°C
- Landing gear and flaps UP
- BLEED switch on AUTO and BLEED HI msg OFF
- NOTE : Use preferably recommended cruise power.
 If BLEED HI msg ON, reduce TRQ by 5 %. This TRQ reduction will result in an airspeed reduction of up to 5 KIAS.

								Airspee	eds (kt)		
Pressure altitude (feet)	OAT (°C)	TRQ (%)		Fuel flo	w	5500 (249)		6300 (2858		7100 (322)	
, ,			I/h	kg / h	USG/h	IAS	TAS	IAS	TAS	IAS	TAS
SL	21	100	334	263	88.4	236	243	236	243	235	242
5000	11	100	307	241	81.1	231	256	231	256	230	255
10000	1	100	285	224	75.3	226	270	226	269	225	269
15000	-9	100	272	214	72.0	221	285	221	284	220	283
18000	-15	100	263	206	69.4	218	295	218	294	217	293
20000	-19	100	257	202	67.9	216	302	216	301	215	299
21000	-21	100	254	200	67.2	215	305	215	304	213	303
22000	-23	100	252	198	66.6	214	309	214	308	212	306
23000	-25	100	250	196	66.1	213	312	213	311	211	309
24000	-27	100	248	195	65.7	212	316	212	315	210	313
25000	-29	100	247	194	65.2	211	320	210	319	209	317
26000	-31	100	245	192	64.8	210	324	209	322	208	320
27000	-32	100	244	192	64.6	210	328	209	326	207	324
28000	-34	97	236	185	62.3	206	328	204	326	203	323
29000	-36	93	227	178	60.0	202	327	200	325	199	322
30000	-38	90	219	172	57.9	198	327	196	324	194	321
31000	-40	87	211	166	55.8	194	326	192	323	190	320

Figure 5.11.6 - Cruise performance Maximum cruise / ISA + 5°C



Maximum cruise

- ISA + 10°C
- Landing gear and flaps UP
- BLEED switch on AUTO and BLEED HI msg OFF
- NOTE : Use preferably recommended cruise power.
 If BLEED HI msg ON, reduce TRQ by 5 %. This TRQ reduction will result in an airspeed reduction of up to 5 KIAS.

								Airspee	eds (kt)		
Pressure altitude (feet)	OAT (°C)	TRQ (%)		Fuel flo)W	5500 (249)		6300 (2858		7100 (322)	
			I/h	kg / h	USG/h	IAS	TAS	IAS	TAS	IAS	TAS
SL	26	100	336	264	88.9	236	245	235	244	235	244
5000	16	100	309	242	81.6	231	258	230	257	230	256
10000	6	100	287	225	75.7	226	272	225	271	224	270
15000	-4	100	274	215	72.3	221	287	220	286	219	285
18000	-10	100	264	207	69.7	218	297	217	296	216	294
20000	-14	100	258	203	68.3	216	303	215	302	214	301
21000	-16	100	256	201	67.6	215	307	214	306	213	304
22000	-18	100	254	199	67.0	214	311	213	309	211	308
23000	-20	100	252	197	66.5	212	314	212	313	210	311
24000	-22	100	250	196	66.0	212	318	211	317	209	315
25000	-24	100	248	195	65.5	211	322	210	320	208	319
26000	-26	100	246	193	65.1	210	326	209	325	207	323
27000	-27	97	238	187	62.8	206	325	204	324	203	321
28000	-29	93	229	180	60.5	202	325	200	323	198	320
29000	-31	90	221	173	58.3	198	325	196	322	194	319
30000	-33	86	213	167	56.2	194	324	192	321	190	317
31000	-35	83	205	161	54.1	190	323	188	320	186	316

Figure 5.11.7 - Cruise performance Maximum cruise / ISA + 10°C



Pilot's Operating Handbook

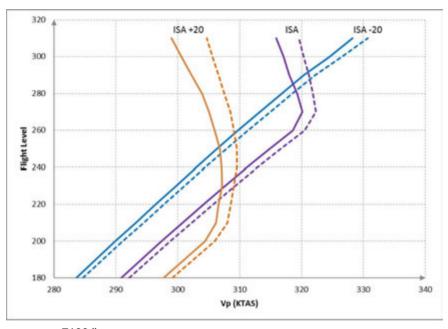
Maximum cruise

- ISA + 20°C
- Landing gear and flaps UP
- BLEED switch on AUTO and BLEED HI msg OFF
- NOTE : Use preferably recommended cruise power.
 If BLEED HI msg ON, reduce TRQ by 5 %. This TRQ reduction will result in an airspeed reduction of up to 6 KIAS.

_								Airspee	eds (kt)		
Pressure altitude (feet)	OAT (°C)	TRQ (%)		Fuel flo	w	5500 (249)		6300 (2858		7100 (322)) lbs 0 kg)
			I/h	kg / h	USG/h	IAS	TAS	IAS	TAS	IAS	TAS
SL	36	100	340	267	89.8	234	247	234	247	233	246
5000	26	100	312	245	82.5	229	261	229	260	228	259
10000	16	100	290	227	76.5	224	275	224	274	223	273
15000	6	100	276	217	73.0	219	290	218	289	217	288
18000	0	100	266	209	70.4	216	300	215	299	214	298
20000	-4	100	261	205	69.0	214	307	213	306	212	304
21000	-6	100	258	203	68.3	213	311	212	309	211	308
22000	-8	100	256	201	67.6	212	314	211	313	210	311
23000	-10	100	254	200	67.1	211	318	210	317	209	315
24000	-12	98	246	193	65.0	208	319	206	317	205	314
25000	-14	95	238	187	62.8	204	319	203	317	201	314
26000	-16	92	230	180	60.7	200	318	199	316	197	314
27000	-17	88	222	174	58.6	197	318	195	316	193	313
28000	-19	85	214	168	56.6	193	318	192	316	189	312
29000	-21	82	207	162	54.6	190	318	188	315	185	311
30000	-23	79	199	156	52.7	186	317	184	314	181	309
31000	-25	76	192	151	50.7	182	316	180	313	177	307

Figure 5.11.8 - Cruise performance Maximum cruise / ISA + 20°C





____ 7100 lbs ___ 6300 lbs

Figure 5.11.9 - Cruise performance (Recommended cruise)



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Normal cruise (Recommended)

- ISA 20°C
- Landing gear and flaps UP
- BLEED switch on AUTO and BLEED HI msg OFF
- NOTE : Power recommended by PRATT & WHITNEY CANADA
 If BLEED HI msg ON, reduce TRQ by 5 %. This TRQ reduction will result in an airspeed reduction of up to 6 KIAS.

								Airspee	eds (kt)		
Pressure altitude (feet)	OAT (°C)	TRQ (%)		Fuel flo	w	5500 (249)		6300 (2858		7100 (322)	
, ,			I/h	kg / h	USG/h	IAS	TAS	IAS	TAS	IAS	TAS
SL	-4	100	325	255	85.9	240	236	239	236	239	235
5000	-14	100	299	234	78.9	235	248	235	248	234	247
10000	-24	100	278	218	73.3	230	262	230	261	229	260
15000	-34	100	265	208	70.1	226	276	225	275	224	275
18000	-40	100	256	201	67.7	223	285	222	285	221	284
20000	-44	100	251	197	66.2	221	292	220	291	219	290
21000	-46	100	248	195	65.6	220	295	219	294	218	293
22000	-48	100	246	193	65.0	219	299	218	298	217	296
23000	-50	100	244	192	64.5	218	302	217	301	216	300
24000	-52	100	243	190	64.1	217	306	216	304	215	303
25000	-54	100	241	189	63.7	216	309	215	308	214	306
26000	-56	100	240	188	63.3	215	313	214	311	213	310
27000	-57	100	239	188	63.2	214	316	213	315	212	313
28000	-59	100	238	187	63.0	213	320	212	318	211	317
29000	-61	100	238	187	62.9	212	324	211	322	209	320
30000	-63	100	238	187	62.8	211	328	210	326	209	324
31000	-65	100	238	187	62.9	210	332	209	331	208	328

Figure 5.11.10 - Cruise performance Normal cruise / ISA - 20°C



- ISA 10°C
- Landing gear and flaps UP
- BLEED switch on AUTO and BLEED HI msg OFF
- NOTE : Power recommended by PRATT & WHITNEY CANADA
 If BLEED HI msg ON, reduce TRQ by 5 %. This TRQ reduction will result
 in an airspeed reduction of up to 5 KIAS.

_								Airspee	eds (kt)		
Pressure altitude (feet)	OAT (°C)	TRQ (%)		Fuel flo)W	5500 (249)		6300 (2858		7100 (322)) lbs 0 kg)
			I/h	kg / h	USG/h	IAS	TAS	IAS	TAS	IAS	TAS
SL	6	100	329	258	86.9	238	239	238	239	237	238
5000	-4	100	302	237	79.7	234	252	233	251	233	250
10000	-14	100	281	220	74.2	229	265	228	265	228	264
15000	-24	100	268	210	70.8	224	280	223	279	222	278
18000	-30	100	259	203	68.4	221	289	220	288	219	287
20000	-34	100	253	199	66.9	219	296	218	295	217	294
21000	-36	100	251	197	66.2	218	299	217	298	216	297
22000	-38	100	249	195	65.7	217	303	216	302	215	300
23000	-40	100	247	194	65.1	216	306	215	305	214	304
24000	-42	100	245	192	64.7	215	310	214	309	213	307
25000	-44	100	243	191	64.3	214	314	213	312	212	311
26000	-46	100	242	190	63.9	213	317	212	316	211	314
27000	-47	100	242	190	63.8	212	321	211	320	210	318
28000	-49	100	241	189	63.6	211	325	210	323	209	322
29000	-51	100	238	187	62.9	210	328	209	327	207	324
30000	-53	96	230	180	60.7	206	328	204	326	203	323
31000	-55	93	222	174	58.6	202	328	200	325	198	322

Figure 5.11.11 - Cruise performance Normal cruise / ISA - 10°C



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Normal cruise (Recommended)

- ISA 5°C
- Landing gear and flaps UP
- BLEED switch on AUTO and BLEED HI msg OFF
- NOTE : Power recommended by PRATT & WHITNEY CANADA
 If BLEED HI msg ON, reduce TRQ by 5 %. This TRQ reduction will result
 in an airspeed reduction of up to 5 KIAS.

								Airspee	eds (kt)		
Pressure altitude (feet)	OAT (°C)	TRQ (%)		Fuel flo	w	5500 (249)		6300 (2858		7100 (322)	
, ,			I/h	kg / h	USG/h	IAS	TAS	IAS	TAS	IAS	TAS
SL	11	100	331	259	87.3	238	240	237	240	237	240
5000	1	100	304	238	80.2	233	253	232	253	232	252
10000	-9	100	282	221	74.5	228	267	227	266	227	265
15000	-19	100	269	211	71.2	223	282	222	281	222	280
18000	-25	100	260	204	68.7	220	291	219	290	218	289
20000	-29	100	254	200	67.2	218	298	217	297	216	296
21000	-31	100	252	198	66.5	217	301	216	300	215	299
22000	-33	100	250	196	66.0	216	305	215	304	214	302
23000	-35	100	248	195	65.5	215	308	214	307	213	306
24000	-37	100	246	193	65.0	214	312	213	311	212	309
25000	-39	100	244	192	64.6	213	316	212	315	211	313
26000	-41	100	243	191	64.2	212	320	211	318	210	316
27000	-42	100	243	191	64.1	211	323	210	322	209	320
28000	-44	100	239	188	63.2	210	326	208	324	207	322
29000	-46	96	231	181	61.0	206	326	204	324	202	321
30000	-48	93	223	175	58.9	202	325	200	323	198	320
31000	-50	89	215	169	56.8	198	325	196	322	194	319

Figure 5.11.12 - Cruise performance Normal cruise / ISA - 5°C



- ISA
- Landing gear and flaps UP
- BLEED switch on AUTO and BLEED HI msg OFF
- NOTE : Power recommended by PRATT & WHITNEY CANADA
 If BLEED HI msg ON, reduce TRQ by 5 %. This TRQ reduction will result
 in an airspeed reduction of up to 5 KIAS.

								Airspee	eds (kt)		
Pressure altitude (feet)	OAT (°C)	TRQ (%)		Fuel flo	w	5500 (249)) lbs 5 kg)	6300 (2858		7100 (322)) lbs 0 kg)
			I/h	kg / h	USG/h	IAS	TAS	IAS	TAS	IAS	TAS
SL	16	100	333	261	87.9	237	242	237	242	236	241
5000	6	100	305	240	80.7	232	255	232	254	231	253
10000	-4	100	284	223	74.9	227	268	227	268	226	267
15000	-14	100	271	213	71.5	222	283	222	283	221	282
18000	-20	100	261	205	69.0	219	293	219	292	218	291
20000	-24	100	256	201	67.6	217	300	216	299	215	297
21000	-26	100	253	199	66.9	216	303	215	302	214	301
22000	-28	100	251	197	66.3	215	307	214	306	213	304
23000	-30	100	249	195	65.8	214	310	213	309	212	308
24000	-32	100	247	194	65.3	213	314	212	313	211	311
25000	-34	100	246	193	64.9	212	318	211	317	210	315
26000	-36	100	244	192	64.5	211	322	210	320	209	319
27000	-37	99	241	189	63.6	209	324	208	322	207	320
28000	-39	96	232	182	61.4	205	324	204	322	202	319
29000	-41	92	224	176	59.2	201	323	200	321	198	318
30000	-43	89	216	170	57.0	198	323	196	320	194	317
31000	-45	86	208	164	55.0	194	322	192	320	190	316

Figure 5.11.13 - Cruise performance Normal cruise / ISA



- ISA + 5°C
- Landing gear and flaps UP
- BLEED switch on AUTO and BLEED HI msg OFF
- NOTE : Power recommended by PRATT & WHITNEY CANADA
 If BLEED HI msg ON, reduce TRQ by 5 %. This TRQ reduction will result
 in an airspeed reduction of up to 5 KIAS.

								Airspee	eds (kt)		
Pressure altitude (feet)	OAT (°C)	TRQ (%)		Fuel flo)W	5500 (249)		6300 (2858		7100 (322)	
, ,			I/h	kg / h	USG/h	IAS	TAS	IAS	TAS	IAS	TAS
SL	21	100	334	263	88.4	236	243	236	243	235	242
5000	11	100	307	241	81.1	231	256	231	256	230	255
10000	1	100	285	224	75.3	226	270	226	269	225	269
15000	-9	100	272	214	72.0	221	285	221	284	220	283
18000	-15	100	263	206	69.4	218	295	218	294	217	293
20000	-19	100	257	202	67.9	216	302	216	301	215	299
21000	-21	100	254	200	67.2	215	305	215	304	213	303
22000	-23	100	252	198	66.6	214	309	214	308	212	306
23000	-25	100	250	196	66.1	213	312	213	311	211	309
24000	-27	100	248	195	65.7	212	316	212	315	210	313
25000	-29	100	247	194	65.2	211	320	210	319	209	317
26000	-31	99	242	190	64.0	209	322	208	320	207	318
27000	-32	96	234	184	61.8	205	322	204	320	202	317
28000	-34	92	226	177	59.6	202	321	200	319	198	316
29000	-36	89	217	171	57.4	198	321	196	319	194	315
30000	-38	85	209	164	55.3	194	320	192	318	190	314
31000	-40	82	202	158	53.3	190	320	188	317	186	313

Figure 5.11.14 - Cruise performance Normal cruise / ISA + 5°C



- ISA + 10°C
- Landing gear and flaps UP
- BLEED switch on AUTO and BLEED HI msg OFF
- NOTE : Power recommended by PRATT & WHITNEY CANADA
 If BLEED HI msg ON, reduce TRQ by 5 %. This TRQ reduction will result
 in an airspeed reduction of up to 6 KIAS.

								Airspee	eds (kt)		
Pressure altitude (feet)	OAT (°C)	TRQ (%)		Fuel flo)W	5500 (249)		6300 (2858		7100 (3220	
			I/h	kg / h	USG/h	IAS	TAS	IAS	TAS	IAS	TAS
SL	26	100	336	264	88.9	236	245	235	244	235	244
5000	16	100	309	242	81.6	231	258	230	257	230	256
10000	6	100	287	225	75.7	226	272	225	271	224	270
15000	-4	100	274	215	72.3	221	287	220	286	219	285
18000	-10	100	264	207	69.7	218	297	217	296	216	294
20000	-14	100	258	203	68.3	216	303	215	302	214	301
21000	-16	100	256	201	67.6	215	307	214	306	213	304
22000	-18	100	254	199	67.0	214	311	213	309	211	308
23000	-20	100	252	197	66.5	212	314	212	313	210	311
24000	-22	100	250	196	66.0	212	318	211	317	209	315
25000	-24	99	244	192	64.6	209	320	208	318	207	316
26000	-26	96	236	185	62.3	205	320	204	318	203	316
27000	-27	92	227	178	60.1	202	319	200	317	198	315
28000	-29	89	219	172	57.9	198	319	196	317	194	313
29000	-31	85	211	166	55.8	194	318	192	316	190	312
30000	-33	82	203	160	53.7	190	318	188	315	186	311
31000	-35	79	196	154	51.7	186	317	184	313	182	309

Figure 5.11.15 - Cruise performance Normal cruise / ISA + 10°C



- ISA + 20°C
- Landing gear and flaps UP
- BLEED switch on AUTO and BLEED HI msg OFF
- NOTE : Power recommended by PRATT & WHITNEY CANADA
 If BLEED HI msg ON, reduce TRQ by 5 %. This TRQ reduction will result
 in an airspeed reduction of up to 6 KIAS.

								Airspee	eds (kt)		
Pressure altitude (feet)	OAT (°C)	TRQ (%)		Fuel flo	w	5500 (249)		6300 (2858		7100 (322)	
, ,			I/h	kg / h	USG/h	IAS	TAS	IAS	TAS	IAS	TAS
SL	36	100	340	267	89.8	234	247	234	247	233	246
5000	26	100	312	245	82.5	229	261	229	260	228	259
10000	16	100	290	227	76.5	224	275	224	274	223	273
15000	6	100	276	217	73.0	219	290	218	289	217	288
18000	0	100	266	209	70.4	216	300	215	299	214	298
20000	-4	100	261	205	69.0	214	307	213	306	212	304
21000	-6	100	256	201	67.6	212	309	211	308	210	306
22000	-8	97	248	195	65.6	209	310	208	309	206	307
23000	-10	95	241	189	63.7	206	311	205	309	203	307
24000	-12	92	234	184	61.8	203	311	201	310	200	307
25000	-14	89	226	178	59.8	199	312	198	310	196	307
26000	-16	86	219	172	57.7	196	311	194	309	192	306
27000	-17	83	211	166	55.7	192	311	190	308	188	305
28000	-19	80	203	160	53.7	188	310	187	308	184	304
29000	-21	77	196	154	51.8	185	310	183	307	180	302
30000	-23	74	189	148	50.0	181	309	179	306	176	301
31000	-25	72	183	143	48.2	178	309	175	305	172	299

Figure 5.11.16 - Cruise performance Normal cruise / ISA + 20°C



Long range cruise (5500 lbs - 2495 kg)

Conditions:

Landing gear and flaps UP

- BLEED switch on AUTO and BLEED HI msg OFF

Legend:

OAT: °C IAS: KIAS

FF : USG/h

FF : kg/h TAS : KTAS

Pressure altitude (feet)	TRQ (%)	IS/ - 20		IS <i>i</i> - 10		ISA	٩	IS <i>I</i> + 10		IS/ + 20	
		-34	153	-24	152	-14	150	-4	148	6	147
15000	38	40.7		41.2		41.4		41.6		42.2	
		121	189	122	192	123	193	124	194	125	197
		-40	150	-30	149	-20	148	-10	147	0	146
18000	39	38.2		38.7		39.2		39.7		40.2	
		113	194	115	197	116	200	118	203	119	205
		-42	149	-32	148	-22	147	-12	145	-2	143
19000	39	37.4		37.9		38.4		38.7		38.9	
		111	196	113	199	114	202	115	203	116	204
		-44	150	-34	148	-24	147	-14	146	-4	144
20000	39	37.0		37.3		37.9		38.4		38.7	
		110	201	111	202	112	205	114	208	115	209
		-46	148	-36	147	-26	146	-16	145	-6	144
21000	39	36.0		36.6		37.1		37.6		38.2	
		107	201	109	204	110	207	112	210	113	213
		-48	147	-38	146	-28	145	-18	143	-8	142
22000	39	35.3		35.8		36.4		36.6		37.2	
		105	203	106	206	108	209	109	211	111	214
		-50	146	-40	145	-30	144	-20	142	-10	141
23000	39	34.5		35.1		35.6		35.9		36.4	
		103	205	104	209	106	212	107	213	108	216
		-52	146	-42	145	-32	144	-22	142	-12	141
24000	40	34.1		34.6		35.2		35.4		36.0	
		101	209	103	212	104	215	105	217	107	219

Figure 5.11.17 (1/2) - Cruise performance Long range cruise (5500 lbs - 2495 kg) (Altitude < 24000 ft)



Pilot's Operating Handbook

Long range cruise (5500 lbs - 2495 kg)

Conditions:

Landing gear and flaps UP

- BLEED switch on AUTO and BLEED HI msg OFF

Legend:

OAT: °C IAS: KIAS

FF : USG/h

FF : kg/h TAS : KTAS

Pressure altitude (feet)	TRQ (%)	IS/ - 20		IS/ - 10		IS/	Α	IS/ + 10		IS/ + 20	
		-52	146	-42	145	-32	144	-22	142	-12	141
24 000	40	34.1		34.6		35.2		35.4		36.0	
		101	209	103	212	104	215	105	217	107	219
		-54	148	-44	146	-34	145	-24	144	-14	142
25 000	41	34.1		34.4		34.9		35.5		35.8	
		101	215	102	217	104	220	105	223	106	225
		-56	151	-46	150	-36	148	-26	146	-16	145
26 000	43	34.6		35.1		35.4		35.6		36.2	
		103	223	104	226	105	228	106	230	108	233
		-57	152	-47	151	-37	150	-27	148	-17	147
27 000	45	34.6		35.1		35.7		36.0		36.5	
		103	228	104	232	106	235	107	237	108	241
		-59	153	-49	152	-39	151	-29	149	-19	147
28 000	46	34.5		35.1		35.7		36.0		36.3	
		103	233	104	237	106	241	107	243	108	245
		-61	153	-51	151	-41	150	-31	148	-21	146
29 000	46	34.3		34.6		35.2		35.5		35.7	
		102	237	103	240	104	244	105	246	106	248
		-63	153	-53	151	-43	149	-33	148	-23	146
30 000	46	34.2		34.4		34.7		35.3		35.6	
		101	241	102	244	103	246	105	250	106	252
		-65	152	-55	150	-45	148	-35	147	-25	145
31 000	46	33.7		34.0		34.3		34.8		35.1	
		100	244	101	247	102	249	103	253	104	255

Figure 5.11.17 (2/2) - Cruise performance Long range cruise (5500 lbs - 2495 kg) (Altitude > 24000 ft)



Long range cruise (6300 lbs - 2858 kg)

Conditions:

Landing gear and flaps UP

BLEED switch on AUTO and BLEED HI msg OFF

Legend:

OAT: °C IAS: KIAS

FF : USG/h

FF : kg/h TAS : KTAS

Pressure altitude (feet)	TRQ (%)	IS/ - 20		IS/ - 10		IS/	Α	IS/ + 10		IS/ + 20	
		-34	156	-24	155	-14	154	-4	153	6	152
15 000	42	42.3		42.9		43.5		44.0		44.6	
		126	193	128	195	129	198	131	201	133	203
		-40	154	-30	152	-20	151	-10	150	0	149
18 000	42	40.0		40.4		41.0		41.6		42.1	
		119	199	120	201	122	204	124	207	125	209
		-42	156	-32	154	-22	152	-12	151	-2	150
19 000	43	40.0		40.3		40.7		41.3		41.9	
		119	205	120	207	121	209	123	211	124	214
		-44	154	-34	153	-24	151	-14	150	-4	149
20 000	43	38.9		39.5		39.9		40.5		41.1	
		116	206	117	209	118	211	120	214	122	216
		-46	153	-36	152	-26	151	-16	150	-6	149
21 000	44	38.2		38.7		39.4		39.9		40.6	
		113	208	115	211	117	214	119	217	121	220
		-48	152	-38	151	-28	150	-18	149	-8	148
22 000	44	37.4		38.0		38.6		39.2		39.8	
		111	210	113	213	115	216	117	219	118	222
		-50	152	-40	151	-30	149	-20	148	-10	147
23 000	44	36.9		37.5		37.9		38.5		39.1	
		110	213	111	217	113	219	114	222	116	225
		-52	150	-42	149	-32	148	-22	147	-12	146
24 000	44	36.0		36.6		37.2		37.8		38.4	
		107	214	109	218	111	221	112	224	114	227

Figure 5.11.18 (1/2) - Cruise performance Long range cruise (6300 lbs - 2858 kg) (Altitude < 24000 ft)

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Long range cruise (6300 lbs - 2858 kg)

Conditions:

Landing gear and flaps UP

- BLEED switch on AUTO and BLEED HI msg OFF

Legend:

OAT: °C IAS: KIAS

FF : USG/h

FF : kg/h TAS : KTAS

Pressure altitude (feet)	TRQ (%)	IS/ - 20		IS/ - 10		IS/	Ą	IS/ + 10		IS/ + 20	
		-52	150	-42	149	-32	148	-22	147	-12	146
24 000	44	36.0		36.6		37.2		37.8		38.4	
		107	214	109	218	111	221	112	224	114	227
		-54	149	-44	148	-34	147	-24	145	-14	143
25 000	44	35.4		36.0		36.6		36.9		37.2	
		105	216	107	220	109	223	110	225	111	226
		-56	152	-46	150	-36	148	-26	147	-16	146
26 000	45	35.9		36.2		36.6		37.2		37.8	
		107	224	108	226	109	228	111	232	112	235
		-57	154	-47	152	-37	150	-27	148	-17	147
27 000	47	36.2		36.5		36.9		37.2		37.8	
		107	231	108	233	109	235	111	237	112	241
		-59	156	-49	154	-39	152	-29	151	-19	149
28 000	49	36.5		36.8		37.2		37.8		38.2	
		108	238	109	240	111	243	112	246	113	248
		-61	155	-51	153	-41	151	-31	149	-21	147
29 000	49	36.1		36.4		36.8		37.1		37.4	
		107	240	108	243	109	245	110	247	111	249
		-63	155	-53	153	-43	151	-33	149	-23	147
30 000	50	35.9		36.2		36.6		37.0		37.3	
		107	244	108	247	109	250	110	252	111	254
		-65	154	-55	152	-45	150	-35	148	-25	146
31 000	50	35.5		35.8		36.2		36.6		37.0	
		105	247	106	250	108	252	109	255	110	257

Figure 5.11.18 (2/2) - Cruise performance Long range cruise (6300 lbs - 2858 kg) (Altitude > 24000 ft)



Long range cruise (7100 lbs - 3220 kg)

Conditions:

Landing gear and flaps UP

BLEED switch on AUTO and BLEED HI msg OFF

Legend:

OAT: °C IAS: KIAS

FF : USG/h

FF : kg/h TAS : KTAS

Pressure altitude (feet)	TRQ (%)	IS/ - 20		IS <i>I</i> - 10°		IS/	٩	IS/ + 10		IS/ + 20	
		-34	164	-24	163	-14	162	-4	161	6	160
15 000	48	45.4		46.0		46.7		47.4		48.0	
		135	202	137	205	139	208	141	211	143	213
		-40	161	-30	160	-20	159	-10	158	0	157
18 000	49	42.7		43.5		43.9		44.8		45.5	
		127	208	129	211	130	214	133	217	135	220
		-42	160	-32	159	-22	158	-12	157	-2	156
19 000	49	42.0		42.6		43.3		44.0		44.6	
		125	210	127	213	129	217	131	219	133	222
		-44	160	-34	159	-24	157	-14	156	-4	155
20 000	49	41.4		42.1		42.5		43.2		43.9	
		123	214	125	217	126	219	128	222	130	225
		-46	158	-36	157	-26	156	-16	155	-6	154
21 000	49	40.4		41.1		41.8		42.4		43.1	
		120	214	122	218	124	221	126	224	128	227
		-48	157	-38	156	-28	155	-18	153	-8	152
22 000	49	39.8		40.4		41.0		41.4		42.1	
		118	217	120	220	122	223	123	225	125	228
		-50	155	-40	154	-30	153	-20	150	-10	148
23 000	49	38.9		39.5		40.1		40.3		40.7	
		116	217	117	221	119	224	120	225	121	226
		-52	154	-42	153	-32	152	-22	150	-12	149
24 000	49	38.3		38.9		39.6		40.0		40.6	
		114	220	116	223	118	227	119	228	121	231

Figure 5.11.19 (1/2) - Cruise performance Long range cruise (7100 lbs - 3220 kg) (Altitude < 24000 ft)

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Long range cruise (7100 lbs - 3220 kg)

Conditions:

Landing gear and flaps UP

- BLEED switch on AUTO and BLEED HI msg OFF

Legend:

OAT: °C IAS: KIAS

FF : USG/h

FF : kg/h TAS : KTAS

Pressure altitude (feet)	TRQ (%)	IS/ - 20		IS/ - 10		IS/	٩	IS/ + 10		IS/ + 20	
		-52	154	-42	153	-32	152	-22	150	-12	149
24 000	49	38.3		38.9		39.6		40.0		40.6	
		114	220	116	223	118	227	119	228	121	231
		-54	153	-44	152	-34	151	-24	149	-14	147
25 000	49	37.7		38.3		39.0		39.4		39.8	
		112	222	114	226	116	229	117	231	118	232
		-56	153	-46	151	-36	150	-26	149	-16	148
26 000	51	37.4		37.9		38.5		39.2		39.8	
		111	226	113	228	114	231	117	235	118	238
		-57	155	-47	153	-37	151	-27	149	-17	148
27 000	52	37.7		38.1		38.5		39.0		39.6	
		112	232	113	235	114	237	116	239	118	242
		-59	157	-49	154	-39	152	-29	150	-19	149
28 000	53	38.1		38.2		38.7		39.1		39.8	
		113	239	114	240	115	243	116	245	118	248
		-61	156	-51	154	-41	152	-31	150	-21	148
29 000	53	37.7		38.1		38.6		39.0		39.5	
		112	242	113	244	115	247	116	249	117	251
		-63	155	-53	153	-43	151	-33	149	-23	147
30 000	53	37.3		37.8		38.2		38.7		39.1	
		111	244	112	247	113	250	115	252	116	254
		-65	155	-55	153	-45	150	-35	148	-25	146
31 000	49	37.3		37.7		37.9		38.3		38.8	
		111	249	112	251	113	252	114	255	115	257

Figure 5.11.19 (2/2) - Cruise performance Long range cruise (7100 lbs - 3220 kg) (Altitude > 24000 ft)



5.12 - Time, consumption and descent distance

- Power as required to maintain constant Vz
- Landing gear and flaps UP
- CAS = 230 KCAS BLEED switch on AUTO

	\	Vz = 1500 ft/min					Vz = 2000 ft/min						Vz = 2500 ft/min				
Pressure altitude	Time	Co	onsun	np.	Dist.	Time	Co	nsun	np.	Dist.	Time		nsun	np.	Dist.		
(feet)	(min. s)	I	kg	us gal	(NM)	(min. s)	Ι	kg	us gal	(NM)	(min. s)	I	kg	us gal	(NM)		
31000	20:40	70	55	18.5	101	15:30	47	37	12.4	75	12:25	34	27	9.0	60		
30000	20:00	68	53	17.9	97	15:00	45	36	12.0	72	12:00	33	26	8.8	58		
28000	18:40	64	50	16.8	89	14:00	43	34	11.3	66	11:10	31	25	8.3	53		
26000	17:20	59	47	15.7	81	13:00	40	31	10.6	61	10:25	29	23	7.8	48		
24000	16:00	55	43	14.5	73	12:00	37	29	9.8	55	09:35	28	22	7.3	44		
22000	14:40	51	40	13.4	66	11:00	34	27	9.1	50	08:50	26	20	6.8	40		
20000	13:20	47	37	12.3	59	10:00	32	25	8.4	44	08:00	24	19	6.3	35		
18000	12:00	42	33	11.1	53	09:00	29	23	7.6	39	07:10	22	17	5.8	31		
16000	10:40	38	30	10.0	46	08:00	26	20	6.8	34	06:25	20	15	5.2	27		
14000	09:20	33	26	8.8	40	07:00	23	18	6.1	30	05:35	18	14	4.6	24		
12000	08:00	29	23	7.6	33	06:00	20	16	5.3	25	04:50	15	12	4.1	20		
10000	06:40	24	19	6.4	27	05:00	17	13	4.5	21	04:00	13	10	3.4	16		
8000	05:20	20	15	5.2	22	04:00	14	11	3.7	16	03:10	11	8	2.8	13		
6000	04:00	15	12	3.9	16	03:00	11	8	2.8	12	02:25	8	6	2.2	10		
4000	02:40	10	8	2.7	10	02:00	7	6	1.9	8	01:35	6	4	1.5	6		
2000	01:20	5	4	1.4	5	01:00	4	3	1.0	4	00:50	3	2	8.0	3		
SL	00.00	0	0	0	0	00.00	0	0	0	0	00.00	0	0	0	0		

Figure 5.12.1 - Time, consumption and descent distance



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5.13 - Holding time

- Landing gear and flaps UP
- IAS = 120 KIAS BLEED switch on AUTO
- TRQ ≈ 26 %

	Fuel used during holding time												
Pressure	Weight 5500 lbs (2495 kg)							Weight 6300 lbs (2858 kg)					
altitude (feet)		10 min 30 min				10 min			30 min				
	_	kg	USG	Ι	kg	USG	_	kg	USG	_	kg	USG	
SL	30	23	7.8	89	70	23.5	30	24	8.0	91	71	24.1	
5000	26	21	6.9	79	62	20.8	27	21	7.1	81	64	21.4	
10000	24	18	6.2	71	55	18.7	24	19	6.5	73	58	19.4	
15000	22	17	5.8	66	51	17.3	23	18	6.0	69	54	18.1	
20000	20	16	5.3	60	47	15.9	21	17	5.6	63	50	16.7	

Figure 5.13.1 - Holding time



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5.14 - Landing distances

The following tables give the landing distances for several weight configurations.

All common information applicable to tables (pages 5.14.2 to 5.14.4) are listed below.

Associated conditions:

- Landing gear DN and flaps LDG
- Maximum breaking without reverse
- Hard, dry and level runway

In table headings:

- GR = Ground roll (in ft)
- D₅₀ = Landing distance (clear to 50 ft) (in ft)

Corrections:

- In case of wind, apply the following corrections:
 - Reduce total distances by 10 % every 10 kts of headwind
 - Increase total distances by 30 % every 10 kts of tail wind
- Other runway surfaces :

Landing distances given in the tables are for landing on hard, dry and level runway. Other runway surfaces require the following correction factors.

Increase distances by:

7 % on hard grass

10 % on short grass

15 % on wet runway

25 % on high grass

30 % on slippery runway



Weight: 7024 lbs (3186 kg)

Associated conditions:

- Approach speed IAS = 85 KIAS
- Touch-down speed IAS = 78 KIAS

Pressure	ISA -	35°C	ISA -	ISA - 20°C		10°C	ISA	
altitude ft	GR	D50	GR	D50	GR	D50	GR	D50
0	1575	2135	1675	2265	1740	2330	1840	2430
2000	1675	2265	1805	2395	1870	2495	1970	2590
4000	1805	2395	1940	2560	2035	2660	2135	2790
6000	1940	2560	2100	2725	2200	2855	2300	2955
8000	2100	2725	2265	2920	2360	3020	2495	3180
Pressure	ISA +	10°C	ISA +	20°C	ISA +	30°C	ISA +	37°C
altitude ft	GR	D50	GR	D50	GR	D50	GR	D50
0	1905	2530	2000	2625	2070	2690	2135	2790
2000	2070	2690	2135	2790	2230	2890	2300	2955
4000	2230	2890	2330	2985	2430	3085	2495	3185
4000	2230	2000						
6000	2395	3050	2530	3215	2625	3315	2690	3380

Figure 5.14.1 - Landing distances - 7024 lbs (3186 kg)

▲ CAUTION ▲

Refer to page 5.14.1 for correction factors.



Weight: 6250 lbs (2835 kg)

Associated conditions:

- Approach speed IAS = 80 KIAS
- Touch-down speed IAS = 65 KIAS

Pressure	ISA -	35°C	ISA -	ISA - 20°C		10°C	IS	ISA	
altitude ft	GR	D50	GR	D50	GR	D50	GR	D50	
0	1050	1900	1115	2000	1180	2070	1215	2135	
2000	1115	2000	1215	2100	1245	2200	1310	2265	
4000	1180	2100	1280	2230	1345	2330	1410	2395	
6000	1280	2230	1380	2360	1445	2460	1510	2525	
8000	1380	2360	1475	2490	1540	2590	1610	2690	
Pressure	ISA +	10°C	ISA +	20°C	ISA +	30°C	ISA +	37°C	
altitude ft	GR	D50	GR	D50	GR	D50	GR	D50	
0	1280	2200	1310	2300	1380	2360	1445	2430	
2000	1345	2330	1410	2430	1475	2495	1540	2560	
4000	1445	2460	1510	2560	1575	2655	1640	2755	
6000	1575	2645	1640	2720	1705	2820	1770	2920	
8000	1705	2790	1770	2885	1835	2985	1900	3085	

Figure 5.14.2 - Landing distances - 6250 lbs (2835 kg)

▲ CAUTION ▲

Refer to page 5.14.1 for correction factors.



Weight: 5071 lbs (2300 kg)

Associated conditions:

- Approach speed IAS = 80 KIAS
- Touch-down speed IAS = 60 KIAS

Pressure	ISA -	35°C	ISA -	ISA - 20°C		10°C	ISA	
altitude ft	GR	D50	GR	D50	GR	D50	GR	D50
0	885	1900	950	2000	1000	2070	1030	2135
2000	950	2000	1030	2100	1065	2200	1115	2265
4000	1000	2100	1080	2230	1150	2330	1200	2395
6000	1080	2230	1180	2360	1230	2460	1280	2525
8000	1180	2360	1245	2490	1310	2590	1360	2690
Pressure	ISA +	10°C	ISA + 20°C		ISA +	30°C	ISA +	37°C
altitude ft	GR	D50	GR	D50	GR	D50	GR	D50
0	1080	2200	1115	2300	1180	2360	1230	2430
2000	1150	2330	1200	2430	1245	2495	1310	2560
2000 4000	1150 1230	2330 2460	1200 1280	2430 2560	1245 1345	2495 2655	1310 1395	2560 2755
					_			

Figure 5.14.3 - Landing distances - 5071 lbs (2300 kg)

▲ CAUTION ▲

Refer to page 5.14.1 for correction factors.



Section 6

Weight and balance

Table of contents

6.1	-	General	6.1.1
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6.5	_	List of equipment	6.5.1



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6.1 - General

This section is intended to provide the pilot with the procedure to determine the weight and balance of the airplane.

▲ WARNING ▲

It is the pilot's responsibility to ensure that the airplane is properly loaded and the weight and balance limits are adhered to.



This airplane allows multiple cabin seat configurations between 2 seats and 6 seats, as required by the operator - refer to chapter 7.3.

A list of equipment available for this airplane is referenced at the end of this POH refer to chapter 6.5.

The list of specific optional equipment installed on your airplane as delivered from the factory can be found in the records carried in the airplane.



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6.2 - Airplane weighing procedures

Refer to maintenance manual for the procedures to use.

• NOTE •

Weighing carried out at the factory takes into account all equipment installed on the airplane. The list of this equipment and the total weight is noted in the individual inspection record.

•



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6.3 - Baggage loading

There are two baggage compartments:

- one in fuselage non pressurized forward section, between firewall and cockpit with maximum baggage capacity of 110 lbs (50 kg),
- one located in the rear of the pressurized cabin with following characteristics:

>> With 6-seat configuration

- in the baggage compartment, behind the rear seats, with maximum loading capacity of 220 lbs (100 kg).
- stowing straps are provided for securing parcels and baggage on compartment floor. A partition net separating the cabin from the baggage compartment is attached to frame C14.

>> With other allowed seat accommodations

There are two loading areas:

- one in place of the 2 removed rear seats, with maximum loading capacity of 176 lbs (80 kg),
- one, in the baggage compartment, behind the rear seats area, with maximum loading capacity of 220 lbs (100 kg).

Two types of baggage securing nets can be used:

- the small cargo net is attached through nine anchoring points on seat rails, between frame C11 and frame C13bis - refer to section 2 for limitations, Figure 7.2.1B.
- the large cargo net is attached through seven anchoring points on seat rails, between frame C11 and frame C13bis and six anchoring points on fuselage sides, at frame C14 refer to section 2 for limitations, Figure 7.2.1A.

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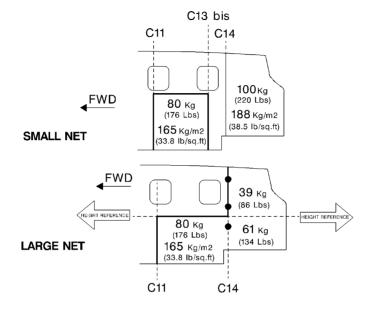


Figure 6.3.1 - Baggage limits

Authorized anchoring points are identified with green self-adhesive labels affixed to the inside of the rail.

A placard indicates loading limits for each securing net.

Evenly distribute the load within the cargo zone and ensure that overall weight is centered.

When using the large net, distribute the weight in each zone, delineated by the step in the floor, according to the zone limits.



>> All

▲ WARNING ▲

It is the pilot's responsibility to check that all parcels and baggages are properly secured in the cabin.

Transport of dangerous product is normally prohibited, however if transport of such product is necessary, it must be performed in compliance with regulations concerning transport of dangerous product and any other applicable regulation.



Baggage compartments loading must be done in accordance with the weight and balance limits of the airplane - refer to section 2 for limitations.

Generally, if rear seats are not used or are removed, first load AFT compartment, then, if required, FWD compartment. If rear seats are used, first load FWD compartment, then, if required, AFT compartment.

Compute and check the weight and balance diagram to ensure the airplane is within the allowable limits.



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6.4 - Determining weight and balance

General

This section is intended to provide the pilot with the procedure to determine the weight and balance of the airplane.

▲ WARNING ▲

It is the pilot's responsibility to ensure that the airplane is properly loaded and that the weight and balance limits are adhered to.



The procedure requires the following data related to the basic characteristics of the empty airplane to be obtained from the last airplane weight and balance report:

- the empty weight, expressed in kg or lbs,
- the moment, expressed in m.kg or in.lbs,
- the CG, expressed in MAC %

If the airplane empty weight has varied since last weight and balance report (for example, due to installation of optional equipment), refer to paragraph Determining empty airplane characteristics to determine new empty weight and the corresponding moment.

Utilization of weight and balance graph

This procedure determines the airplane weight and balance characteristics for flight.

Select the units for the weight and balance determination, either m and kg, or lb and in, and use the dedicated form - see figures 6.4.3 or 6.4.4, appropriate to the chosen units.

- 1) Record the basic empty weight (1a), moment (1b) and CG (MAC %) (1c) from the last weight and balance report see sample of weight and balance report, figures 6.4.1 and 6.4.2.
- Record the expected loading (2a) and compute each associated moment (2b).
- 3) Compute zero fuel weight (3a) and moment (3b) as sum of all the above weights (1a)+(2a) and moments (1b) + (2b).
- 4) Check value (3a) to be below maximum zero fuel weight.
- 5) Compute zero fuel weight arm (5) and CG (MAC %) (5c) using given formulas.
- 6) Record the loaded fuel (6a) and compute associated moment (6b).



- 7) Compute ramp weight (7a) and moment (7b) as sum of zero fuel weight (3a) + loaded fuel (6a) and moments (3b) + (6b).
- 8) Check value (7a) to be below maximum ramp weight.
- 9) Compute ramp weight arm (9) and CG (MAC %) (9c) using given formulas.
- Record the expected taxi fuel (negative value) (10a) and compute associated moment (10b).
- 11) Compute takeoff weight (11a) and moment (11b) as sum of ramp weight (7a) + taxi fuel (10a) and moments (7b) + (10b).
- 12) Check value (11a) to be below maximum takeoff weight.
- 13) Compute takeoff weight arm (13) and CG (MAC %) (13c) using given formulas.
- 14) Record the expected trip fuel (negative value) (14a) and compute associated moment (14b).
- 15) Compute landing weight (15a) and moment (15b) as sum of takeoff weight (11a) + trip fuel (14a) and moments (11b) + (14b).
- 16) Check value (15a) to be below maximum landing weight.
- 17) Compute landing weight arm (17) and CG (MAC %) (17c) using given formulas.
- 18) Plot zero fuel weight, takeoff weight and landing weight on weight and balance diagram.
- 19) Check that all points are within the weight and balance limits and check that they are vertically aligned.
- 20) Record these data on your navigation log.

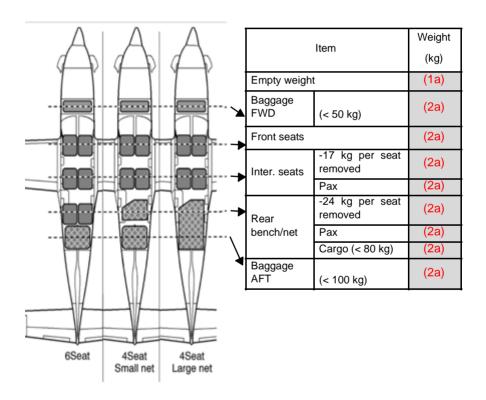


Airplane loading form (m, kg)

Moment = Weight x Arm
$$CG (MAC \%) = \frac{(Arm (m) - 4.392)}{1.51} \times 100$$

lter	m	Weight (kg)	Arm (m)	Moment (m.kg)	CG (MAC %)
Empty weight	(kg)	(1a)		(1b)	(1c)
Baggage FWD	(< 50 kg)	(2a)	3.250	(2b)	
Front seats	(kg)	(2a)	4.534	(2b)	
Inter. seats	-17 kg per seat removed	(2a)	5.710	(2b)	
	Pax	(2a)		(2b)	
Rear	-24 kg per seat removed	(2a)		(2b)	
bench/net	Pax	(2a)	6.785	(2b)	
	Cargo (< 80 kg)	(2a)		(2b)	
Baggage AFT	(< 100 kg)	(2a)	7.695	(2b)	
Zero fuel weight	(< 2736 kg)	(3a)	(5)	(3b)	(5c)
Fuel	(kg)	(6a)	4.820	(6b)	
Ramp weight	(< 3370 kg)	(7a)	(9)	(7b)	(9c)
Taxi fuel	(kg)	(10a)	4.820	(10b)	
Takeoff weight	(< 3354 kg)	(11a)	(13)	(11b)	(13c)
Trip fuel	(kg)	(14a)	4.820	(14b)	
Landing weight	(< 3186 kg)	(15a)	(17)	(17)	(17c)







Example of airplane weight and balance report

NOTE ●
Airplane original report shall be kept with airplane POH.

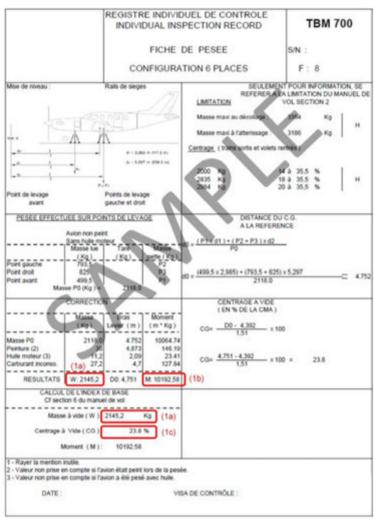


Figure 6.4.1 - Example of weight and balance report and basic airplane characteristics, in kg and m



• NOTE • Airplane original report shall be kept with airplane POH.

REGISTRE INDIVIDUEL DE CONTROLE **TBM 700** INDIVIDUAL INSPECTION RECORD WEIGHT AND BALANCE REPORT S/N: F: 6 6-SEAT CONFIGURATION Leveling Seat rain ONLY FOR INFORMATION, REFER TO LIMITATIONS SECTION 2 OF POH LIMITATIONS - 35.5 Front wheel Left and right Wheel points ISTANCE FROM C.G. WEIGHING CARRIED OUT ON JACK POINTS TO REFERENCE Not nainted aimians Without engine oil Left point Right point 1818,8 (1101,2 x 117,5) + (1749,4 + 1818,8) x 208,5 **= 187.0** Front point 1101,2 4669.4 Weight P0 (lbs) = RRECTION BALANCE MAC (%) (n.b) Weight Po 4569.4 187.0 873360.7 Paint (2) 191.8 12697.2 Engine of (3) 82.3 2032.8 187 - 173 - x 100 = 23.8 Unusable fuel 11100.0 50.5 M: 884460 7 RESULTS W: 4729,4 DO: 187 See section 6 of Pilot's Operat (1a)Empty weight (W) 4729,4 (1c) Balance (CG) Moment (M): 1 - Scratch useless mention 2 - Values not taken into account if the airplane was painted when weighed. 3 - Values not taken account if the oil tank was full when the airplane was weighed. DATE: INSPECTION VISA:

Figure 6.4.2 - Example of weight and balance report and basic airplane characteristics, in lb and in



Weight and balance form and diagram (m, kg)

Moment = Weight x Arm
$$CG (MAC \%) = \frac{(Arm (m) - 4.392)}{1.51} \times 100$$

lter	ltem		Arm (m)	Moment (m.kg)	CG (MAC %)
Empty weight	(kg)				
Baggage FWD	(< 50 kg)		3.250		
Front seats	(kg)		4.534		
Inter. seats	- 17 kg per seat removed		5.710		
	Pax				
Rear bench/net	- 24 kg per seat removed		6.785		
	Cargo (< 80 kg)				
Baggage AFT	(< 100 kg)		7.695		
Zero fuel weight	(< 2736 kg)				
Fuel	(kg)		4.820		
Ramp weight	(< 3370 kg)				
Taxi fuel	(kg)		4.820		
Takeoff weight	(< 3354 kg)				
Trip fuel	(kg)		4.820		
Landing weight	(< 3186 kg)				



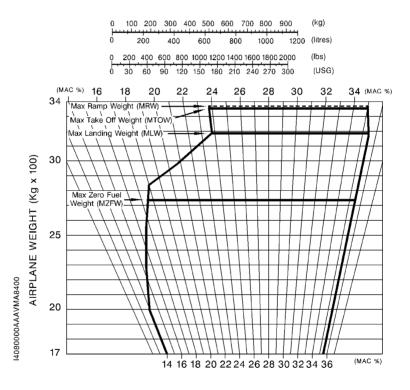


Figure 6.4.3 - Weight and balance diagram

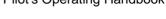


Weight and balance form and diagram (in, lbs)

Moment = Weight x Arm
$$CG (MAC \%) = \frac{(Arm (in) - 172.93)}{59.45} \times 100$$

Item		Weight (lbs)	Arm (in)	Moment (in.lbs)	CG (MAC %)
Empty weight	(lbs)				
Baggage FWD	(< 110 lbs)		128.0		
Front seats	(lbs)		178.5		
Inter. seats	- 37.5 lbs per seat removed		224.8		
Rear bench/net	- 52.9 lbs per seat removed		267.1		
	Cargo (< 176 lbs)				
Baggage AFT	(< 220 lbs)		303.0		
Zero fuel weight	(< 6032 lbs)				
Fuel	(lbs)		189.8		
Ramp weight	(< 7430 lbs)				
Taxi fuel	(lbs)		189.8		
Takeoff weight	(< 7394 lbs)				
Trip fuel	(lbs)		189.8		
Landing weight	(< 7024 lbs)				





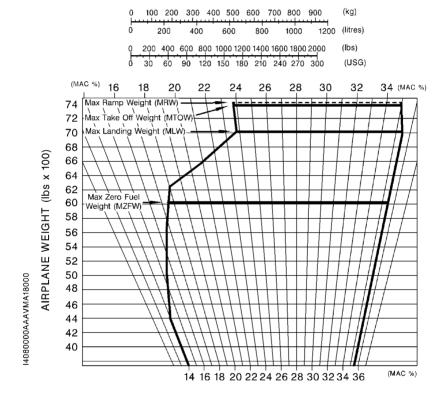


Figure 6.4.4 - Weight and balance diagram



Weight and balance samples (m, kg)

▲ CAUTION ▲

Loading samples - see figure 6.4.5 or 6.4.6 - are only given as an example; for calculation concerning your airplane, refer to the diagram corresponding to its validity.



	Fig. 6.4.5	
1 - Airplane basic characteristics :		
W = Empty weight	2 126	kg
Moment	10 073	m.kg
Balance arm	4.738	m
CG (MAC %)	22.9	%
2 - Foreseen loading :		
1 Pilot and 1 front passenger	200	kg
2 Rear passengers	160	kg
AFT Cargo in baggage compartment	50	kg
Fuel	820	kg
3 - Foreseen fuel :		
Taxi fuel	- 16	kg
Trip fuel	- 600	kg



Moment = Weight x Arm

$$CG(MAC\%) = \frac{(Arm(m) - 4.392)}{1.51} \times 100$$

Iter	ltem		Arm (m)	Moment (m.kg)	CG (MAC %)
Empty weight	(kg)	2 126	4.738	10 073	22.9
Baggage FWD	(< 50 kg)	0	3.250	0	
Front seats	(kg)	200	4.534	907	
Inter. seats	- 17 kg per seat removed	0	5.710	0	
	Pax	0		0	
Rear	- 24 kg per seat removed	0		0	
bench/net	Pax	160	6.785	1 086	
	Cargo (< 80 kg)	0		0	
Baggage AFT	(< 100 kg)	50	7.695	385	
Zero fuel weight	(< 2736 kg)	2 536	4.910	12 451	34.3
Fuel	(kg)	820	4.820	3 952	
Ramp weight	(< 3370 kg)	3 356	4.888	16 403	32.8
Taxi fuel	(kg)	- 16	4.820	- 77	
Takeoff weight	(< 3354 kg)	3 340	4.888	16 326	32.8
Trip fuel	(kg)	- 600	4.820	- 2 892	
Landing weight	(< 3186 kg)	2 740	4.903	13 434	33.8

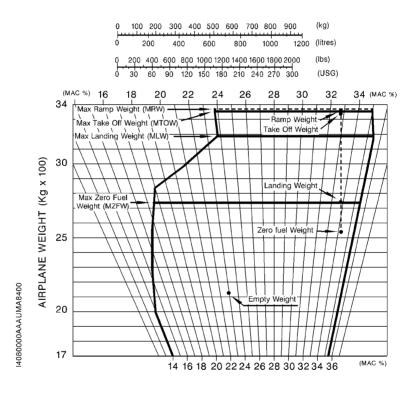


Figure 6.4.5 - Loading sample (in kg and m)



Weight and balance samples (in, lbs)

▲ CAUTION ▲

Loading samples - see figure 6.4.5 or 6.4.6 - are only given as an example; for calculation concerning your airplane, refer to the diagram corresponding to its validity.



	Fig. 6.4.6	
1 - Airplane basic characteristics :		
W = Empty weight	4 638 lbs	
Moment	864 173 in.lbs	
Balance arm	186.3 in	
CG (MAC %)	22.6 %	
2 - Foreseen loading :		
FWD compartment	0 lbs	
1 Pilot and 1 front passenger	400 lbs	
1 Intermediate passenger	220 lbs	
2 Rear seats removed	- 105.8 lbs	
Rear cargo	176 lbs	
AFT Cargo in baggage compartment	220 lbs	
Fuel	1 850 lbs	
3 - Foreseen fuel :		Ī
Taxi fuel	- 36 lbs	
Trip fuel	- 1 400 lbs	



Moment = Weight x Arm
$$CG (MAC \%) = \frac{(Arm (in) - 172.93)}{59.45} \times 100$$

lter	m	Weight (lbs)	Arm (in)	Moment (in.lbs)	CG (MAC %)
Empty weight	(lbs)	4 638	186.3	864 173	22.6
Baggage FWD	(< 110 lbs)	0	128.0	0	
Front seats	(lbs)	400	178.5	71 400	
Inter. seats	- 37.5 lbs per seat removed	0	224.8	0	
	Pax	220		49 456	
Rear	- 52.9 lbs per seat removed	- 105.8		- 28 259	
bench/net	Pax	0	267.1	0	
	Cargo (< 176 lbs)	176		47 010	
Baggage AFT	(< 220 lbs)	220	303.0	66 660	
Zero fuel weight	(< 6032 lbs)	5 548	192.9	1 070 440	33.6
Fuel	(lbs)	1 850	189.8	351 130	
Ramp weight	(< 7430 lbs)	7 398	192.2	1 421 570	32.4
Taxi fuel	(lbs)	- 36	189.8	- 6 833	
Takeoff weight	(< 7394 lbs)	7 362	192.2	1 414 737	32.4
Trip fuel	(lbs)	- 1 400	189.8	- 265 720	
Landing weight	(< 7024 lbs)	5 962	192.7	1 149 017	33.3



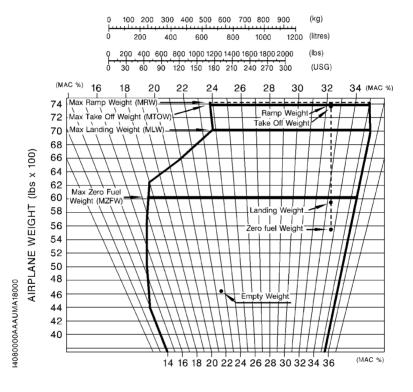


Figure 6.4.6 - Loading samples (in lbs and in)



Determining empty airplane characteristics

Empty airplane characteristics (weight and balance) may vary with regard to those indicated on weighing form according to installed optional equipment and installed seats.

List of equipment (refer to chapter 6.5) contains the standard and optional equipment, as well as their characteristics (weight, arm), except those listed in this Chapter.

Use the chart below to compute new empty weight and corresponding balance if necessary.

	Equipment or	(+)	Weight modification			Basic empty weight		
Date	modification (-)		Weight lb	Arm in.	Moment lb.in/1000	Weight W	Arm "d _o "	Moment
	According to delivery							

Figure 6.4.7 - Sample weight and balance record

CG m.a.c.% =
$$\frac{\text{(do} - 172.93)}{59.45} \times 100$$

Use the above formula to express arm $\ensuremath{\text{"d}_0}\xspace$ in % of mean aerodynamic chord.

• NOTE •

Arm expressed in inches with regard to reference.

•

FWD baggage compartment: 128.0 in. (3.250 m)

Baggage compartment in pressurized cabin: 303.0 in. (7.695 m)

Fuel: 189.8 in. (4.820 m)



S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
		10 - Parking, mooring, storage and return to service		
		Board kit		
s		- Blanking caps bag	8.27 (3.75)	128.00 (3.250)
s		- Towing bar	8.77 (3.98)	128.00 (3.250)
s		- Control lock device	0.90 (0.41)	133.86 (3.400)
		25 - Equipment and furnishings (partial)		
A	0171-25	"Generation 2008" cabinets		
1		- Version A : L.H. low cabinet	9.48 (4.300)	203.74 (5.175)
		- Version B : R.H. low cabinet	9.48 (4.300)	203.74 (5.175)
		- Version C : Removable (low) insulated picnic bag	9.48 (4.300)	203.74 (5.175)
		- Version D : L.H. top storage cabinet	7.72 (3.500)	203.74 (5.175)
		- Version E : R.H. top storage cabinet	7.72 (3.500)	203.74 (5.175)
		- Version F : R.H. top storage cabinet + audio	7.94 (3.600)	203.74 (5.175)
		- Version G : L.H. top baggage cabinet	3.09 (1.400)	203.74 (5.175)
		- Version H : R.H. top baggage cabinet	3.09 (1.400)	203.74 (5.175)



S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
S	0207-00	Carpet	35.27 (16.000)	211.42 (5.370)
		- Cabin furnishings	302.45 (137.19)	211.42 (5.370)
		Leather seats		
S		- L.H. intermediate seat (back to or in flight direction)	38.58 (17.50)	224.80 (5.710)
S		- R.H. Intermediate seat (back to or in flight direction)	38.58 (17.50)	224.80 (5.710)
S		- Double chair		
		. L.H. Seat	52.91 (24.00)	278.19 (7.066)
		. R.H. Seat	52.91 (24.00)	278.19 (7.066)
		Nets		
S	0315-25	- Small cargo net GP SOCT704CC-10	15.00 (7.00)	/
S	0315-25	- Large cargo net GP SOCT704CS-10	13.00 (6.00)	/
S	25026B	Partition net at Frame 14 (between the cabin and the baggage compartment) T700B2590001 of which	3.64 (1.65)	289.53 (7.354)
		- Partition net	1.70 (0.77)	289.53 (7.354)



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6.5 - List of equipment

The list of equipment is available in manufacturer Report reference NAV No.34/90-RJ-App 3, located at the end of this POH.

A separate list of equipment of items installed at the factory in your specific airplane is provided in your airplane file.



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Section 7

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Section 7 Description



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7.1 - General

This section provides description and operation of the airplane and its systems.

Some of the equipment described herein is optional and may not be installed in the airplane.

Complete description and operation of the GARMIN integrated flight deck are detailed in the GARMIN Pilot's Guide. References to this guide are often made all along this section to get more details about some systems.

Details of other optional systems and equipment are presented in section 9 Supplements of the POH.



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7.2 - Airframe - see figures 7.2.1, 7.2.1A and 7.2.1B

This airplane is a six-place, low wing airplane.

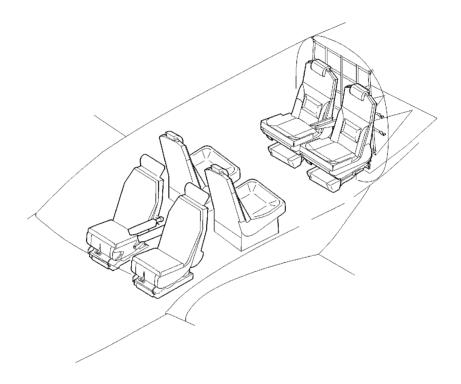
The airplane can be changed into 2, 3, 4 or 5-seat accommodation.

The structure is a semi-monocoque all-metal construction and is equipped with a retractable tricycle landing gear.

The pressurized cabin is equipped, on the left side of fuselage, with a one-piece access door and folding stairs comprising a hand rail allowing pilot and passengers boarding. The occupants have access to cockpit and to rear seats through a central aisle.

An optional pilot door located forward of the cabin on the left side allows access to the cockpit by means of folding stairs.

The aft cabin section is a baggage compartment.



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Figure 7.2.1 - Cabin arrangement 6-seat accommodation



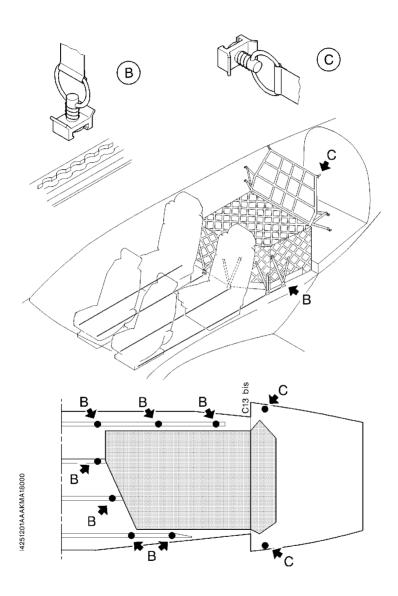


Figure 7.2.1A - Cabin arrangement 4-seat accommodation with large securing net

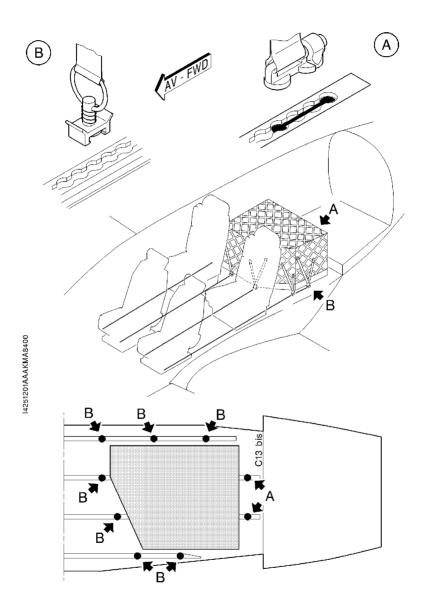


Figure 7.2.1B - Cabin arrangement 4-seat accommodation with small securing net



Wings

The wings are monocoque, bi-spar structures. Main spars of each wing are linked to the fuselage by two integral attach fittings. Each wing contains a main landing gear well and sealed casings forming the fuel tank. The wing leading edge is equipped with a deicing system.

Each wing extremity is equipped with a winglet.

Ailerons, spoilers and pitch trim tab

The ailerons located on external trailing edge of each wing are hinged on two attach fittings fixed on the rear spar. They allow airplane lateral control and are controlled mechanically through control wheel rotation.

The spoilers located in front of flaps, on top skin side, are mechanically linked to the ailerons.

Trim tab attached on the trailing edge of L.H. aileron is electrically activated by a trim knob, through an actuator.

Wing flaps - see figure 7.2.2

The wing flaps are large span slotted flaps with a single rotation point. They are activated by actuating rod-controlled screw jacks linked to an electric motor located under the floor, inside the fuselage.

A preselection control located on the right side of pedestal console allows the pilot to select one of the three positions (UP - TO - LDG). For each control position, a deflection angle is defined $(0^{\circ}, 10^{\circ}, 34^{\circ})$.

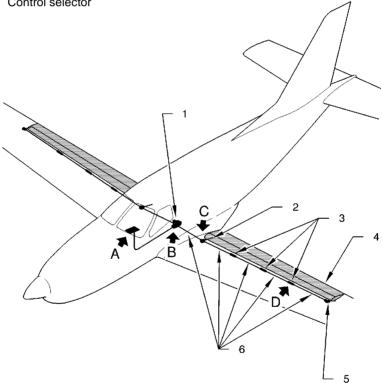
A monitoring device interrupts flaps movement as soon as a deflection dissymmetry is detected.

Empennages

Empennages are composite structures. The horizontal empennage consists of a horizontal stabilizer (PHF), control surfaces and elevator trim tabs; the vertical empennage consists of a vertical stabilizer, the rudder and the rudder trim tab. The empennage leading edge is equipped with a deicing system.



- 1) Geared motor
- 2) Internal actuator
- 3) Intermediate bearings
- 4) Wing flap
- 5) External actuator
- 6) Rods
- 7) Control selector



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Figure 7.2.2 (1/2) - Wing flaps



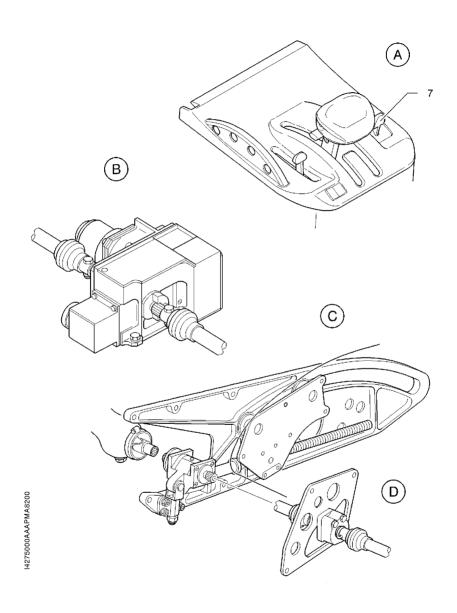


Figure 7.2.2 (2/2) - Wing flaps

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7.3 - Accomodations

Instrument panel

The instrument panel contains instruments and controls necessary for flight monitoring. The typical instrument panel consists of all standard equipment, as well as additional optional equipment.

Upper panel - see figure 7.3.2

The upper panel located at the top part of the windshield, contains electrical generation control panels, engine starting, ancillary electrical systems, AP/TRIMS switch. ELT remote control switch and the FUEL control panel.

Rearwards of upper panel, the central part of cockpit overhead panel provides loud-speakers, a warning buzzer and cockpit floodlights.

Instrument panel - see figure 7.3.1

The instrument panel consists of the integrated flight deck composed of three screens [two primary flight displays (PFD) and one multi-function display (MFD)] - refer to the GARMIN Pilot's Guide for detailed description. Apart from the GARMIN flight deck system, equipment listed below complete the instrument panel.

Left area instrument panel includes - see figure 7.3.3 :

on top: : ESI-2000, MASTER CAUTION and MASTER WARNING,

. at bottom : deicing controls and indicators, MICRO/MASK switch, landing gear control panel, parking brake control and left station control wheel.

Central area instrument panel includes - see figure 7.3.4 :

on top : surmounted by the stand-by compass, AFCS control unit,

>> Before ECS AUTO mode removal (Pre-MOD70-0529-21)

at bottom: MFD control unit and ECS control panel.

>> After ECS AUTO mode removal (Post-MOD70-0529-21)

. at bottom: MFD control unit and A/C and PRESSURIZATION panel.



>> All

Right area instrument panel includes - see figure 7.3.5 :

. on top : locations for optional equipment,

. at bottom : alternate static source selector, hour meter and the right

station control wheel.

- Emergency air control is located under the right area instrument panel.

An hourmeter is located on the right side of instrument panel.

An adjustable air outlet is located on both sides of instrument panel lower part.

Reception-micro jacks are located inside the recess under the arm-rest on both lateral sides of the cockpit, on R.H. side of intermediate R.H. passenger's seat and on the arm-rest of rear R.H. passenger's seat.

Pedestal console - see figure 7.3.6

The pedestal console, under the MFD control unit, comprises flaps controls, pitch trim tab control wheel, aileron trim switch, engine controls and fuel tank selector.

Circuit breakers panel - see figures 7.3.7 and 7.8.4

Circuit breakers for all electrical equipment supplied by bus bars are located on a separate panel installed on the right side of cockpit.



>> Without v15 GARMIN software and voice alerts (Pre-MOD70-0407-00).

General alarms warning lights and CAS messages

warning and **CAUTION** messages appear on the MFD CAS window to alert crew about monitored systems discrepancies. As a message appears, a chime is heard. Refer to the GARMIN Pilot's Guide to know all possible CAS messages.

A **MASTER WARNING** red flashing indicator and a **MASTER CAUTION** amber indicator located on instrument panel - see figure 7.3.8, in front of the pilot, illuminate as soon as one or several messages of same color light on.

To cancel and reset a general alarm, press on the red or amber indicator. A pressure on the red indicator also stops red message associated aural tones.

Aural warnings - see figure 7.3.2

The aural warnings are intended to alert the pilot during some configurations. The aural signals are heard through the loud-speakers or the buzzer installed in cockpit overhead panel.

The aural warnings consist of:

- the aural warning box,
- the buzzer and loud-speakers.

The system uses:

- the stall warning horn,
- the VMO alarm,
- the landing gear control unit,
- the flap geared motor.

Aural warning box

The aural warning box consists of a box including logic circuits, which create the signals heard in the aural warning loud-speakers.

According to the airplane configuration, different signals are produced by the logic circuits:

-	gear up and idle ————————————————————————————————————	→	high-pitched sound
-	gear up and extended flaps —————	→	high-pitched sound
-	stall ————	→	low-pitched sound



21. 2p. m. 3 m. 11.11

- gear up, idle and stall alternate high-pitched and low-pitched sounds
- gear up, extended flaps and stall alternate high-pitched and low-pitched sounds

The aural warning box is fixed under cabin floor, on L.H. side, between frames C5 and C6.

It is electrically supplied by ESS BUS 2 bar and protected by AURAL WARN circuit breaker.

Cockpit overhead panel - see figure 7.3.2

This panel includes following elements:

- the loud-speaker of GMA 1,
- the loud-speaker of GMA 2,
- the VMO alarm buzzer.
- the HORN TEST knob.
- the emergency lighting rheostat.

It is attached to the cabin upper part between frames C6 and C7.

The VMO alarm buzzer is electrically supplied by ESS BUS 2 bar and protected by AURAL WARN circuit breaker and the emergency lighting rheostat is electrically supplied by BATT BUS bar and protected by PANEL EMER circuit breaker.

Aural warning operation

The GMA 1 and GMA 2 audio control panels receive signals from the aural warning box. According to the airplane configuration, these signals are low-pitched and / or high-pitched.

The HORN TEST knob allows to test the correct operation of aural warnings:

- Set the SOURCE selector to BATT or to GPU.
- Push and hold the HORN TEST knob :
 - the VMO buzzer emits bips.
 - the loud-speakers emit alternate low-pitched and high-pitched sounds.
- Release the knob to stop the alarms.



>> With v15 GARMIN software and voice alerts (Post-MOD70-0407-00)

General alarms warning lights and CAS messages

WARNING and **CAUTION** messages appear on the MFD CAS window to alert crew about monitored systems discrepancies. As a message appears, a chime is heard. Refer to the GARMIN Pilot's Guide to know all possible CAS messages.

A **MASTER WARNING** red flashing indicator and a **MASTER CAUTION** amber indicator located on instrument panel - see figure 7.3.8, in front of the pilot, illuminate as soon as one or several messages of same color light on.

To cancel and reset a general alarm, press on the red or amber indicator. A pressure on the red indicator also stops red message associated chimes.

Aural warnings - see figure 7.3.2

The aural warnings are intended to alert the pilot during some configurations. The aural signals are heard through the loud-speakers installed in cockpit overhead panel and through the pilot's and R.H. station headsets.

The aural warnings consist of:

- the GARMIN flight deck system (GIA and GMA),
- the loud-speakers.

The system uses:

- the stall warning system,
- the airspeed indicator.
- the landing gear control unit,
- the flap geared motor,
- the idle position sensor.

Aural warning alerts

According to the airplane configuration, different aural warning alerts sound:

gear up and idle

gear up and extended flaps

landing gear / landing gear

landing gear / landing gear

stall

stall / stall

gear up, idle and stall

gear up, extended flaps and stall

stall / landing gear

stall / landing gear

overspeed / overspeed



- Refer to the GARMIN Pilot's Guide for description of the other aural warning alerts.
 - >> With HORN TEST push-button (Pre-MOD70-0463-92)

Cockpit overhead panel - see figure 7.3.2

This panel includes following elements:

- the loud-speaker of GMA 1,
- the loud-speaker of GMA 2,
- the HORN TEST push-button,
- the emergency lighting rheostat.

It is attached to the cabin upper part between frames C6 and C7.

The emergency lighting rheostat is electrically supplied by BATT BUS bar and protected by PANEL EMER circuit breaker.

The HORN TEST push-button allows to test the correct operation of aural warning:

- set SOURCE selector to BATT or GPU.
- push and hold the HORN TEST push-button: the loudspeaker emits stall / landing gear aural warning alert,
- release push-button to stop aural warning alert.
- >> With centralized TEST push-button (Post-MOD70-0463-92)

Cockpit overhead panel - see figure 7.3.2

This panel includes following elements:

- the loud-speaker of GMA 1,
- the loud-speaker of GMA 2,
- the TEST push-button,
- the emergency lighting rheostat.

It is attached to the cabin upper part between frames C6 and C7.

The emergency lighting rheostat is electrically supplied by BATT BUS bar and protected by PANEL EMER circuit breaker.

The TEST push-button allows to test:

- the autopilot control panel backlighting,
- the GMA panel (audio control panel) backlighting,
- the MASTER WARNING and MASTER CAUTION indicators,
- the deicing panel led,



- >> With stick shaker installation (Post-MOD70-0510-27)
- the stick shaker system,
- >> All
- the fire detection system, if installed,
- >> With angle of attack system (Post-MOD70-0423-34A)
- the stall aural warning alert.



>> All

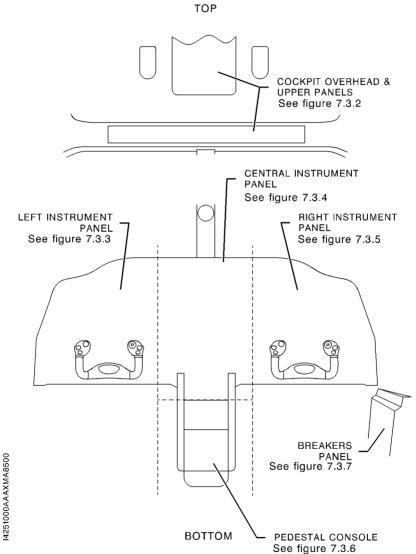


Figure 7.3.1 - Instrument panel assembly (Typical arrangement)



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- 1) L.H. instrument panel emergency lighting
- >> Without voice alerts (Pre-MOD70-0407-00A)
- 2) Buzzer (V_{MO} alarm)
- >> All
- 3) Loud-speaker of GMA 2
- 4) R.H. instrument panel emergency lighting
- 5) Instrument panel emergency lighting switches (rheostats)
- 6) R.H. cockpit floodlight
- 7) ELT remote control switch
- 8) AP/TRIMS switch
- 9) FUEL control panel see figure 7.7.3
- 10) ENGINE START switches see figure 7.6.4
- 11) ELECTRIC POWER switches see figure 7.8.5
- 12) INT LIGHTS internal lighting switches see figure 7.8.7
- 13) EXT LIGHTS external lighting switches see figure 7.8.6
- 14) L.H. cockpit floodlight
- >> With HORN TEST push-button (Pre-MOD70-0463-92)
- 15) HORN TEST push-button
- >> With centralized TEST push-button (Post-MOD70-0463-92)
- 15) TEST push-button
- >> All
- 16) Loud-speaker of GMA 1

Figure 7.3.2 (1/2) - Upper panel and cockpit overhead panel



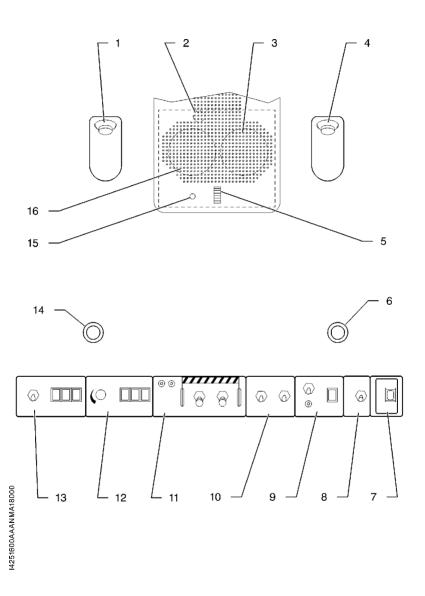


Figure 7.3.2 (2/2) - Upper panel and cockpit overhead panel

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- 1) GMA 1 audio panel
- 2) General alarm red and amber indicators
- 3) PFD 1
- 4) ESI-2000
- 5) Landing gear configuration and control panel see figure 7.5.1
- 6) Parking brake control see figure 7.5.6
- 7) Left station control wheel tube
- 8) Deicing control and check panel see figure 7.13.1
- 9) L.H. station rudder pedals adjusting handle
- 10) Left station reception-micro jacks
- 11) Pitch & Yaw trim setting management
- 12) Push To Talk button (PTT)
- 13) AP / TRIM DISC push-button
- 14) CWS
- 15) Paper clip
- 16) Chronometer management
- 17) Transponder Ident sequence
- 18) Stormscope clear
- 19) COM 2 (Stand-by / active)
- 20) Flight conditions and instruction placard
- 21) Adjustable air outlet
- 22) Circuit breaker panel lighting switch
- 23) MICRO / MASK switch see figure 7.10.1

Figure 7.3.3 (1/2) - Left instrument panel





Figure 7.3.3 (2/2) - Left instrument panel (Typical arrangement)

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>> Before ECS Auto mode removal (Pre-MOD70-0529-21)

- 1) Stand-by compass
- 2) AFCS mode controller
- 3) Registration
- 4) ECS air conditioning control panel see figure 7.9.2
- 5) MFD control unit
- 6) MFD
- >> With Lightweight Data Recorder installation (Post-MOD70-0455-31A)
- 7) Micro LDR

Figure 7.3.4 (1/2) - Central instrument panel (Pre-MOD-0529-21)





Figure 7.3.4 (2/2) - Central instrument panel (Typical arrangement) - Pre-MOD70-0529-21



>> After ECS AUTO mode removal (Post-MOD70-0529-21)

- 1) Stand-by compass
- 2) AFCS mode controller
- 3) Registration
- 4) A/C and PRESSURIZATION panel see figure 7.9.2A
- 5) MFD control unit
- 6) MFD
- 7) Micro LDR



Figure 7.3.4A (2/2) - Central instrument panel (Typical arrangement) - Post-MOD70-0529-21

>> All

- 1) PFD 2
- 2) GMA 2 audio panel
- 3) Right station control wheel tube
- 4) Crew music
- 5) Adjustable air outlet
- 6) Right station reception-micro jacks
- 7) Hour meter
- 8) R. H. station rudder pedals adjusting handle
- 9) Circuit breakers panel postlight
- 10) Cigar lighter and two USB servicing plugs
- 11) Cabin emergency air control (EMERGENCY RAM AIR control knob)
- 12) Static source selector
- 13) COM 2 (Stand-by / active)
- 14) Stormscope clear
- 15) Transponder Ident sequence
- 16) Chronometer management
- 17) Paper clip
- 18) CWS
- 19) AP / TRIM DISC push-button
- 20) Push To Talk button (PTT)
- 21) Pitch & Yaw trim setting management

Figure 7.3.5 (1/2) - Right instrument panel

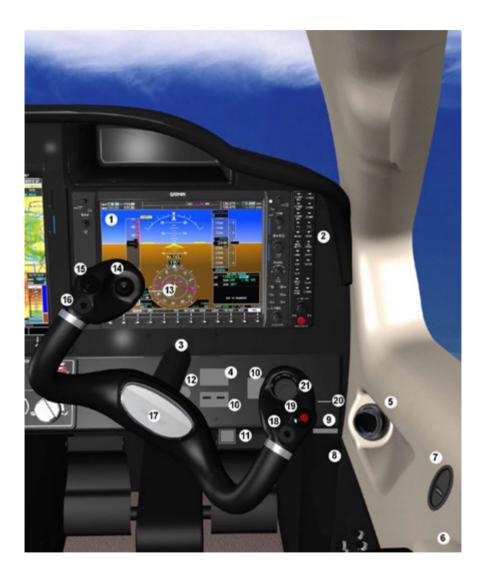
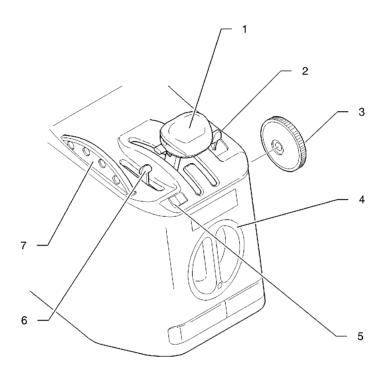


Figure 7.3.5 (2/2) - Right instrument panel (Typical arrangement)

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- 1) THROTTLE
- 2) FLAPS lever
- 3) THROTTLE friction adjustment
- 4) Manual FUEL TANK SELECTOR see figure 7.7.2
- 5) Roll trim tab control
- 6) MAN OVRD emergency fuel regulation lever
- 7) Pitch trim tab control
- 8) Lock for access door to landing gear emergency pump see figure 7.5.2





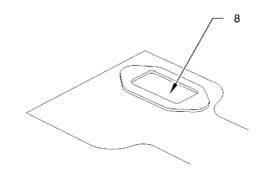


Figure 7.3.6 (2/2) - Pedestal console (Typical arrangement)

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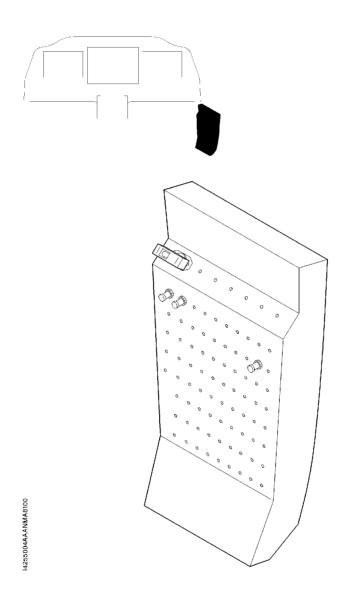


Figure 7.3.7 - Circuit breakers panel









Figure 7.3.8 - General alarms warning lights



Doors, windows and emergency exit

Cabin access door - see figure 7.3.9

The cabin one-piece access door, located on the left side of fuselage aft of the wings, opens outside. The retractable stairs and hand rail make boarding easier.

To open the door from outside the airplane (make sure the door is not locked), press on front end of the handle embedded in door (this pressure disengages the handle from its recess), then turn the handle upwards. Raise the door helping it to open. Two compensation actuators bring and maintain the door at its maximum opening position.

After door opening, tilt stairs downwards. Stairs down movement is damped by means of two gas struts and leads the hand rail to extend.



Retract stairs before closing access door and make sure door deflection area is clear.

To retract stairs, press on locking pin located on stairs front string board (see detail 1), raise retractable handle - see detail 2 and pull stairs inside cabin. While stairs are retracted, the hand rail folds up.

To close the door from inside the airplane, press on knob inside cabin forward of the door. The door driven by a geared motor tilts downwards up to a position near the complete closing. Pull the door until it aligns with fuselage and lock it by moving inside handle downwards. Check that all latch pins and hooks are correctly engaged (visible green marks).

DOOR lights on as long as cabin access door and pilot access door, if installed, are not correctly locked.

▲ CAUTION ▲

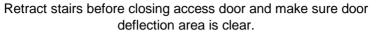
Before opening access door, make sure door deflection area is clear.

To open door from inside the cabin, unlock the handle by pressing on knob located on its left side, pull the handle toward inside and move it upwards. Open the door by pushing it upwards.

After door opening, tilt stairs downwards which leads the hand rail to extend.



▲ CAUTION ▲



To retract stairs from outside the airplane, raise stairs by pushing them upwards from the lower part and fold them inside cabin. While stairs are retracted, the hand rail folds up.

To close the door from outside the airplane, press on knob on outside fuselage at the right side of the door. The door driven by a geared motor tilts downwards up to a position near the complete closing. Push the door until it aligns with fuselage and lock it by moving outside handle downwards, then fold handle in its recess.

Check that all latch pins and hooks are correctly engaged, with green marks visible.

In case of geared motor failure, the door can be manually tilted downwards by pulling sufficiently to override action of compensating struts.

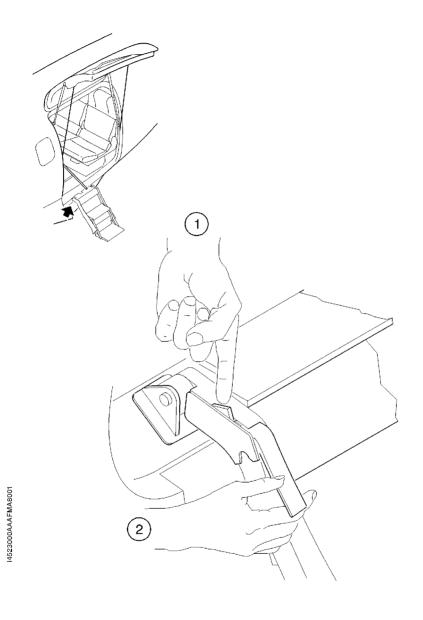


Figure 7.3.9 - Cabin access door

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Cockpit access door - see figure 7.3.9A

The cockpit access door, so-called pilot door, if installed located on the left side of fuselage forward of the wings, opens outside. Retractable footstep makes boarding easier.

▲ WARNING ▲

As the pilot door is located in a dangerous area, wait for complete engine stop before operating this door.

To open the door from outside the airplane (make sure the door is not locked), press on front end of the handle embedded in door (this pressure disengages the handle from its recess), then turn the handle downwards. Pull the door helping it to open until it reaches its maximum opening position.

After door opening, tilt and unfold footstep.

▲ CAUTION ▲

Retract footstep before closing access door.

Fold and tilt footstep upwards.

To close the door from inside the airplane, pull the door until it aligns with fuselage and lock it by moving inside handle downwards. Check that each latch is correctly engaged in its recess, with green marks visible.

DOOR lights on as long as cabin access door and pilot access door, if installed, are not correctly locked.

To open door from inside the cockpit, unlock the handle by pressing on knob located on its right side, pull the handle inwards and move it upwards. Open the door helping it to open until it reaches its maximum opening position.

After door opening, tilt and unfold footstep.

▲ CAUTION ▲

Retract footstep before closing access door.

lack

Fold and tilt footstep upwards.

To close the door from outside the airplane, push the door until it aligns with fuselage and lock it by moving outside handle upwards, then fold handle in its recess.



FWD compartment door

The FWD compartment door is located on the airplane left side between the firewall and the front pressure bulkhead. It is hinged at the top. It is maintained in the up position by a compensation rod. Two interlocking-type latches ensure its closing and it is equipped with a lock (same key as for the access door and the pilot door, if installed). When the door is closed, latches are flush with the fuselage profile.

FRONT CARGO DOOR lights on as long as FWD compartment door is not locked.

Windows

Windows do not open. The windshield consists of two parts electrically deiced.



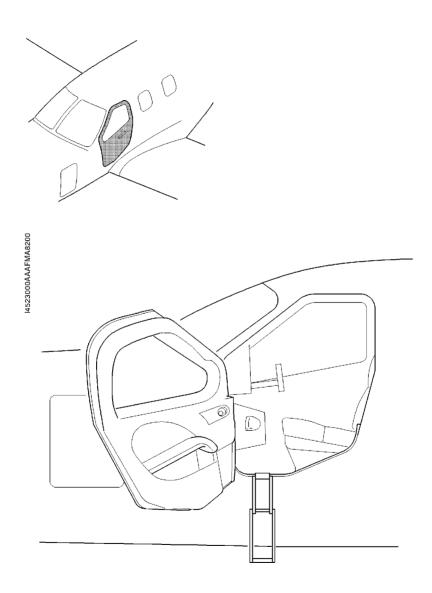


Figure 7.3.9A - Cockpit access door (pilot door)

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Emergency exit - see figure 7.3.10

The emergency exit is installed on the right side of the fuselage and opens towards the inside. It is equipped with two handles, one inside and the other outside, each located on the upper frame.

When the airplane is parked, the closing system may be locked by a safety pin provided with a flag marker. The handle is then inoperable.

▲ WARNING ▲

Taxiing and flying with thief-proof safety pin installed is forbidden.



To open the emergency exit, pull one of the two handles and tilt the emergency exit from top to bottom towards inside of airplane.

>> Pre-MOD70-0793-25



Before opening the emergency exit from the inside of the airplane, remove the upholstery panel of the emergency exit.

Using the two hands, pull firmly the upholstery panel through the access area to the opening handle - see figure 7.3.10A.

>> All



Emergency exit - see figure 7.3.10

The emergency exit is installed on the right side of the fuselage and opens towards the inside. It is equipped with two handles, one inside and the other outside, each located on the upper frame.

When the airplane is parked, the closing system may be locked by a safety pin provided with a flag marker. The handle is then inoperable.

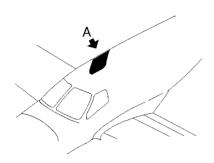
▲ WARNING ▲

Taxiing and flying with thief-proof safety pin installed is forbidden.



To open the emergency exit, pull one of the two handles and tilt the emergency exit from top to bottom towards inside of airplane.





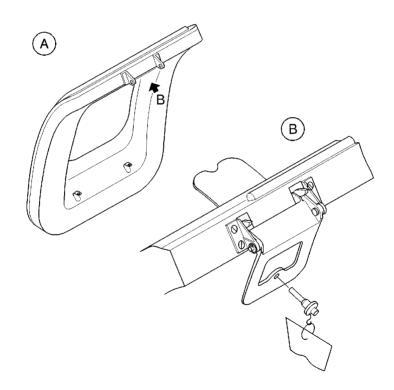


Figure 7.3.10 - Emergency exit

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Pilot's Operating Handbook

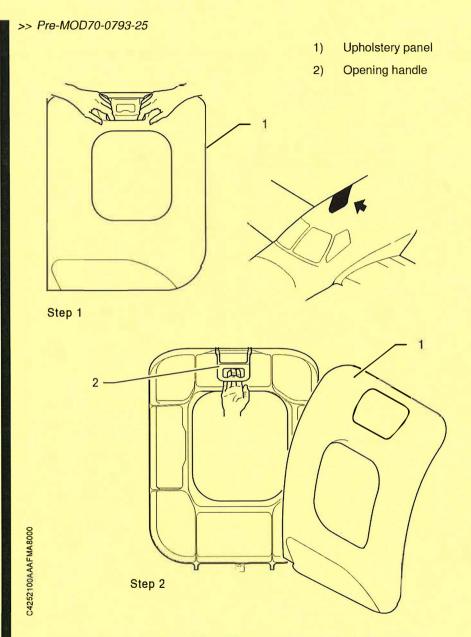


Figure 7.3.10A - Removal of the upholstery panel of the emergency exit

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>> All

Seats, belts and harnesses

Cockpit seats - see figure 7.3.11

L.H. and R.H. front seats are mounted on rails attached to the structure. Longitudinal position, height and back-rest tilting of each seat can be adjusted and the arm-rest is hinged.

Pull up the handle located forward for longitudinal setting.

The seat height is adjusted by pulling up side forward handle while relieving the seat from the body weight.

The seat back angle is adjusted by pulling up side rearward handle.

Passenger seats - see figures 7.3.11 and 7.3.11A

>> With 6-seat accommodation

The accommodation consists of:

- two individual seats, installed back to the flight direction, mounted on the same rails as the front seats.
 - The seat back angle is adjusted by pulling up side handle.
- two rear seats arranged as a bench, mounted on the same rails as the front seats.

The seat back-rests tilt forward by pulling up the handle located forward on L.H. side of each seat which may tilt forwards by pulling up a rear handle to ease baggage loading in baggage compartment.

For longitudinal setting pull up the handle located forward, on R.H. side.

>> With 4-seat accommodation

The accommodation consists of:

 two individual seats, installed facing flight direction, mounted on the same rails as the front seats.

The seat back angle is adjusted by pulling up side handle.

Many accommodations are possible. They are described hereafter

Seats, belts and harnesses

Cockpit seats - see figure 7.3.11

L.H. and R.H. front seats are mounted on rails attached to the structure. Longitudinal position, height and back-rest tilting of each seat can be adjusted and the arm-rest is hinged.

Pull up the handle located forward for longitudinal setting.

The seat height is adjusted by pulling up side forward handle while relieving the seat from the body weight.

The seat back angle is adjusted by pulling up side rearward handle.

Passenger seats - see figures 7.3.11 and 7.3.11A

>> With 6-seat accommodation

The accommodation consists of:

- two individual seats, installed back to the flight direction, mounted on the same rails as the front seats.
 - The seat back angle is adjusted by pulling up side handle.
- two rear seats arranged as a bench, mounted on the same rails as the front seats.

The seat back-rests tilt forward by pulling up the handle located forward on L.H. side of each seat which may tilt forwards by pulling up a rear handle to ease baggage loading in baggage compartment.

For longitudinal setting pull up the handle located forward, on R.H. side.

>> With 4-seat accommodation

The accommodation consists of:

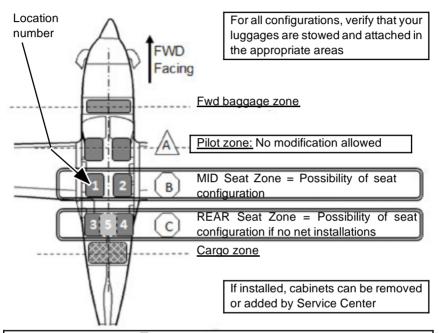
 two individual seats, installed facing flight direction, mounted on the same rails as the front seats.

The seat back angle is adjusted by pulling up side handle.

Many accommodations are possible. They are described hereafter



ONLY zone B and zone C can be modified for seat configurations



For the MID Seat zone B

ONLY the Middle Seats can be installed in MID Seat Zone.

This zone accepts Fwd and Aft Facing Mid Seat when rear seats are installed

The zone (B) accepts zero or 1 or 2 seats.

(The zone B) is not a luggage area).

Location number	FWD Facing	AFT Facing	Number of
			seat can be
			installed
1	YES	YES	1 or 0
2	YES	YES	1 or 0

For the REAR Seat zone ©

ONLY the Rear Seat can be installed in Rear Seat Zone.

The Zone C accepts zero or 1 or 2 seats.

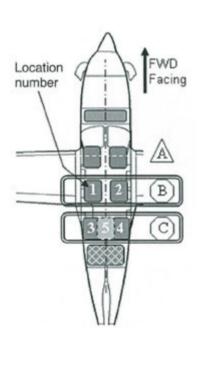
Location number	FWD Facing	Number of seat can be installed
3	YES	1 or 0
4	YES	1 or 0
5 *(1)	YES *(1)	1 or 0 *(1)

*(1) Centered on the fuselage axis



Here are all the configurations possibilities

Configuration name	Location number				
	1	2	3	4	5
C1	Χ	Χ	Χ	Χ	
C2	Χ	Χ			Χ
C3	Χ	Χ		Χ	
C4 ⁽¹⁾	Χ	Χ			
C5	Χ	Χ	Χ		
C6	Χ		Χ	Χ	
C7	Χ		Χ		
C8	Χ			Χ	
C9	Χ				Χ
C10 ⁽¹⁾	Χ				
C11		Χ	Χ	Χ	
C12		Χ			Χ
C13		Χ	Χ		
C14		Χ		Χ	
C15 ⁽¹⁾		Χ			
C16			Χ	Χ	
C17			Χ		
C18				Χ	
C19					Χ
C20 ⁽¹⁾					
	Zone B		Zone (C)		



(1) This configuration accepts small net or large net

Each cross indicates that you have a seat at the correspondent location number.



Belts and harnesses - see figure 7.3.12

▲ WARNING ▲

Incorrect closure of the safety belt may introduce a risk. Make sure it is tightened when buckled. To be most efficient, the belt must not be twisted. Check that there is no constraint when operated. After a serious accident, replace all belts.



Each cockpit seat is equipped with a four-point restraint system consisting of an adjustable lap belt and a dual-strap inertia reel-type shoulder harness.

Each passenger seat is equipped with a three-point restraint system consisting of an adjustable lap belt and an inertia reel-type shoulder harness.

Baggage compartments

>> With 6-seat accommodation

There are two baggage compartments:

- An AFT compartment located in the pressurized cabin between rear passenger seats and rear pressure bulkhead.
- A FWD compartment (non-pressurized) located between firewall and fwd pressure bulkhead.

The AFT compartment is accessible through the cabin by tilting forward the L.H. rear seat and / or L.H. or R.H. rear seat back-rests. Rings fitted with lashing straps are provided for securing parcels and baggage on compartment floor.

The FWD compartment is accessible by opening the external door located on the left side of the airplane.

These locations are designed for the carrying of low density loads; loading and unloading must be carried out with caution to avoid any damage to airplane.

The cabin is separated from the baggage compartment by a partition net intended to protect the passengers from injuries that could be caused by improper tie-down of a content.

The partition net is mounted at frame C14 - see figure 7.2.1, it is secured at the bottom to 4 points of the floor and on the sides to 6 points of the structure.

Maximum loads allowable in the baggage compartments depend on airplane equipment, refer to section 6 Weight and balance.



▲ WARNING ▲

Any parcel or baggage must be stowed by straps.

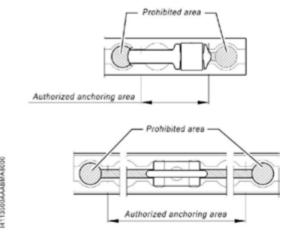
It is the pilot's responsibility to check that all the parcels and baggage are properly secured in the cabin.

In case of transport of dangerous materials, respect the law concerning transport of dangerous materials and any other applicable regulation.

>> With 4-seat accommodation

Two cargo nets are available for the pilot to safely secure and transport baggage :

the small cargo net is attached through nine anchoring points on seat rails, between frame C11 and frame C13bis - see figure 7.2.1B.



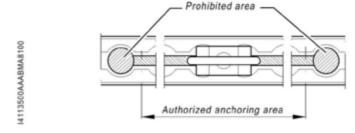
 the large cargo net is attached through seven anchoring points on seat rails, between frame C11 and frame C13bis and six anchoring points on fuselage sides, at frame C14 - see figure 7.2.1A.

• NOTE •

Original partition net must be disconnected from side walls and placed on the floor.

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Authorized anchoring points are identified with green self-adhesive labels affixed to the inside of the seat rail.

A placard indicates loading limits for each cargo net:

- for the small cargo net, it is affixed on frame C13bis,
- for the large cargo net, it is affixed on R.H. side upholstery panel, in the rear baggage compartment.

Maximum loads allowable in the baggage compartments depend on airplane equipment, refer to section 6 Weight and balance.

▲ WARNING ▲

Any parcel or baggage in cabin must be stowed by cargo net and straps.

It is the pilot's responsibility to check that all the parcels and baggage are properly secured.

In case of transport of dangerous materials, respect the law concerning transport of dangerous materials and any other applicable regulation.



Use of cargo nets

Net inspection

Before each use, visually inspect net for :

- webbing condition,
- seam condition of tensioning strap,
- metallic part condition.

Installation instructions

Tensioning straps must be installed so that they make a V with a minimum angle of 40° between both strands attached on the net. The net must be properly tight.

Damage acceptance criteria

If any damage is detected, such as:

- damage or absence of hook, buckle or stud on tensioning strap: strap must mandatorily be discarded and replaced,
- webbing frayed or cut on less than 30 % of its surface : reduce maximum load by 50 %,
- seam of vertical net tensioning straps damaged on less than 30 % of its length : reduce maximum load by 50 %,
- seam of tensioning straps attached on the rails damaged on less than 30 % of its length: reduce maximum load by 50 %,
- beyond 30% damage for above-mentioned cases, defective element must mandatorily be discarded and replaced,
- netting cut or torn on less than 3.9 in (100 mm): still serviceable, no impact,
- netting cut or torn on more than 3.9 in (100 mm): do not carry small objects which dimensions are smaller than 4.9 x 4.9 x 4.9 in (125 x 125 x 125 mm).



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>> With 6-seat accommodation

- 1) Front passenger seat
- 2) L. H. pilot seat
- 3) R. H. intermediate passenger seat, back to flight direction
- 4) L. H. intermediate passenger seat, back to flight direction
- 5) R. H. rear passenger seat Rear bench
- 6) L. H. rear passenger seat
- 7) Front seat(s) longitudinal shift control
- 8) Front seat(s) height control
- 9) Front seat(s) back-rest tilt control
- 10) Drawer for pilot's piddle pak, if installed (front side : new bags, rear side : used bags)
- 11) Intermediate seat(s) back-rest tilt control
- 12) Rear bench seat(s) back-rest tilt control
- 13) Rear bench L.H. seat tilt control
- 14) Rear bench seat(s) adjustment control handle

NOTE •

To have access to the baggage compartment, pull forwards the back-rest of rear bench L.H. seat, then pull forwards control (Item 13) to tilt L.H. seat assembly forwards.

If necessary, pull forwards the back-rest of rear bench R.H. seat.

Figure 7.3.11 (1/2) - Seats

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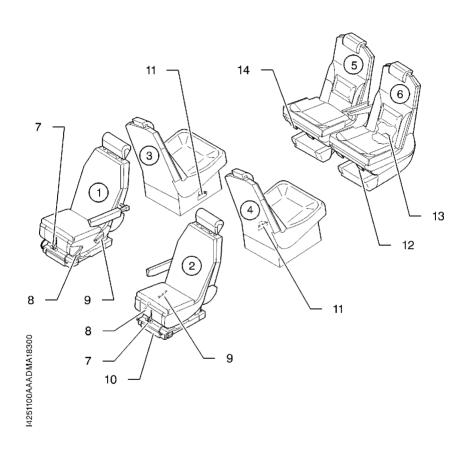


Figure 7.3.11 (2/2) - Seats

>> With 4-seat accommodation

- 1) Front passenger seat
- 2) L. H. pilot seat
- 3) R. H. intermediate passenger seat, facing flight direction
- 4) L. H. intermediate passenger seat, facing flight direction
- 5) Front seat(s) longitudinal shift control
- 6) Front seat(s) height control
- 7) Front seat(s) back-rest tilt control
- 8) Intermediate seat(s) back-rest tilt control

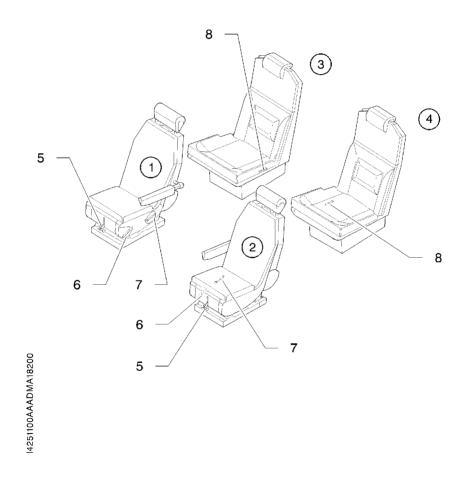


Figure 7.3.11A (2/2) - Seats

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>> All

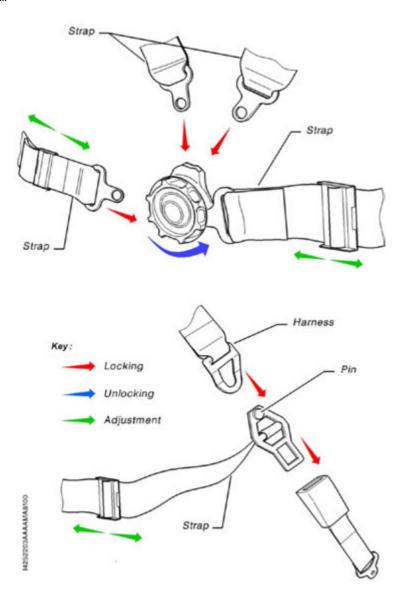


Figure 7.3.12 - Front and rear seat belts, with movable straps, and harnesses



7.4 - Flight controls

Flight controls consist of roll, pitch and rudder controls, as well as roll trim tab, pitch trim tab and rudder trim tab controls.

NOTF •

During airplane parking, it is recommended to lock flight controls - see figure 8.6.2

•

Roll - see figure 7.4.1

The roll control is activated by an assembly of rods and cables which links control wheels with the ailerons and the spoilers.

Aileron displacement is combined with that of spoilers, located at upper surface of each wing forward of flaps.

The spoiler rises from wing upper surface profile, when the aileron is deflected upwards and remains in wing profile, when the aileron is deflected downwards.

Control wheel movement is transmitted through rods to fuselage roll lever located under the floor. The movement is then transmitted through cables to the spoiler mechanism and from the spoiler mechanism to wing roll lever which activates the aileron through a rod.

A rudder / roll combination spring-type system induces roll deflection at the time of pedals movement and vice versa.

Roll trim - see figure 7.4.2

The roll trim is controlled by a trim tab attached at trailing edge of the L.H. aileron. The trim tab is connected through two links to an electric actuator located in the aileron. A trim switch located on pedestal controls the roll trim tab maneuver.

Roll trim tab electrical circuit is protected by the AIL TRIM breaker.



Pilot's Operating Handbook

- 1) Pedestal assembly
- 2) Control wheels
- 3) Fuselage roll lever
- 4) Spoiler
- 5) Aileron
- 6) Aileron control in wing
- 7) Spoiler control

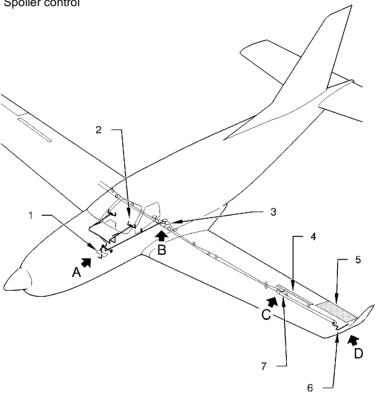


Figure 7.4.1 (1/2) - Roll

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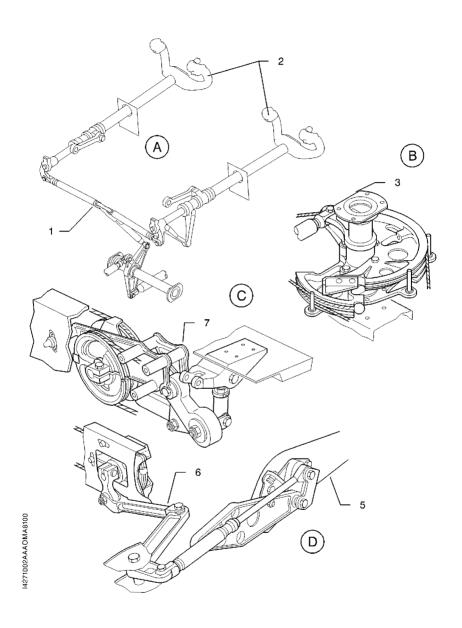
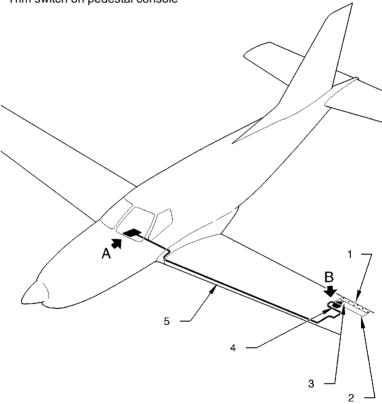


Figure 7.4.1 (2/2) - Roll

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- 1) Roll trim tab
- 2) Aileron
- 3) Adjustable rods
- 4) Actuator
- 5) Trim tab control wiring
- 6) Trim switch on pedestal console



14271000AAAYMA8003

Figure 7.4.2 (1/2) - Lateral trim



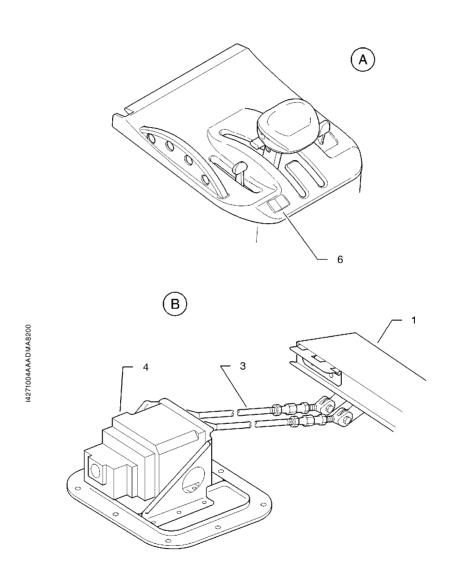


Figure 7.4.2 (2/2) - Lateral trim

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Elevator - see figure 7.4.3

Both elevators are activated simultaneously by the same control. Each control surface is hinged at three points to the rear part of horizontal stabilizer.

The control wheel controls the two elevators through rods, bearings and bellcranks.

>> With stick shaker installation (Post-MOD70-0510-27)

A stick shaker is fixed on the pitch lever linked to the pilot control column lever. This is a mechanical device to vibrate the control wheel to warn the pilot in case of an imminent stall. When the data received from the AoA (angle of attack) sensor indicates an imminent stall, the AoA computer actuates both the stick shaker and the stall warning.

>> All

A spring actuator creates a nose-down artificial force which allows a better static stability.

Each control surface is provided with an automatic anti-tab (automaticity about 0.3), which is also used as trim tab.

Pitch trim - see figure 7.4.4

The pitch trim is accomplished through the two anti-tabs located on left and right elevators.

The trim tab can be controlled electrically or manually. It is activated through cables and a chain on two screw actuators attached to the horizontal empennage.

The electrical control consists of a switch (NOSE UP - NOSE DOWN) located on the pilot control wheel and a servo-motor attached under the pedestal.

The electrical circuit for pitch trims is protected by the AP SERVOS breaker.

Manual control wheel is installed vertically on left side of pedestal console.

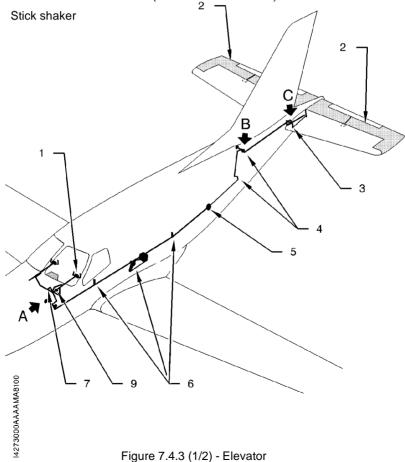


Pilot's Operating Handbook

- Control wheel assembly 1)
- 2) Elevators
- Lever assembly, fuselage rear part 3)
- 4) Elevator bellcrank
- 5) Rod with presseal connection
- Lever assembly under floor 6)
- 7) Pedestal assembly
- 8) Actuator

9)

>> With stick shaker installation (Post-MOD70-0510-27) $\stackrel{2}{-}$



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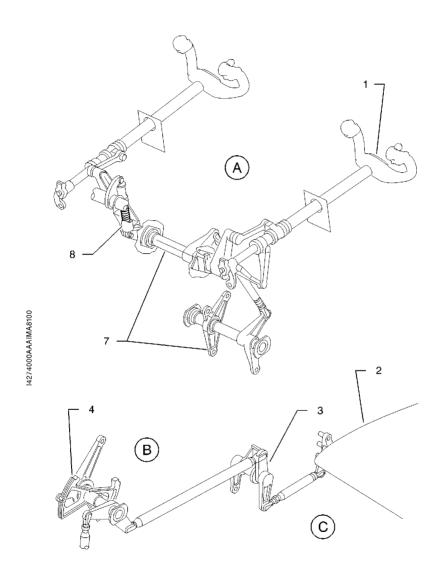


Figure 7.4.3 (2/2) - Elevator



Pilot's Operating Handbook

- 1) Cables
- 2) Pulleys
- 3) Pitch trim tabs
- 4) Actuating rods
- 5) Actuator
- 6) Pitch trim manual control wheel
- 7) Electric pitch trim control

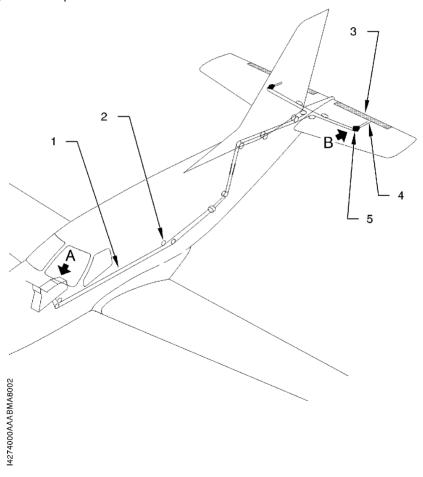


Figure 7.4.4 (1/2) - Pitch trim

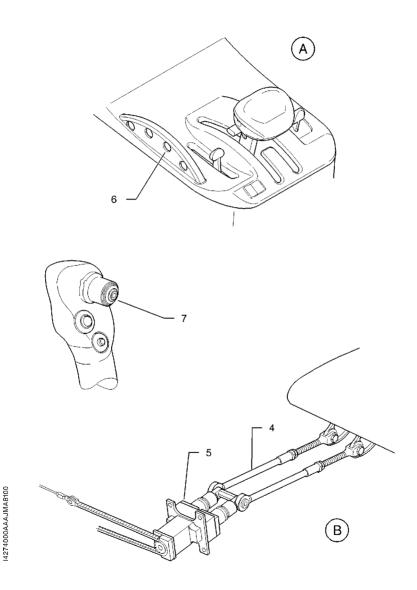


Figure 7.4.4 (2/2) - Pitch trim

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Rudder - see figure 7.4.5

The rudder is hinged on three fittings attached to the vertical stabilizer rear spar.

The rudder pedals / rudder linkage is ensured through cables and a rod.

Pilot and R.H. station rudder pedal positions are adjustable at each station. The rudder pedal adjustment mechanism (for piloting comfort purposes) includes a manual control located against the external bulkhead beneath the instrument panel and a locking device on the rudder pedals. This ball locking device allows selecting six different positions.

When landing gear is down, rudder pedals are linked to nose gear steering system.

Spring system of rudder / roll combination induces aileron deflection at the time of pedal displacement and vice versa.

Rudder trim - see figure 7.4.6

A trim tab hinged at two points located at rudder trailing edge provides rudder trim.

Trim tab is linked by two rods to an electric actuator attached to rudder. It is controlled by rudder trim switch (Y L / Y R) located on pilot control wheel.

Electrical circuit of rudder trim tab is protected by RUD TRIM breaker.



- Roll / rudder combination bellcrank installation 1)
- 2) Rudder pedals assembly
- 3) Control cables
- 4) Pulleys
- Rudder lever assembly 5)
- 6) Rod
- 7) Rudder
- 8)

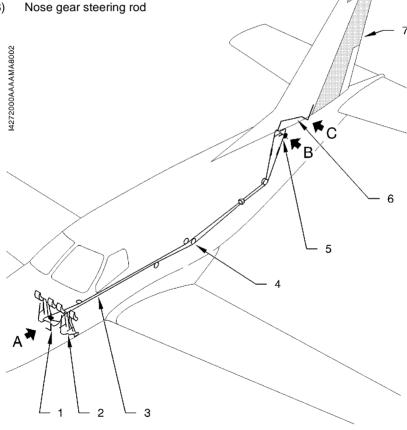


Figure 7.4.5 (1/2) - Rudder

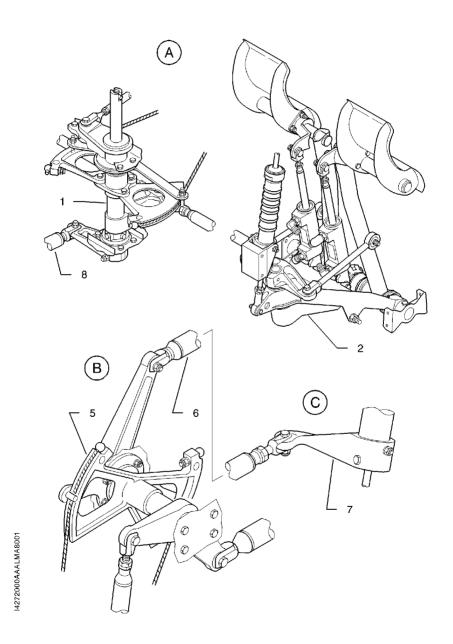


Figure 7.4.5 (2/2) - Rudder

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- 1) Trim switch on control wheel
- 2) Actuator
- 3) Rudder trim tab
- 4) Rods
- 5) Rudder trim control wiring

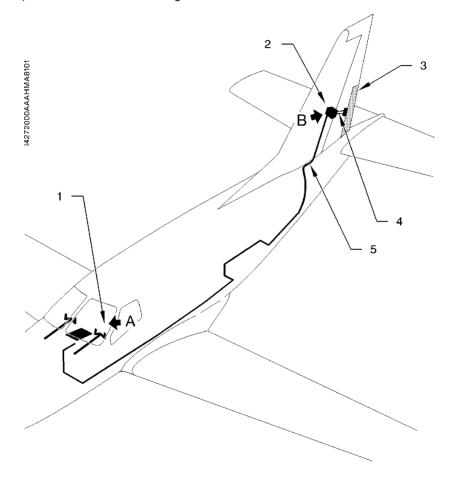
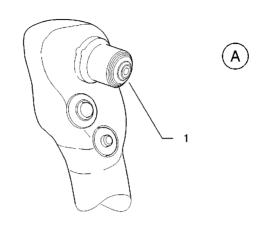


Figure 7.4.6 (1/2) - Rudder trim

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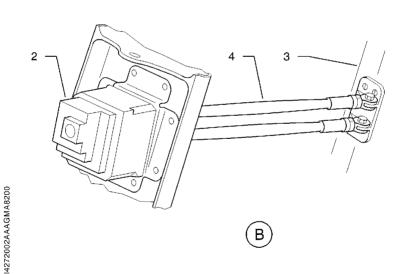


Figure 7.4.6 (2/2) - Rudder trim

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7.5 - Landing gear

The airplane is equipped with electro-hydraulically actuated, fully retractable tricycle landing gear.

Each landing gear is equipped with one wheel and an oil-air shock absorber integrated in the strut.

Main landing gears swivel on two ball joints installed on wing spars. Each landing gear retracts toward airplane centerline. The operation is accomplished by a hydraulic actuating cylinder which also provides up and down locking.

Nose gear swivels on two ball joints installed on a tubular steel mount frame. Its operation is accomplished by a hydraulic actuating cylinder which also provides up and down locking. The nose wheel is steerable. It is connected to pedals through a spring rod and is provided with a shimmy damper. In UP position, nose wheel is automatically disconnected.

Actuating cylinders have a locking device integrated at both ends. This device maintains landing gear in up or down position.

Landing gear doors, two on the nose gear, two on each main landing gear, are driven and kept in UP position by the landing gear itself.

All doors are mechanically kept in down position.

Hydraulic pressure

Hydraulic pressure required for landing gear operation is provided:

- during normal operation, by an electro-hydraulic generator with integrated reservoir.
- during emergency extension operation by a hand pump supplied with an auxiliary reservoir.

Landing gear lever - see figure 7.5.1

LANDING GEAR lever, located on LANDING GEAR panel at the bottom of instrument panel left part, is accomplished by an electric selector actuated through a lever ending with a knob representing a wheel. Operation is carried out by pulling on lever and by putting it in the desired UP (retracted) or DN (extended) position. This selector controls hydraulic generator.

Landing gear position indicator - see figure 7.5.1

Landing gear position indication is accomplished by 5 lights :

- On LANDING GEAR control panel
 - . 3 green indicator lights (one per landing gear),
 - . 1 red warning light GEAR UNSAFE
 - . 1 amber light in the LANDING GEAR lever.
- On MFD CAS window :
 - **GEAR UNSAFE**

NOTE •

The amber light flashes while the hydraulic pump is operating to extend or retract the landing gear.

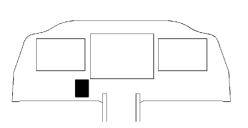
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When landing gear is correctly retracted, all lights are OFF.

Down-locked correct indication is when there are 3 green indicator lights ON, the GEAR UNSAFE red warning light is OFF, the GEAR UNSAFE is OFF and the amber caution light is OFF. All other cases mean the gear is not down-locked.

In case of doubt about landing gear down-locked position, an independent electrical circuit provides a countercheck capability of the indication system. Pressing the CHECK DOWN push-button, located on the landing gear panel, checks the down-lock of the gear making twinkle, at 16 hertz, the green indicator lights corresponding to the down-locked gear.

Pressing the LIGHT TEST push-button allows testing all landing gear panel lights making them flash at 1 hertz.



- Green indicator light 1)
- 2) Red warning light
- 3) LANDING GEAR lever
- 4) CHECK DOWN push-button
- LIGHT TEST push-button 5)
- 6) Amber light

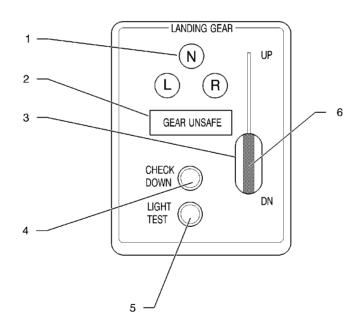


Figure 7.5.1 - Control panel and landing gear indicating

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Safety

Safety switch - landing gear retraction

A safety switch installed on each main landing gear prevents, by detecting shock strut compression, landing gear accidental retraction when airplane is on ground.

>> Without voice alerts (Pre-MOD70-0407-00)

Landing gear horn

Landing gear horn is controlled by throttle and / or flaps. It emits continuous high-pitched sounds when :

- THROTTLE is on IDLE position and landing gear is not down-locked,
- flaps are beyond TO position (Takeoff) and landing gear is not down-locked.

NOTE •

If one of above conditions exists and airplane is in stall configuration, the audio-warning signal becomes alternated (high-pitched sound / low-pitched sound).

ullet

>> With voice alerts (Post-MOD70-0407-00) and without stick shaker installation (Pre-MOD70-0510-27)

Landing gear aural warning

Landing gear / Landing gear aural warning alert sounds when :

- THROTTLE is on IDLE position and landing gear is not down-locked,
- flaps are beyond TO position (Takeoff) and landing gear is not down-locked.

• NOTE •

If one of above conditions exists and airplane is in stall configuration, the stall/landing gear aural warning alert sounds.

•



>> With voice alerts (Post-MOD70-0407-00) and with stick shaker installation (Post-MOD70-0510-27)

Landing gear aural warning

Landing gear / Landing gear aural warning alert sounds when :

- THROTTLE is on IDLE position and landing gear is not down-locked,
- flaps are beyond TO position (Takeoff) and landing gear is not down-locked.

NOTE •

If one of above conditions exists and airplane is in stall configuration, the Stall/landing gear aural warning alert sounds and the control wheel vibrates.

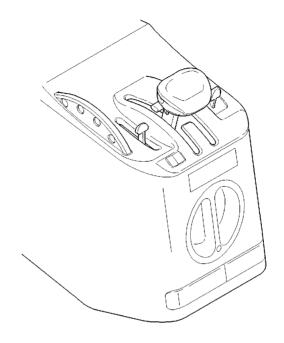
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Emergency landing gear extension control - see figure 7.5.2

Emergency landing gear extension control consists of a hand pump and a by-pass selector.

This control is accessible by removing the floor panel located aft of the pedestal.

After bypass selector closing, hand pump operation sends hydraulic fluid directly into landing gear actuators; landing gear full extension and locking requires up to 110 cycles.



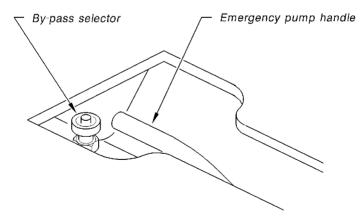


Figure 7.5.2 - Emergency landing gear extension control

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Ground maneuvers

Nose gear steering control - see figures 7.5.3 and 7.5.4

Nose gear steering control is combined with rudder pedals and is fitted with a shimmy damper. When one of rudder pedals is fully pushed, nose wheel swivels about 20°. Steering may be increased up to 28° by applying differential braking to each side.

Airplane may be towed by attaching a steering or towing bar on nose gear, refer to chapter 8.6 for operation. In that case nose wheel steering angle is limited to $\pm 28^{\circ}$.

Minimum turn diameter

Minimum turn diameter, figure 7.5.4, is obtained by using nose gear steering and differential braking.

▲ CAUTION ▲

Since tight turns lead to untimely tire wear, turns should be made using the largest possible turning radius.





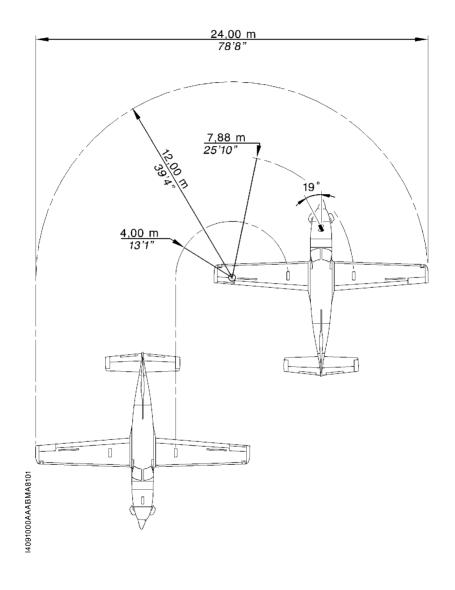


Figure 7.5.3 - Minimum turn diameter (Full rudder pedals travel without using differential braking)



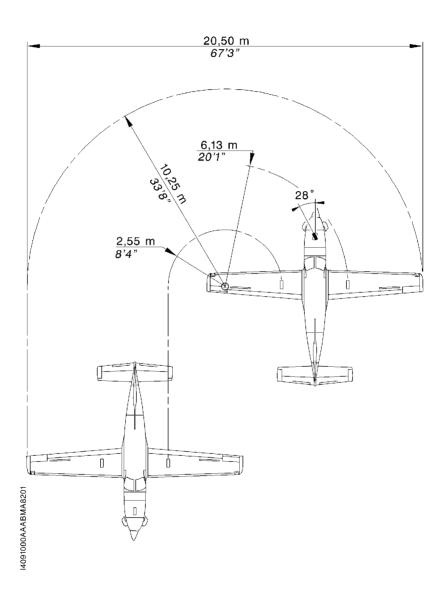


Figure 7.5.4 - Minimum turn diameter (Full rudder pedals travel by using differential braking)

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Brake system - see figure 7.5.5

Airplane is equipped with a hydraulically actuated disc braking system installed on the main landing gear wheels.

Each toe brake at L.H. and R.H. stations is equipped with a master cylinder which sends hydraulic pressure to the corresponding disc brake: L.H. pedals L.H. brake; R.H. pedals R.H. brake. This differential braking helps maneuvering during taxiing.

Parking brake - see figures 7.5.5 and 7.5.6

Parking brake control consists of a control knob located on pilot's side lower instrument panel and a valve which regulates brake pressure.

To apply the parking brake, press on toe brake of rudder pedals and set the control knob to ON.

PARK BRAKE lights on when the control knob is set to ON.

• NOTF •

Operating the parking brake knob without applying pressure on rudder pedals does not cause the wheels to be braked.

▲ CAUTION ▲

Failure to apply brake pressure while releasing the parking brake can damage the parking brake valve. This damage can cause the parking brake valve to not release the pressure.

To release the parking brake, press on toe brake of rudder pedals and set the control knob to OFF. Check at the same time that **PARK BRAKE** disappears.



- 1) Reservoir
- 2) Vent
- 3) R.H. station master cylinders
- 4) PARK BRAKE control knob
- 5) PARK BRAKE valve
- 6) Drain
- 7) Pilot's station master cylinders
- 8) L.H. brake assembly
- 9) R.H. brake assembly



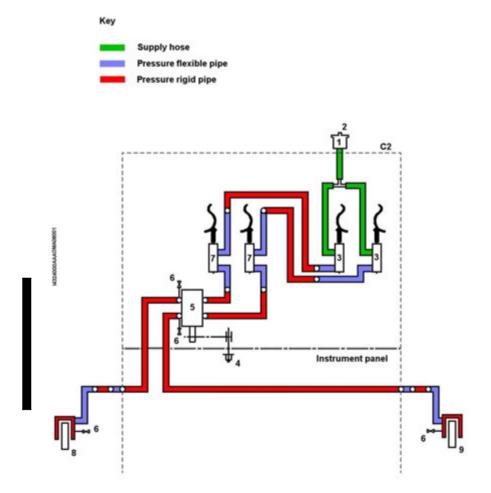
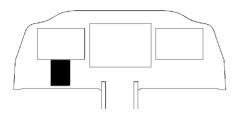
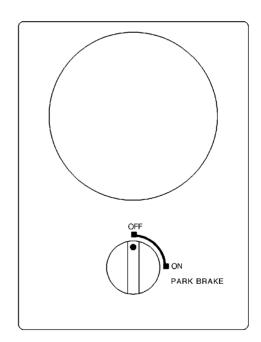


Figure 7.5.5 (2/2) - Brake system





14351000AAAMA8302

Figure 7.5.6 - Brake system



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7.6 - Powerplant

Turboprop engine operation - see figure 7.6.1

The PRATT & WHITNEY CANADA turboprop engine (PT6A-66D model) is a free turbine engine rated at 850 SHP and developing a thermodynamic power of 1825 ESHP.

Intake air enters engine through an annular casing and is then ducted toward compressor. The latter consists of four axial stages and one single centrifugal stage assembly to form a whole assembly. Compressed air and fuel are mixed and sprayed into combustion chamber by fuel nozzles. The mixture is first ignited by two spark igniter plugs, then combustion continues as a result of air-fuel mixture flow. Gases resulting from combustion expand through a series of turbines. The first one (gas generator turbine) drives compressor assembly and accessories, the two other ones (power turbines), independant from the first one, drive propeller shaft through a reduction gear box. Hot gases are evacuated through two exhaust stubs located laterally on both sides forward of engine cowling.

All engine driven accessories, except power turbine tachometer, propeller governor and overspeed governor are installed on accessory gearbox located rearward of engine.



- 1) Propeller governor
- 2) Exhaust stub
- 3) Axial compressors
- 4) Accessory gearbox
- 5) FCU Fuel Control Unit
- 6) Oil to fuel heater
- 7) Input coupling shaft
- 8) Air intake
- 9) Centrifugal impeller
- 10) Combustion chamber
- 11) Compressor turbine
- 12) Power turbine 1st stage
- 13) Power turbine 2nd stage
- 14) Power turbine shaft



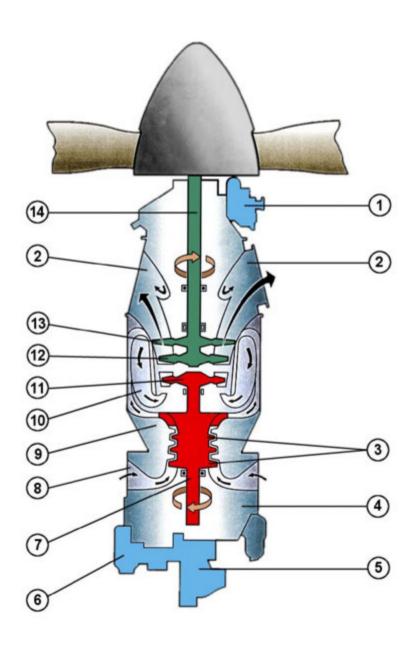


Figure 7.6.1 (2/2) - Powerplant

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Engine control levers - see figure 7.6.2

Engine operation requires use of two levers located on pedestal console in cabin :

- THROTTLE (Item 1), and its detent for reverse (Item 4)
- MAN OVRD control for emergency fuel regulation (Item 3).

 $\bullet \ \mathsf{NOTE} \ \bullet$ Thumbwheel for lever friction (Item 2).

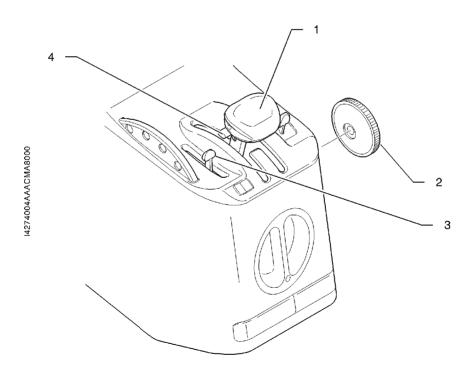


Figure 7.6.2 - Engine control levers



THROTTLE - see figure 7.6.3

The THROTTLE has two operating modes: thrust mode and condition mode.

Thrust mode

The THROTTLE is in vertical position. It modulates engine power from full reverse to max power.

Engine running, the throttle rearward displacement, past the lock using the detent, allows to control:

- the engine power in the Beta range from idle to maximum reverse,
- the Beta valve to select the propeller pitch in reverse.

Return to idle position is accomplished by pushing the THROTTLE forward.

▲ CAUTION ▲

Do not move the cockpit THROTTLE into the propeller reverse position or damage to the linkage will result.

Reverse may only be selected with engine running and propeller turning.

Any rearward effort on the THROTTLE, past the idle stop, may damage or break the flexible control cable.



When engine is shutdown, there is no oil pressure in the propeller and the feathering spring locks the Beta ring and the propeller reversing interconnect linkage on the engine.



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- Condition mode

The THROTTLE is moved to the condition side by lifting the knob.

As long as the THROTTLE is in condition mode, the propeller is in feather position. The THROTTLE can be positioned to CUT OFF, idle LO-IDLE or idle HI-IDLE.

Change from idle HI-IDLE to LO-IDLE position requires moving the THROTTLE rearwards.

Change from idle LO-IDLE to CUT OFF position is only possible after having overridden the idle gate. To override idle gate, raise the THROTTLE and move it rearwards.

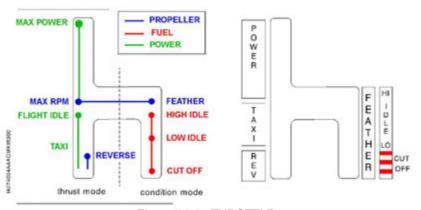


Figure 7.6.3 - THROTTLE

MAN OVRD control - see figure 7.6.2

MAN OVRD control (3) is normally notched in full backward position. In case of FCU or THROTTLE failure, it allows setting engine power manually.

To quit full backward position (notched), move the MAN OVRD control forward overriding the indexation.

NOTE •

The power available if the THROTTLE fails will be limited by the position of the lever.

Lever friction - see figure 7.6.2

A thumbwheel (Item 2) located on right side of pedestal console increases friction to avoid control slip of the THROTTLE after setting.



Engine instruments

Engine indicating consists of:

- engine torque expressed in percent (%), TRQ
- propeller speed in RPM, PROP RPM
- generator rotation speed expressed in percent (%), Ng
- ITT expressed in °C,
- oil pressure expressed in PSI.
- oil temperature expressed in °C.

NOTE •

Engine monitoring is ensured by TTT and OIL PRESS

Refer to the GARMIN Pilot's Guide for further details.

Engine lubrication

Engine oil is in a tank incorporated into the powerplant. It ensures lubrication and engine cooling. A cooler located on left side in engine compartment maintains oil temperature within limits. Oil flow into the cooler is metered by a thermostatic valve. Engine oil also supplies propeller governor and engine torquemeter.

A chip detection system enables the monitoring of engine oil system. The system includes one chip detector installed on propeller reduction gear box and a second chip detector installed on engine accessory gear box. In case of chip detection, CHIP will appear on integrated flight deck system screen.

Lubrication system content, cooler included, is 12.7 quarts (12 litres). A graduated dipstick allows checking oil quantity in system. A visual oil sight glass, located on engine left side, allows a rapid checking of oil level.

NOTE •

For checking and oil filling-up, refer to section 8.

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Engine starting - see figure 7.6.4

Ignition function

Ignition system consists of an ignition unit and two spark igniter plugs in powerplant, a three-position IGNITION switch OFF - AUTO - ON located on ENGINE START panel at upper panel.

Ignition unit supplies, from 28-volt source, high voltage current necessary to spark igniter plugs. When IGNITION switch is positioned to AUTO, ignition unit supply is ensured during the engine start.

IGNITION lights on as long as ignition unit is supplied.

Starter function

Starting system consists of STARTER switch located on ENGINE START panel, starter generator and ignition circuit (Refer to paragraph Ignition function).

Starting procedure is semi-automatic. Setting STARTER switch to ON connects the starter generator which drives powerplant. **STARTER** lights on indicating that the starter generator is operating.

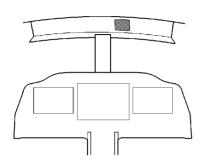
Starter operation is stopped automatically by the electrical power system once a sufficient starter-generator speed is reached or after 60 s. The pilot has the capability to interrupt the start process anytime by setting momentarily the STARTER switch to the ABORT position.

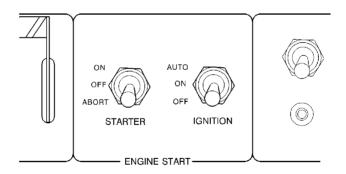
WARNING

Powerplant starting must be performed by qualified personnel and following procedures and parameters described in section 4 Normal procedures.









14Z4UUUUAAAJMIAAUUU

Figure 7.6.4 - Engine starting



Engine air inlet

Engine air inlet is located at front lower section of engine cowling. Air inlet port is protected against icing by a hot air flux provided by engine. Air is driven throughout a duct in engine casing before entering engine through a protective screen. An inertial separator system inside the air duct protects the engine from ingesting dense particles (water, ice, fine gravels, sand).

Separator consists of two movable vanes. During normal operation, air is conducted directly towards engine air inlet. To separate particles suspended in the air, vanes are positioned to force engine induction air to execute a sharp turn: under the effect of centrifugal force denser particles separate from the air and are discharged overboard through two apertures located under engine cowling.

Operation of inertial separator vanes is electrically controlled by INERT SEP switch located on DE-ICE SYSTEM panel. When INERT SEP switch is set to ON, an electric actuator activates vanes; INERT SEP ON lights on when vanes have reached their maximum deflection and remains visible as long as switch remains ON. Full deflection takes about 40 seconds. If the vanes do not reach the full deflection 50 seconds after activation or are not retracted 50 seconds after deactivation, INERT SEP FAIL is displayed in CAS window.

Exhaust system

Exhaust gases are evacuated through exhaust stubs located on sides of engine cowlings.

Engine accessories

All engine driven accessories, except power turbine tacho-generator (Np), propeller governor and overspeed governor, are installed on accessory gearbox located rearwards of engine.

Oil pump

Oil pump is a self-controlled gear pump located at the bottom of oil casing.

Fuel high pressure pump (HP)

Fuel high pressure pump is installed on accessory gearbox. It supplies fuel nozzles, flow being controlled by fuel regulator (FCU). Fuel provided by engine driven main pump (mechanical) enters high pressure pump through a filter, then it is discharged under pressure into fuel regulator (FCU) through a second filter. In case of contamination of this second filter, a by-pass valve allows fuel to go directly from high pressure pump to the regulator.



Compressor turbine tacho-generator (Ng)

Compressor turbine tacho-generator (Ng) is attached on accessory gearbox. It supplies a voltage which is transmitted to the GARMIN system for display on the MFD, under normal display conditions.

Power turbine tacho-generator (Np)

Power turbine tacho-generator is attached on the right side of the reduction gearbox. It supplies a voltage which is transmitted to the GARMIN system for display on the MFD, under normal display conditions.

Torque transmitter

Torque transmitter is attached on the torque limiter, it measures torque produced by the power turbine by comparing oil pressures (reduction gear and power turbine) and converts pressure difference into a voltage. This voltage is transmitted to the GARMIN system for display on the MFD, under normal display conditions.

Propeller overspeed limiter

Propeller overspeed limiter is installed on left side of the reduction gear box. It prevents a propeller overspeed in case of main propeller governor failure.

Propeller overspeed limiter is equipped with a solenoïd which makes feather the propeller when the THROTTLE is in condition mode.

Torque limiter

Torque limiter is located on right side of the reduction gear box. It is rated to limit engine torque to 109-110% at sea level.



Propeller

Airplane is equipped with a composite five-bladed, constant-speed and full-feathering propeller.

Regulation

Propeller governor located on engine maintains rotation speed to the nominal value of 2000 RPM. Regulation is obtained through propeller blade pitch variation: counterweights drive propeller blades toward high pitch (low RPM) whereas oil pressure delivered by governor drives back blades toward low pitch (high RPM).

Propeller governor allows feathering either by voluntary pilot action via THROTTLE (Condition mode) or automatically in case of engine failure or shutdown.

Propeller reverse pitch allows reduced taxiing speed or landing roll. Change from idle to reverse position is performed with THROTTLE (Thrust mode) - refer to paragraph Engine controls.



7.7 - Fuel system - see figure 7.7.1

The fuel system comprises fuel tanks, fuel unit, selectors, manual and automatic, electric and mechanical boost pumps, engine fuel system, gaging installation, monitoring installation and drains.

Fuel tanks

Fuel tanks are formed by sealed casings in each wing. Each fuel tank comprises a filling port located at the end of wing upper surface, two drain valves located at the lower surface (one near main landing gear, at trailing edge side, the second one near wing root side, at leading edge), a vent valve located on the lower surface, a suction strainer and three level gages.

Fuel unit

The fuel unit combines shut-off valve, tank selector and filter functions. It is connected to the manual selector through a mechanical control. The fuel filter is located in a bowl at the lower part of the unit. It is fitted with a by-pass valve, a clogging indicator and a drain valve.

Tank manual selector - see figure 7.7.2

The FUEL TANK SELECTOR is located on the pedestal rear face. It allows selecting manually the tank (R or L) to be used and setting unit to OFF. To change from L position to OFF position, turn the selector clockwise (L \rightarrow R \rightarrow OFF); change from R position to OFF position requires a voluntary action from the pilot (pull and turn). The pull and turn maneuver prevents involuntary operation. When the unit is set to OFF,

FUEL OFF

remains visible.



1)	Flow divider	14)	Fuel unit
2)	Flowmeter	15)	Filter drain
3)	Collector tank	16)	Fuel return pipe
4)	Fuel regulator	17)	Filling port
5)	High pressure pump (HP)	18)	NACA scoop
6)	Oil to fuel heater	19)	Tank vent valve
7)	Low pressure switch	20)	Fuel level gages
8)	Fuel jet	21)	Tank drain valve
9)	Main mechanical boost pump	22)	Check-valve
10)	Electric boost pump	23)	Low level detector
11)	Fuel filter	24)	Suction strainer
12)	Filter clogging by-pass valve	25)	Fuel amplifier
13)	Filter clogging indicator	26)	Sequencer

Figure 7.7.1 (1/2) - Fuel system

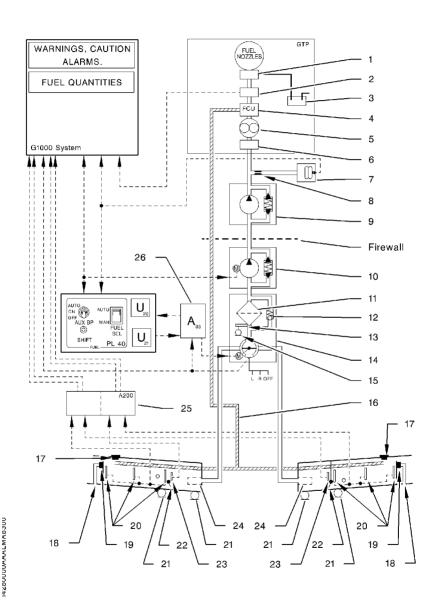


Figure 7.7.1 (2/2) - Fuel system

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Automatic tank selector - see figures 7.7.2 and 7.7.3

Automatic tank selection allows, without pilot's intervention, feeding the engine from one tank or the other in predetermined sequences. These sequences depend on airplane configuration (ground, in-flight, fuel low level CAS messages appearance).

Automatic tank selection system comprises an electronic sequencer, an actuator attached on the fuel unit, FUEL SEL two-position selector (AUTO, MAN) and SHIFT push-knob located on FUEL panel.

To operate the automatic selector, set FUEL SEL switch to AUTO position and manual selector to R or L.

Selector operation

When the system is operated, AUTO SEL disappears; the sequencer chooses a tank (R or L) and through the actuator, positions the fuel unit selector on the selected tank. The sequencer controls the time during which the selected tank will operate. This time varies, depending on airplane conditions.

Airplane on ground: tank is changed every minute and 15 seconds.

Airplane in flight: tank is changed every five minutes, as long as **FUEL LOW L** or **FUEL LOW R** does not appear. When the first low level lights on, the sequencer immediately selects the other tank. The selected tank will operate until the second low level lights on. When **FUEL LOW L-R** is visible, the sequencer changes tanks every minute and 15 seconds.

NOTE •

The manual selector is driven by the fuel unit and is positioned on R or L mark corresponding to the tank selected by the sequencer. Therefore, the pilot continuously knows the tank which is operating.

Test for system proper operation

SHIFT push-button allows the pilot to test system proper operation anytime.

When the system operates, the fuel tank is changed when SHIFT push-button is pressed once.



If airplane is on ground or in flight, low level CAS messages not visible, the new selected tank remains operating and a new sequence is initiated.

NOTE •

This procedure allows the pilot to preferably choose the tank from which he wants to take fuel.

•

In all cases, proper system operation is indicated by rotation of the manual selector.

Setting FUEL SEL switch to MAN position or setting FUEL TANK SELECTOR to OFF position leads to system de-activating and appearance of **AUTO SEL**.

AUTO SEL also lights on when order given by the sequencer has not been executed after 12 seconds.

Electric boost pump (AUX BP)

Electric boost pump is an auxiliary pump located between fuel unit and main mechanical boost pump. It is controlled through AUX BP switch located on FUEL panel. This switch allows stopping or selecting the two pump operating modes:

- when set to ON, electric boost pump operates permanently
- when set to AUTO, electric boost pump is automatically operated in case of fuel pressure drop at the mechanical boost pump outlet.

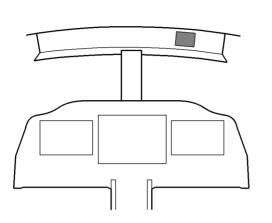






Figure 7.7.2 - Manual selector of fuel tanks





- 1) AUX BP switch
- 2) FUEL SEL switch
- 3) SHIFT push-button

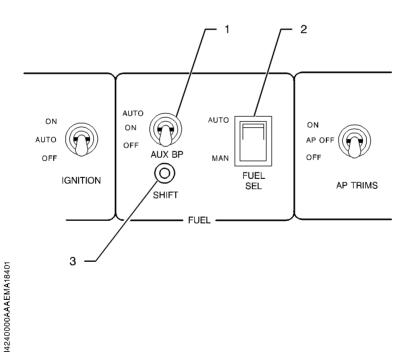


Figure 7.7.3 - Fuel control panel



Main mechanical boost pump

The mechanical boost pump is attached to accessory gearbox and supplies fuel necessary for engine operation.

Engine fuel system

The engine fuel system consists of a fuel regulator, pumps, filters, a fuel divider and fuel nozzles. The system provides the fuel flow necessary to satisfy the engine power and rating needs.

The fuel coming from airplane system goes through a heater which is automatically controlled by a thermostatic valve.

Fuel gaging installation

Fuel gaging installation is a capacitive type. Fuel data are displayed in us gallons. Three fuel level gages are installed in each tank. The wing root side fuel level gage is equipped with a low level detector which leads to fuel low level CAS messages appearance, when usable fuel quantity remaining in the concerned fuel tank is under about 9 USG (34 Litres).

Fuel system monitoring

Fuel system monitoring is ensured by CAS messages :

_	FUEL OFF	: Fuel tank selector set to OFF	=
	IOLLOII	. I del talli selectol set to Ol I	

-	FUEL PRESS	: Fuel pressure at mechanic pump outlet under
		and the second s

10 psi (± 2 psi)

- AUX BOOST PMP ON : Electric fuel pump running (manual or

automatic mode)

FUEL LOW L-R * : Fuel quantity less than or equal to 9 USG

(34 Litres) of usable fuel in specified tank

- AUTO SEL : Sequencer inactive or operating defect

FUEL IMBALANCE : Fuel tanks imbalanced by more than 15 USG (57 Litres) for more than 30 seconds

^{*} Only affected side (L, R or L-R) displayed in CAS message



Fuel system draining and clogging indicator - see figure 7.7.4

The fuel system comprises five drain points, a drain on the filter bowl, two drain valves on each tank, located on wing lower surface, one at wing root and the other past main landing gear well.

These drains allow draining water or sediments contained in fuel.

Fuel tank drain valves are provided with a slot which allows opening them with a screwdriver.

▲ CAUTION ▲

Fuel system draining shall be performed prior to the first flight of the day and after each tank refueling, using a sampler to pick off fuel at the two drain valves of each tank and at the filter vent valve.



A red filter bypass flag on the fuel unit and visible from outside, when an inspection door located on L.H. side under front baggage compartment is open, indicates filter clogging. A push-button, adjacent to the inspection door, controls the illumination of a light provided to improve visibility of the clogging indicator. This indicator shall be observed during preflight inspection.

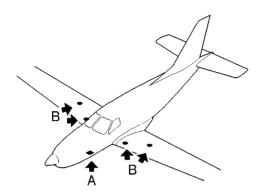
NOTE •

When filter gets clogged in flight, the filter is by-passed in order not to deprive powerplant from fuel. The powerplant is then supplied with non-filtered fuel.

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- 1) Lighting switch
- 2) Mirror door
- 3) Clogging indicator
- 4) Central access door
- 5) Filter drain
- 6) Tank drain
- 7) Drain bowl

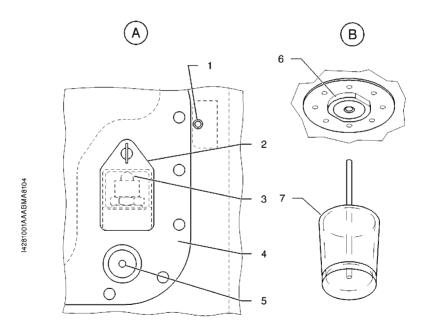


Figure 7.7.4 - Fuel system draining points and clogging indicator



7.8 - Electrical system - see figures 7.8.1, 7.8.2 and 7.8.5

The airplane is fitted with a 28-volt direct-current electrical system.

Electrical supply is obtained from various power supplies:

- a starter generator
- a stand-by generator
- a battery
- a ground power unit, via a plug, located on L.H. side.

Connection relays, main bus bar, generator regulation and protection systems and control logic systems are grouped in electrical power system box located in front baggage compartment upper section.

Electrical system indicating is displayed on the MFD and monitoring is ensured by CAS messages.

On ground, when the crash lever is positioned in the UP position (SOURCE selector in the OFF position), the battery supplies the electrical power system through the BATT BUS. A Power Up Built In Test (P-BIT) of the EPS internal functions is performed to verify the operating status. In case of failure detection, a white message EPS SERVICE REQUIRED appears in the message window on the PFD.

Starter generator

The starter generator is the main electrical power source. It only performs its generator function when starting sequence is completed.

Generator connection with main bus bar is controlled through GENERATOR selector set to MAIN position. It will be effective when connection conditions are met. Generator connection is indicated by MAIN GEN disappearance.

NOTE •

Starter generator will not supply airplane if source switch is on GPU. On ground, generator load should be maintained below 200 AMP.

•

Stand-by generator

Stand-by generator supplies a 28-volt stand-by direct current which may be used in case of main generator failure.

Generator connection with main bus bar is controlled through GENERATOR selector set to ST-BY, it will be effective when connection conditions are met.

NOTE •

Stand-by generator will not supply airplane if source switch is on GPU. In order to prevent possible errors during flight, access to ST-BY position requires a double action from the pilot (pull to unlock). On ground, avoid using stand-by generator at full load.

Batterv

The battery provides the power required for starting when no ground power unit is available and is a power supply source when engine driven generators are stopped.

The battery is always connected to BATT BUS bus bar except when crash lever is pulled down.

Battery connection to main bus bar is controlled through SOURCE selector set to BATT position.

BAT OFF lights on when battery is isolated from the main bus and when main bus is supplied through another source.

Ground power receptacle

The ground power receptacle allows connection to a ground power unit.

Ground power receptacle connection with main bus bar is controlled through SOURCE selector when set to GPU position, it will be effective when connection conditions are met.

When SOURCE selector is set to GPU position, the battery and ground power unit are connected simultaneously on main bus bar.



Ground power receptacle door opening is indicated by **GPU DOOR** appearance.

NOTE •

Before connecting a GPU to the airplane, ensure that the voltage of the GPU is regulated between 27.5 volts and 28.5 volts.

The amperage output needs to be consistent with the airplane placard in front of compartment door: GPU shall provide a current limiting function, and current limit shall be set per placard.

Do not use batteries pack as GPU sources.

▲ CAUTION ▲

Use of a ground power source with voltage in excess of 28.5 volts or current exceeding current limit indicated on placard may damage the airplane electrical system.

-

Distribution

Airplane electrical systems are connected to bus bars and protected by pull-off type breakers located on R.H. side panel - see figure 7.8.4. In case of overload of a system, the breaker triggers and switches the system off.

▲ CAUTION ▲

If a breaker corresponding to a non essential system trips, do not reset in flight.



If a breaker corresponding to an essential system trips:

- allow it to cool for about three minutes, then the breaker may be reengaged (pressed down)
- if the breaker trips again, do not reset.

BUS 1, BUS 2, BUS 3 and BUS 4 bus bars are directly connected to main bus bar and protected by fuses located in electrical power system.

The ESS BUS 1 and ESS BUS 2 essential bus bars are connected to main bus bar through ESS BUS TIE switch set to NORM position. ESS BUS TIE switch is attached to breaker panel; NORM position is protected and locked by a cover. Common power supply to both essential bus bars is protected by a fuse, located in EPS box, and a breaker, located in the front cargo compartment on C2 frame right side, each bar being individually protected by a breaker.



BATT BUS bar is directly connected to the battery; it is protected by a fuse, located in EPS box, and a breaker, located in the front cargo compartment on C2 frame left side.

NOTE •

The electrical distribution of bus bars is described in figure 7.8.3.

•

Emergency use

With both generators de-activated in flight, it is still possible to use battery power to supply all airplane systems maintaining SOURCE selector on BATT position.

In order to save battery power, it is possible to shed the charges which are not essential for flight safety, for that set:

- ESS BUS TIE switch to EMER position

In this configuration, only ESS BUS 1, ESS BUS 2 and BATT BUS bars are supplied.

NOTE •

Supplying BUS 1, BUS 2, BUS 3 and BUS 4 bars is always possible, resetting temporarily ESS BUS TIE switch to NORM position.

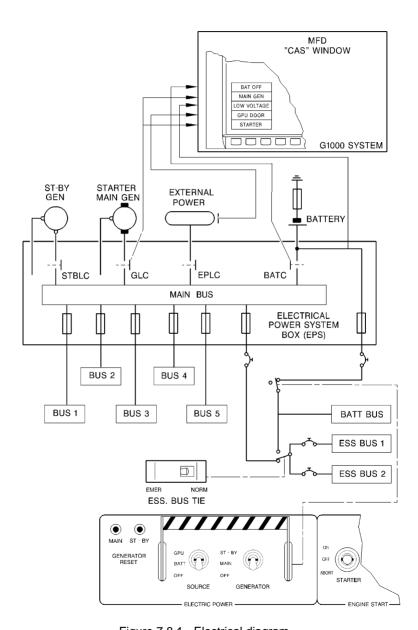


Figure 7.8.1 - Electrical diagram

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Pilot's Operating Handbook

Switches			Buses are powered by					
Crash lever	Source	Generator	ESS BUS TIE	BATT BUS	ESS BUS 1	ESS BUS 2	BUS 1 TO 5	
UP	BATT	OFF	NORM	Battery	Battery	Battery	Battery	
UP	BATT	MAIN	NORM	Battery & MAIN	Battery & MAIN	Battery & MAIN	Battery & MAIN	(*)
UP	BATT	ST-BY	NORM	Battery & ST-BY	Battery & ST-BY	Battery & ST-BY	Battery & ST-BY	(*)
UP	OFF	MAIN	NORM	MAIN	MAIN	MAIN	MAIN	
UP	OFF	ST-BY	NORM	ST-BY	ST-BY	ST-BY	ST-BY	
UP	BATT	OFF	EMER	Battery	Battery	Battery	None	

^(*) In that case, power is done by MAIN or ST-BY and battery is used as a floated battery.

Figure 7.8.2 - Bus bars supply configurations



>> Up to S/N 1105

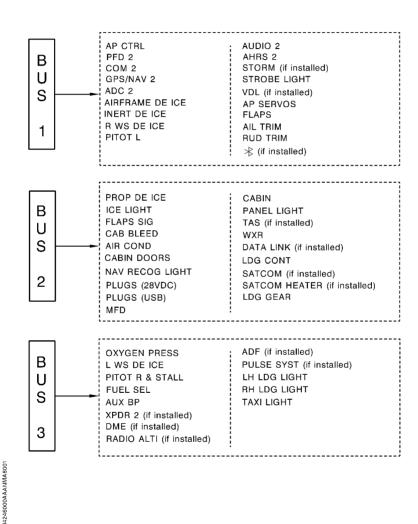


Figure 7.8.3 (1/5) - Electrical distribution of bus bars



Pilot's Operating Handbook

>> From S/N 1106

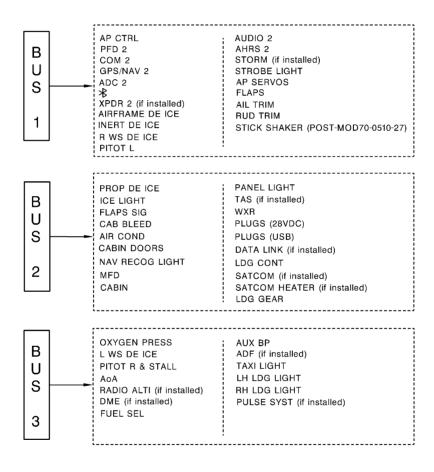
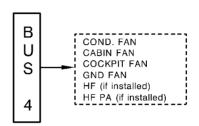


Figure 7.8.3 (2/5) - Electrical distribution of bus bars



>> All

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NOTE: BREAKERS ON C13 BIS FRAME

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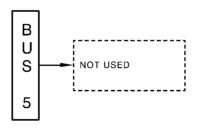


Figure 7.8.3 (3/5) - Electrical distribution of bus bars

Pilot's Operating Handbook

>> Up to S/N 1105

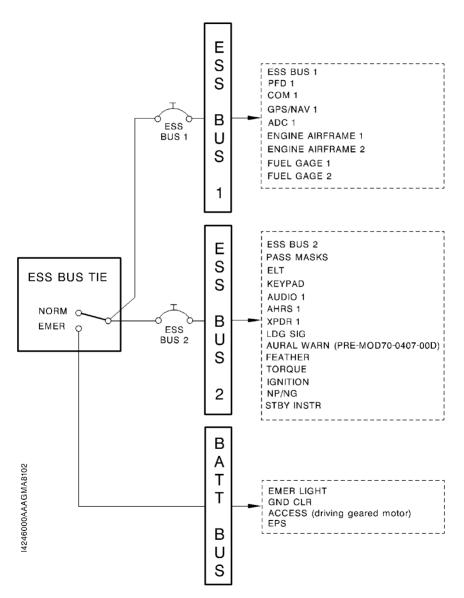


Figure 7.8.3 (4/5) - Electrical distribution of bus bars

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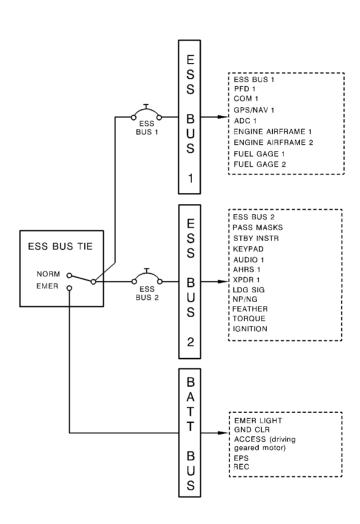


Figure 7.8.3 (5/5) - Electrical distribution of bus bars

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>> Up to S/N 1105

ESS BUS TIE	Focantial hus NODM & EMED assistate		
	Essential bus NORM & EMER switch		
BUS 1			
AP SERVOS	Autopilot servo protection		
FLAPS	Flaps protection		
AIL TRIM	Aileron trim protection		
RUD TRIM	Pitch trim protection		
BUS 2			
LDG GEAR	Landing gear general supply protection		
ESS BUS 1			
ESS BUS 1	Essential bus 1 circuit protection		
PFD 1	Primary Flight Display 1 protection		
COM 1	VHF 1 protection		
GPS/NAV 1	GPS NAV 1 protection		
ADC 1	Air Data Computer 1 protection		
ENGINE			
AIRFRAME 1	Powerplant cont. protec. : Oil temp. & pres., torque, propeller		
ENGINE			
AIRFRAME 2	Powerplant cont. protection : Ng, flowmeter & ITT		
FUEL GAGE 1	L.H. fuel gage protection		
FUEL GAGE 2	R.H fuel gage protection		
ESS BUS 2			
ESS BUS 2	Essential bus 2 circuit protection		
PASS MASKS	Passengers oxygen masks protection		
ELT	Emergency Locator Transmitter protection		
KEYPAD	Keypad protection		
AUDIO 1	Audio control panel 1 protection		
AHRS 1	Attitude and Heading Reference System 1 protection		
XPDR 1	Transponder 1 protection		
LDG SIG	Landing gear indicating system protection		
AURAL WARN	Aural warnings protection (Pre-MOD70-0407-00D)		
FEATHER	Propeller feather protection		
TORQUE	Torque control protection		
IGNITION	Powerplant iginition protection		
NP/NG	Tachometer signal conditioner protection		
STBY INSTR	Electronic Standby indicator (ESI-2000) protection		
STBY MAG HDG	Standby magnetometer heading, if installed		

Figure 7.8.4 (1/4) - Breaker panel (Typical arrangement)



BUS 1
AP CTRL Flight controller protection

PFD 2 Primary Flight Display 2 protection

COM 2 VHF 2 & radio protection GPS/NAV 2 GPS NAV 2 protection

ADC 2 Air Data Computer 2 protection

AIRFRAME DE ICE Empennage and wing leading edges deicing

INERT DE ICE Inertial separator protection
R WS DE ICE R.H. windshield deicing protection

PITOT L Pitot L heating protection
AUDIO 2 Audio control panel 2 protection

AHRS 2 Attitude and Heading Reference System 2 protection

STORM Stormscope protection, if installed

STROBE LIGHT Strobe lights protection VDL VHF Data Link, if installed

BLUETOOTH Flight Stream (FS210) protection, if installed

BUS 2

PROP DE ICE Propeller deicing protection

ICE LIGHT L.H. wing leading edge lighting and lighting test protection

FLAPS SIG Trim and flaps regulator protection CAB BLEED Cabin pressurization protection

AIR COND Cabin ventilation and vapor cycle system protection

CABIN DOORS Cabin doors opening protection

NAV/RECOG LIGHT Navigation and recognition lights protection

PLUGS 12 VDC plugs protection PLUGS USB plugs protection

MFD Multifunction display protection
CABIN Passenger reading lamps protection

PANEL LIGHT Instruments lighting protection
TAS TAS, if installed, protection
WXR Weather radar protection

DATA LINK Data Link, if installed, protection LDG CONT Landing gear control protection SATCOM SATCOM protection, if installed

SATCOM HEATER SATCOM heater protection, if installed

Figure 7.8.4 (2/4) - Breaker panel (Typical arrangement)



Pilot's Operating Handbook

BUS 3	
OXYGEN PRESS	Oxygen/Pressure indication protection
L WS DE ICE	L.H. windshield deicing protection
PITOT R & STALL	Pitot R and stall warning heating protection
FUEL SEL	Tank selector timer protection
AUX BP	Electrical fuel pump protection
XPDR 2	Transponder 2, if installed, protection
DME	DME protection, if installed
RADIO ALTI	RADIO ALTI, if installed, protection
ADF	ADF protection, if installed
PULSE SYST	Pulse lite system protection, if installed
LH LDG LIGHT	L.H. landing light protection
RH LDG LIGHT	R.H. landing light protection
TAXI LIGHT	Taxi light protection
BATT BUS	
EMER LIGHT	Instrument panel emergency lighting protection
GND CLR	Ground clearance protection
ACCESS	Cabin access lighting protection
EPS	Electrical power system protection

Figure 7.8.4 (3/4) - Breaker panel (Typical arrangement)

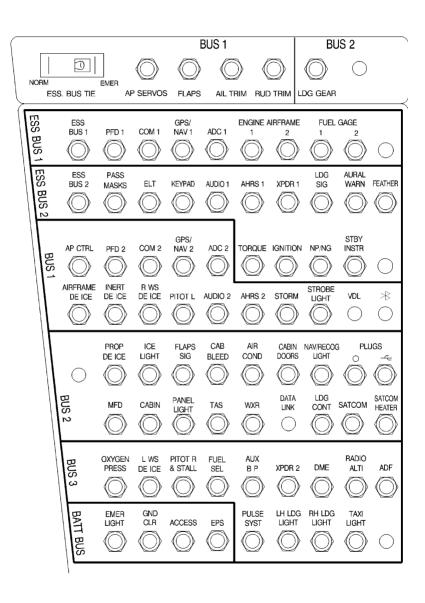


Figure 7.8.4 (4/4) - Breaker panel (Typical arrangement)

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>> From S/N 1106

ESS BUS TIE	Essential bus NORM & EMER switch	
BUS 1		
AP SERVOS	Autopilot servo protection	
FLAPS	Flaps protection	
AIL TRIM	Aileron trim protection	
RUD TRIM	Pitch trim protection	
BUS 2		
LDG GEAR	Landing gear general supply protection	
ESS BUS 1		
ESS BUS 1	Essential bus 1 circuit protection	
PFD 1	Primary Flight Display 1 protection	
COM 1	VHF 1 protection	
GPS/NAV 1	GPS NAV 1 protection	
ADC 1	Air Data Computer 1 protection	
ENGINE	Powerplant cont. protec. : Oil temp. & pres., torque, pro-	
AIRFRAME 1	peller	
ENGINE		
AIRFRAME 2	Powerplant cont. protection : Ng, flowmeter & ITT	
FUEL GAGE 1	L.H. fuel gage protection	
FUEL GAGE 2	R.H fuel gage protection	
ESS BUS 2		
ESS BUS 2	Essential bus 2 circuit protection	
PASS MASKS	Passengers oxygen masks protection	
STBY INSTR	Electronic Standby Indicator (ESI-2000) protection	
KEYPAD	Keypad protection	
AUDIO 1	Audio control panel 1 protection	
AHRS 1	Attitude and Heading Reference System 1 protection	
XPDR 1	Transponder 1 protection	
LDG SIG	Landing gear indicating system protection	
NP/NG	Tachometer signal conditioner protection	
FEATHER	Propeller feather protection	
TORQUE	Torque control protection	
IGNITION	Powerplant iginition protection	

Figure 7.8.4A (1/4) - Breaker panel (Typical arrangement)



BUS 1	
AP CTRL	Flight controller protection
PFD 2	Primary Flight Display 2 protection
COM 2	VHF 2 & radio protection
GPS/NAV 2	GPS NAV 2 protection
ADC 2	Air Data Computer 2 protection
BLUETOOTH	Flight stream (FS 210) protection
XPDR 2	Transponder 2, if installed, protection
AIRFRAME DE ICE	Empennage and wing leading edges deicing
INERT DE ICE	Inertial separator protection
R WS DE ICE	R.H. windshield deicing protection
PITOT L	Pitot L heating protection
AUDIO 2	Audio control panel 2 protection
AHRS 2	Attitude and Heading Reference System 2 protection
STORM	Stormscope protection, if installed
STROBE LIGHT	Strobe lights protection
SHAKER	Stick shaker protection, if installed
BUS 2	
PROP DE ICE	Propeller deicing protection
PROP DE ICE ICE LIGHT	L.H. wing leading edge lighting and lighting test protection
PROP DE ICE ICE LIGHT FLAPS SIG	L.H. wing leading edge lighting and lighting test protection Trim and flaps regulator protection
PROP DE ICE ICE LIGHT	L.H. wing leading edge lighting and lighting test protection
PROP DE ICE ICE LIGHT FLAPS SIG	L.H. wing leading edge lighting and lighting test protection Trim and flaps regulator protection Cabin pressurization protection Cabin ventilation and vapor cycle system protection
PROP DE ICE ICE LIGHT FLAPS SIG CAB BLEED	L.H. wing leading edge lighting and lighting test protection Trim and flaps regulator protection Cabin pressurization protection
PROP DE ICE ICE LIGHT FLAPS SIG CAB BLEED AIR COND	L.H. wing leading edge lighting and lighting test protection Trim and flaps regulator protection Cabin pressurization protection Cabin ventilation and vapor cycle system protection
PROP DE ICE ICE LIGHT FLAPS SIG CAB BLEED AIR COND CABIN DOORS	L.H. wing leading edge lighting and lighting test protection Trim and flaps regulator protection Cabin pressurization protection Cabin ventilation and vapor cycle system protection Cabin doors opening protection
PROP DE ICE ICE LIGHT FLAPS SIG CAB BLEED AIR COND CABIN DOORS NAV/RECOG LIGHT	L.H. wing leading edge lighting and lighting test protection Trim and flaps regulator protection Cabin pressurization protection Cabin ventilation and vapor cycle system protection Cabin doors opening protection Navigation and recognition lights protection
PROP DE ICE ICE LIGHT FLAPS SIG CAB BLEED AIR COND CABIN DOORS NAV/RECOG LIGHT PLUGS	L.H. wing leading edge lighting and lighting test protection Trim and flaps regulator protection Cabin pressurization protection Cabin ventilation and vapor cycle system protection Cabin doors opening protection Navigation and recognition lights protection 12 VDC plugs protection
PROP DE ICE ICE LIGHT FLAPS SIG CAB BLEED AIR COND CABIN DOORS NAV/RECOG LIGHT PLUGS PLUGS	L.H. wing leading edge lighting and lighting test protection Trim and flaps regulator protection Cabin pressurization protection Cabin ventilation and vapor cycle system protection Cabin doors opening protection Navigation and recognition lights protection 12 VDC plugs protection USB plugs protection
PROP DE ICE ICE LIGHT FLAPS SIG CAB BLEED AIR COND CABIN DOORS NAV/RECOG LIGHT PLUGS PLUGS MFD	L.H. wing leading edge lighting and lighting test protection Trim and flaps regulator protection Cabin pressurization protection Cabin ventilation and vapor cycle system protection Cabin doors opening protection Navigation and recognition lights protection 12 VDC plugs protection USB plugs protection Multifunction display protection
PROP DE ICE ICE LIGHT FLAPS SIG CAB BLEED AIR COND CABIN DOORS NAV/RECOG LIGHT PLUGS PLUGS MFD CABIN	L.H. wing leading edge lighting and lighting test protection Trim and flaps regulator protection Cabin pressurization protection Cabin ventilation and vapor cycle system protection Cabin doors opening protection Navigation and recognition lights protection 12 VDC plugs protection USB plugs protection Multifunction display protection Passenger reading lamps protection
PROP DE ICE ICE LIGHT FLAPS SIG CAB BLEED AIR COND CABIN DOORS NAV/RECOG LIGHT PLUGS PLUGS MFD CABIN PANEL LIGHT	L.H. wing leading edge lighting and lighting test protection Trim and flaps regulator protection Cabin pressurization protection Cabin ventilation and vapor cycle system protection Cabin doors opening protection Navigation and recognition lights protection 12 VDC plugs protection USB plugs protection Multifunction display protection Passenger reading lamps protection Instruments lighting protection
PROP DE ICE ICE LIGHT FLAPS SIG CAB BLEED AIR COND CABIN DOORS NAV/RECOG LIGHT PLUGS PLUGS MFD CABIN PANEL LIGHT TAS	L.H. wing leading edge lighting and lighting test protection Trim and flaps regulator protection Cabin pressurization protection Cabin ventilation and vapor cycle system protection Cabin doors opening protection Navigation and recognition lights protection 12 VDC plugs protection USB plugs protection Multifunction display protection Passenger reading lamps protection Instruments lighting protection TAS, if installed, protection

Figure 7.8.4A (2/4) - Breaker panel (Typical arrangement)

SATCOM heater protection, if installed

Landing gear control protection SATCOM protection, if installed

LDG CONT

SATCOM HEATER

SATCOM



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BUS 3				
OXYGEN PRESS	Oxygen/Pressure indication protection			
L WS DE ICE	L.H. windshield deicing protection			
PITOT R & STALL	Pitot R and stall warning heating protection			
AoA	Angle of attack, if installed, protection			
RADIO ALTI	RADIO ALTI, if installed, protection			
DME	DME protection, if installed			
FUEL SEL	Tank selector timer protection			
AUX BP	Electrical fuel pump protection			
ADF	ADF protection, if installed			
TAXI LIGHT	Taxi light protection			
LH LDG LIGHT	L.H. landing light protection			
RH LDG LIGHT	R.H. landing light protection			
PULSE SYST	Pulse lite system protection, if installed			
BATT BUS				
EMER LIGHT	Instrument panel emergency lighting protection			
GND CLR	Ground clearance protection			
ACCESS	Cabin access lighting protection			
EPS	Electrical power system protection			
REC	Lightweight data recorder protection			

Figure 7.8.4A (3/4) - Breaker panel (Typical arrangement)

Figure 7.8.4A (4/4) - Breaker panel (Typical arrangement)

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>> All

Indicating

Electrical system indicating consists of voltage and ampere indicating - refer to GARMIN Pilot's Guide for further details.

Following CAS messages may appear on the MFD CAS window:

BAT OFF : Battery is not connected to main bus bar

MAIN GEN : Starter generator is not connected to main bus bar

LOW VOLTAGE: Battery voltage is below the minimum value

GPU DOOR : Ground power receptacle access door is not closed

Protection - safety - see figures 7.8.2 and 7.8.5

The electrical power system provides systems protection in case of :

overvoltage

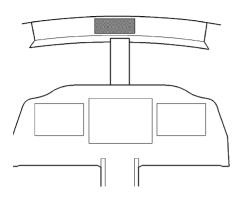
short-circuits

In case of disconnection of starter generator or stand-by generator following a failure, MAIN or ST-BY reset can be done by pressing corresponding GENERATOR RESET MAIN or ST-BY push-button.

A battery reset is done by setting the SOURCE selector to OFF and back to BATT.

In case of disconnection of ground power unit following a failure, it is possible to re-activate the system by turning the SOURCE selector to OFF and setting it again to GPU position to reset the protection.

A crash lever located on upper panel center part allows isolating simultaneously BATT BUS bar and setting to OFF the SOURCE and GENERATOR selectors when lowered. In this case all bus bars are isolated from generators.



- 1) MAIN reset knob
- 2) ST-BY reset knob
- 3) Crash lever
- 4) SOURCE selector
- 5) GENERATOR selector

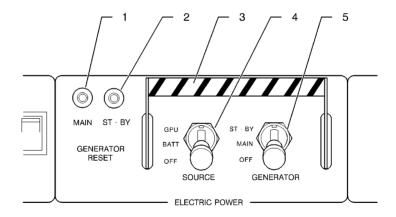


Figure 7.8.5 - Electrical control

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Exterior lighting - see figure 7.8.6

The airplane is equipped with three strobe and navigation lights, two landing lights, two taxi lights, two recognition lights and a wing leading edge icing inspection light.

Landing lights

Landing lights are embedded in the winglets and located in leading edges. Lights illumination is controlled by setting to LDG, a switch located on upper panel.

The Pulse lite system, if installed, enables the pilot to control landing light flashing to be seen by the control tower or in heavy traffic areas.

Taxi lights

The taxi lights are embedded in the winglets and located in leading edges. They are controlled by setting to TAXI, a switch located on upper panel.

Navigation lights and strobe lights

Two strobe and navigation lights are installed in the winglets and one on the tail cone.

They are controlled by NAV and STROBE switches located on upper panel.

• NOTE •

By night, do not use anticollision lights in fog, clouds or mist as light beam reflexion may lead to dizziness and loss of sense of orientation.

Recognition lights

Recongnition lights are embedded in the winglets.

They are automatically switched on when the airplane is on ground.

Leading edge icing inspection light

The leading edge icing inspection light is installed on fuselage L.H. side, its beam illuminates the wing leading edge. It is controlled by the ICE LIGHT switch installed on DE ICE SYSTEM panel - see figure 7.13.1.



FWD compartment light

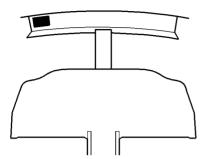
The dome light illumination of the FWD compartment is controlled by the switch located in the upper section of the door frame.

Fuel unit compartment light

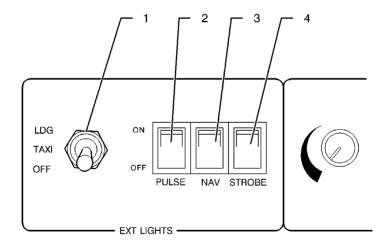
The lighting of the fuel unit compartment allows improving the visibility of the clogging indicator by pressing the push-button located besides the inspection door.



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- 1) Taxi and landing light switch
- 2) Pulselite system switch
- 3) Navigation lights switch
- 4) Strobe lights switch



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Figure 7.8.6 - External lighting controls



Interior lighting - see Figure 7.8.7

Interior lighting consists of access, cabin, instrument panel, instruments, baggage compartment and emergency lighting.

Access lighting

Access lighting consists of two floodlights located on the ceiling upholstering (one at the level of the access door, the other at the level of the storage cabinet) and the L.H. dome light of baggage compartment. ACCESS push-button on INT LIGHTS panel and the push-button located on access door rear frame control these 3 lights via a delayed breaker.

If the crash lever is down, access lighting is automatically cut out after 3 minutes. If the crash lever is up, there is no access lighting automatic cut out.

Cabin lighting

- Cabin lighting consists of two individual floodlights for front seats, six individual floodlights for rear passenger seats and the baggage compartment R.H. dome light.
- Each floodlight is controlled by a push-button located near. The pilot can switch off the cabin floodlights and the baggage compartment dome light with the CABIN switch.

Instrument panel lighting

Instrument panel lighting is controlled by the PANEL rheostat located on INT LIGHTS panel. This lighting consists of backlighted panels and a led lighting for the pedestal.

Breaker panel lighting

Breaker panel lighting is controlled by a switch located on the instrument panel near the pilot's control wheel.

Emergency lighting

Emergency lighting consists of two swiveling floodlights located on both sides of the cockpit overhead panel above front seats. It illuminates instrument panel assembly in case of visor lighting tubes and / or instrument integrated lighting failure.

A rheostat located on the cockpit overhead panel controls emergency lighting operation and intensity. Forward rotation of control knob allows changing from OFF position to minimum lighting then increasing lighting to maximum brightness.



- 1) Instrument panel lighting switch (rheostat)
- 2) DIMMER switch
- 3) Cabin lighting switch (rear seats reading light)
- Access door, baggage compartment and FWD dome light (delayed breaker) push-button
- 5) Emergency lighting switch
- 6) Breaker panel lighting switch



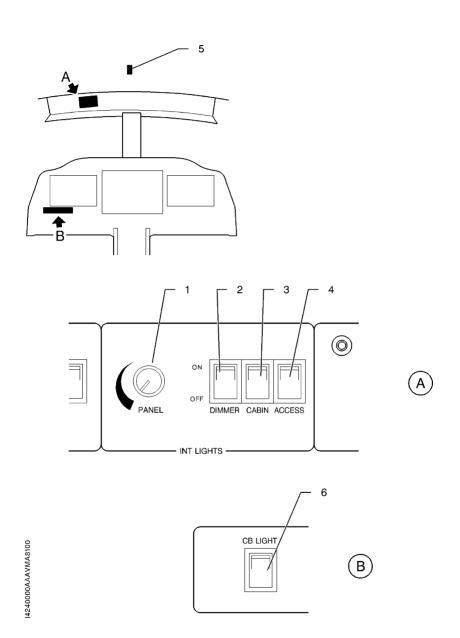


Figure 7.8.7 (2/2) - Internal lighting controls

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>> Before ECS AUTO mode removal (Pre-MOD70-0529-21)

7.9 - Air conditioning and pressurization

• NOTE •

A list of abbreviations used in this chapter is given in figure 7.9.2.

The airplane is equipped with a Global Air System (GAS), which ensures air conditioning and pressurization control - see figure 7.9.2.

- Air conditioning corresponds to the cockpit / cabin air temperature management.
- Pressurization corresponds to the cabin altitude / rate of change management.

The GAS is composed of 3 sub-systems:

- Engine bleed air system,
- Cabin pressurization control system,
- Dual zones Environmental Control System, which includes heating and cooling functions.

These sub-systems are managed by a single digital controller, the GASC, which receives information from :

- the sensors within the sub-systems,
- the human interfaces set in the airplane.

The GASC elaborates the proper commands to the sub-systems actuators and indication or warning elements.

GAS controls are located on:

- the ECS panel on the left side of the right control wheel,
- a control panel above the arm rest of the L.H. side passenger's seat.

The pilot monitors the system through gauges and CAS messages appearing on the MFD. These indications are independent of the GASC controls and internal sensors.



Engine bleed air system

The engine bleed air system is designed to ensure the following functions:

- to regulate the bleed air from the engine,
 - to ensure a controlled airflow in the cabin,
 - to adjust the bleed air temperature for cabin heating.

To regulate the bleed air from the engine

The engine bleed air system operates from either P2.5 or P3 engine bleed ports.

The system normaly operates on the P2.5 port as long as the pressure or temperature demands are met by this port.

If one of these conditions is not met, the system automatically switches to the P3 port.

When the pressure or temperature demand can be met by the P2.5 port, the system automatically returns to using the P2.5 port.

The Inlet Pressure Port Sensor (IPPS) measures the pressure at the P2.5 port and sends the value to the GASC which manages the ports switching on condition with the Shut Off Valve (SOV).

A Non Return Valve (NRV) prevents P3 air from entering the P2.5 port when the P3 port is opened.

To ensure a controlled airflow in the cabin

The bleed air flow is controlled by the Flow Control and Shut Off Valve (FCSOV) driven by the GASC.

To adjust the temperature of the bleed air

The bleed air outlet temperature control is ensured by the By-Pass Valve (BPV) in association with the Main Heat Exchanger (MHX).

Based on pilot's or passengers' TEMP/°C selector position, the GASC computes the appropriate cabin air inlet temperature target and compares it to the actual measured inlet temperature in order to set the BPV position. The BPV derives a part of the bleed air through the MHX to cool it and mixes it to the remaining cabin air.



System operation

See figure 7.9.3.

The BLEED switch allows selection of the engine bleed air system provided that the engine is running.

The Ground Fan (GF) operates until takeoff, when BLEED switch is set to AUTO, and MAIN GEN is OFF.

The BLEED switch is fitted with a blocking device between AUTO and OFF/RST positions. This prevents the operator from inadvertently setting the BLEED switch to OFF/RST position.

To reset the system, set BLEED switch to OFF/RST, then back to AUTO.

System protection

Power for the engine bleed air system is supplied by the BUS 2 bar and is protected by the CAB BLEED breaker.

Cabin pressurization control system

In flight, the GASC controls the modulation of the Outflow Valve (OFV) in order to reach the computed cabin altitude.

System operation

See figure 7.9.3.

The BLEED switch allows to activate the pressurization system.

The PRES MODE switch allows selection of either one of two pressurization modes :

- If set to AUTO, the GASC controls the cabin altitude rate of change in order to:
 - optimize comfort,
 - . avoid reaching maximum or negative cabin differential pressure.
- MAX DIFF mode controls the cabin pressure to assist passengers that might require the lowest cabin altitude possible. When selecting this mode :
 - . flights below 13500 ft will result in cabin altitudes as low as 0 ft,
 - for flights above 13500 ft, the cabin altitude is minimized throughout the flight while maintaining cabin differential pressure below 6.0 PSI.

The GASC controls the OFV through a torque motor on the valve.

Cabin altitude management

In order to maximize comfort during all phases of flight, the cabin altitude is automatically computed by the GASC using flight parameters (such as aircraft altitude, altitude rate of change) sent by the avionics.

During descent, the GASC uses the Landing Field Elevation (LFE) to manage the optimal cabin altitude rate of change in order to land with a cabin altitude equal to LFE minus 200 ft.

The pilot selects LFE on the MFD using:

- the destination airport in the flight plan by pressing SYSTEM then FMS LFE,
- a manual entry by pressing SYSTEM then MAN LFE.

System monitoring

The pilot monitors information related to the pressurization system through gauges and information displayed on the MFD:

- landing field altitude,
- cabin altitude in ft.
- cabin climb speed in ft/min,
- cabin differential pressure (ΔP) in PSI.

These gauges are independent of the GASC controls and internal sensors.



Figure 7.9.1 - Cabin altitude monitoring



CAS messages are displayed in the MFD CAS window:

- BLEED TEMP indicates that an overtemperature was detected by either the Bleed Temperature Switch (BTSW) or the Overheat Thermal Switch (OTSW).
- a system malfunction was detected by the GASC. The Flow Control and Shut Off Valve (FCSOV) is automatically closed in flight if either a cabin inlet overtemperature, or a BDPS or FCSOV failure is detected.
- **BLEED OFF** is displayed 45 seconds after landing if a fault on the Overheat Thermal Switch was detected by the GASC during flight.
- CABIN ALTITUDE indicates that the cabin altitude is over 10000 ft.
- CABIN DIFF PRESS indicates that the cabin differential pressure is over 6.4 psi (441 mb). The DUMP switch could be used in case of necessity to depressurize the cabin.
- **CPCS BACKUP MODE** indicates that the GASC cannot compute optimal cabin altitude due to a system malfunction. Under this condition, the GASC will control the cabin altitude to 9800 ft default value.
- MAX DIFF MODE indicates that the PRES MODE switch is set to MAX DIFF.

Protection - Safety

Cabin is automatically depressurized as soon as the airplane is on ground through landing gear switches (airplane on ground) or, if necessary, by actuating DUMP switch located on ECS panel (in normal operation, this switch is protected and locked by a cover).

Overpressure and negative relief safety are managed by both OFV and SFV. The safety functions are ensured by independent pneumatic modules fitted on both valves, which override the GASC control when necessary.

The DUMP switch allows the pilot to open the OFV in order to depressurize the cabin.

The OFV is fitted with a cabin altitude limitation device which overrides the DUMP function and forces the closure of the OFV if the cabin altitude reaches 14500 ft.

Dual zones Environmental Control System (ECS)

The ECS ensures both Cockpit and Cabin heating and cooling functions.

The ECS consists of two independent air circuits:

- Heating circuit, controlled by Temperature Conditioning System (TCS)
- Cooling circuit, controlled by Vapor Cycle Cooling System (VCCS)

Heating circuit

The TCS regulates hot air coming from the bleed air system (also used for pressurization) and mixes it with the recirculating cabin air at the Mixing Ejector (MIXEJ) in order to lower the delivered air temperature.

The resultant air flow enters the Hot Air Distributor (HAD) and is distributed in the cockpit / cabin zones depending on the demand.

The air is distributed:

- into the cockpit zone through :
 - . ports located on pedestal sides,
 - . ports under each seat or
 - the demisting outlets.
- into the cabin zone through:
 - ports located on the lower section of the L.H. side and R.H. side cabin upholstery.

Cooling circuit

The VCCS is selected on only when the GASC receives a cooling request. It is composed of two independent circuits :

- one for the cockpit zone
- one for the cabin zone

For each circuit, air is sucked by means of a variable speed electrical fan and then blown through an evaporator and ducted to the different zones :

- cockpit circuit, by passing through :
 - . the upper panel equipped with swivelling and adjustable air outlets,
 - air outlets located on arm rests of pilot and R.H. side front passenger stations and
 - . ports located under instrument panel.

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- cabin circuit, by passing through:
 - the overhead duct equipped with swivelling and adjustable air outlets,
 - . ports located on the floor between the cabinets and the intermediate passenger's seats.

System operation

See figure 7.9.3 and paragraph Air temperature management.

ECS control panel selection:

If the A/C switch is set to OFF:

- >> Before GASC software evolution (Pre-MOD70-0689-21)
- Temperature is set by default by the GASC to 23°C.
 - >> After GASC software evolution (Post-MOD70-0689-21)
 - The system maintains the cabin air inlet temperature previously selected. The
 pilot can modulate this temperature by using the TEMP/°C selector on ECS
 panel.

>> All

- Cockpit / Cabin evaporator fans are OFF.
- VCCS is inhibited.

If the A/C switch is set to AUTO:

- Temperature of each zone is controlled by the GASC, using inputs from both TEMP/°C selectors and temperature sensors for reference.
- Fan speed is controlled by the GASC.

If the A/C switch is set to MANUAL:

 Each zone is controlled by its own control panel (depending on the CONTROL selector position).

CONTROL selector positions:

- COCKPIT: controls located in the cabin zone are inhibited.
- CABIN: each zone is controlled by its own settings.

FAN SPEED selectors positions:

- OFF: prevents recirculation of cold air through the cold air circuit (VCCS).
- 1 4 : Cockpit / Cabin fan speeds are selectable.

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TEMP/°C selectors:

- Allow adjustment of the temperature for the cockpit and cabin zones.
- >> After GASC software evolution (Post-MOD70-0689-21)
- If the pilot or passengers set the TEMP/°C selector to the maximum heat position, the bleed air system automatically switches from the P2.5 to the P3 bleed port to increase the temperature and flow rate of the incoming bleed air. Except in the case of very cold environmental conditions, this switching is inhibited below 25000 ft.

>> All

HOT AIR FLOW distributor:

The HOT AIR FLOW distributor selects between windshield defog or cabin heating.

NOTE •

For maximum efficiency, the HOT AIR FLOW distributor should be set either in defog position (fully turned to the left) or in cabin position (fully turned to the right).

>> After GASC software evolution (Post-MOD70-0689-21)

When the HOT AIR FLOW distributor is set in defog position (fully turned to the left), the bleed air system automatically switches from the P2.5 to the P3 bleed port to increase the temperature and flow rate of the incoming bleed air. Except in the case of very cold environmental conditions, this switching is inhibited below 25000 ft.

>> All

Emergency air system:

An emergency ventilation valve allows outside air to enter the cabin when the EMERGENCY RAM AIR control knob is pulled out. The EMERGENCY RAM AIR control knob is located under the right side of instrument panel near the right control wheel.

- In NORMAL position, the valve is closed and the control is locked.
- To open the emergency ventilation valve, press the locking button on the knob and pull out.

NOTE •

Reduce the cabin differential pressure, if necessary by depressurizing the cabin, to be able to operate the EMERGENCY RAM AIR control knob.

•



System protection

Power for the ECS is supplied by the BUS 2 bar and is protected by the AIR COND breaker.

Four fans are supplied by BUS 4 bar and protected respectively by following breakers: COND FAN, CABIN FAN, COCKPIT FAN and GND FAN.

The system includes an automatic load shedding feature which:

- when MAIN GEN is ON:
 - . turns off the Ground Fan (GF),
 - . turns off the Condenser Fan (COND FAN),
 - . opens compressor clutch.
 - during engine start :
 - . turns off all the Vapor Cycle Cooling System (VCCS)



Air temperature management

Cockpit and cabin heating / cooling

Cockpit and cabin air temperature management is operated by selecting:



For optimal air temperature management, select A/C switch to MANUAL and CONTROL selector to CABIN:



and



Air temperature expectations		Cockpit panel selection		Cabin panel selection	
Cockpit area	Warm	TEMP/'C	FAN SPEED	CABIN TEMP / °C	FAN SPEED
Cabin area	Hot	THE CONTROL I	OFF 4		OFF 4

Results

Mixed Bleed Air Circuit:

Warm air is distributed to both cockpit and cabin. More warm air is directed to cabin due to the greater temperature demand.

Cold Air Circuit:

Not active, as no TEMP/°C selector is set below 22°C.

FANS select OFF. Selecting a FAN speed will reduce cabin air temperature.



Air temperature expectations		Cockpit panel selection		Cabin panel selection	
Cockpit area	Warm	TEMP/°C	FAN SPEED	CABIN TEMP / °C	FAN SPEED
Cabin area	Warm	To Courticle I	OFF 3		OFF 3

Results

Mixed Bleed Air Circuit:

Warm air is distributed to both cockpit and cabin equally due to equal temperature demand.

Cold Air Circuit:

Not active, as no TEMP/°C selector is set below 22°C.

FANS select OFF. Selecting a FAN speed will reduce cabin air temperature.

Cockpit area	Warm	TEMP/C	FAN SPEED	CABIN TEMP / °C	FAN SPEED
Cabin area	Cool	COMPROA.	OFF		OFF OFF

Results

Mixed Bleed Air Circuit:

Warm air is distributed to both cockpit and cabin. More warm air is directed to cockpit due to the greater temperature demand.

Cold Air Circuit:

Cabin TEMP/°C selector is set below 22°C resulting in cabin air conditioning system supplying the cabin area.

Cockpit FAN: select OFF.

Cabin FAN: select 1 or more to circulate the cooled air.



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Air temperature expectations		Cockpit par	nel selection	Cabin pane	el selection
Cockpit area	Cool	TEMP/°C	FAN SPEED	CABIN TEMP / °C	FAN SPEED
Cabin area	Cool	To Court of	OFF 4		OFF 4

Results

Mixed Bleed Air Circuit:

With the cockpit and cabin TEMP/°C selectors set below 22°C, the Hot Air Distributor discharges the mixed bleed air below the floor towards the cold air circuit fans and evaporators to reduce the air to the desired temperature.

Cold Air Circuit:

Both cockpit and cabin TEMP/°C selectors are set below 22°C resulting in both cockpit and cabin air conditioning systems supplying their respective area.

Cockpit and cabin FANS:

Select 1 or more to circulate the cooled air.

Cockpit area	Cool	TEMP/'C	FAN SPEED	CABIN TEMP / °C	FAN SPEED
Cabin area	Warm	CONTROL PROM	OFF 4		OFF

Results

Mixed Bleed Air Circuit:

Warm air is distributed to both cockpit and cabin. More warm air is directed to cabin due to the greater temperature demand.

Cold Air Circuit:

Cockpit TEMP/°C selector is set below 22°C resulting in cockpit air conditioning system supplying the cockpit area.

Cockpit FAN: select 1 or more to circulate the cooled air.

Cabin FAN: select OFF.

• NOTE •

FANS selected to OFF ensures that no cool air is recirculated when trying to maximize the heating of the cockpit and / or cabin zones.

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Cabin override

Select A/C switch to MANUAL and CONTROL selector to COCKPIT. Setting the CONTROL selector to COCKPIT position disables TEMP/°C and FAN SPEED selectors in the cabin area.

The COCKPIT position also distributes warm air equally to the cockpit and cabin.

Only the cockpit TEMP/°C and FAN SPEED selectors inputs are used by the GASC for air temperature management.





Air temperature expectations		Cockpit panel selection		Cabin panel selection	
Cockpit area	Warm	TEMP/°C	FAN SPEED	CABIN TEMP / °C	FAN SPEED
Cabin area	/	or Gormon J	OFF 4		OFF 4

Results

Mixed Bleed Air Circuit:

Warm air is distributed equally to both cockpit and cabin. The temperature is selected by the cockpit TEMP/°C selector.

Cold Air Circuit:

Not active, as the cockpit TEMP/°C selector is set above 22°C and cabin TEMP/°C selector is inhibited.

Cockpit FAN: select OFF. Selecting a FAN speed will reduce cabin air temperature.



Pilot's Operating Handbook

Air temperature expectations		Cockpit panel selection		Cabin panel selection	
Cockpit area	Cool	TEMP/°C	FAN SPEED	CABIN TEMP / °C	FAN SPEED
Cabin area	/	COMMON TO THE PROME	OFF 4		OFF 4

Results

Mixed Bleed Air Circuit:

With the cockpit TEMP/°C selector set below 22°C, the Hot Air Distributor discharges the mixed bleed air below the floor towards the cold air circuit fans and evaporators to reduce the air to the desired temperature.

Cold Air Circuit:

Cockpit TEMP/°C selector is set below 22°C resulting in both cockpit and cabin air conditioning systems to supply their respective area.

Cockpit FAN: select 1 or more to circulate the cooled air.

Cockpit FAN SPEED selector determines cabin FAN speed.



Windshield DEFOG

Windshield defog is operated by selecting:





Air temperature expectations		Cockpit panel selection		Cabin panel selection	
Cockpit area	/	TEMP/°C INHIBITED	FAN SPEED 2 1 OFF 4	CABIN TEMP / °C	FAN SPEED 1 OFF 4
Cabin area	/				

Results

Mixed Bleed Air Circuit:

Air is distributed to the windshields and cockpit side windows at a fixed temperature regardless of TEMP/°C selector settings.

Cold Air Circuit:

Inhibited when DEFOG is selected.

FANS will continue to operate if selected to 1 or more for air circulation.



Intentionally left blank

- 1) Demisting outlets
- 2) Front vents
- 3) Cockpit ventilated temperature sensor (CKVTS)
- 4) Cabin ventilated temperature sensor (CBVTS)
- 5) Air ports
- 6) Cabin control panel
- 7) Global air system controller (GASC)
- 8) Out-flow valve (OFV)
- 9) Safety valve (SFV)
- 10) Condenser fan
- 11) Condenser
- 12) High pressure switch
- 13) Drier filter
- 14) Cabin fan
- 15) Cabin evaporator
- 16) Cabin blown temperature sensor (CBBTS)
- 17) Cabin thermostatic valve
- 18) Low pressure switch
- 19) ECS panel
- 20) Cockpit thermostatic valve
- 21) Cockpit fan
- 22) Cockpit evaporator
- 23) Cockpit blown temperature sensor (CKBTS)

Figure 7.9.2 (1/3) - GAS items list and abbreviations - Pre-MOD70-0529-21



24)	Demisting microswitch
25)	Hot air distributor (HAD)
26)	Cabin inlet temperature sensor (ITS)
27)	Cabin bleed temperature switch (BTSW)
28)	Mixing ejector (MIXEJ)
29)	Check valve
30)	MFD unit
31)	Ground safety microswitch
32)	Differential pressure switch
33)	By-pass valve (BPV)
34)	Cabin altitude alarm switch
35)	Emergency air supply system (EMERGENCY RAM AIR)
36)	Main heat exchanger (MHX)
37)	Ground fan (GF)
38)	Flow control shut off valve (FCSOV)
39)	Bleed differential pressure sensor (BDPS)
40)	Compressor
41)	Shut-off valve (SOV)
42)	Overheat thermal switch (OTSW)
43)	Non return valve (NRV)
44)	Intermediate port pressure sensor (IPPS)

Figure 7.9.2 (2/3) - GAS items list and abbreviations - Pre-MOD70-0529-21

45) Cabin pressure sensor

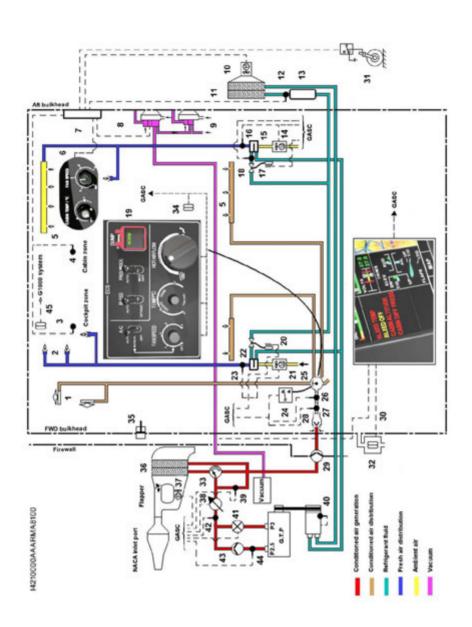


Figure 7.9.2 (3/3) - GAS - Pre-MOD70-0529-21



- 1) A/C switch
- 2) BLEED switch
- 3) PRES MODE switch
- 4) DUMP switch
- 5) HOT AIR FLOW distributor
- 6) TEMP/° C selector (cockpit/cabin)
- 7) CONTROL selector
- 8) FAN SPEED selector (cockpit)
- 9) FAN SPEED selector (cabin)
- 10) CABIN TEMP/° C selector (cabin)

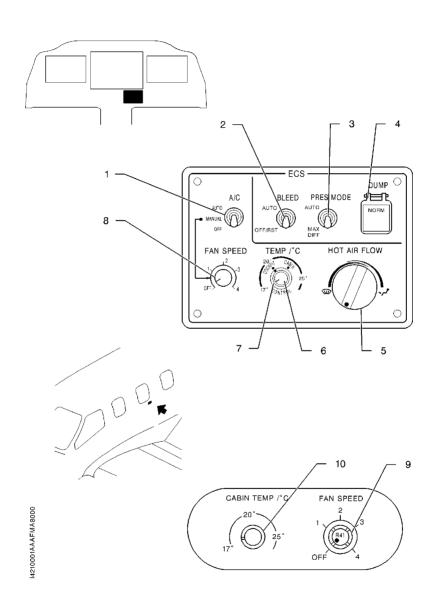


Figure 7.9.3 (2/2) - GAS controls - Pre-MOD70-0529-21



>> After ECS AUTO mode removal (Post-MOD70-0529-21)

7.9 - Air conditioning and pressurization

NOTE •

A list of abbreviations used in this chapter is given in figure 7.9.2A.

The airplane is equipped with a Global Air System (GAS), which ensures air conditioning and pressurization control - see figure 7.9.2A.

- Air conditioning corresponds to the cockpit / cabin air temperature management.
- Pressurization corresponds to the cabin altitude / rate of change management.

The GAS is composed of 3 sub-systems:

- Engine bleed air system,
- Cabin pressurization control system,
- Dual zones Environmental Control System, which includes heating and cooling functions.

These sub-systems are managed by a single digital controller, the GASC, which receives information from :

- the sensors within the sub-systems,
- the human interfaces set in the airplane.

The GASC elaborates the proper commands to the sub-systems actuators and indication or warning elements.

GAS controls are located on:

- the A/C and PRESSURIZATION panel on the left side of the right control wheel,
- a control panel above the arm rest of the L.H. side passenger's seat.

The pilot monitors the system through gauges and CAS messages appearing on the MFD. These indications are independent of the GASC controls and internal sensors.



Engine bleed air system

The engine bleed air system is designed to ensure the following functions:

- to regulate the bleed air from the engine,
 - to ensure a controlled airflow in the cabin,
 - to adjust the bleed air temperature for cabin heating.

To regulate the bleed air from the engine

The engine bleed air system operates from either P2.5 or P3 engine bleed ports.

The system normaly operates on the P2.5 port as long as the pressure or temperature demands are met by this port.

If one of these conditions is not met, the system automatically switches to the P3 port.

When the pressure or temperature demand can be met by the P2.5 port, the system automatically returns to using the P2.5 port.

The Inlet Pressure Port Sensor (IPPS) measures the pressure at the P2.5 port and sends the value to the GASC which manages the ports switching on condition with the Shut Off Valve (SOV).

A Non Return Valve (NRV) prevents P3 air from entering the P2.5 port when the P3 port is opened.

To ensure a controlled airflow in the cabin

The bleed air flow is controlled by the Flow Control and Shut Off Valve (FCSOV) driven by the GASC.

To adjust the temperature of the bleed air

The bleed air outlet temperature control is ensured by the By-Pass Valve (BPV) in association with the Main Heat Exchanger (MHX).

Based on pilot's or passengers' TEMP selector position, the GASC computes the appropriate cabin air inlet temperature target and compares it to the actual measured inlet temperature in order to set the BPV position. The BPV derives a part of the bleed air through the MHX to cool it and mixes it to the remaining cabin air.

System operation

See figure 7.9.3A.

The BLEED switch allows selection of the engine bleed air system provided that the engine is running.

The Ground Fan (GF) operates until takeoff, when BLEED switch is set to AUTO, and MAIN GEN is OFF.

The BLEED switch is fitted with a blocking device between AUTO and OFF/RST positions. This prevents the operator from inadvertently setting the BLEED switch to OFF/RST position.

To reset the system, set BLEED switch to OFF/RST, then back to AUTO.

System protection

Power for the engine bleed air system is supplied by the BUS 2 bar and is protected by the CAB BLEED breaker.

Cabin pressurization control system

In flight, the GASC controls the modulation of the Outflow Valve (OFV) in order to reach the computed cabin altitude.

System operation

See figure 7.9.3A.

The BLEED switch allows to activate the pressurization system.

The MODE pressurization switch allows selection of either one of two pressurization modes :

- If set to AUTO, the GASC controls the cabin altitude rate of change in order to:
 - optimize comfort,
 - . avoid reaching maximum or negative cabin differential pressure.
- MAX DIFF mode controls the cabin pressure to assist passengers that might require the lowest cabin altitude possible. When selecting this mode :
 - . flights below 13500 ft will result in cabin altitudes as low as 0 ft,
 - . for flights above 13500 ft, the cabin altitude is minimized throughout the flight while maintaining cabin differential pressure below 6.0 PSI.

The GASC controls the OFV through a torque motor on the valve.



Cabin altitude management

In order to maximize comfort during all phases of flight, the cabin altitude is automatically computed by the GASC using flight parameters (such as aircraft altitude, altitude rate of change) sent by the avionics.

During descent, the GASC uses the Landing Field Elevation (LFE) to manage the optimal cabin altitude rate of change in order to land with a cabin altitude equal to LFE minus 200 ft

The pilot selects LFE on the MFD using:

- the destination airport in the flight plan by pressing SYSTEM then FMS LFE,
- a manual entry by pressing SYSTEM then MAN LFE.

System monitoring

The pilot monitors information related to the pressurization system through gauges and information displayed on the MFD:

- landing field altitude,
- cabin altitude in ft,
- cabin climb speed in ft/min,
- cabin differential pressure (ΔP) in PSI.

These gauges are independent of the GASC controls and internal sensors.



Figure 7.9.1A - Cabin altitude monitoring



CAS messages are displayed in the MFD CAS window:

- BLEED TEMP indicates that an overtemperature was detected by either the Bleed Temperature Switch (BTSW) or the Overheat Thermal Switch (OTSW).
- a system malfunction was detected by the GASC. The Flow Control and Shut Off Valve (FCSOV) is automatically closed in flight if either a cabin inlet overtemperature, or a BDPS or FCSOV failure is detected.
- **BLEED OFF** is displayed 45 seconds after landing if a fault on the Overheat Thermal Switch was detected by the GASC during flight.
- CABIN ALTITUDE indicates that the cabin altitude is over 10000 ft.
- CABIN DIFF PRESS indicates that the cabin differential pressure is over 6.4 psi (441 mb). The DUMP switch could be used in case of necessity to depressurize the cabin.
- **CPCS BACKUP MODE** indicates that the GASC cannot compute optimal cabin altitude due to a system malfunction. Under this condition, the GASC will control the cabin altitude to 9800 ft default value.
- MAX DIFF MODE indicates that the MODE switch is set to MAX DIFF.

Protection - Safety

Cabin is automatically depressurized as soon as the airplane is on ground through landing gear switches (airplane on ground) or, if necessary, by actuating DUMP switch located on A/C and PRESSURIZATION panel (in normal operation, this switch is protected and locked by a cover).

Overpressure and negative relief safety are managed by both OFV and SFV. The safety functions are ensured by independent pneumatic modules fitted on both valves, which override the GASC control when necessary.

The DUMP switch allows the pilot to open the OFV in order to depressurize the cabin.

The OFV is fitted with a cabin altitude limitation device which overrides the DUMP function and forces the closure of the OFV if the cabin altitude reaches 14500 ft.



Dual zones Environmental Control System (ECS)

The ECS ensures both Cockpit and Cabin heating and cooling functions.

The ECS consists of two independent air circuits:

- Heating circuit, controlled by Temperature Conditioning System (TCS)
- Cooling circuit, controlled by Vapor Cycle Cooling System (VCCS)

Heating circuit

The TCS regulates hot air coming from the bleed air system (also used for pressurization) and mixes it with the recirculating cabin air at the Mixing Ejector (MIXEJ) in order to lower the delivered air temperature.

The resultant air flow enters the Hot Air Distributor (HAD) and is distributed in the cockpit / cabin zones depending on the demand.

The air is distributed:

- into the cockpit zone through :
 - . ports located on pedestal sides,
 - . ports under each seat or
 - the demisting outlets.
- into the cabin zone through :
 - ports located on the lower section of the L.H. side and R.H. side cabin upholstery.

Cooling circuit

The VCCS is selected on only when the GASC receives a cooling request. It is composed of two independent circuits :

- one for the cockpit zone
- one for the cabin zone

For each circuit, air is sucked by means of a variable speed electrical fan and then blown through an evaporator and ducted to the different zones:

- cockpit circuit, by passing through:
 - . the upper panel equipped with swivelling and adjustable air outlets,
 - air outlets located on arm rests of pilot and R.H. side front passenger stations and
 - . ports located under instrument panel.

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- cabin circuit, by passing through:
 - the overhead duct equipped with swivelling and adjustable air outlets,
 - ports located on the floor between the cabinets and the intermediate passenger's seats.

System operation

See figure 7.9.3A and paragraph Air temperature management.

A/C control panel selection :

If the A/C switch is set to OFF:

- >> Before GASC software evolution (Pre-MOD70-0689-21)
- Temperature is set by default by the GASC to 23°C,
 - >> After GASC software evolution (Post-MOD70-0689-21)
 - The system maintains the cabin air inlet temperature previously selected. The pilot can modulate this temperature by using the TEMP selector on A/C panel,

>> All

- Cockpit / Cabin evaporator fans are OFF,
- VCCS is inhibited.

If the A/C switch is set to PILOT:

Controls located in the cabin zone are inhibited.

If the A/C switch is set to PLT+PAX:

Each zone is controlled by its own settings.

FAN speed selectors positions:

- OFF: prevents recirculation of cold air through the cold air circuit (VCCS).
- 1 4 : Cockpit / Cabin fan speeds are selectable.

TEMP selectors:

Allow adjustment of the temperature for the cockpit and cabin zones.



- >> After GASC software evolution (Post-MOD70-0689-21)
- If the pilot or passengers set the TEMP selector to the maximum heat position, the bleed air system automatically switches from the P2.5 to the P3 bleed port to increase the temperature and flow rate of the incoming bleed air. Except in the case of very cold environmental conditions, this switching is inhibited below 25000 ft.

>> All

HOT AIR FLOW distributor:

The HOT AIR FLOW distributor selects between windshield defog or cabin heating.

• NOTE •

For maximum efficiency, the HOT AIR FLOW distributor should be set either in defog position (fully turned to the left) or in cabin position (fully turned to the right).

>> After GASC software evolution (Post-MOD70-0689-21)

When the HOT AIR FLOW distributor is set in defog position (fully turned to the left), the bleed air system automatically switches from the P2.5 to the P3 bleed port to increase the temperature and flow rate of the incoming bleed air. Except in the case of very cold environmental conditions, this switching is inhibited below 25000 ft.

>> All

Emergency air system:

An emergency ventilation valve allows outside air to enter the cabin when the EMERGENCY RAM AIR control knob is pulled out. The EMERGENCY RAM AIR control knob is located under the right side of instrument panel near the right control wheel.

- In NORMAL position, the valve is closed and the control is locked.
- To open the emergency ventilation valve, press the locking button on the knob and pull out.

NOTE •

Reduce the cabin differential pressure, if necessary by depressurizing the cabin, to be able to operate the EMERGENCY RAM AIR control knob.



System protection

Power for the ECS is supplied by the BUS 2 bar and is protected by the AIR COND breaker.

Four fans are supplied by BUS 4 bar and protected respectively by following breakers: COND FAN, CABIN FAN, COCKPIT FAN and GND FAN.

The system includes an automatic load shedding feature which:

- when MAIN GEN is ON:
 - turns off the Ground Fan (GF),
 - turns off the Condenser Fan (COND FAN),
 - opens compressor clutch.
 - during engine start:
 - turns off all the Vapor Cycle Cooling System (VCCS)



Air temperature management

Cockpit and cabin heating / cooling

Cockpit and cabin air temperature management is operated by selecting:



For optimal air temperature management, select:



Air temperature expectations		Cockpit pan	el selection	Cabin pane	el selection
Cockpit area	Warm	TEMP	⊕ FAN	TEMP	⊕ FAN
Cabin area	Hot	9			

Results

Mixed Bleed Air Circuit:

Warm air is distributed to both cockpit and cabin. More warm air is directed to cabin due to the greater temperature demand.

Cold Air Circuit:

Not active, as no TEMP selector is set in the blue arc.

FANS select 0. Selecting a FAN speed will reduce cabin air temperature.



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Air temperature expectations		Cockpit pan	el selection	Cabin pane	el selection
Cockpit area	Warm	TEMP	⊕ FAN	TEMP	⊕ FAN
Cabin area	Warm	9			

Results

Mixed Bleed Air Circuit:

Warm air is distributed to both cockpit and cabin equally due to equal temperature demand.

Cold Air Circuit:

Not active, as no TEMP selector is set in the blue arc.

FANS select 0. Selecting a FAN speed will reduce cabin air temperature.

Cockpit area	Warm	TEMP	⊕ FAN	TEMP	⊕ FAN 2
Cabin area	Cool				

Results

Mixed Bleed Air Circuit:

Warm air is distributed to both cockpit and cabin. More warm air is directed to cockpit due to the greater temperature demand.

Cold Air Circuit:

Cabin TEMP selector is set in the blue arc resulting in cabin air conditioning system supplying the cabin area.

Cockpit FAN: select 0.

Cabin FAN: select 1 or more to circulate the cooled air.



Air temperature expectations		Cockpit pan	el selection	Cabin pane	el selection
Cockpit area	Cool	TEMP	⊕ FAN 2	ТЕМР	⊕ FAN
Cabin area	Cool				

Results

Mixed Bleed Air Circuit:

With the cockpit and cabin TEMP selectors set in the blue arc, the Hot Air Distributor discharges the mixed bleed air below the floor towards the cold air circuit fans and evaporators to reduce the air to the desired temperature.

Cold Air Circuit:

Both cockpit and cabin TEMP selectors are set in the blue arc resulting in both cockpit and cabin air conditioning systems supplying their respective area.

Cockpit and cabin FANS:

Select 1 or more to circulate the cooled air.

Cockpit area	Cool	TEMP	⊕ FAN 2	TEMP	⊕ FAN
Cabin area	Warm			9	

Results

Mixed Bleed Air Circuit:

Warm air is distributed to both cockpit and cabin. More warm air is directed to cabin due to the greater temperature demand.

Cold Air Circuit:

Cockpit TEMP selector is set in the blue arc resulting in cockpit air conditioning system supplying the cockpit area.

Cockpit FAN: select 1 or more to circulate the cooled air.

Cabin FAN: select 0.

• NOTE •

FANS selected to zero ensures that no cool air is recirculated when trying to maximize the heating of the cockpit and / or cabin zones.

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Cabin override

Selecting the switch to PILOT position disables TEMP and FAN speed selectors in the cabin area.

The PILOT position also distributes warm air equally to the cockpit and cabin.

Only the cockpit TEMP and FAN selectors inputs are used by the GASC for air temperature management.



Air temperature expectations		Cockpit pan	el selection	Cabin pane	el selection
Cockpit area	Warm	TEMP	⊕ FAN	TEMP	⊕ FAN
Cabin area	/	9		INHIBITED	INHIBITED 0 4

Results

Mixed Bleed Air Circuit:

Warm air is distributed equally to both cockpit and cabin. The temperature is selected by the cockpit TEMP selector.

Cold Air Circuit:

Not active, as the cockpit TEMP selector is set in the red zone and cabin TEMP selector is inhibited.

Cockpit FAN: select 0. Selecting a FAN speed will reduce cabin air temperature.



Air temperature expectations		Cockpit pan	nel selection	Cabin pane	el selection
Cockpit area	Cool	TEMP	⊕ FAN 2	TEMP	⊕ FAN
Cabin area	/			INHIBITED	INHIBITED

Results

Mixed Bleed Air Circuit:

With the cockpit TEMP selector set in the blue arc, the Hot Air Distributor discharges the mixed bleed air below the floor towards the cold air circuit fans and evaporators to reduce the air to the desired temperature.

Cold Air Circuit:

Cockpit TEMP selector is set in the blue arc resulting in both cockpit and cabin air conditioning systems to supply their respective area.

Cockpit FAN: select 1 or more to circulate the cooled air.

Cockpit FAN speed selector determines cabin FAN speed.



Windshield DEFOG

Windshield defog is operated by selecting:







Air temperature Cockpit panel selection Cabin panel selection expectations Cockpit TEMP TEMP area INHIBITED INHIBITED Cabin area

Results

Mixed Bleed Air Circuit:

Air is distributed to the windshields and cockpit side windows at a fixed temperature regardless of TEMP selector settings.

Cold Air Circuit:

Inhibited when DEFOG is selected.

or

FANS will continue to operate if selected to 1 or more for air circulation.

- 1) Demisting outlets
- 2) Front vents
- 3) Cockpit ventilated temperature sensor (CKVTS)
- 4) Cabin ventilated temperature sensor (CBVTS)
- 5) Air ports
- 6) Cabin control panel
- Global air system controller (GASC)
- 8) Out-flow valve (OFV)
- 9) Safety valve (SFV)
- 10) Condenser fan
- 11) Condenser
- 12) High pressure switch
- 13) Drier filter
- 14) Cabin fan
- Cabin evaporator
- 16) Cabin blown temperature sensor (CBBTS)
- 17) Cabin thermostatic valve
- 18) Low pressure switch
- 19) A/C and PRESSURIZATION panel
- 20) Cockpit thermostatic valve
- Cockpit fan
- 22) Cockpit evaporator
- 23) Cockpit blown temperature sensor (CKBTS)

Figure 7.9.2A (1/3) - GAS items list and abbreviations - Post-MOD70-0529-21



24)	Demisting microswitch
25)	Hot air distributor (HAD)
26)	Cabin inlet temperature sensor (ITS)
27)	Cabin bleed temperature switch (BTSW)
28)	Mixing ejector (MIXEJ)
29)	Check valve
30)	MFD unit
31)	Ground safety microswitch
32)	Differential pressure switch
33)	By-pass valve (BPV)
34)	Cabin altitude alarm switch
35)	Emergency air supply system (EMERGENCY RAM AIR)
36)	Main heat exchanger (MHX)
37)	Ground fan (GF)
38)	Flow control shut off valve (FCSOV)
39)	Bleed differential pressure sensor (BDPS)
40)	Compressor
41)	Shut-off valve (SOV)
42)	Overheat thermal switch (OTSW)

Figure 7.9.2A (2/3) - GAS items list and abbreviations - Post-MOD70-0529-21

44) Intermediate port pressure sensor (IPPS)

43) Non return valve (NRV)

45) Cabin pressure sensor

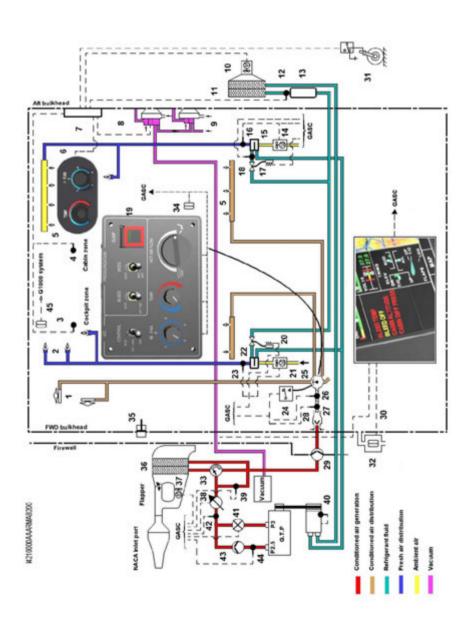


Figure 7.9.2A (3/3) - GAS - Post-MOD70-0529-21



- 1) A/C switch
- 2) BLEED switch
- 3) MODE pressurization switch
- 4) DUMP switch
- 5) HOT AIR FLOW distributor
- 6) TEMP/°C selector (cockpit/cabin)
- 7) FAN speed selector (cockpit)
- 8) FAN speed selector (cabin)
- 9) TEMP/°C selector (cabin)



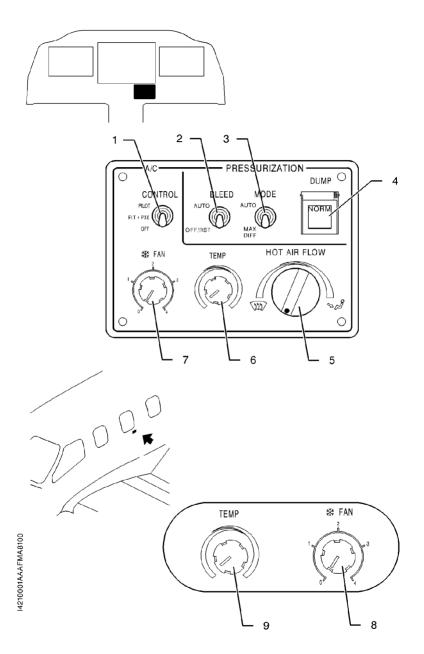


Figure 7.9.3A (2/2) - GAS controls - Post-MOD70-0529-21



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7.10 - Emergency oxygen system - see figure 7.10.1

The gaseous oxygen system will be used by the crew and the passengers, when the cabin altitude is greater than 10000 ft following a loss of pressurization or in case of cabin air contamination.

>> With v15 GARMIN software and voice alerts (Post-MOD70-0407-00D)

USE OXYGEN MASK appears in the MFD CAS window (in normal conditions) and the USE OXYGEN MASK/USE OXYGEN MASK aural warning alert sounds when the cabin altitude is greater than 10000 ft.

>> All

The oxygen reserve is contained in an oxygen cylinder made of composite material and located outside of the pressurized cabin into the R.H. karman. Its capacity is 50.3 cu.ft (1425 litres) STPD (Standard Temperature Pressure Dry) and use limit pressures are :

- maximum pressure 1850 PSIG (127 bars) at 70° F (21° C).
 Evolution of this pressure according to the outside temperature is given in section 8, figure 8.7.1, as well as on a placard on the inside of the cylinder service door,
- minimum pressure 217 PSIG (15 bars).

The oxygen cylinder head is equipped with:

- a hand-controlled isolation valve to permit cylinder installation and removal,
- a microswitch causing **OXYGEN** to light on. This message lights on, when the isolation valve is closed.
- a graduated pressure gage,
- a charging valve refer to the replenishment procedure in section 8.
- an overpressure system consisting of a safety disc. This disc is designed to rupture between 2500 and 2775 PSIG (172 and 191 bars) discharging the cylinder contents outboard,
- a pressure reducing valve adjusting utilization pressure to a value comprised between 64 and 85 PSIG (4.4 and 5.9 bars),
- a low pressure safety valve calibrated to 116 PSIG (8 bars).



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- **I** ◆ B
- 1) MICRO / MASK switch
- 2) OXYGEN switch
- 3) PASSENGER OXYGEN switch

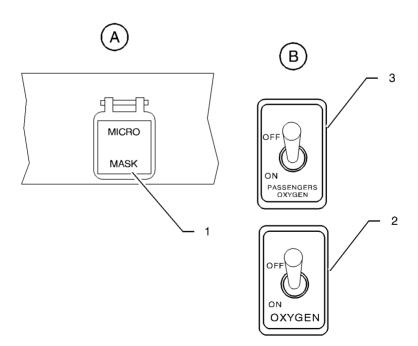


Figure 7.10.1 - Emergency oxygen system - Pre-MOD70-0485-11A

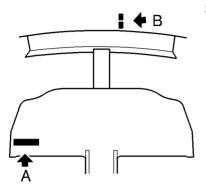
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- 1) MICRO / MASK switch
- 2) OXYGEN switch
- 3) PASSENGER OXYGEN switch



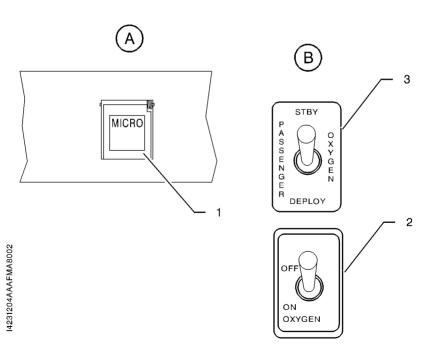


Figure 7.10.1A - Emergency oxygen system - Post-MOD70-0485-11A

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A control panel located in the cockpit overhead panel at the disposal of the pilot includes:

- a two-position valve ON/OFF (OXYGEN switch) to permit the supply of the front seats occupiers masks,
- >> With PASSENGER OXYGEN switch ON/OFF (Pre-MOD70-0485-11A)
- a two-position valve ON/OFF (PASSENGERS OXYGEN switch) with guard to permit the supply of the passengers four masks, when the first valve is open.
- >> With PASSENGER OXYGEN switch STBY/DEPLOY (Post-MOD70-0485-11A)
- a two-position valve DEPLOY/STBY (PASSENGER OXYGEN switch) with guard to permit the supply of the passengers four masks, when the first valve is open.

>> All

Oxygen pressure is displayed on the MFD.

An altimetric valve provides an automatic passengers masks actuation function at a cabin altitude between 13000 and 14000 ft when OXYGEN switch is set to ON.

Two pressure-demand type masks allowing quick donning with only one hand, covering the nose and the mouth, as well as two pairs of smoke goggles are at disposal of the pilot and of the R.H. front seat occupier. Masks are installed in cups on the cabin walls aft of the front seats. Permanently connected to the oxygen system, they are equipped with a micro controlled by the MICRO/MASK switch under cover located on the instrument panel near the pilot's control wheel. The cockpit masks are equipped with a microphone, a three-position selector NORMAL, 100 % and EMERGENCY and with a push-button PRESS TO TEST. The proper flow is signaled by a flow indicator (blinker) into the oxygen tubing.

The airplane is equipped with two smoke goggles.

Four passengers constant-flow type masks, covering the nose and the mouth and permanently connected, are installed in two containers on the cabin ceiling. The opening of these containers and the descent of the masks are controlled by the pilot, when both switches at its disposal are set to ON, or automatically at a cabin altitude between 13000 and 14000 ft with the OXYGEN switch set to ON. The oxygen flow is obtained by pulling on the mask bounded by a lanyard cord to a pin. A proper flow is signaled by the filling of the green bag located on each passenger mask.



▲ WARNING ▲

Do not smoke during oxygen system use.

Oil, grease, soap, make up, lipstick and any other greasy substances constitute a serious fire or burning hazard, when on contact with oxygen.



Flight above 15000 ft with possible emergency descent

Minimum oxygen pressure (PSIG) for following conditions:

- 4 minutes from 31000 to 15000 ft. All equipment used from 31000 ft.
- Plus 30 minutes usage by each pilot and passenger at 15000 ft.
- Plus 86 minutes usage by each pilot at 10000 ft.

Numbe occupa		Outside temperature						
Cockpit	Cabin	110° F/ 43° C	90° F/ 32° C	70° F/ 21° C	50° F/ 10° C	30° F/ -1° C	10° F/ -12° C	-10° F/ -23° C
1	0	631	614	597	580	563	546	529
1	1	759	736	713	691	668	646	623
1	2	885	856	828	799	771	743	715
1	3	1010	976	941	907	873	839	806
1	4	1137	1096	1056	1015	975	935	897
2	0	1037	1001	965	930	894	859	825
2	1	1164	1122	1080	1038	997	956	916
2	2	1289	1241	1192	1144	1097	1050	1004
2	3	1416	1361	1306	1252	1198	1145	1093
2	4	1541	1480	1418	1357	1297	1238	1180

Figure 7.10.2 - Minimum oxygen pressure (PSIG) [Flight above 15000 ft with possible emergency descent]

NOTE •

After a long parking time in the sunshine, increase pressures indicated in the table here above by 8 %.

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When required to remain above 15000 ft due to minimum enroute altitude

Minimum oxygen pressure (PSIG) for following conditions:

- Flight above 15000 ft. All equipment used.
- 1 hour usage by each pilot and passenger.
- Plus 1 hour usage by each pilot under 15000 ft.

Number of occupants		Outside temperature							
Cockpit	Cabin	110° F/ 43° C	90° F/ 32° C	70° F/ 21° C	50° F/ 10° C	30° F/ -1° C	10° F/ -12° C	-10° F/ -23° C	
1	0	618	602	585	569	552	536	520	
1	1	842	816	789	763	736	710	685	
1	2	1067	1029	992	955	918	882	846	
1	3	1513	1240	1192	1144	1097	1050	1004	
1	4	1513	1452	1392	1333	1275	1217	1161	
2	0	992	958	925	891	858	825	793	
2	1	1215	1170	1125	1081	1037	994	952	
2	2	1439	1382	1326	1270	1215	1161	1108	
2	3	1662	1593	1525	1457	1391	1326	1262	
2	4	1888	1807	1725	1645	1567	1490	1415	

Figure 7.10.3 - Minimum oxygen pressure (PSIG)
[When required to remain above 15000 ft due to minimum enroute altitude]

• NOTE •

After a long parking time in the sunshine, increase pressures indicated in the table here above by 8 %.



Flight between 15000 ft and 10000 ft

Minimum oxygen pressure (PSIG) for following conditions:

- Flight under 15000 ft.
- 90 minutes usage by each pilot and one passenger.
- Plus 30 minutes usage by each pilot at 10000 ft.

Numbe occupa		Outside temperature							
Cockpit	Cabin	110° F/ 43° C	90° F/ 32° C	70° F/ 21° C	50° F/ 10° C	30° F/ -1° C	10° F/ -12° C	-10° F/ -23° C	
1	0	618	602	585	569	552	536	520	
1	1	961	929	896	864	833	801	770	
1	2	961	929	896	864	833	801	770	
1	3	961	929	896	864	833	801	770	
1	4	961	929	896	864	833	801	770	
2	0	992	958	925	891	858	825	793	
2	1	1333	1282	1231	1181	1131	1083	1035	
2	2	1333	1282	1231	1181	1131	1083	1035	
2	3	1333	1282	1231	1181	1131	1083	1035	
2	4	1333	1282	1231	1181	1131	1083	1035	

Figure 7.10.4 - Minimum oxygen pressure (PSIG) [Flight between 15000 ft and 10000 ft]

• NOTE •

After a long parking time in the sunshine, increase pressures indicated in the table here above by 8 %.

•



O₂ smart mike mask, if installed

The two cockpit masks, O_2 smart mike masks, are equipped with a system that detects when a communication is made operating one of the push-to-talk buttons. It activates a noise reduction system that attenuates the oxygen flow noise in the headsets.

Noise reduction function operates when the switch located on O_2 connecting line is set to ON.



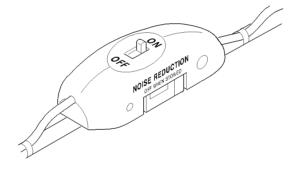


Figure 7.10.5 - Noise reduction switch



7.11 - Air data system and instruments - see figure 7.11.1

Airplane air data system consists of :

- two separate static pressure systems supplying an electronic standby indicator and air data computers (ADC).
 - A part of system 1 is backed up by an alternate system which operation is controlled by a switching valve (normal / alternate) attached to instrument panel under R.H. control wheel. In case of obstruction or icing of ports, this selector isolates airplane normal static system. When selector is on alternate position (pulled rearwards), static pressure is picked from a port located in airplane rear fuselage.
- two separate dynamic pressure systems supplying the electronic standby indicator and air data computers.

Static pressure systems

Primary systems

Two dual static ports (one on either side of the fuselage tail part) supply a dual system routed towards the cockpit.

System 1 part, which is connected to the switching valve (normal / alternate), supplies the ΔP cabin and the electronic standby indicator. The system remainder directly supplies one of the air data computers.

System 2 is directly connected to the second ADC.

Systems feature a drain valve located under the instrument panel on R.H. side.

Alternate static source

The alternate static port located in the rear fuselage supplies a system routed to the switching valve (normal / alternate) in order to replace static system 1.

The alternate line incorporates a drain plug located under the instrument panel on R.H. side.

■ Static pressure from alternate line is only provided to standby instrument.



Dynamic pressure system

One heated pitot probe is installed under the L.H. wing. The second one is installed under the R.H. wing. The first one supplies the electronic standby indicator and one ADC.

The second one supplies the other ADC.

Both lines incorporate a drain plug located in the root of L.H. and R.H. wings.

Pitot heating

Pitot heating is controlled by PITOT L HTR and PITOT R & STALL HTR switches, installed on DE-ICE SYSTEM panel. Refer to chapter 7.13 for further details.



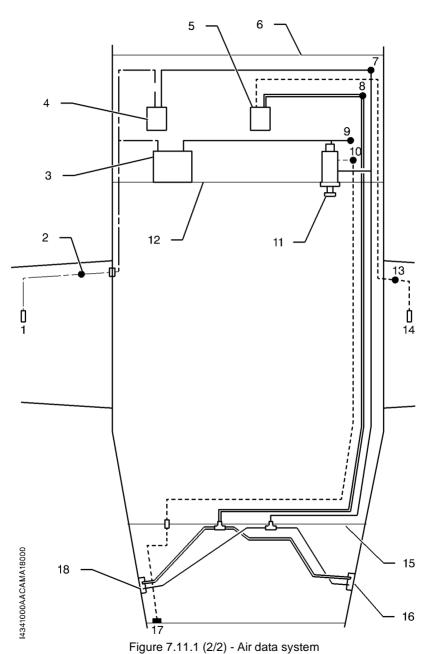
Do not use heating during prolonged periods on ground to avoid pitot overheat.



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- 1) Pitot L
- 2) Dynamic system drain
- 3) Electronic Standby Instrument
- 4) ADC
- 5) ADC
- 6) FWD pressure bulkhead
- 7) Static system drain
- 8) Static system drain
- 9) Static system drain
- 10) Emergency static system drain
- 11) Emergency static valve (Normal / alternate)
- 12) Instrument panel
- 13) Dynamic system drain
- 14) Pitot R
- 15) Rear pressure bulkhead
- 16) Static port
- 17) Emergency static port
- 18) Static port





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7.12 - Vacuum system and instruments - see figure 7.12.1

The airplane is fitted with a vacuum system providing the suction necessary to operate the cabin pressurization and the leading edge deicing.

Vacuum system includes:

- A pressure regulator
- An ejector
- A regulating and relief valve
- A pressure switch

Compressed air necessary for the ejector to create decompressed air is taken from the powerplant. The air flow is regulated before going into the ejector which creates necessary vacuum by venturi effect.

A relief valve fixed in cabin to frame C2, maintains the vacuum for pressurization system. In case of pressure drop, a pressure switch, installed in the system, indicates the failure by causing **VACUUM LOW** to light on.

Electronic standby indicator (ESI-2000)

The L-3 communications avionics systems ESI-2000 electronic standby instrument system consists of an AMLCD display. An air data sensor is integral to the ESI-2000 housing. A replaceable battery assembly provides back up power. The electronic standby indicator displays attitude (pitch and roll), along with altitude and airspeed. The ESI-2000 is powered from the ESS BUS 2, or internal battery ensuring that the airplane can continue safe flight and landing in the event of a loss of primary attitude and air data displays. Pitot and static pressures are provided to the ESI-2000 using the airplane pitot probe and static sources.



- 1) Pressure regulator
- 2) Ejector
- 3) Valve
- 4) Regulating and relief valve
- 5) Pressure switch
- 6) Failure CAS message

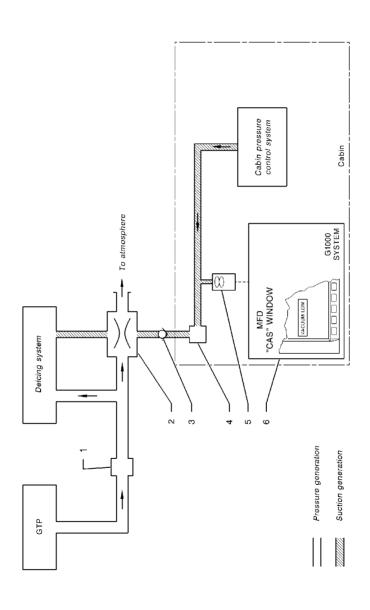


Figure 7.12.1 (2/2) - Vacuum system

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7.13 - Ice protection equipment - see figure 7.13.1

Ice protection equipment is as follows:

- Pneumatic deice system for inboard, central and outboard wing and for stabilizers: AIRFRAME DE ICE
- Propeller electrical deice system : PROP DE ICE
- Windshield electrical deice system : WINDSHIELD
- Electrical heating system for both pitots and for the stall warning sensor:
 PITOT L HTR and PITOT R & STALL HTR
- Turbine air inlet deice systems : INERT SEP

Deicing check and control panel is located on the lower L.H. side of the instrument panel.

Wing and empennage deicing

A pneumatic deice system assures protection of wing leading edges, horizontal stabilizer, elevator horns and vertical stabilizer. The system automatically cycles when AIRFRAME DE ICE switch is set to ON. The 67-second cycle breaks down in two inflation cycles:

- a first cycle induces inflation of leading edges deicer boots in wing central and outboard sections.
- the second cycle induces inflation of leading edges deicer boots in horizontal stabilizer, elevator horns, vertical stabilizer and wing inboard section,

During each inflation cycle, one of the two corresponding warning lights located above AIRFRAME DE ICE switch, remains illuminated.

Wing leading edge icing inspection light - see chapter 7.8 paragraph Exterior lighting.



Propeller deicing

Propeller deicing is accomplished through electrical heating of blade roots. This system operates cyclically and alternately on the inboard and outboard zones of all blades. Each cycle is 180 seconds long. The system operation is correct when green warning light located above PROP DE ICE switch illuminates. The cycles continue as long as the switch remains set to ON.

PROP DEICE ON illuminates if the engine is shut down with PROP DE ICE switch still ON.

▲ CAUTION ▲

When engine is shutdown, do not set the PROP DE ICE switch to ON for more than 10 seconds, damage to the propeller blades could result.

Windshield deicing

The windshields are deiced electrically by integrated heating resistors. The system includes a controller and two heat probes embedded in each windshield. They are operated by the WINDSHIELD switch.

When the switch is positioned to ON, the controller supplies the heating resistors, the windshield temperature is monitored by probe 1. When the temperature reaches 45°C (113°F), the controller cuts the electrical supply to the heating resistors and resumes supply when the temperature falls below 30°C (86°F). The cycle continues as long as the switch remains set to ON.

In the event of failure of probe 1, the controller receives the temperature data from probe 2. The electrical supply to the heating resistors is cut when the windshield temperature reaches 56°C (133°F). In that case, the windshield is no longer heated, the pilot can reset the system by setting the switch to OFF, then to ON.

Two green lights located above the WINDSHIELD switch go on when the corresponding heating resistors are being supplied.



Heating of pitots and stall warning sensor (PITOT L HTR and PITOT R & STALL HTR)

The two pitots, which supply ADCs, the airspeed indicator and the stall warning sensor are electrically heated. This deice equipment must be used even during flight into non-icing conditions.

The system condition messages PITOT NO HT L or PITOT NO HT R,

PITOT HT ON L or PITOT HT ON R,

STALL HEAT ON or

STALL NO HEAT are displayed on the MFD CAS window. Refer to the GARMIN

Pilot's Guide for further details.

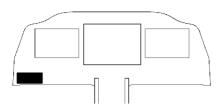
NOTE •

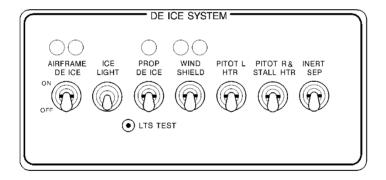
Correct operation of the audible stall warning may be altered by severe or prolonged icing.

Turbine air inlet protection

Operation and description are set forth in chapter 7.6 paragraph Engine air inlet.









7.14 - Miscellaneous equipment

Stall warning system

The airplane is equipped with an electrically deiced stall sensor in the leading edge of the right wing. This sensor fitted with a vane is electrically connected to an audible warning. The vane senses the change in airflow over the wing and operates the warning unit, which produces an aural warning alert over the alarm speaker. This warning alert begins between 5 and 10 knots above the stall in all configurations.

>> With stick shaker installation (Post-MOD70-0510-27)

Simultaneously, the control wheel vibrates through the stick shaker.

>> All

The stall warning system should be checked during the preflight inspection by momentarily turning on the SOURCE selector and by manipulating the vane in the wing.

>> With Angle of Attack system (Post-MOD70-0423-34A)

The stall warning system should also be checked during the preflight inspection by momentarily turning on the SOURCE selector and by depressing the TEST push-button on cockpit overhead panel.

>> Without voice alerts (Pre-MOD70-0407-00)

The system is operational if a continuous tone (low-pitched sound) is heard on the alarms speaker.

>> With voice alerts (Post-MOD70-0407-00)

The system is operational if a stall aural warning alert is heard on the alarms speaker.

NOTE •

The audible stall warning may be altered by severe or prolonged icing.

•



Static dischargers

As an aid in flight, static dischargers are installed to improve radio communications during flight by reducing interference from dust or various forms of precipitations (rain, snow or ice crystals).

Under these conditions, the build-up and discharge of static electricity from the trailing edges of the wings (flaps and ailerons), rudder, stabilator, propeller tips and radio antennas can result in loss of usable radio signals on all communications and navigation radio equipment. Usually, the ADF is first and VHF communication equipment is the last to be affected.

Installation of static dischargers reduces interference from precipitation static, but it is possible to encounter severe precipitation static conditions which might cause the loss of radio signals, even with static dischargers installed. Whenever possible, avoid known severe precipitation areas to prevent loss of dependable radio signals. If avoidance is impractical, minimize airspeed and anticipate temporary loss of radio signals while in these areas.

Cabin fire extinguisher

The fire extinguisher is located on R.H. front station side panel.

A pressure gage allows checking the fire extinguisher condition. Follow the recommendations indicated on the extinguisher.

Autopilot

Autopilot control panel is located above the MFD. Refer to section 2 Limitations of this POH and to GARMIN Pilot's Guide for further details.

GPS

GPS navigation is performed through the GARMIN system. Refer to section 2 Limitations and section 4 Normal procedures of this POH and to GARMIN Pilot's Guide for further details.



Weather radar GWX 70

The weather information can be displayed on MFD.

Refer to section 2 Limitations of this POH and to GARMIN Pilot's Guide for further details.

The controls for the MFD are located on both the MFD bezel and the MFD control unit .



- 1) MFD
- 2) Radar mode
- 3) Area of weather display
- 4) Antenna stabilization status
- 5) MFD bezels
- 6) MFD control unit
- 7) Changes radar range, TILT and bearing
- 8) Scale for weather display



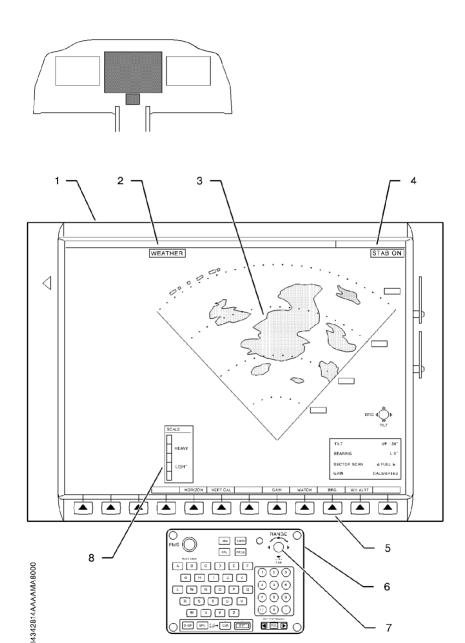


Figure 7.14.1 (2/2) - GWX 70 Weather radar display and controls

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Emergency locator transmitter

The airplane is equipped with an ELT ARTEX 1000 emergency locator transmitter which enables to locate it in case of distress. It is located in fuselage rear section with a service door on fuselage R.H. side.

The emergency locator transmitter assembly is constituted of a transmitter supplied by a battery, of an antenna attached on upper fuselage and of a remote control located on the upper panel.

NOTE •

For test sequences, refer to manufacturer manual.

•

Operation of the emergency locator transmitter is obtained as follows:

- from the instrument panel by setting ELT remote control switch to ON (locator transmitter ARM/OFF switch set to ARM/OFF),
- from the locator transmitter by setting its ARM/OFF control switch to ON,
- automatically in case of shock, when remote control switch is set to ARM/OFF and locator transmitter switch is set to ARM/OFF.

A red indicator light located on ELT remote control switch in the cockpit indicates to the pilot the emergency locator transmitter is transmitting.

A red indicator light located above locator transmitter switch and a buzzer located in the fuselage rear section indicate the emergency locator transmitter is transmitting.

▲ CAUTION ▲

Reset the ELT after an inadvertent activation.



NOTF •

The ELT cannot be reset if either the remote control switch or ELT switch is ON.

•

Reset procedure:

- Set remote control switch or ELT switch to ON.
 - a) The ELT keeps on transmitting emergency signal.
 - b) On remote control box, red indicator light flashes.
 - c) On ELT, red indicator light flashes.
 - d) Near ELT, the buzzer sounds.
- 2) Wait approximately for 1 second.

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- 3) Set remote control switch to ARM/OFF or ELT switch to ARM/OFF.
 - a) The ELT does not transmit emergency signal any longer.
 - On remote control box, red indicator light illuminates for about 1 second, then goes off.

or

- c) On ELT, red indicator light goes off.
- d) Near ELT, the buzzer does no more sound.

Then ELT is reset.

End of procedure.

Flight deck information system (FS 210), if installed

The airplane is equipped with a flight deck information system allowing portable electronics devices to stream data to and from the GARMIN system.

For the system description and its utilization, refer to GARMIN Pilot's Guide.

Lightweight data recorder (LDR 1000), if installed

The airplane is equipped with a lightweight data recorder which is a crash-survivable system, recording both cockpit voices and flight data. These data are intended to be used after an accident or an incident.

The lightweight data recorder system includes a cockpit microphone located on instrument panel, between the Electronic Standby Instrument and the autopilot control panel.

The lightweight data recorder simultaneously records audio from both GMA 1 and GMA 2 audio control panels, audio from the cockpit microphone, data from the GASC, and data from the GIA integrated avionics unit 1 (GARMIN flight deck system).

The lightweight data recorder is powered from the BATT BUS and controlled by a printed circuit as follows:

- If the crash lever is set upward, the lightweight data recorder starts recording.
- If the crash lever is set downward, the lightweight data recorder goes on recording for 10 minutes (audio only) and then automatically stops recording.

GARMIN Integrated Flight Deck (GIFD) approaches

The purpose of this section is to provide an overview of the GIFD capabilities and operation related to GIFD Approaches.

Detailed descriptions as well as operating instructions of these approaches are provided in the applicable Pilot's Guide and Cockpit Reference Guide.

RNP approaches operation

The GIFD is capable of performing approaches with GNSS guidance also designated as RNP approaches.

RNAV (GPS) or RNAV (GNSS) - LNAV, LNAV+V

LNAV approaches provide lateral GPS-based guidance to legs defined by the navigation database.

Vertical deviations may be available if the necessary information to construct a vertical path is contained in the database.

Any vertical path information for LNAV approaches is strictly advisory.

There is no guarantee that stepdown fix altitudes will be honored and the crew must level off at the MDA if the runway is not visible.

LNAV approaches may be executed with or without SBAS, and advisory vertical guidance is dependent on sufficient GPS vertical error estimates rather than SBAS vertical integrity.

LNAV+V approaches do not downgrade in general because they do not require SBAS, although high GPS vertical error estimate anomalies could result in loss of advisory vertical guidance.

If GPS is lost the LNAV approach will be aborted.

RNAV (GPS) or RNAV (GNSS) - L/VNAV

LNAV/VNAV approaches add published vertical guidance in addition to LNAV guidance. They are different from LNAV+V in that the vertical deviations are not advisory, but rather published guidance.

The minimums of an LNAV/VNAV approach represent a DA rather than an MDA.

Execution of an LNAV/VNAV approach does not require SBAS integrity, as long as a system is configured to support barometric VNAV for approach.

If SBAS integrity is available, it will be used to provide vertical guidance.



During execution of a GPS approach with LNAV/VNAV service levels, while the aircraft is between the FAF and MAP, excessive deviation indicators appear as white vertical lines to indicate an area where the vertical deviation exceeds ±75 feet.

If the glide-path indicator is within an area of excessive deviation, the glide-path indicator becomes yellow and the vertical lines also become yellow.

RNAV (GPS) or RNAV (GNSS) - LPV

LPV approaches provide both localizer precision lateral guidance and a vertical path definition.

SBAS integrity is required to execute the approach.

Approach level downgrade

Some automatic approach service downgrade may be performed automatically upon loss of SBAS or GPS approach alarm limits being exceeded, depending on the approach service level that has been loaded in the flight plan and activated.

This automatic downgrade is annunciated to the pilot through an APR DWNGRADE advisory message and a change in the annunciated service level in the HSI.

As the APR DWNGRADE advisory message may not be triggered under certain circumstances, the HSI annunciation shall be considered as the primary mean to annunciate any approach downgrade.

Under certain circumstances, when the GNSS integrity requirement are not met nor approach level is available the approach may be aborted.

This is annunciated through an ABORT APR advisory message and the service level annunciation being removed from the HSI.

If SBAS becomes unavailable on an RNAV LNAV/VNAV approach, LVNAV is shown in yellow, the system will downgrade to LNAV service level (LNAV shown in magenta) and the APR DWNGRADE advisory message will be generated. The VDI will be flagged NO GP.

If SBAS becomes unavailable on an RNAV LPV approach, LPV will be shown in yellow, but the CDI and VDI will continue to be shown. At one minute to the FAF, an APR DWNGRADE advisory message will be generated.

The VDI will be flagged NO GP. Depending on the available lines of minima for the approach, the system will switch to either LNAV/VNAV or LNAV service level.



Optional equipment

For optional equipment such as stormscope, SVS or TAWS, refer to section 9 Supplements.

Other optional equipment such as radio altimeter or chartview system or TAS are described in the GARMIN Pilot's Guide.

• NOTE •

Refer to section 2 Limitations for chartview system operating limitations.



Section 8

Handling, servicing and maintenance

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8.1 - General

This section contains the procedures recommended by the manufacturer for the proper ground handling and routine care and servicing of airplane. Also included in this section are the inspection and maintenance requirements which must be followed if your airplane is to retain its performance and dependability.

It is recommended that a planned schedule of lubrication and preventive maintenance be followed, and that this schedule be tailored to the climatic or flying conditions to which the airplane is subjected.

For this, see manufacturer maintenance manual.





8.2 - Identification plate

Any correspondence regarding your airplane should include its serial number. This number together with the model number, type certificate number and production certificate number are stamped on the identification plate attached to the left side of the fuselage beneath the horizontal stabilizer.





8.3 - Publications

When the airplane is delivered from the factory, it is supplied with a POH, the GARMIN Integrated Flight Deck Pilot's Guide and supplemental data covering optional equipment installed in the airplane (refer to section 9 Supplements and pilot guides).

In addition, the owner may get access to the following publications online:

- Maintenance Manual
- Illustrated Parts Catalog
- Catalog of Service Bulletins, Service Letters



POH must always be in the airplane.





8.4 - Inspection periods

Refer to regulations in force in the certification country for information concerning preventive maintenance to be carried out.

A maintenance manual must be obtained prior to performing any preventive maintenance to make sure that proper procedures are followed. Maintenance must be accomplished by licensed personnel.





8.5 - Alterations or repairs

It is essential that the airworthiness authorities be contacted prior to any alterations or repairs on the airplane to make sure that airworthiness of the airplane is not violated. Alterations or repairs must be accomplished by licensed personnel.





8.6 - Ground handling

▲ CAUTION ▲

Only move or tow the airplane with someone in the cockpit.

lack

Towing

▲ CAUTION ▲

Using the propeller for ground handling could result in serious damage, especially if pressure or pull is exerted on blade tips.



The airplane should be moved on the ground with a towing bar and a suitable vehicle in order not to damage the nose gear steering mechanism. Nose gear fork is equipped with an integrated towing fitting.

▲ CAUTION ▲

Do not tow the airplane when controls are secured.

When towing with a vehicle, do not exceed the nose gear turning angle, as this may result in damage to the gear and steering mechanism - see figure 8.6.1



Parking

When parking the airplane, head it into the wind. Do not set the parking brake when brakes are overheated or during cold weather when accumulated moisture may freeze the brakes. Care should be taken when using the parking brake for an extended period of time during which an air temperature rise or drop could cause difficulty in releasing the parking brake or damage the brake system.

Make sure that the FUEL TANK SELECTOR is set to OFF.

NOTE •

Do not use solar screens or shields installed on the airplane inside, or leave sun visors down against windshield when airplane on ground. The reflected heat from these items causes a temperature increase which accelerates the crack growth or crazing and may cause the formation of bubbles in the inner layer of multilayer windshields.

•

Beyond 24 hours parking, use windshield protection screen provided with lateral and underside straps.



For long term parking, blanking covers (static ports, pitot, engine air inlet, NACAs, exhaust stubs), cockpit cover, tie-downs, wheel chocks, propeller lock and control lock are recommended.

In severe weather and high wind conditions, tie the airplane down as outlined in the following paragraph.

Tie-down

Proper tie-down procedure is the best protection against damage to the airplane by gusty or strong winds. To tiedown the airplane securely, proceed as follows:

- Install control lock see figure 8.6.2.
- Chock all wheels.
- Tie sufficiently strong ropes or chains to hold airplane down; insert a rope in each tie-down hole located on flap hinge arm; secure each rope to a ramp tie-down or to mooring rod.
- Check that doors are closed and locked.



Figure 8.6.1 - Turning angle limits



Jacking

When it is necessary to jack the airplane off the ground, refer to maintenance manual for specific procedures and equipment required.

Leveling

Level the airplane as described in maintenance manual.

Flyable storage (below 28 days)

Airplanes placed in storage for a maximum of 28 days are considered in flyable storage.

Storage from 0 to 7 days:

- Engine: according to maintenance manual P & W C.

Airplane fueling:

 Keep fuel tanks full to minimize condensation in the tanks. Keep the battery fully charged to prevent the electrolyte from freezing in cold weather.
 Close oxygen cylinder isolation valve.

Storage from 8 to 28 days:

Engine: according to maintenance manual P & W C.

Airplane fueling:

 Keep fuel tanks full to minimize condensation in the tanks. Keep the battery fully charged to prevent the electrolyte from freezing in cold weather.
 Close oxygen cylinder isolation valve.

PIM - DO NOT USE FOR FLIGHT OPERATIONS

Battery, remaining in the airplane or removed:

Disconnect battery and check its charge level at regular intervals.

Long term storage without flying (over 28 days)

Refer to maintenance manual for the procedures to follow.



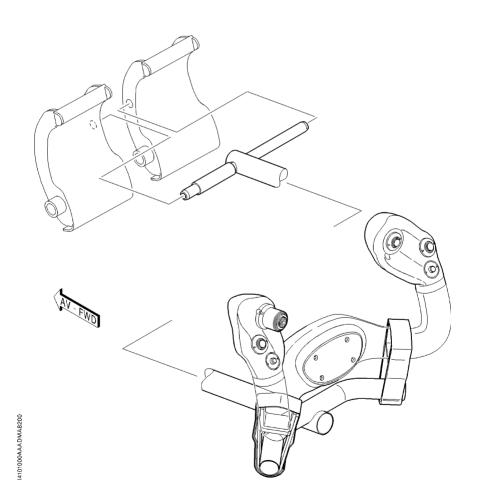


Figure 8.6.2 - Control lock device

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8.7 - Servicing

Maintenance

In addition to the preflight inspection, refer to section 4, Normal procedures, servicing, inspection and test requirements for the airplane are detailed in the maintenance manual.

Maintenance manual outlines all items which require servicing, inspection, testing or overhaul.

Engine oil

Type of oil

▲ CAUTION ▲

Do not mix different viscosities or specifications of oil as their different chemical structure can make them incompatible.

Specification

Nominal Viscosity	Specification	NATO Code	
5cSt	MIL-PRF-23699G	O-156 (STD)	
	WIL-PKF-23099G	O-154 (HTS)	

Figure 8.7.1 - Recommended engine oil types

Reference: Service Bulletin P & W C. No. 14001 at the latest revision

Oil capacity

System total capacity:

12.7 Quarts (12 Litres) (oil cooler included)

Usable capacity:

6 Quarts (5.7 Litres)

Servicing

The engine oil should be changed and the oil filter cleaned/replaced at intervals recommended in Pratt & Whitney Canada Engine Maintenance Manual (EMM) (Ref. chapter 72-00-00, table 601, periodic inspection).



Oil level check

To avoid overfilling of oil tank, and high oil consumption, an oil level check is recommended within 30 minutes after engine shutdown. Ideal interval is 15 to 20 minutes. If more than 30 minutes have passed and the dipstick indicates that oil is needed, start the engine and run at LO-IDLE for five minutes, and recheck oil level.

Check oil level against marking on dipstick and top-up as required. Normal oil level is between MAX HOT and one US quart (0.83 Imp. Quart, 0.95 litres) below MAX HOT, with engine in horizontal attitude.

NOTF •

Filling the oil to the maximum level may result in high consumption rate, with the oil exiting through the accessory gearbox breather.

▲ CAUTION ▲

When filler cap assembly is installed and locked, no movement is allowed.

Fuel

Total capacity each tank: 150.5 USG (570 I).

NOTE •

To minimize condensation, it is recommended that airplane be refueled after each flight, respecting weight and balance limits.

▲ CAUTION ▲

Never fly the airplane with contaminated (water, sand, rust, dust...) or unapproved fuel



Before each flight and after each fueling, use a sampler to bleed off some fuel through each tank and fuel filter drain to detect possible contamination and be sure that fuel used is the proper quality. If contamination is present, continue draining through all draining points until fuel is free of contamination. If quality of fuel used is not correct, defuel airplane completely and refuel with proper quality fuel.



▲ WARNING ▲

During all fueling operations, fire fighting equipment must be available; attach grounding wire to an unpainted metallic part of the airplane.

Do not operate any avionics or electrical equipment on the airplane during fueling. Do not allow open flame or smoking in the vicinity of the airplane while fueling.

▲ CAUTION ▲

During fueling operations, take care not to damage pneumatic deicer boots located on wing leading edge.

The use of aviation gasoline (AVGAS) must be restricted to emergencies only. AVGAS will not be used for more than 150 cumulative hours during any period between engine overhaul.



NOTE •

Use of AVGAS must be recorded in engine module logbook.

•

US Specification (US)	French Specification (FR)	English Specification (UK)	NATO Code
ASTM-D1655 JET A ASTM-D1655 JET A1 ASTM-D1655 JET B	AIR 3405C Grade F35	DERD 2494 Issue 9	F35 without additive
MIL-DTL-5624 Grade JP-4	AIR 3407B	DERD 2454 Issue 4 Amdt 1	F40 with additive
MIL-DTL-5624 Grade JP-5	AIR 3404C Grade F44	DERD 2452 Issue 2 Amdt 1	F44 with additive when utilization
MIL-DTL-83133 Grade JP-8	AIR 3405C Grade F34	DERD 2453 Issue 4 Amdt 1	F34 with additive S748
	AIR 3404C Grade F43	DERD 2498 Issue 7	F43 without additive

Figure 8.7.2 - Recommended fuel types Reference : Service Bulletin P & W C. No. 14004



Fuel additives

Fuel used must contain an anti-ice additive conforming to MIL-I-27686 or MIL-I-85470 specification.

Strict adherence to recommended preflight draining instructions as called for in Section 4 will eliminate any free water accumulations from the tank sumps. While small amounts of water may still remain emulsified in the gasoline, it will normally be consumed and go unnoticed in the operation of the engine.

One exception to this can be encountered when operating under the combined effect of use of certain fuels, with high humidity conditions on the ground followed by flight at high altitude and low temperature. Under these unusual conditions, small amounts of water emulsified can precipitate from the fuel stream and freeze in sufficient quantities to induce partial icing of the engine fuel system.

While these conditions are quite rare and will not normally be a problem to owners and operators, they do exist in certain areas of the world and consequently must be dealt with, when encountered.

Therefore, to alleviate the possibility of fuel icing occurring under these unusual conditions, it is required to add an ethylene glycol monomethyl ether (EGME or DIEGME) compound to the fuel supply.

The introduction of an EGME or DIEGME compound into the fuel provides two distinct effects:

- it absorbs the dissolved water from the fuel
- alcohol has a freezing temperature depressant effect.

EGME or DIEGME must be carefully mixed with the fuel in concentration, it must be between a minimum of 0.06 % and a maximum of 0.15 % by volume. Figure 8.7.3 provides EGME or DIEGME / fuel mixing ratio information.

▲ CAUTION ▲

Do not permit the concentrate of EGME or DIEGME to come in contact with the airplane finish or fuel tank

Mixing of the EGME or DIEGME with the fuel is extremely important. An excessive concentration (greater than 0.15 % by volume maximum) will result in detrimental effects to the fuel tanks by deterioration of protective primer, sealants and seals of system and engine components. Use only blending equipment recommended by the manufacturer to obtain proper proportioning.





Prolonged storage of the airplane will result in a water buildup in the fuel which leeches out the additive. An indication of this is when an excessive amount of water accumulates in the fuel tank sumps. The concentration can be checked using a differential refractometer. It is imperative that the technical manual for the differential refractometer be followed explicitly when checking the additive concentration.

Fuel and fuel additives in Ukraine and CIS countries

It is possible to use kerosene GOST 10227 RT with addition of anti-icing liquid:

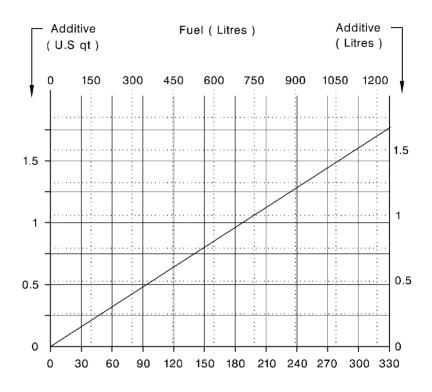
- liquid И - GOST 8313-88

Above-mentioned liquid is added in the quantity equal to 0.3 percent per volume.

▲ CAUTION ▲

Refer to Service Bulletin P & WC No. 14004 at its latest revision for appropriate quantities.





Fuel (U.S Gal)

14284000AAAEMA8000

Figure 8.7.3 - Additive mixing ratio (EGME or DIEGME)



Landing gear

Nose gear tire

5.00-5 10 PR - Inflation pressure : 98 psi (6.7 bars) *

Main gear tires

18 5.5 10 PR - Inflating pressure: 135 psi (9.32 bars) *

Nose gear shock absorber

Fill with hydraulic fluid AIR 3520 B (MIL.H5606E); inflate with nitrogen to 87 psi (6 bars).

Main gear shock absorbers

Fill with hydraulic fluid AIR 3520 B (MIL.H5606E); inflate with nitrogen to 160 psi (11 bars).

Hydraulic system

Check every 100 hours and service with AIR 3520 B (MIL.H5606E) hydraulic fluid.

Brakes

Service as required with AIR 3520 B (MIL.H5606E) hydraulic fluid.

NOTE •

A higher inflation pressure has to be applied to tires and shock absorbers when in very cold conditions - refer to chapter 8.9.

•

(*) Tire inflation pressures are given for an airplane on ground at 21° C. An ambient temperature change of 3° C produces approximately 1 % pressure change.

Oxygen

The replenishment device of the oxygen cylinder is installed directly on the cylinder head. It consists of a charging valve and of a pressure gage graduated from 0 to 2000 PSIG. A chart - see figure 8.7.4, located on the inside of the cylinder service door, gives the cylinder charge maximum pressure according to the environment temperature.



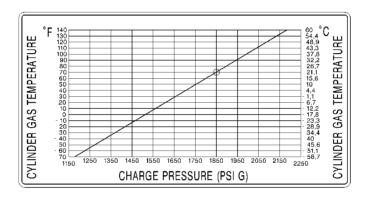


Figure 8.7.4 - Charge pressure chart



Replenishment procedure

▲ WARNING ▲

Make sure that the airplane is fitted with a grounding cable and is properly grounded.

The oxygen cart must be electrically bonded to the airplane.

Do not operate the airplane electrical switches or connect/disconnect ground power during oxygen system replenishment.

Do not operate the oxygen system during refueling/defueling or perform any other servicing procedure that could cause ignition.

Introduction of petroleum based substances such as grease or oil to oxygen creates a serious fire hazard. Use no oil or grease with the oxygen replenishment equipment.

Always open shut-off valve slowly to avoid generating heat and replenish the system slowly at a rate not exceeding 200 PSIG (13.7 bars) per minute.



▲ CAUTION ▲

Replenishment of the oxygen system should only be carried out by qualified personnel.



NOTF •

The cylinder full charge is assured for a pressure of 1850 PSIG (127 bars) at a temperature of 70° F (21° C). If the cylinder temperature differs from 70° F (21°C), refer to figure 8.7.4 which lists the required pressures according to the cylinder temperature.

- 1 -Open the oxygen service door on the R.H. rear karman.
- 2 -Measure the oxygen cylinder temperature.
- 3 -Make sure the thermometer indication is constant. Note the indication.
- 4 -Refer to the temperature/pressure chart for the correct oxygen cylinder pressure.

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If the pressure on the oxygen cylinder gage is low:

Fill the oxygen cylinder

- Make sure the area around the oxygen cylinder charging valve is clean.
 Remove the cap from the charging valve.
- 6 Make sure the oxygen supply hose is clean and connect it to the charging valve.
- 7 Slowly pressurize the oxygen cylinder to the correct pressure.
- 8 Close the oxygen supply and let the cylinder temperature become stable.
- 9 Monitor the oxygen pressure on the gage and fill to the correct pressure if necessary.
- 10 Release the pressure in the oxygen supply hose and disconnect from the charging valve.
- 11 Install the cap on the charging valve.
- 12 Make sure all the tools and materials are removed and the work area is clean and free from debris.
- 13 Close the oxygen service door.



Passenger masks repacking instructions

▲ CAUTION ▲

Do not use oil or other petroleum based lubricants on passenger oxygen mask or deployment container. Oil based lubricants are a fire hazard in oxygen-rich environments.

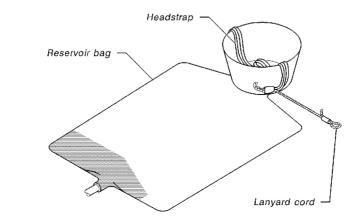
Repacking procedures shall be performed by personnel familiar with the instructions and warnings in this document. Improperly packed masks can damage the masks or result in failure of the masks to deploy.

▲ WARNING ▲

Masks shall be repacked in an area free of oil, grease, flammable solvents or other contaminants.



- 1 Inspect and disinfect mask and deployment container with an aqueous solution of Zephiran Chloride (Scott Aviation P/N 00-2572) or with disinfection cleaners (EROS P/N SAN50). After disinfecting and thoroughly drying the mask, lightly dust the outside of the facepiece with Neo-Novacite powder (Scott Aviation P/N 00-736). Contamination can be removed with mild soap and water solution.
- 2 Fold headstrap into facepiece. Pull lanyard cord out to side of facepiece so that it does not interfere with repacking.
- 3 Lay reservoir bag on flat surface and smooth out wrinkles.

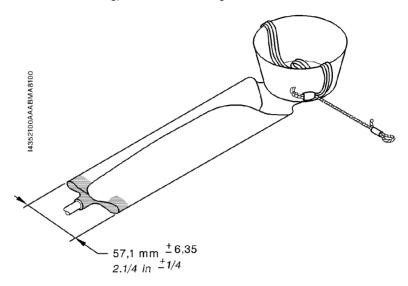


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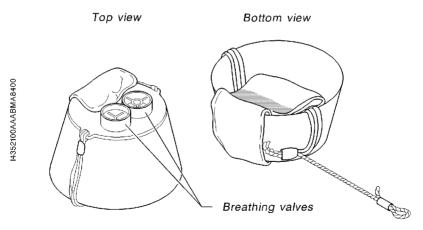
4352100AAABMA8300



4 - Gently fold reservoir bag lengthwise into thirds (outside edges folded inward over center of bag). Do not crease bag.



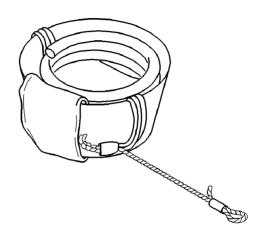
5 - Fold reservoir bag away from breathing valves and into facepiece. Make sure bag does not cover breathing valves.





6 - Coil oxygen tubing inside facepiece over reservoir bag.





7 - Connect oxygen tubing to manifold oxygen fitting.

▲ WARNING ▲

Make sure lanyard pin is inserted into correct check valve for mask being installed. Cross connected pins will result in passengers pulling lanyard cords only to initiate oxygen flow to another mask.



- 8 Insert lanyard pin into corresponding check valve.
- 9 Place mask facepiece first in deployment container. Make sure that oxygen tubing and lanyard cord are free to deploy and are not caught between the container and lid.
- 10 Close and latch deployment container lid.



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8.8 - Airplane cleaning and care

Windshield and windows

The windshield and windows should be cleaned with an airplane windshield cleaner.

NOTE •

Refer to the maintenance manual for products and procedures to apply.

•

Apply the cleaner sparingly with soft cloths and rub with moderate pressure until all dirt, oil scum and bug stains are removed. Allow the cleaner to dry, then wipe it off with soft flannel cloth.

▲ CAUTION ▲

Do not use any of the following products on, or for cleaning windows: methanol, methylated alcohol, gasoline, benzene, xylene, methyl-ethyl-ketone, acetone, carbon tetrachloride, lacquer paint thinners, commercial or household window cleaning sprays. In case of doubt concerning a product, do not use it.

During cleaning operation, avoid wearing objects such as ring, watch, bracelet and exercise care to prevent buttons, buckles and any hard objects from touching the windshield and the windows.

Adhesive tapes other than Minnesota 3m type 670 shall not be used on acrylic surfaces.

Never use buffing machines as excessive forces or speeds might produce redhibitory defects.



Follow by carefully washing with a mild detergent and plenty of water. Rinse thoroughly, then dry with a clean moist chamois. Do not rub the plastic with a dry cloth since this builds up an electrostatic charge which attracts dust. Waxing will finish the cleaning operation. A thin, even coat of wax polished out by hand with clean soft flannel cloth will fill in minor scratches and help prevent further scratching.

Do not use a canvas cover on the windshield unless freezing rain or sleet is anticipated since the cover may scratch the plastic surface.

Painted surfaces

Refer to maintenance manual for the products and procedures to apply.

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Propeller care

Preflight inspection of propeller blades for nicks and cleaning them occasionally with a cloth soaked with soapy water to clean off grass and bug stains will assure long blade life. Never use an alkaline cleaner on the blades; remove grease and dirt. Refer to maintenance manual for the procedures to follow.

Engine care

Refer to maintenance manual for the procedures to follow.

Interior care

To remove dust and loose dirt from the upholstery and carpet, clean the interior regularly with a vacuum cleaner.

For additional information, refer to maintenance manual.



- Preparation of the airplane (equipment and furnishings) 8.9

▲ WARNING ▲

In any accommodation, make sure access to emergency exit is free.



▲ CAUTION ▲

Removed equipment items must be stowed in a place which ensures their integrity.



Many accommodations are authorized by airplane manufacturer. They are enumerated in section 7.

This procedure specifies how to change your 6-seat accommodation into 4-seat accommodation, and conversely. However, it can be used partly to remove or install an equipment item.

However, the pilot must ensure that he gets all necessary authorizations from his regulatory authority.

- 1 -Conversion of 6-seat accommodation into 4-seat accommodation see figures 8.9.1, 8.9.2, 8.9.3 and 8.9.4
 - A Tools and consumable materials
 - Seat protective covers
 - B Preparation
 - Make sure the SOURCE selector is set to OFF and the crash lever is 1) down.
 - C Removal of rear seats see figure 8.9.1
 - 1) To remove rear seats, perform the following operations

▲ CAUTION ▲

In order to prevent cushion covering damage, protective covers should be put on seats.



- a) Install protective covers.
- b) Unlock backrest using backrest tilting handle (6) and fold it forward.



r note operating riandbeen

NOTE •

For the R.H. rear seat, backrest tilting handle is located behind backrest.

- c) Clear the carpet from under the seat to facilitate moving in rails.
- d) Unlock seat using seat tilting handle (1) and tilt it forward.
- e) Hold the seat in tilted position and unscrew quick links (7) of strap (9) located under L.H. seatpan.

NOTE •

This operation is specific to L.H. seat.

•

- f) Pull up and hold L.H. and R.H. rings (2), and turn knobs (8) by 90° in order to release and keep locks (3) in up position.
- g) Move the seat in the rails to line up pads (4) with rail (5) apertures.
- h) Remove the seat.

NOTE •

Ensure proper storage of strap (9) with L.H. rear seat to avoid loosing part.

•

- D Removal of intermediate seats see figures 8.9.2 and 8.9.3
 - 1) To remove intermediate seats, perform the following operations
 - a) Install protective covers.
 - b) Pull backrest bottom upholstery (25) to remove it.
 - c) Clear the carpet from under the seat to facilitate moving in rails.
 - d) Pull up locking handle (21) located under the pan, on the seat rear side, to unlock it.
 - e) Move the seat in the rails to line up pads (23) with rail (24) apertures.
 - f) Remove the seat.
 - g) Install backrest bottom upholstery (25).

▲ CAUTION ▲

In order to prevent deflectors damage, it is necessary to remove them.

2) Remove deflector (34) maintained with Velcro-type strap.

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3) If necessary, remove the cabin central carpet.

• NOTE •

If one of two cargo nets must be installed, it is necessary to use the carpet with appropriate cuttings.

E - Removal of a cabinet

NOTE •

This operation must be carried out by a service center.

•

- F Cabin comfort see figure 8.9.3
 - Blank off the hot air outlet, located forward the large door, with blanking device assy (33) stored in storage bag - see figure 8.9.3 detail A.
 - 2) Remove blanking plugs (32) located forward the large door and store them into storage bag see figure 8.9.3 detail B.
 - 3) Remove blanking plugs (31) located in line with R.H. front side window see figure 8.9.3 detail C, and install them on holes located in line with card table see figure 8.9.3 detail D.
- G Installation of intermediate seats see figures 8.9.2, 8.9.3 and 8.9.4
 - 1) Install deflector (34), ensuring that both red marks (36) are aligned with the deflector holes (35) see figure 8.9.4.

NOTE •

Position deflectors (34) as indicated on label, according to future position of intermediate seat.

•

2) Install intermediate seats.

NOTE •

If seats are installed facing flight direction (frontwards), the L.H. seat must be installed on the right and the R.H. seat on the left in order to have the armrest on aisle side.

•

- a) Pull backrest bottom upholstery (25) to remove it.
- b) Clear the carpet from seat area to facilitate moving in rails.



 Position the seat and put lock (22) near the color mark (37) made on rail bottom on aisle side.

NOTE •

The color mark (37) in the rail is aligned with red marks (36).

•

- d) Pull up locking handle (21), insert pads (23) into rail (24) apertures and then, move the seat so that lock (22) is in front of the color mark (37).
- e) Release locking handle (21) to lock the seat.

▲ WARNING ▲

Verify that lock (22) and all pads (23) are engaged and locked into rails, trying to move seat forward and backward.

f) Install backrest bottom upholstery (25).

NOTE •

Adjust it properly; make sure not to obstruct deflector (34) outlet.

•

- g) Slide properly the carpet under the seat.
- h) Remove protective covers.
- H Final operations
 - 1) If removed, install cabin central carpet suited to the intended use.

NOTE •

Slide properly the carpet under doorstep.

•

- 2) If necessary, remove the baggage compartment partition net and install the small or large cargo net refer to section 7.
- 3) Make sure the work area is clean and free from debris.
- 4) Determine weight and balance refer to section 6.
- 2 Conversion of 4-seat accommodation into 6-seat accommodation see figures 8.9.1, 8.9.2, 8.9.3 and 8.9.4
 - A Tools and consumable materials
 - Seat protective covers



B - Preparation

- Make sure the SOURCE selector is set to OFF and the crash lever is down.
- 2) If installed, remove the cargo net.
- 3) Remove intermediate seats refer to paragraph 1.D.
- 4) Remove the deflectors (34) maintained with Velcro-type strap.
- 5) If necessary, remove the cabin central carpet.

C - Cabin comfort - see figure 8.9.3

- 1) Remove blanking plugs (32) from their storage bag and install them on holes located forward the large door see figure 8.9.3 detail B.
- Remove blanking device assy (33) from the hot air outlet, located forward the large door, and store it into storage bag - see figure 8.9.3 detail A.
- 3) Remove blanking plugs (31) located in line with card table see figure 8.9.3 detail D, and install them on holes located in line with R.H. front side window see figure 8.9.3 detail C.

D - Installation of cabinet

• NOTE •

This operation must be carried out by a service center.

•

E - Installation of intermediate seats

- 1) Install intermediate seats refer to paragraph 1 G.
- 2) If removed, install the baggage compartment partition net.
- 3) If removed, install cabin central carpet.

F - Installation of rear seats - see figure 8.9.1

- 1) Make sure the work area is clean and free from debris.
- 2) Clear the carpet from seat area to facilitate moving in rails.
- 3) Check that knobs (8) maintain locks (3) in up position.
- 4) Position the seat, fold it forward, refer to detail B, and insert pads (4) into rail (5) apertures.
- 5) Move the seat so that locks (3) are in front of the color mark made on rail bottom.

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- 6) Pull up and hold L.H. and R.H. rings (2) and turn knobs (8) by 90° in order to insert locks (3) into rail (5) apertures.
- 7) Make sure the seat is correctly locked on rails (5).
- 8) Tilt seat forward, hold it and slip strap (9) around the locking control hinge pin. Screw quick links (7).
- 9) Tilt the seat rearward and lock it using seat tilting handle (1).
- 10) Fold up the backrest and lock it using backrest tilting handle (6).
- 11) Slide properly the carpet under the seat.
- Remove protective covers.

G - Reconditioning

- 1) Make sure the work area is clean and free from debris.
- 2) Determine weight and balance refer to section 6.

3 - Additional configurations

▲ WARNING ▲

Removed seats can only be installed at their original location.

Rear seat (L.H. or R.H.) is the only one which can be installed in cabin axis, on both central rails – refer to section 7.



• NOTE •

Many combinations of accommodations are authorized with seats (rear and intermediate) by pilot or service centers and cabinet(s) by service centers only. However, the pilot must ensure that he gets all necessary authorizations from his regulatory authority.



To remove or install these elements, use paragraph 1 or 2 – refer to table 1.

NOTE •

After these operations, determine weight and balance with the new C.G. - refer to section 6.

•



Equipment	Action	Description operation	
Rear seat	Removal	Paragraph 1.C.	
ixeai seat	Installation	Paragraph 2. F.	
Intermediate seat	Removal	Paragraph 1.D.	
intermediate seat	Installation	Paragraph 1.G.	
Cargo net	Installation	Section 7	

Table 1



- 1) Seat tilting handle
- 2) Ring
- 3) Lock
- 4) Pad
- 5) Rail
- 6) Backrest tilting handle
- 7) Quick link
- 8) Knob
- 9) Strap

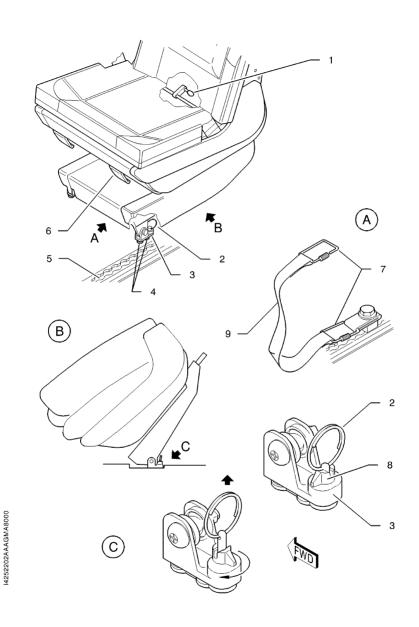


Figure 8.9.1 (2/2) - Removal / installation of rear seat



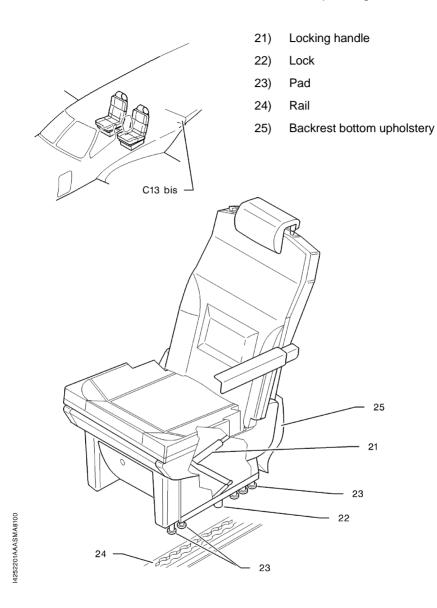


Figure 8.9.2 - Removal / installation of intermediate seat



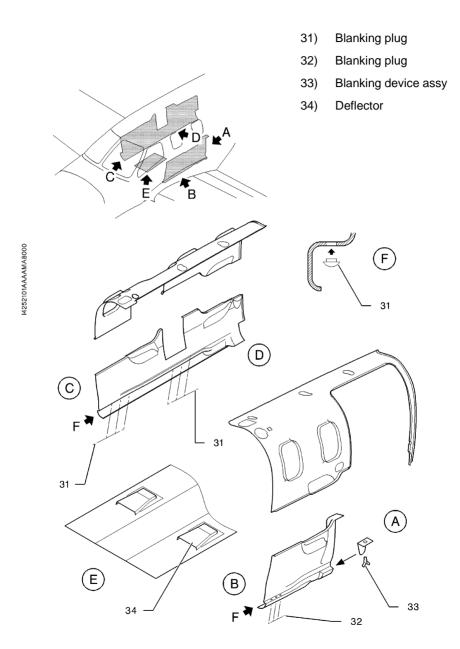


Figure 8.9.3 - Cabin comfort - Installation of blanking plugs and deflector

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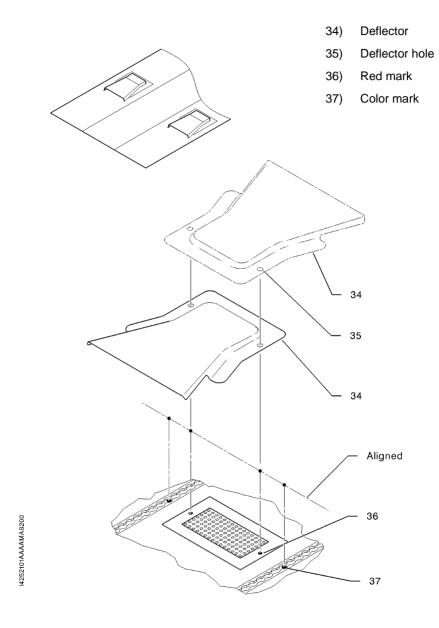


Figure 8.9.4 - Cabin comfort - Installation of deflector



8.10 - Utilization by cold weather (- 0°C to - 25°C) or very cold weather (- 25°C to - 40°C)

NOTE •

Check pressure values in a hangar heated at about 15°C with control equipment at room temperature.

•

If a landing is foreseen by cold or very cold weather or in case of airplane prolonged operation in such conditions, it is recommended to prepare the airplane as follows:

- Smear with silicone grease the door and engine cowlings seals, as well as the leading edge deicers.
- 2 Apply engine oil on the engine cowling latches.
- 3 Inflate main landing gear shock absorbers to 247 psi (17 bars) at a room temperature of 15° C.
- 4 Position a 0.59 in (15 mm) shim at the bottom of the piston tube and against forward landing gear half-fork to reduce shock absorber travel. Refill with hydraulic liquid. Remove the shim and inflate shock absorber to 138 psi (9.5 bars) at a room temperature of 15°C.
- 5 Inflate main landing gear tires to 130 psi (8.96 bars) and nose tire to 102 psi (7 bars) at a room temperature of 15° C.

NOTE •

See table 1 hereafter to check pressure values and to inflate tires and shock absorbers.

•



Check pressure values and inflate, if necessary, according to following table 1 during operation in cold weather only :

	OAT (°C)	- 40°	- 30°	- 20°	- 10°	+ 15°
Р	Main landing gear shock	189	196	203	218	247
r e	absorber	(13)	(13.5)	(14)	(15)	(17)
s s u r e s	Nose gear shock absorber	102 (7)	109 (7.5)	116 (8)	123 (8.5)	138 (9.5)
	Main landing gear tire	144 (9.96)	144 (9.96)	130 (8.96)	130 (8.96)	130 (8.96)
psi (bars)	Nose gear tire	94 (6.5)	94 (6.5)	102 (7)	102 (7)	102 (7)

Table 1



TBM 900

List of equipment

Report reference NAV No. 34/90-RJ-App 3 From S/N 1050

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0B	1-3	DEC 17	19	1-4	APR 19
0C	1-3	DEC 17	20	1-3	DEC 17
0D	1-3	DEC 17	21	1-4	APR 19
0E	1-3	DEC 17	22	1-4	APR 19
0F	1-3	DEC 17	23	1-3	DEC 17
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			26	1-3	DEC 17
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3	1-4	APR 19	29	1-3	DEC 17
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6	1-3	DEC 17	32	1-3	DEC 17
7	1-3	DEC 17	33	1-4	APR 19
8	1-3	DEC 17	34	1-3	DEC 17
9	1-3	DEC 17	35	1-4	APR 19
10	1-3	DEC 17	36	1-3	DEC 17
11	1-3	DEC 17	37	1-3	DEC 17
12	1-4	APR 19	38	1-3	DEC 17
13	1-4	APR 19	39	1-3	DEC 17
14	1-4	APR 19	40	1-3	DEC 17
15	1-3	DEC 17			

Edition 1 - December 5, 2014 Rev. 4



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Revision 1 dated September 15, 2015

Pages	Description
Title	New logo and denomination
0A	List of effective pages
0C and 0D	List of amendments
1	Table of contents
2	List of critical RVSM equipment : modification of P/N
4	Addition of OPT/MOD-70-0454-21 : General Air System Controller
4	Addition of OPT/MOD70-448-21 (Up to S/N 1083 as a retrofit): Outflow valve and safety valve
4	Outflow valve and safety valve : - addition of validity : From S/N 1084 - modification of weight values
8, 22, 23, 24, 28	OPT/MOD70-0176-00A: - addition of validity: Up to S/N 1110
8	Addition of OPT/MOD70-0487-23A: Radio stereo-headset A20
8	OPT/MOD70-0176-00B: - addition of validity: Up to S/N 1105 - modification of weight values
8	Addition of OPT/MOD70-0458-23 : GDL 69A SXM - XM Generation 4
9	OPT/MOD70-0331-23 : - modification of Version D - addition of Version G
11	OPT/MOD70-0374-25B: - additionof validity: Up to S/N 1105 - modification of weight values
12	Addition of OPT/MOD70-0374-25C : Servicing plugs unit
13	OPT/MOD70-0437-25 : - modification of version : 0437-25B becomes 0437-25A - addition of validity : Up to S/N 1110



Revision 1 dated September 15, 2015 (Cont'd)

Pages	Description
14	Addition of OPT/MOD70-26002G: Engine fire detection system
14	OPT/MOD70-0391-25 : addition of Version D
15	L.H. and R.H. equipped control wheels : deletion of P/N
18	Addition of OPT/MOD70-0455-31A : Light weight Flight Data Recorder
19	Deletion of "Door actuator EC 6230"
21	OPT/MOD70-0322-00: addition of "LED" notion for taxi and landing lights
22	Lift transducer 799-13 : - addition of validity : Up to S/N 1105
22	Addition of OPT/MOD70-0423-34 : Lift transducer and AoA computer
25	OPT/MOD70-0270-34A: - addition of validity: Up to S/N 1105
25	Addition of OPT/MOD70-0451-34A: GRA 55 radar altimeter
26	OPT/MOD70-0176-00F: - addition of validity: Up to S/N 1110
26	OPT/MOD70-0258-00B: - addition of validity: Up to S/N 1110
27	OPT/MOD70-0176-00E: - addition of validity: Up to S/N 1110
27	Addition of OPT/MOD70-0264-34C : Transponder # 2 GTX 33 - Mode S diversity with extended squitter
27	OPT/MOD70-0176-00H: - addition of validity: Up to S/N 1110
28	OPT/MOD70-0176-00G: - addition of validity: Up to S/N 1110
29	OPT70-207-00 : - addition of "with oxygen masks EROS"
4, 5 thru 38	Presentation, terminoly and/or text moving



Revision 2 dated July 2016

Pages	Description
Title	Copyright
0A	List of effective pages
0E, 0F	List of amendments - Revision 2
15	Addition of MOD70-0510-27 "Stick shaker"
18	Addition of "Pre-MOD70-0407-00D" validity for Aural warning system



Revision 3 dated December 15, 2017

Pages	Description
Title	Copyright
0A	List of effective pages
0F	List of amendments - Revision 3
All pages	Presentation and/or text moving



Revision 4 dated April 8, 2019

Pages	Description
Title	Copyright and company identity name change
0A	List of effective pages
0G and 0H	List of amendments - Revision 4
3	Addition of "transponder"
4, 12, 13, 14, 18, 19, 21, 22, 24, 33, 35	Removal of "SOCATA"



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			Page
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ATA 56	-	Windows	34
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ATA 77	-	Engine indicating	38
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The following list contains standard equipment installed on each airplane and available optional equipment.

A separate list of equipment of items installed at the factory in your specific airplane is provided in your airplane file.

Columns showing weight (in pounds) and arm (in inches) provide the weight and center of gravity location for the equipment.

In the list of Required, Standard or Optional equipment (not restrictive), a letter "R", "S", "O" or "A" allows classifying the equipment:

"R" : equipment items required for certification

"S" : standard equipment items

"A" : optional equipment items which are in addition to required or standard items

"O" : optional equipment items replacing required or standard items



List of critical RVSM equipment

Equipment listed hereafter, or later approved versions, is required for RVSM operation.

Equipment	*	* *	P/N
Barometric altimeter : - GDC74B (Air data computer) - GDU1XXX (Display)	2 3	2 2	P/N 011-01110-XX P/N 011-00916-XX or P/N 011-01108-XX
Autopilot Altitude Hold function : GMC710 (AFCS mode controller) GIA63W (Integrated Avionics Computer) GRS77	1 2 2	1 2 2	P/N 011-01020-10 P/N 011-01105-40 P/N 011-00868-XX
ATC transponder : - Altitude reporting transponder	1	1	TSO C-74c

- (*) Quantity installed
- (**) Quantity required



S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment		Weight per unit lb (kg)	Arm in. (m)
		01 - Specific optional equipment			
s	01026A	Flight ceiling at 31000 ft SO	CATA	/	/



S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
		21 - Environmental system		
S		General Air System Controller (GASC) 82024A040601 LIEBHERR	1.98 (0.900)	311.02 (7.900)
	0454-21	General Air System Controller (GASC) 82024A040701 LIEBHERR		
S		- Version A (From S/N 1098)	1.98 (0.900)	311.02 (7.900)
0		- Version B (Up to S/N 1097 as a retrofit)	1.98 (0.900)	311.02 (7.900)
		21-20 - Distribution		
S		Mixing unit 9723A010001 LIEBHERR	0.53 (0.240)	151.57 (3.850)
S		Hot Air Distributor 6044A010001 LIEBHERR	4.06 (0.840)	153.54 (3.900)
S		Bleed temperature switch 92244B010002 LIEBHERR	0.13 (0.060)	153.54 (3.900)
		21-30 - Pressurization control		
S		Cabin altitude warn switch 214 C40.3.261 CONDEC/EATON	0.077 (0.035)	153.94 (3.910)
S		Cabin differential pressure switch 17-600-01 UMA	0.143 (0.065)	139.76 (3.550)
S	0448-21	Outflow valve 81146A010101 (From S/N 1084) LIEBHERR	4.101 (1.860)	317.32 (8.060)
0	0448-21	Outflow valve 81146A010101 (Up to S/N 1083 as a retrofit) LIEBHERR	4.101 (1.860)	317.32 (8.060)



S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment			Arm in. (m)
S	0448-21	Safety valve 81147A010101 (From S/N 1084)	LIEBHERR	3.461 (1.570)	317.32 (8.060)
0	0448-21	Safety valve 81147A010101 (Up to S/N 1083 as a retrofit)	LIEBHERR	3.461 (1.570)	317.32 (8.060)
		21-50 - Temperature condition system	ning		
s		Flow control shut-off valve 6784A0100	001 LIEBHERR	4.74 (2.500)	114.17 (2.900)
s		Non-return valve 7085A010002	LIEBHERR	0.11 (0.050)	102.36 (2.600)
S		Shut-off valve 4589A010001	LIEBHERR	2.37 (1.075)	114.17 (2.900)
S		Intermediate pressure sensor 93557A	.010001 LIEBHERR	0.33 (0.150)	110.24 (2.800)
S		Overheat thermal switch A042010300	-5 LIEBHERR	0.18 (0.080)	110.24 (2.800)
S		Main heat exchanger 81249A010001	LIEBHERR	7.72 (3.500)	108.27 (2.750)
S		Non-return valve 52704A010001	LIEBHERR	0.66 (0.300)	118.11 (3.000)
s		Ground Fan 8031A020	LIEBHERR	3.95 (1.790)	90.55 (2.300)
		21-55 - Vapor cycle cooling sy	ystem		
S		Compressor 1377A010001	LIEBHERR	14.77 (6.700)	98.43 (2.500)
S		Cockpit Evaporator Assembly 14720A	010001 LIEBHERR	9.06 (4.111)	200.79 (5.100)



S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment		Weight per unit lb (kg)	Arm in. (m)
S		Cabin Evaporator Assembly 14719A0100	001 LIEBHERR	12.90 (5.850)	311.02 (7.900)
S		Condenser Assembly 81250A010001 L	IEBHERR	24.80 (11.250)	330.71 (8.400)
		21-60 - Temperature regulation			
S		By-pass valve 6043A010001 L	IEBHERR	3.31 (1.500)	106.30 (2.700)
S		Bleed differential pressure sensor 93558A010001 L	IEBHERR	0.44 (0.200)	114.17 (2.900)
S		Inlet temperature sensor 93276A010001 L	IEBHERR	0.11 (0.050)	153.54 (3.900)
S		Cockpit ventilated sensor 92279A010002 L	2 LIEBHERR	0.18 (0.080)	182.09 (4.625)
S		Cabin ventilated sensor 92279A010002 L	IEBHERR	0.18 (0.080)	250.00 (6.350)



Item Weight Arm R/ OPT70 Required (R) or Standard (S) or Optional (A or O) per unit in. equipment lb (m) 0 MOD70 (kg) 22 - Auto flight S 0305-22 Upgrading of AFCS GFC 700 composed of : GARMIN - Pitch servo GSA 81 + Servo mount GSM 86 4.08 247.40 **GARMIN** (1.85)(6.284)Roll servo GSA 81 + Servo mount GSM 86 4.08 231.10 **GARMIN** (1.85)(5.870)253.70 Yaw servo GSA 81 + Servo mount GSM 86 4.08 **GARMIN** (1.85)(6.444)Pitch trim servo GSA 81 157.87 4.14 + Servo mount GSM 86 **GARMIN** (1.88)(4.010)- Trim adapter GTA 82 **GARMIN** 1.30 240.87 (6.118)(0.59)AFCS Control Unit GMC 710 **GARMIN** 0.91 156.61 (0.41)(3.978)



S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
		23 - Communications		
S	0176-00A	Dual audio system with integrated Marker Beacon Receiver # 1 GMA 1347C (Up to S/N 1110) GARMIN	2.59 (1.17)	153.35 (3.895)
S	0176-00A	Dual audio system with integrated Marker Beacon Receiver # 2 GMA 1347C (Up to S/N 1110) GARMIN	2.59 (1.17)	153.35 (3.895)
s	0176-00A	G1000 COM # 1 system (Up to S/N 1110) GARMIN		
		 Transceiver (integrated in GIA 63W Integrated Avionics Unit # 1 - refer to ATA 34-28) GARMIN VHF antenna (under fuselage) 16-21B-P3 	0.86	271.65
		CHELTON	(0.390)	(6.900)
S	0176-00A	G1000 COM # 2 system (Up to S/N 1110) GARMIN		
		Transceiver (integrated in GIA 63W Integrated Avionics Unit # 2 - refer to ATA 34-28) GARMIN		
		- VHF antenna (above fuselage) 16-21B-P3 CHELTON	0.86 (0.390)	271.65 (6.900)
S		Static dischargers DSC 740049 (Qty : 4) DAYTON GRANGER	Neglig.	/
s		Static dischargers 2-5 SCY (Qty : 2) CHELTON	Neglig.	/
s		Static dischargers 2-9 SCY (Qty : 3) CHELTON	Neglig.	/
О	0287-23A	Radio stereo-headset A20 with bluetooth BOSE	Neglig.	/
0	0487-23A	Radio stereo-headset A20 BOSE	Neglig.	/



S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
Α	0176-00B	Data link XM Radio GDL 69A (interfaced with G1000 system) (Up to S/N 1105) GARMIN	1.72 (0.78)	150.67 (3.827)
0	0458-23	GDL 69A SXM - XM Generation 4 (interfaced with G1000 system) (Up to S/N 1110) GARMIN	1.41 (0.64)	163.46 (4.152)
0	0331-23	Weather Data Link and Satellite Phone GSR 56 GARMIN		
		Post-MOD70-0319		
		 Version C : with antenna CI 490-1 (GSR unit support pre-installed) 	3.80 (1.736)	58.00 (1.474)
		Version D : with antenna CI 490-1 (Mechanical capability installed : antenna and unit box)	0.61 (0.276)	58.00 (1.474)
		- Version G: with antenna CI 490-490 (Spare for antenna CI 490-1)	3.59 (1.629)	58.00 (1.474)
Α	0410-23	HF Communication System KHF1050, of which HONEYWELL	38.03 (17.250)	302.70 (7.689)
		- Control Display unit	1.56 (0.707)	155.43 (3.948)
		- Receiver/Exciter	5.90 (2.676)	123.07 (3.126)
		- Antenna coupler	16.20 (7.348)	342.28 (8.694)
		- Power amplifier	8.40 (3.810)	342.83 (8.708)
		- HF Antenna kit	1.74 (0.790)	324.80 (8.250)



S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
		24 - Electrical power		
		24-30 - DC generation		
R	0234-24	Electric power system (EPS) 1408-1-1 ASTRONICS	14.330 (6.500)	128.15 (3.255)
R		Stand-by alternator ES10024B-5 HARTZELL ENGINEERING TECHNOLOGY (HET)	13.000 (5.897)	104.84 (2.663)
R		Starter generator MG94K-1 ADVANCED INDUSTRIES	31.989 (14.510)	118.83 (2.815)
S	24002A	Lead-acid battery RG-380E/44 CONCORDE	85.979 (39.000)	112.20 (2.850)
Α	0303-24	Charger/Maintainer for lead acid battery	0.220 (0.100)	114.17 (2.900)
		24-40 - External power supply		
S		Ground power receptacle MS 3506-1 QPL (AIRCRAFT APPLIANCES AND EQUI. LTD)	0.794 (0.360)	114.17 (2.900)

S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
		25 - Equipment and furnishings		
■ A	25004D	Leather upholstering - version D "Autolux"	6.614 (3.000)	212.60 (5.400)
A	0386-25	Leather upholstering "Vulcain"	6.614 (3.000)	212.60 (5.400)
s		Smoke goggles MXP 210 INTERTECHNIQUE	0.855 (0.388)	200.00 (5.080)
A	25032	Front seats ease covers	2.756 (1.250)	183.78 (4.668)
A	25035	JetFly type cabin arrangementA	/	/
_ A	25036	Cabin furnishings - "Loupe d'Orme" wood	/	/
A	0151-25	CD reader PCD 7100 PS ENGINEERING	2.20 (1.00)	205.04 (5.208)
■ A	0304-25	Cabin fitting out ("Autolux" leather upholstering variants)		
		- Version A : Heather-leather light blue-coloured seats	/	/
		- Version B : Blue jeans-coloured carpets	/	/
		- Version C : Sateen Chocolate-coloured seats and cabinets	/	/
		- Version D : Carbon-coloured Finishing	/	/
		- Version E : Grey-coloured seats and cabinets	/	/
s	0374-25B	Servicing plugs unit, of which (Up to S/N 1105) TRUE BLUE POWER	3.75 (1.700)	/



S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
		- 12 VDC servicing plugs unit (Qty: 2 - one in the cockpit, one in the cabin), of which:	3.31 (1.500)	195.28 (4.960)
		. 28-12VDC Converter TRUE BLUE POWER	2.98 (1.350)	195.28 (4.960)
		- 5 VDC servicing plugs unit (USB type) (Qty: 4 - two in the cockpit, two in the cabin) with integrated charger TRUE BLUE POWER	0.44 (0.200)	187.99 (4.775)
S	0374-25C	Servicing plugs unit, of which (From S/N 1106) TRUE BLUE POWER	3.97 (1.800)	/
		- 12 VDC servicing plugs unit (Qty: 2 - one in the cockpit, one in the cabin), of which:	3.31 (1.500)	195.28 (4.960)
		. 28-12VDC Converter TRUE BLUE POWER	2.98 (1.350)	195.28 (4.960)
		 5 VDC servicing plugs unit (USB type) [Qty: 6 - two in the cockpit, four in the cabin (2 on R.H. side, 2 on L.H. side)] with integrated charger	0.66 (0.300)	219.29 (5.570)
0	0374-25C	Servicing plugs unit, of which (As a retrofit, Post-Version B) TRUE BLUE POWER	3.97 (1.800)	/
		- 12 VDC servicing plugs unit (Qty: 2 - one in the cockpit, one in the cabin), of which:	3.31 (1.500)	195.28 (4.960)
		. 28-12VDC Converter TRUE BLUE POWER	2.98 (1.350)	195.28 (4.960)
		 5 VDC servicing plugs unit (USB type) [Qty: 6 - two in the cockpit, four in the cabin (2 on R.H. side, 2 on L.H. side)] with integrated charger	0.66 (0.300)	219.29 (5.570)
Α	0417-25	Paper clips (one on each control wheel)	/	/



S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
		Seats - Belts (Standard equipment)		
		Leather seats - Belts		
S		Reels ANJOU AERONAUTIQUE	1.79 (0.810)	192.91 or 287.40 (4.900 or 7.300)
S		- Pilot's seat T700C2500002	55.12 (25.00)	183.90 (4.671)
S		- Front R.H. seat T700C2500002	55.12 (25.00)	183.90 (4.671)
		25-61 - Emergency locator transmitter		
Α	25030G	Three-frequency emergency locator transmitter C406-1 (with base) (with G1000 system GPS source) (airplanes equipped with reinforcement), of which:	7.77 (3.523)	349.92 (8.888)
		- ELT C406-1 ARTEX	3.36 (1.525)	354.72 (9.010)
		- ELT/NAV interface box 453-6500 ARTEX	2.69 (1.220)	353.15 (8.970)
		- Antenna 110-338 ARTEX	0.449 (0.204)	318.70 (8.095)
Α	0437-25A	Emergency locator transmitter ELT 1000 (airplanes equipped with reinforcement), of which	0.005	040.01
		(Up to S/N 1110) ARTEX	2.385 (1.082)	340.91 (8.659)
		- ELT 1000 with base ARTEX	1.764 (0.800)	354.72 (9.010)
		- Antenna 110-338 ARTEX	0.449 (0.204)	318.70 (8.095)



S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
		26 - Fire protection		
s	26002E	Engine fire detection system - capability installation L'HOTELLIER	/	/
Α	26002F	Engine fire detection system L'HOTELLIER	1.455 (0.660)	96.06 (2.440)
Α	26002G	Engine fire detection system (From S/N 1089) L'HOTELLIER	1.455 (0.660)	96.06 (2.440)
Α	0391-26	Portable fire extinguisher unit 74-00 AIR TOTAL		
		- Version A	4.89 (2.220)	170.11 (4.321)
		- Version B	4.89 (2.220)	192.16 and 194.16 (4.881 and 4.932)
		- Version C	4.96 (2.250)	193.80 (4.923)
		- Version D	4.52 (2.050)	203.54 (5.170)



S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment		Weight per unit lb (kg)	Arm in. (m)
		27 - Flight controls			
		27-10 - Roll control			
R		Roll trim actuator 145700.02	LPMI	1.543 (0.700)	212.60 (5.400)
		27-20 - Yaw control			
R		Rudder trim actuator 145700.02	LPMI	1.543 (0.700)	395.27 (10.040)
s	0348-27	New control wheels	CROUZET		
S		- L.H. equipped control wheel C	CROUZET	2.535 (1.150)	157.48 (4.000)
S		- RH. equipped control wheel C	CROUZET	2.535 (1.150)	157.48 (4.000)
		27-30 - Pitch control			
S		Pitch trim actuator 145400-02	LPMI	1.213 (0.550)	425.20 (10.800)
0	0510-27	Stick shaker C-101702-1 SAFE FLIGHT INSTR	RUMENTS	1.053 (0.477)	144.00 (3.658)
		27-50 - Wing flaps (control)			
R		Flap control including :	AVIAC	15.520 (7.040)	218.50 (5.550)
		- Flap motor 6157-1	AVIAC	2.866 (1.300)	216.54 (5.500)
		- Flap actuator 1-5297 / 2-5297	AVIAC	1.830 (0.830)	220.47 (5.600)



S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
		28 - Fuel system		
		28-20 - Fuel supply		
R		Electric boost pump 1B9-5 AIRBORNE	4.409 (2.000)	129.92 (3.300)
R		Engine driven fuel pump 1127-02 IN-LHC	1.543 (0.700)	110.24 (2.800)
R		Fuel unit L88A15-651 INTERTECHNIQUE	4.586 (2.080)	133.07 (3.380)
R		A35 fuel sequencer unit TFE	1.102 (0.500)	125.98 (3.200)
		28-40 - Fuel indication		
R	0158-28C	Fuel gage amplifier (in us gal) 738574-1-0 INTERTECHNIQUE	1.08 (0.49)	278.74 (7.080)
R		Inboard L.H. gage 762 438.1.0 INTERTECHNIQUE	0.331 (0.150)	183.07 (4.650)
R		Inboard R.H. gage 762 439.1.0 INTERTECHNIQUE	0.331 (0.150)	183.07 (4.650)
R		Intermediate gage 762 440.1. INTERTECHNIQUE	0.220 (0.100)	190.94 (4.850)
R		Outboard gage 762 441.1.0 INTERTECHNIQUE	0.220 (0.100)	190.94 (4.850)
R	0427-28A	Low level sensor 747-971-1-0 ZODIAC/ INTERTECHNIQUE	0.143 (0.065)	185.28 (4.706)



S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit Ib (kg)	Arm in. (m)
		30 - Ice and rain protection		
S		Deicer T700A3013003000, L.H. horizontal stabilizer	4.189 (1.900)	398.42 (10.120)
S		Deicer T700A3013003001, R.H. horizontal stabilizer	4.189 (1.900)	398.42 (10.120)
S		Deicer T700A3014003000, vertical stabilizer	3.968 (1.800)	374.02 (9.500)
S		Deicer T700A3010001002, inboard L.H. Wing	5.732 (2.600)	173.23 (4.400)
S		Deicer T700A3010001003, inboard R.H. Wing	5.732 (2.600)	173.23 (4.400)
S		Deicer T700A3010001004, middle L.H. Wing	3.748 (1.700)	173.23 (4.400)
S		Deicer T700A3010001005, middle R.H. Wing	3.748 (1.700)	173.23 (4.400)
S		Deicer T700A3010012000, outboard L.H. Wing	2.65 (1.200)	173.23 (4.400)
S		Deicer T700A3010001007, outboard R.H. Wing	3.307 (1.500)	173.23 (4.400)
S		Dual port distribution valve 1532-10C LUCAS	2.425 (1.100)	125.98 (3.200)
s		Timer 42E25-2A LUCAS	0.772 (0.350)	177.17 (4.500)
s		Water separator and filter 44E21-2A LUCAS	1.102 (0.500)	125.98 (3.200)
		30-60 - Propeller deicing		
S		Timer 3E2311-4 BF GOODRICH	0.44 (0.200)	200.79 (5.100)

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S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
		31 - Indicating / recording systems		
		31-20 - Independent instruments		
0	31002A	Hourmeter 56457-3 (engine running time) DATCON	0.551 (0.250)	156.30 (3.970)
S		Hourmeter 56457-3 (flying time) DATCON	0.551 (0.250)	156.30 (3.970)
S	0455-31A	Light weight Flight Data Recorder (ADRS - CARS) L3 COMMUNICATIONS AVIONICS SYSTEM	5.659 (2.567)	256.50 (6.515)
		31-50 - Aural warning		
R		Aural warning system T700A3155011000 (Pre-MOD70-0407-00D)	0.661 (0.300)	183.07 (4.650)



S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
		32 - Landing gears		
		32-10 - Main landing gear		
R	0190-32	L.H. main landing gear D23767001 MESSIER DOWTY	53.79 (24.400)	200.39 (5.090)
R	0190-32	R.H. main landing gear D23768001 MESSIER DOWTY	53.79 (24.400)	200.39 (5.090)
		32-20 - Nose landing gear		
R	0134-32	Nose gear D23766000 MESSIER DOWTY	53.57 (24.300)	93.70 (2.380)
		32-30 - Extension and retraction		
0	0334-32	Main locking actuator VSTS 083560 HL	13.228 (6.000)	208.07 (5.285)
0	0334-32	Nose locking actuator VSTS 083560 HL	13.228 (6.000)	110.24 (2.800)
R		Hand pump 914-8D27 TELEDYNE	2.326 (1.055)	181.10 (4.600)
		32-35 - Hydraulic generation		
R	060-32	Hydraulic power pack 1118-04 LHC	10.362 (4.700)	84.65 (2.150)
		32-40 - Wheels and brakes		
R		Brake assembly 030-19100 PARKER	14.991 (6.800)	204.33 (5.190)
R		Main tire 18x5.5-10PR MICHELIN	13.50 (6.123)	204.33 (5.190)
R	0409-32	Main tire 18x5.5-10PR GOOD YEAR	14.396 (6.530)	204.33 (5.190)



S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment		Weight per unit lb (kg)	Arm in. (m)
R		Master cylinder 010-07802	PARKER	0.882 (0.400)	145.67 (3.700)
R		Nose tire 5.00-5-10PR TL	MICHELIN	5.600 (2.540)	89.57 (2.275)
			GOOD YEAR	6.300 (2.858)	89.57 (2.275)
R	0408-32	Nose tire 5.00-5-10PR	GOOD YEAR	6.834 (3.100)	89.57 (2.275)
R		Nose wheel 40-262A	PARKER	2.976 (1.350)	89.57 (2.275)
R		Main wheel (Model 40-434)	PARKER	11.28 (5.120)	204.33 (5.190)
R		Parking brake valve T700A3240010 or T700B3240001		0.331 (0.150)	157.48 (4.000)



Item Weight Arm R/ OPT70 Required (R) or Standard (S) or Optional (A or O) per unit in. or equipment lb (m) 0 MOD70 (kg) 33 - Lights 33-10 - Instrument panel lighting S Instruments emergency lighting 2240-3 **WEMAC** 0.110 181.10 (0.050)(4.600)S 0372-33 Back lighted panels 2.132 (0.967)S 0322-00 **PULSELITE** unit WHELEN Neglig. 33-40 - External lighting L.H. wing inspection light (icing detection) T700G3340020 S 0.20 151.57 (3.850)(0.090)S 0322-00 LED L.H. taxi and landing lights 01-0771674-01 1.400 181.10 WHELEN (0.635)(4.600)S 0322-00 LED R.H. taxi and landing lights 01-0771674-01 1.400 181.10 WHFI FN (0.635)(4.600)S 0322-00 NAV/Anticollision system (LED lights): S Central units: S L.H. strobe light power supply 01-0771234-07 0.609 191.38 WHELEN (0.277)(4.861)S R.H. strobe light power supply 01-0771234-07 0.609 191.38 WHELEN (0.277)(4.861)S - Rear strobe light power supply WHELEN 0.609 397.87 (10.106)(0.277)S Lights: S L.H. navigation/strobe/recognition lights 0.499 184.29 01-0771170-02 WHELEN (0.227)(4.681)



S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optio equipment	nal (A or O)	Weight per unit lb (kg)	Arm in. (m)
S		- R.H. navigation/strobe/recognition li 01-0771170-01	ghts WHELEN	0.499 (0.227)	184.29 (4.681)
S		- Rear tail navigation/strobe lights 01-0790667-00	WHELEN	0.499 (0.227)	444.21 (11.283)



S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit Ib (kg)	Arm in. (m)
		34 - Navigation		
		34-11 - Air data systems		
R		Lift transducer 799-13 (Up to S/N 1105) SAFE FLIGHT INSTRUMENTS	0.882 (0.400)	173.23 (4.400)
S		Pitot L heated probe AN 5812-1 QPL (AIRCRAFT APPLIANCES AND EQUI. LTD)	0.750 (0.340)	200.79 (5.100)
S		Pitot R heated probe AN 5812-1 QPL (AIRCRAFT APPLIANCES AND EQUI. LTD)	0.750 (0.340)	200.79 (5.100)
R		Static reference plug T700A3415017	Neglig.	/
S		Static reference selector TB30 77010000	0.220 (0.100)	157.48 (4.000)
s	0160-34A	Authorization to operate in RVSM area	/	/
S	0176-00A	Air Data Computer # 1 GDC 74B (Up to S/N 1110) GARMIN	2.31 (1.05)	150.24 (3.816)
S	0176-00A	Air Data Computer # 2 GDC 74B (Up to S/N 1110) GARMIN	2.31 (1.05)	150.24 (3.816)
Ο	0335-34	Electronic Standby Instrument ESI-2000 (replacing altimeter, airspeed indicator and stand-by horizon) L-3 COMMUNICATION AVIONICS SYSTEM		
S		- Version A (refer to 34-24)	2.75 (1.250)	154.29 (3.919)
S	0423-34	Lift transducer and AoA computer installation, of which (From S/N 1106) SAFE FLIGHT INSTRUMENTS	1.66 (0.752)	242.01 (6.147)
R		- Lift transducer P/N C-101-707-1	0.50 (0.226)	173.23 (4.400)



S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional equipment	l (A or O)	Weight per unit Ib (kg)	Arm in. (m)
S		- AoA computer P/N C-101-706-1		0.74 (0.336)	273.62 (6.950)
S		- K59 and K590 relays		0.25 (0.115)	265.55 (6.745)
		34-21 - Heading reference system	m		
S	0176-00A	Attitude and Heading Reference System # 1 GRS 77 (Up to S/N 1110)	GARMIN	3.46 (1.57)	171.77 (4.363)
S	0176-00A	Attitude and Heading Reference System # 2 GRS 77 (Up to S/N 1110)	GARMIN	3.46 (1.57)	171.77 (4.363)
S	0176-00A	Magnetometer # 1 GMU 44 (Up to S/N 1110)	GARMIN	0.48 (0.22)	180.98 (4.597)
S	0176-00A	Magnetometer # 2 GMU 44 (Up to S/N 1110)	GARMIN	0.48 (0.22)	180.98 (4.597)
		34-23 - Magnetic compass			
R		Stand-by compass C2350 L4.M23	AIRPATH	0.551 (0.250)	163.39 (4.150)
		34-24 - ADI and standby horizon			
s		Electronic stand-by indicator (integrated in MOD70-0335-34 ESI 20 34-11) L-3 COMMUNICATION AVIONICS S		2.75 (1.250)	154.29 (3.919)
		34-28 - Electronic flight instrume system	entation		
S	0176-00A	Integrated Flight Deck System G1000 con (Up to S/N 1110) :	nposed of		
		- PFD1 GDU 1040A	GARMIN	6.53 (2.96)	155.71 (3.955)



Item Weight Arm R/ OPT70 Required (R) or Standard (S) or Optional (A or O) per unit in. equipment lb (m) 0 MOD70 (kg) PFD2 GDU 1040A **GARMIN** 6.53 155.71 (2.96)(3.955)MFD GDU 1500A GARMIN 8.66 155.20 (3.942)(3.93)Engine/Airframe Interface Unit # 1 GEA 71 2.53 150.63 **GARMIN** (3.826)(1.15)Engine/Airframe Interface Unit # 2 GEA 71 2.53 150.63 GARMIN (1.15)(3.826)Integrated Avionics Unit # 1 GIA 63W GARMIN 149.37 7.21 (3.794)(3.27)Integrated Avionics Unit # 2 GIA 63W **GARMIN** 7.21 149.37 (3.27)(3.794)MFD remote controller GCU 475 **GARMIN** 0.82 157.83 (0.37)(4.009)Α 0226-00A G1000 Synthetic Vision System **GARMIN** / 0222-00A Electronic checklists technical content **GARMIN** 34-31 - Marker S 129.92 MARKER antenna DM N27-3 0.750 **DORNE & MARGOLIN** (3.300)(0.340)S Receiver (integrated in the GMA 1347C dual audio systems: refer to ATA 23) 34-41 - Stormscope 34056B Stormscope WX 500, G1000 coupled: **BFG** 4.94 232.28 (2.24)(5.900)**BFG** Antenna NY163 0.84 311.02 (0.38)(7.900)



S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
		- Processor WX500 BFG	2.27 (1.03)	255.91 (6.500)
		34-42 - Weather radar		
S	0394-34	Weather radar GWX 70 GARMIN	10.35 (4.47)	169.1 (4.295)
		34-43 - Radioaltimeter		
Α	0270-34A	Radioaltimeter RA4500, G1000 coupled, of which (Up to S/N 1105):	2.500 (1.134)	220.47 (5.600)
		- Transceiver RA4500 FREEFLIGHT	1.900 (0.862)	228.82 (5.812)
		- Transmitting antenna S67-2002 SENSOR SYSTEMS	0.300 (0.136)	182.09 (4.625)
		and		
		- Receiving antenna S67-2002 SENSOR SYSTEMS	0.300 (0.136)	205.83 (5.228)
Α	0451-34A	GRA 55 radar altimeter, of which (From S/N 1106 up to S/ N 1110) : GARMIN	4.127 (1.872)	220.47 (5.600)
		- Transceiver RA4500	3.527 (1.600)	228.82 (5.812)
		- Transmitting antenna S67-200 and	0.300 (0.136)	182.09 (4.625)
		- Receiving antenna S67-2002	0.300 (0.136)	205.83 (5.228)
		34-44 - Traffic advisory system		
Α	0176-00F	G1000 TAWS system (Up to S/N 1110) GARMIN	/	/



S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
Α	0258-00B	TAS system GTS 820, G1000 coupled, of which (Up to S/N 1110) :	22.53 (10.220)	177.68 (4.513)
		- Processor GTS 820 GARMIN	9.92 (4.500)	143.11 (3.635)
		- Power amplifier/low noise amplifier GPA 65 GARMIN	1.90 (0.860)	221.42 (5.624)
		- Antenna GA 58 (above fuselage) GARMIN	0.79 (0.360)	230.71 (5.860)
		- Antenna GA 58 (under fuselage) GARMIN	0.79 (0.360)	260.63 (6.620)
		34-51 - NAV 1 installation		
s		VHF GS-NAV antenna DM N4-17N DORNE & MARGOLIN	3.307 (1.500)	401.57 (10.200)
S		Receiver (integrated in the GIA 63W Integrated Avionics Unit # 1 : refer to ATA 34-28)	/	/
		34-52 - NAV 2 installation		
S		Receiver (integrated in the GIA 63W Integrated Avionics Unit # 2 : refer to ATA 34-28)	/	/
		34-53 - Transponder		
Α	0176-00E	Transponder # 2 GTX 33 - Mode S non diversity (Up to S/N 1110) GARMIN	3.87 (1.75)	149.65 (3.801)
		+ Antenna KA 61	0.40 (0.18)	193.22 (4.908)
S	0264-34B	Transponder # 1 GTX 33 - Mode S non diversity with extended squitter GARMIN	4.41 (2.00)	149.65 (3.801)



S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
		+ Antenna KA 61	0.40 (0.18)	193.22 (4.908)
0	0264-34C	Transponder # 2 GTX 33 - Mode S diversity with extended squitter (Up to S/N 1110) GARMIN	4.41 (2.00)	149.65 (3.801)
		+ Antenna KA 61	0.40 (0.18)	193.22 (4.908)
		34-54 - Automatic Direction Finder (ADF)		
Α	0176-00H	ADF RA 3500 system (European countries only), of which (Up to S/N 1110):	7.61 (3.45)	214.65 (5.452)
		- Receiver RA3502 P/N 0505.757-912 BECKER	2.205 (1.000)	/
		- Antenna AN3500 P/N 0832.601-912 BECKER	3.594 (1.630)	/
		- RMI converter AC3504 P/N 0856.010-912 BECKER	1.323 (0.600)	/
		34-55 - DME installation		
Α	34014E	DME KN63, G1000 coupled HONEYWELL	2.80 (1.27)	232.28 (5.900)
		+ Antenna KA 61	0.40 (0.18)	238.82 (6.066)
		34-57 - Global Positioning System (GPS)		
S	0176-00A	GPS/WAAS Antenna GA 36 (Up to S/N 1110) GARMIN	0.48 (0.22)	204.84 (5.203)
S	0176-00A	GPS/WAAS + XM Antenna GA 37 (Up to S/N 1110) GARMIN	0.55 (0.25)	204.84 (5.203)



S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A equipment	or O)	Weight per unit Ib (kg)	Arm in. (m)
		34-62 - Multifunction display			
Α	0176-00G	G1000 Chartwiew function (Up to S/N 1110) GA	RMIN	/	/



S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
		35 - Oxygen		



S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional equipment	al (A or O)	Weight per unit lb (kg)	Arm in. (m)
		37 - Vacuum			
S		Air ejector valve 19E17-5A	LUCAS	0.661 (0.300)	116.14 (2.950)
S		Regulator and relief valve 38E-96-2D	LUCAS	1.323 (0.600)	116.14 (2.950)
S		Vacuum relief valve 691-21A	LUCAS	0.331 (0.150)	139.76 (3.550)
s		Valve 557-18 E	LUCAS	0.353 (0.160)	118.11 (3.000)



S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
		52 - Doors		
Α	52002A	"Pilot" door	44.092 (20.000)	171.26 (4.350)
Ο	0320-52B	New "Pilot" door - Version B	45.607 (20.687)	173.23 (4.400)
s	0342-52	Additional landing gear doors	6.613 (3.000)	204.33 (5.190)



S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
		56 - Windows		
S	56001A	Deiced R.H. Windshield SPS	Δ1.764 (Δ 0.800)	158.27 (4.020)



S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
		57 - Wings		



S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
		61 - Propeller		
		61-10 - Propeller assembly		
S	0345-61	Propeller (5-blade) HC-E5N-3C / NC 8834 K + spinner 104552P HARTZELL	171.08 (77.60)	43.11 (1.095)
		61-20 - Controls		
S		Propeller governor 8210.007 WOODWARD	2.646 (1.200)	59.06 (1.500)
R	0445-72	Overspeed governor 1439292 JIHOSTROJ	2.535 (1.200)	59.06 (1.330)



S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
		71 - Power plant		
R		Turboprop engine PT6 A-66D P & W CANADA	497.30 (226.00)	79.72 (2.025)
S		Top silentblocks 95007-16 (Qty 2) BARRY	2.647 (1.201)	79.72 (2.025)
S		Bottom silentblocks 95007-19 (Qty 2) BARRY	2.654 (1.204)	79.72 (2.025)
		71-60 - Air inlet		
R	0359-71	Inertial ice separator actuator JA23372-1000-1 BEAVER	2.156 (0.978)	62.99 (1.600)



Item Weight Arm R/ OPT70 Required (R) or Standard (S) or Optional (A or O) per unit in. equipment or lb (m) 0 MOD70 (kg) 77 - Engine indicating R Compressor turbine tacho-generator (Ng) 0.981 108.27 MIL-G-26611C GEU-7/A (0.445)(2.750)AIRCRAFT APPLIANCES AND EQUI. LTD Propeller tacho-generator (Np) MIL-G-26611 GEU-7/A R 0.981 55.12 (1.400)(0.445)AIRCRAFT APPLIANCES P/N 32005-025 AND EQUI. LTD R 0328-77 Torque transducer APTE-438-1000-75D KULITE 0.473 54.84 (0.215)(1.393)77-12 - Fuel management S Fuel flow transmitter 660 526AS SHADIN 0.683 110.20 (0.310)(2.799)



S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
		79 - Lubrication		
		79-20 - Distribution		
R		Oil cooler L8538233 LORI	10.472 (4.750)	90.55 (2.300)
		79-30 - Indicating		
R	0327-79A	Oil pressure transmitter APT-369A-1000-150G (5 Vdc) KULITE	0.337 (0.153)	105.35 (2.676)
S	0169-79 C	Chip detection system (2 detectors) interfaced with G1000 system PWC	Neglig.	/



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SUPPLEMENT WX-500 stormscope

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SECTION 1

General

This supplement is intended to inform the pilot about the equipment limitations, description and operations necessary for operation when the TBM airplane is equipped with the option WX-500 stormscope.

Whenever this supplement refers to the WX-500 Pilot's Guide, it states the one described in section 2.

SECTION 2

Limitations

The limitations hereafter supplement or replace those of the standard airplane described in section 2 Limitations of the basic POH when the airplane is equipped with the option WX-500 stormscope.

The WX-500 stormscope systems signal displays are not intended for the purpose of penetrating thunderstorm areas or areas of severe turbulence; such intentional use is prohibited.

NOTE •

Range selection determines receiver sensitivity and therefore relative range. Displayed range is based on signal strength and is not to be used for accurate determination of thunderstorm location.

▲ CAUTION ▲

The stormscope must not be used for thunderstorm penetration.



The WX-500 Pilot's guide, Series II, No. 009-11501-001 and the GARMIN Integrated flight deck pilot's guide, as applicable, at their latest revision shall be readily available to the pilot, whenever the operation of the WX-500 stormscope is predicted.



SECTION 3

Emergency procedures

Installation and operation of WX-500 stormscope do not change the basic emergency procedures of the airplane described in section 3 Emergency procedures of the basic POH.

SECTION 4

Normal procedures

Normal operating procedures of the WX-500 stormscope are outlined in the WX-500 Pilot's Guide.

SECTION 5

Performance

Installation and operation of WX-500 stormscope do not change the basic performance of the airplane described in section 5 Performance of the basic POH.



SECTION 6

Weight and balance

The weight and balance hereafter supplement or replace those of the standard airplane described in section 6 Weight and balance of the basic POH when the airplane is equipped with the option WX-500 stormscope.

S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit Ib (kg)	Arm in. (m)
		34 - NAVIGATION		
Α	34056	Stormscope WX-500 - shared with the integrated flgiht deck system	4.94 (2.240)	232.28 (5.900)

SECTION 7

Description

Information hereafter supplement or replace those of the standard airplane described in section 7 Description of the basic POH when the airplane is equipped with the option WX-500 stormscope.

The WX-500 (series II) stormscope, weather mapping system provides a visual screen readout of the electrical discharges associated with thunderstorms. This information with proper interpretation, will allow the pilot to detect severe thunderstorm activity. A series of green dots or of strike points will be displayed on the screen to indicate the electrical discharge areas.

The WX-500 (series II) stormscope, weather mapping system interfaces with the integrated flight deck system.

SECTION 8

Handling, servicing and maintenance

Installation and operation of WX-500 stormscope do not change the handling, servicing and maintenance procedures of the airplane described in section 8 Handling, servicing and maintenance of the basic POH.



SUPPLEMENT Engine fire detection system

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SECTION 1

General

This supplement is intended to inform the pilot about the equipment limitations, description and operations necessary for operation when the airplane is equipped with the option Engine fire detection system.

The general hereafter supplement or replace those of the standard airplane described in section 1 General of the basic POH when the airplane is equipped with the option Engine fire detection system.

The fire detection system allows engine fire monitoring and indicating.

SECTION 2

Limitations

Installation and operation of Engine fire detection system do not change the basic limitations of the airplane described in section 2 Limitations of the basic POH.



SECTION 3

Emergency procedures

The emergency procedures hereafter supplement or replace those of the standard airplane described in section 3 Emergency procedures of the basic Pilot's Operating Handbook when the airplane is equipped with the option Engine fire detection system.

Engine fire on ground

Symptoms: ITT increasing, ITT , FIRE , smoke, ...

	1 -	THROTTLECUT OFF
		Airplane with G1000 or G1000 NXi Flight deck (MOD70-0176-00 or MOD70-0539-00)
	2 -	BLEED switch OFF / RST
	>> A	Airplane with G3000 Flight deck (MOD70-0476-00)
	3 -	BLEED switch OFF
	>> A	A <i>II</i>
	4 -	A/C switch OFF
	4 - 5 -	A/C switch OFF Brakes As required
(5 -	Brakes As required
	5 - 6 -	Brakes As required FUEL TANK SLECTOR OFF

► Evacuate as soon as possible ◀



Engine fire in flight

Symptoms : FIRE

Try to confirm the fire warning by looking for other indications such as ITT increase, smoke from engine cowls or air conditioning system.

▲ CAUTION ▲

No air start attempt after an engine fire.



► Fly the airplane ◀

If the fire warning is not confirmed:

- 1 Monitor the engine parameters, ITT in particular
- 2 Look for smoke coming from engine cowls or from air conditioning system

THROTTLECUT OFF

► Land as soon as possible ◀

If the fire warning is confirmed:

	2 - AUX BP switch								O	FF	
	3 -	FUEL	TANK S	SELE	CTOR .					O	FF
L	4 -	Oxyg	en mask							U	se
	rplane OD70-			or	G1000	NXi	Flight	deck	(MOD7	0-0176-00	or
5 -	BLEE	D swite	h							OFF / F	RST
>> Airplane with G3000 Flight deck (MOD70-0476-00)											
6 -	BLEE	D swite	ch								DFF
>> AI	>> All										
7 -	A/C sv	witch .									DFF
8 -	If nece	essary,	,						. Emer	gency desc	ent
9 -	Perfor	m							F	orced land	ding



SECTION 4

Normal procedures

The normal procedures hereafter supplement or replace those of the standard airplane described in section 4 Normal procedures of the basic Pilot's Operating Handbook when the airplane is equipped with the option Engine fire detection system.

- Before starting the engine
- >> Up to S/N 1105, plus S/N 687, on left side of left instrument panel

>> From S/N 1106, on upper panel

>> All

FIRE lights on and causes the illumination of the MASTER WARNING light.

SECTION 5

Performance

Installation and operation of Engine fire detection system do not change the basic performance of the airplane described in section 5 Performance of the basic Pilot's Operating Handbook.



SECTION 6

Weight and balance

The weight and balance hereafter supplement or replace those of the standard airplane described in section 6 Weight and balance of the basic Pilot's Operating Handbook when the airplane is equipped with the option Engine fire detection system.

S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
		26 - Fire protection		
Α	26002G or 26002 H	Engine fire detection system L'HOTELLIER (From S/N 1000 to 1105, plus S/N 687)	1.455 (0.660)	96.06 (2.440)
Α	0496-26A	Engine fire detection system L'HOTELLIER (From S/N 1106)	1.464 (0.66)	96.06 (2.440)



SECTION 7

Description

Information hereafter supplement or replace those of the standard airplane described in section 7 Description of the basic Pilot's Operating Handbook when the airplane is equipped with the option Engine fire detection system.

The engine fire detection system enables the monitoring and indication of a fire in the engine area.

The system includes:

- 7 detectors
- the test push-button
- the integrated flight deck system.

Detectors

The 7 detectors are secured on supports positioned in the most sensitive engine areas. They consist of thermal switches detecting a temperature greater than 200°C.

Push-button

The push-button enables the pilot to test the detection system by opening the grounding circuit. It is connected in series with the 7 detectors.

>> Up to S/N 1105, plus S/N 687

The FIRE TEST push-button is located on left side of left instrument panel.

>> From S/N 1106

The TEST push-button is located on upper panel.

Display

Refer to the GARMIN Integrated Flight Deck Pilot's Guide, as applicable, at its latest revision.

SECTION 8

Handling, servicing and maintenance

Installation and operation of Engine fire detection system do not change the basic handling, servicing and maintenance procedures of the airplane described in section 8 Handling, Servicing and Maintenance of the basic Pilot's Operating Handbook.



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SUPPLEMENT Mexico specifics

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SECTION 1

General

This supplement is intended to inform the pilot about the airplane specifics, among others those required by the relevant Certification Authorities (limitations, description and operations necessary to the operation of the TBM airplane).

SECTION 2

Limitations

The limitations hereafter supplement or replace those of the standard airplane described in section 2 Limitations of the basic POH.

2.9 - Placards

Internal placards

1 - Rear pressurized baggage compartment (in cabin)

On partition wall

MÁXIMO 100 kg - (220 lbs)

ES RESPONSABILIDAD DEL PILOTO
COMPROBAR QUE TODO EL EQUIPAJE ESTÁ
ASEGURADO CORRECTAMENTE.
PARA INSTRUCCIONES DE CARGA REFIERASE A
LOS "DATOS DE PESO Y BALANCE"
DEL MANUAL DE OPERACIÓN DEL PILOTO.



For the small cargo net, on frame C13bis

MONTH A LINEAR WAY



For the large cargo net, on R.H. Side upholstery panel, in the rear baggage compartment

SOCIAABIMAACOO



2 - Non pressurized FWD baggage compartment

On baggage compartment door frame

MÁXIMO 50 kg - (110 lbs)

PARA INSTRUCCIONES DE CARGA REFIERASE A LOS "DATOS DE PESO Y BALANCE" DEL MANUAL DE OPERACIÓN DEL PILOTO.

3 -On R.H. side at front seat level and on the first rear passengers masks container (R.H. side on the ceiling)

M112003AAAFWA18101

WARNING GREASY SUBSTANCES ARE CAPABLE OF SPONTANEOUS COMBUSTION

ON CONTACT WITH OXYGEN DO NOT SMOKE WHILE OXYGEN IS IN USE

ADVERTENCIA

SUSTANCIAS GRASOSAS PUEDEN PROVOCAR COMBUSTIÓN ESPONTÁNEA AL ESTAR EN CONTACTO CON OXÍGENO NO FUMAR CUANDO EL OXÍGENO ESTÁ EN USO

4 -On rear passengers masks containers (on R.H. side on the ceiling and left side)

OXYGEN MASKS INSIDE

PULL MASKS FOR **OXYGEN SUPPLY**

MÁSCARAS DE OXÍGENO DENTRO

JALE LAS MÁSCARAS PARA SUMINISTRO DE OXÍGENO

5 -On rear passenger's table casing

A MESA DEBE ESTAR GUARDADA DURANTE EL DESPEGUE Y ATERRIZAJE



6 - Door internal sideOn access door



CAUTION: UNLOCK BEFORE OPERATING THE HANDLE PRECAUCIÓN: DESASEGURE ANTES DE OPERAR LA MANUA

TURN HANDLE TO OPEN GIRE LA MANIJA PARA ABRIR

On pilot door, if installed







7 - On emergency exit handle





Edition 2 - April 29, 2016 Rev. 2



8 -On landing gear emergency control access door

14112003AAAIMA18400

LDG GEAR EMERGENCY **ACCESS PULL** TREN DE ATERRIZAJE DE EMERGENCIA JALE AQUI

9 -At the upper corner of the window on each side of the cockpit

14112003AAAHMAB301



10 -On cabinet drawer (optional)

M112003AA.IMA18000



- >> Airplane equipped with coat hanger (Post-MOD70-0557-25)
- On the upper edge of the L.H. Passenger access door panel

4113200AAAKMA18200

SOLO PRENDAS DE VESTIR

- >> Airplane equipped with lavatory compartment (Post-MOD70-0505-25)
- 12 On fixed panel, cabin side

4113200AAAKMA8300

EL DIVISOR DEBE ESTAR ALMACENADO DURANTE EL DESPEGUE Y EL ATERRIZAJE

13 - On fixed panel, toilet side

EL INODORO NO DEBE ESTAR OCUPADO DURANTE EL DEPEGUE Y EL ATERRIZAJE

CIERRE Y ASEGURE LA TAPA DEL INODORO CUANDO NO ESTÉ EN USO NO CUELGUE O GUARDE OBJETOS

EN EL BAÑO O DIVISOR

EL DIVISOR DEBE ESTAR ALMACENADO DURANTE EL DESPEGUE Y EL ATERRIZAJE USE LOS AURICULARES CUANDO EL DIVISOR ESTÉ DESPLEGADO 14 - On access door, cabin side and toilet side

M113200AAAKMA8200



15 - Behind access door, cabin side and toilet side

14113200AAAKMA8100







16 - Front face of lavatory compartment, near opening / closing switches

14113200AAKMA18000



I4113200AAAKMA8400



17 - On the magazine rack

I4113200AAAKMA18100

1,5 KG (3.3 LBS)



>> All

External placards

18 - Under engine cowling and under each wing

14112003AAAHMA183D0



19 - Near fuel tank caps



4112003AAAHMA820





20 -Above brakes hydraulic fluid reservoir against firewall

14112003AAHMA18101

FRENOS MIL - H - 5606 AIR 3520 FLUIDO HIDRÁULICO

21 -On langing gear hydraulic fluid reservoir

14112003AAHMA18001

GEARS TRENES

MIL - H - 5606 AIR 3520

HYDRAULIC FLUID FLUIDO HIDRÁULICO

22 -On fuse box in engine cowling





23 - On internal face of L.H. engine cowling

4112003AAAEMAB300



4112003AAAHMA8101

OILS - ACEITES ☐ AEROSHELL 560 EXXON 2380 OR ESSO 2380 OR BPTO 2380 ☐ MOBIL JET OIL II ☐ MOBIL JET OIL 254 ☐ AERO SHELL TURBINE OIL 500 ☐ ROYCO TURBINE OIL 500 ☐ CASTROL 5000 ☐ TURBONYCOIL 525-2A

24 -On front lower portion of firewall L.H. side

H12003AAHMA8401





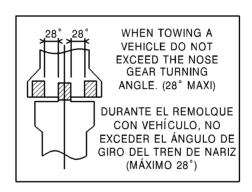
25 - On engine cowling, in front of compartment door

4112003AAAGMA18500

ALIMENTACIÓN EXTERNA:
28 VOLTS C.D. NOMINAL.
CAPACIDAD MÍNIMA DE ARRANQUE:
800 AMPS
NO EXCEDER 1000 AMPS

26 - On nose gear door

4112003AAAEMA18101



27 - On nose gear leg

4112003AAAIMA8200

TREN DE ATERRIZAJE DE NARIZ

PRESIÓN DE LLANTA: 6,5 bar 94 psi

28 - On main gear leg

14112003AAAIMA83D0

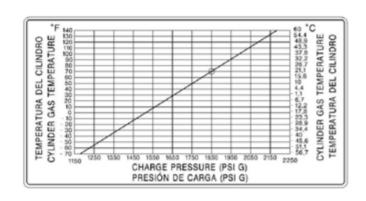
TREN DE ATERRIZAJE PRINCIPAL

PRESIÓN DE LLANTA: 8,96 bar

130 psi

29 - On internal face of the oxygen cylinder service door





30 - On the oxygen service door

4112003AAAIMA18101

PUNTO DE SERVICIO PARA OXÍGENO. NO USAR LUBRICANTES



31 - Near air data system port





32 - On external side of emergency locator transmitter inspection door



H112003AAHMA18400

33 - On emergency exit external side

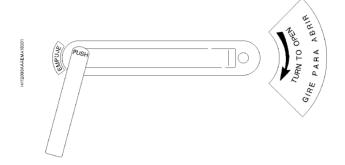




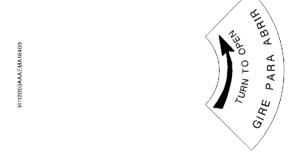


34 - Door external side

On pilot door



On access door



On outer fuselage skin aft of access door and in the cabin forward of access door





35 - On last step of stairs

CARGA MÁXIMA SOBRE LA ESCALERA : UNA PERSONA

36 - On R.H. access door jamb

112003AAFWA180

NO USAR EL PASAMANO PARA RETRAER O GUARDAR LA ESCALERA



SECTION 3 Emergency procedures

No specifics

SECTION 4

Normal procedures

No specifics

SECTION 5

Performance

No specifics

SECTION 6

Weight and balance

The weight and balance hereafter supplement or replace those of the standard airplane described in section 6 Weight and balance of the basic POH.

S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optiona equipment	I (A or O)	Weight per unit lb (kg)	Arm in. (m)
		01 - Specific optional equipment			
s	0212-11	Mexico certification markings	SOCATA	/	/



SECTION 7

Description

No specifics

SECTION 8

Handling, servicing and maintenance

No specifics



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SUPPLEMENT GARMIN TAWS system

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SECTION 1

General

This supplement is intended to inform the pilot about the equipment limitations, description and operations necessary for operation when the airplane is equipped with the option GARMIN TAWS system.

The TAWS function enables to detect if the airplane path is in compliance with the overflown terrain relief.

SECTION 2

Limitations

The limitations hereafter supplement or replace those of the standard airplane described in section 2 Limitations of the basic POH when the airplane is equipped with the option GARMIN TAWS system.

The TAWS function provides terrain proximity alerting and detection to the pilot. It must not be used for airplane vertical and horizontal navigation.

<u>AC 2318 recommendation</u>: in order to avoid unwillingly warnings, TAWS function must be inhibited for any landing on a terrain which is not mentioned in the data base.

The use of the terrain awareness warning and terrain display functions is prohibited during QFE (atmospheric pressure at airport elevation) operations.

>> Airplane equipped with GARMIN flight deck as standard

The GARMIN Integrated Flight Deck Pilot's Guide mentioned in section 2 Limitations of the basic POH, as applicable, or any further edition applicable to the latter, shall be readily available to the pilot, whenever the operation of TAWS system is predicted.

>> Airplane retrofitted with GARMIN G1000 NXi flight deck (MOD70-0539-00)

The GARMIN G1000 NXi Integrated Flight Deck Pilot's Guide for the TBM850/900 P/N 190-02348-00 or any further edition applicable to the latter, shall be readily available to the pilot, whenever the operation of TAWS system is predicted.



SECTION 3

Emergency procedures

The emergency procedures hereafter supplement or replace those of the standard airplane described in section 3 Emergency procedures of the basic POH when the airplane is equipped with the option GARMIN TAWS system.

TAWS FAIL annunciation

The TAWS function is not operational.



SECTION 4

Normal procedures

The normal procedures hereafter supplement or replace those of the standard airplane described in section 4 Normal Procedures of the basic POH when the TBM airplane is equipped with the option GARMIN TAWS system.

Before takeoff

- "TAWS System Test OK" voice message Heard

End of procedure.

4.1 - Warnings of the TAWS function

"PULL UP" voice alert

PULL UP PFD/MFD alert annunciation and PULL UP MFD pop-up alert light ON.

- 1 Level the wings.
- 2 TRQ Maximum
- 3 Choose the optimum rate of climb adapted to airplane configuration and speed, until the warning disappears.

End of procedure.

"Terrain Terrain, Pull up Pull up",
"Obstacle Obstacle, Pull up Pull up", voice alerts

PULL UP PFD/MFD alert annunciation and TERRAIN/OBSTACLE - PULL UP MFD pop-up alert light ON.

Adjust airplane path in order to make the warning disappear.

End of procedure.



4.2 - Cautions of the TAWS function

"Caution terrain", "Caution obstacle",
"Too low terrain" voice alerts

TERRAIN PFD/MFD alert annunciation and CAUTION TERRAIN/OBSTACLE

or TOO LOW TERRAIN MFD pop-up alerts light ON.

1 - Adjust airplane path in order to make the warning disappear.

End of procedure.

"Don't sink" voice alert

TERRAIN PFD/MFD alert annunciation and **DON'T SINK** MFD pop-up alert light ON.

1 - Re-establish a positive rate of climb.

End of procedure.

"Sink rate" voice alert

TERRAIN PFD/MFD alert annunciation and SINK RATE MFD pop-up alert light ON.

1 - Reduce rate of descent.

End of procedure.



SECTION 5

Performance

Installation and operation of GARMIN TAWS system do not change the basic performance of the airplane described in section 5 Performance of the basic POH.

SECTION 6

Weight and balance

The weight and balance hereafter supplement or replace those of the standard airplane described in section 6 Weight and balance of the basic POH when the airplane is equipped with the option GARMIN TAWS system.

S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
		34 - Navigation		
Α	0176-00 Version F	TAWS system GARMIN	/	/



SECTION 7

Description

Information hereafter supplement or replace those of the standard airplane described in section 7 Description of the basic POH when the TBM airplane is equipped with the option GARMIN TAWS system.

>> Airplane with G3000 Flight deck (MOD70-0476-00)

TAWS-B terrain and obstacle alerts

- Alerts include visual annunciations and voice alerts.
- Alerts are accompanied by visual annunciation on PFD's and pop-up alerts on either Touchscreens Controllers
- Pilot acknowledges the Alert on the Touchscreen Controller

Voice alerts inhibiting

- TAWS Alerts can be inhibited by the pilot selecting Inhibit TAWS on Touchscreens Controllers
- Discretion should be used when inhibiting alerts and the system should be enabled when appropriate.

>> All

The TAWS function has 7 modes.

1. Forward Looking Terrain Avoidance alert

The Forward Looking Terrain Avoidance (FLTA) alert is used by TAWS and is composed of :

 Reduced Required Terrain Clearance and Reduced Required Obstacle Clearance

Reduced Required Terrain Clearance (RTC) and Reduced Required Obstacle Clearance (ROC) alerts are issued when the airplane flight path is above terrain, yet is projected to come within the minimum clearance values in table 9.49.1. When an RTC or ROC alert is issued, a potential impact point is displayed on the TAWS Page.



Imminent Terrain Impact and Imminent Obstacle Impact

Imminent Terrain Impact (ITI) and Imminent Obstacle Impact (IOI) alerts are issued when the airplane is below the elevation of a terrain or obstacle cell in the airplane's projected path. ITI and IOI alerts are accompanied by a potential impact point displayed on the TAWS Page. The alert is annunciated when the projected vertical flight path is calculated to come within minimum clearance altitudes in table 9.49.1.

Phase of flight	Minimum Clearance Altitude Level Flight (ft)	Minimum Clearance Altitude Descending (ft)
Enroute	700	500
Terminal	350	300
Approach	150	100
Departure	100	100

Table 9.49.1 - Minimum Terrain and Obstacle Clearance values for FLTA alerts

During the final approach phase of flight, FLTA alerts are automatically inhibited when the airplane is below 200 feet AGL while within 0.5 Nm of the approach runway or below 125 feet AGL while within 1.0 Nm of the runway threshold.



The aural/displayed messages associated with the FLTA function are described in the table 9.49.2.

Alert Type	PFD/MFD TAWS Page Annunciation	MFD Map Page Pop-Up Alert	Aural Message
Reduced Required Terrain Clearance Warning (RTC) (Red)	PULL UP	TERRAIN - PULL UP	"Terrain, Terrain ; Pull up, Pull up"
Imminent Terrain Impact Warning (ITI) (Red)	PULL UP	TERRAIN AHEAD - PULL UP	"Terrain Ahead, Pull up ; Terrain Ahead, Pull up"
Reduced Required Obstacle Clearance Warning (ROC) (Red)	PULL UP	OBSTACLE - PULL UP	"Obstacle, Obstacle ; Pull up, Pull up"
Imminent Obstacle Impact Warning (IOI) (Red)	PULL UP	OBSTACLE AHEAD - PULL UP	"Obstacle Ahead, Pull up ; Obstacle Ahead, Pull up"
Reduced Required Terrain Clearance Caution (RTC) (Amber)	TERRAIN	CAUTION - TERRAIN	"Caution, Terrain ; Caution, Terrain"
Imminent Terrain Impact Caution (ITI) (Amber)	TERRAIN	TERRAIN AHEAD	"Terrain Ahead ; Terrain Ahead"
Reduced Required Obstacle Clearance Caution (ROC) (Amber)	TERRAIN	CAUTION - OBSTACLE	"Caution, Obstacle; Caution, Obstacle"
Imminent Obstacle Impact Caution (IOI) (Amber)	TERRAIN	OBSTACLE AHEAD	"Obstacle Ahead; Obstacle Ahead"

Table 9.49.2 - FLTA alerts

2. Premature descent alerting

A Premature Descent Alert (PDA) is issued when the system detects that the airplane is significantly below the normal approach path to a runway (Figure 9.49.1).

PDA alerting begins when the airplane is within 15 Nm of the destination airport. PDA alerting ends when the airplane is either:

0.5 Nm from the runway threshold

or

at an altitude of 125 feet AGL while within 1.0 Nm of the threshold.

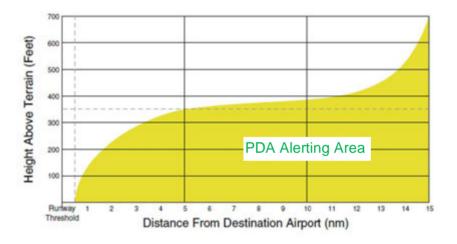


Figure 9.49.1 - PDA alerting threshold

The aural/displayed messages associated with the PDA function are described in the table 9.49.3.

Alert Type	PFD/MFD TAWS Page Annunciation	MFD Map Page Pop-Up Alert	Aural Message
Premature Descent Alert Caution (PDA) (Amber)	TERRAIN	TOO LOW - TERRAIN	"Too low, Terrain"

Table 9.49.3 - PDA alerts

3. Excessive descent rate alert

The purpose of the Excessive Descent Rate (EDR) alert is to provide suitable notification when the airplane is determined to be closing (descending) upon terrain at an excessive speed. Figure 9.49.2 shows the parameters for the alert as defined by TSO-C151b.

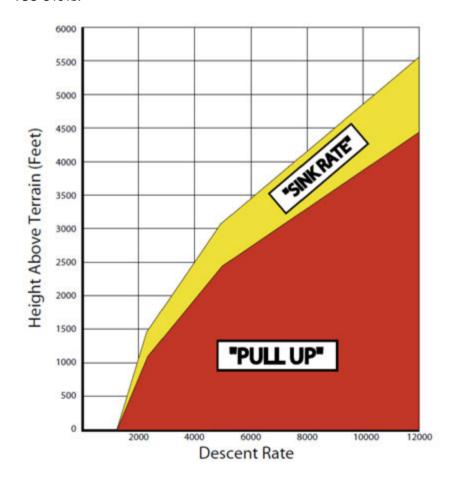


Figure 9.49.2 - Excessive Descent Rate Alert Criteria



The aural/displayed messages associated with the EDR function are described in the table 9.49.4.

Alert Type	PFD/MFD TAWS Page Annunciation	MFD Map Page Pop-Up Alert	Aural Message
Excessive Descent Rate Warning (EDR) (Red)	PULL UP	PULL UP	"Pull up"
Excessive Descent Rate Caution (EDR) (Amber)	TERRAIN	SINK RATE	"Sink rate"

Table 9.49.4 - EDR alerts

4. Negative climb rate after takeoff alert (NCR)

The purpose of the Negative Climb Rate (NCR) After Takeoff alert (also referred to as Altitude Loss After Takeoff) is to provide suitable alerts to the pilot when the system determines that the airplane is loosing altitude (closing upon terrain) after takeoff. The aural message "Don't sink" is given for NCR alerts, accompanied by an annunciation and a pop-up terrain alert on the PFD's and Touchscreen Controllers. NCR alerting is only active when departing from an airport and when the following conditions are met:

- The height above the terrain is less than 700 feet.
- The distance from the departure airport is 5 Nm or less.
- The heading change from the heading at the time of departure is less than 110 degrees.



Figure 9.49.3 shows two figures which illustrate the NCR alerting parameters as defined by TSO-C151b.

The NCR alert is issued when the altitude loss and height are within the range in the first figure, or when the sink rate (negative vertical speed) and height are within the range in the second figure.

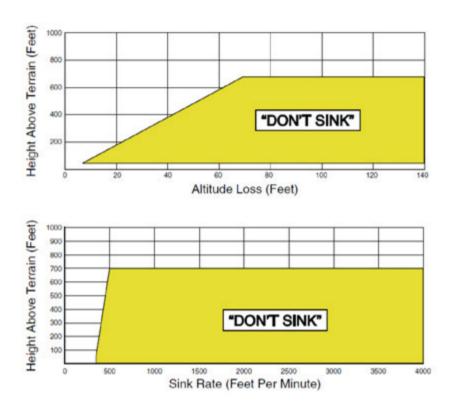


Figure 9.49.3 - Negative Climb Rate (NCR) Alert Criteria



The aural/displayed messages associated with the NCR function are described in the table 9.49.5.

Alert Type	PFD/MFD TAWS Page Annunciation	MFD Map Page Pop-Up Alert	Aural Message
Negative Climb Rate Caution (NCR) (Amber)	TERRAIN	DONT' SINK	"Don't sink"

Table 9.49.5 - NCR alerts

5. "FIVE-HUNDRED" aural alert, altitude voice callout (VCO)

The purpose of the aural alert message "Five-Hundred" is to provide an advisory alert to the pilot that the airplane is 500 feet above terrain. When the airplane descends within 500 feet of terrain, the aural message "Five-Hundred" is generated. There are no display annunciations or pop-up alerts that accompany the aural message.

6. TAWS not available alert

TAWS requires a 3-D GPS navigation solution along with specific vertical accuracy minimums. Should the navigation solution become degraded or if the airplane is out of the database coverage area, the annunciation TAWS N/A is generated in the annunciation window and on the TAWS Page. The aural message "TAWS Not Available" is generated. When the GPS signal is re-established and the airplane is within the database coverage area, the aural message "TAWS Available" is generated.

7. TAWS inhibit

TAWS also has an inhibit mode that deactivates the PDA/FLTA aural and visual alerts. Pilots should use discretion when inhibiting TAWS and always remember to enable the system when appropriate. Only the PDA and FLTA alerts are disabled in the inhibit mode.

SECTION 8

Handling, servicing and maintenance

Installation and operation of GARMIN TAWS system do not change the basic handling, servicing and maintenance procedures of the airplane described in section 8 Handling, Servicing and Maintenance of the basic POH.



SUPPLEMENT GARMIN Synthetic Vision System

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6	-	Weight and balance	9.50.5
7	-	Description	9.50.5
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SECTION 1

General

This supplement is intended to inform the pilot about the equipment limitations, description and operations necessary for operation when the TBM airplane is equipped with the option GARMIN Synthetic Vision System (SVS).

The SVS does not replace and is not intended to be used independently of the TAS and/or TAWS system(s).

The SVS does not replace and is not intended to be used independently of the horizontal and vertical primary flight instruments.

The SVS does not replace and is not intended to be used independently of the Course Deviation Indicator and the Vertical Deviation Indicator.

SECTION 2

Limitations

The limitations hereafter supplement or replace those of the standard airplane described in section 2 Limitations of the basic POH when the TBM airplane is equipped with the option GARMIN Synthetic Vision System.

The following document, or any further edition applicable to the latter, shall be readily available to the pilot, whenever operation of the SVS is predicted:

- >> Airplane equipped with G1000 Flight deck (MOD70-0176-00)
- GARMIN Integrated Flight Deck Pilot's Guide, No. 190-00709-05 or its latest revision.
- >> Airplane equipped with G1000 Nxi Flight deck (MOD70-0539-00)
- GARMIN Integrated Flight Deck Pilot's Guide, No. 190-02218-XX at its latest revision.
- >> Airplane retrofited with GARMIN G1000 NXi Flight deck (MOD70-0539-00)
- GARMIN G1000 NXi Integrated Flight Deck Cockpit Pilot's Guide for the TBM850/900 P/N 190-02348-00 or any later revision as applicable.
- >> Airplane equipped with G3000 Flight deck (MOD70-0476-00)
- GARMIN Integrated Flight Deck Pilot's Guide, No. 190-02046-XX at its latest revision.

The use of the Synthetic Vision System display elements alone for airplane control without reference to the GARMIN system primary flight instruments is prohibited.



The use of the Synthetic Vision System alone for vertical and/or horizontal navigation, or obstacle or terrain avoidance is prohibited.

Pathway boxes must be selected OFF when flying an instrument approach. Turn Pathways OFF when ACTIVATE VECTORS-TO-FINAL, ACTIVATE APPROACH is selected, or the airplane is established on any segment of the approach.

The use of the Synthetic Vision System traffic display alone to avoid other airplane is prohibited.

The Terrain Database has an area of coverage from North 75° latitude to South 60° latitude in all longitudes.

SECTION 3

Emergency procedures

The emergency procedures hereafter supplement or replace those of the standard airplane described in Section 3 Emergency Procedures of the basic Pilot's Operating Handbook when the TBM airplane is equipped with the option GARMIN Synthetic Vision System.

Inconsistent display between SVS and GARMIN system primary flight instruments

>> Airplane with G1000 Flight deck (MOD70-0176-00)

SVS is removed from the PFD

,
From PFD display unit
- PFD softkey Press
- SYN VIS softkey Press
- SYN TERR softkey Press to disable
- SVS is removed from the PFD Verify
>> Airplane with G1000 Nxi Flight deck (MOD70-0539-00)
From PFD display unit
- PFD OPT softkey Press
- SVT softkey Press
- Terrain softkey Press to disable



>> Airplane with G3000 Flight deck (MOD70-0476-00)

From PFD display unit

-	PFD Settings softkey	Press
-	Attitude Overlays softkey	Press
-	Synthetic Terrain softkey Press to d	isable
-	SVS is removed from the PFD	Verify

>> All

Use GARMIN system primary displays for navigation and airplane control.

SECTION 4

Normal procedures

The normal procedures hereafter supplement or replace those of the standard airplane described in section 4 Normal procedures of the basic POH when the TBM airplane is equipped with the option GARMIN Synthetic Vision System.

▲ CAUTION ▲

SVS information is not a subsitute for standard course and altitude deviation information provided by the CDI, VSI, VDI and the primary flight instruments, as well as for the Traffic Advisory System (TAS) or the Terrain Awareness Warning System (TAWS).



SVS activation

Refer to GARMIN Integrated Flight Deck Pilot's Guide, as applicable, listed in section 2 Limitations of this supplement for further information.



SECTION 5

Performance

Installation and operation of GARMIN Synthetic Vision System do not change the basic performance of the airplane described in Section 5 Performance of the basic POH.

SECTION 6

Weight and balance

The weight and balance hereafter supplement or replace those of the standard airplane described in Section 6 Weight and balance of the basic POH when the airplane is equipped with the option GARMIN Synthetic Vision System.

S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
		34 - Navigation		
Α	0226-00	Synthetic Vision System GARMIN	/	/

SECTION 7

Description

Information hereafter supplement or replace those of the standard airplane described in section 7 Description of the basic POH when the airplane is equipped with the option GARMIN Synthetic Vision System.

SVS provides additional features on the primary flight display (PFD) - refer to GARMIN Integrated Flight Deck Pilot's Guide, as applicable, listed in section 2 Limitations of this supplement for further information.



SECTION 8

Handling, servicing and maintenance

Installation and operation of GARMIN Synthetic Vision System do not change the basic handling, servicing and maintenance procedures of the airplane described in section 8 Handling, servicing and maintenance of the basic POH.



SUPPLEMENT

GARMIN GSR 56 weather datalink and satellite phone Table of contents

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SECTION 1

General

This supplement is intended to inform the pilot about the equipment limitations, description and operations necessary for operation when the TBM airplane is equipped with the option GARMIN GSR 56 weather datalink and satellite phone.

Unless otherwise mentioned, whenever a G1000 system is called in this supplement it concerns either a G1000 system or a G1000 NXi system.

SECTION 2

Limitations

The limitations hereafter supplement or replace those of the standard airplane described in section 2 Limitations of the basic POH when the TBM airplane is equipped with the option GARMIN GSR 56 weather datalink and satellite phone.

The GARMIN Integrated Flight Deck Pilot's Guide mentioned in section 2 Limitations of the basic POH (G1000 or G3000 as standard) or of the POH supplement (G1000 NXi retrofit), as applicable, or any further applicable edition, shall be readily available to the pilot, whenever the operation of GARMIN GSR 56 weather datalink and satellite phone is predicted.

Satellite phone functions

▲ WARNING ▲

Use of phone by PIC prohibited during all airplane operations



>> Airplane with G1000 Flight deck

- It is forbidden to activate Pilot In Command on-side GMA TEL button as long as the airplane is in the air or moving on the ground.
- Only the Pilot In Command cross side GMA TEL input can be activated at all time of flight for the front passenger and passengers to have the GSR 56 telephone audio functions.
- >> Airplane with G3000 Flight deck
- It is forbidden to activate TEL button on Pilot Tab (located in NAV COM/Audio & Radios page) on GTC Touchscreen Controllers as long as the airplane is in the air or moving on the ground.

 Only the TEL button, on Copilot and Pass Tabs (located in NAV COM/Audio & Radios page) on GTC Touchscreen Controllers can be activated at all time of flight for the front passenger and passengers to have the GSR 56 telephone audio functions.

>> All

Weather datalink functions

 The GSR 56 weather datalink is only an advisory weather source, it does not relieve the pilot to comply with the applicable operational regulation in terms of flight preparation especially with regard to the use of an approved weather and NOTAM sources during flight planning.

International telecommunication regulation

The GSR 56 is a telecommunication device approved under FCC ID Q639522B and registered by the ITU (International Telecommunication Union) for international use according to the GMPCS-MoU.

The receiver transmitter RF module embedded in the GSR 56 is a 9522 B manufactured by Iridium Satellite LLC.

Terms of use are subject to changes and are available from the ITU website.

2.1 - Placards

Under L.H. front side window, under instruction plate

4113207AAAAMA4200

USE OF PHONE BY PIC PROHIBITED DURING ALL AIRCRAFT OPERATIONS



SECTION 3

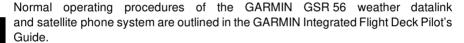
Emergency procedures

Installation and operation of GARMIN GSR 56 weather datalink and satellite phone do not change the basic emergency procedures of the airplane described in section 3 Emergency procedures of the basic POH.

SECTION 4

Normal procedures

The normal procedures hereafter supplement or replace those of the standard airplane described in section 4 Normal Procedures of the basic POH when the TBM airplane is equipped with the option GARMIN GSR 56 weather datalink and satellite phone.



Supplement 56 GARMIN GSR 56 weather datalink and satellite phone

Pilot's Operating Handbook

>> Airplane with G1000 Flight deck

Before starting engine									
On L.H. GMA audio panel									
1 - TEL button OFF									
End of procedure.									
Before starting a phone call in flight									
On L.H. GMA audio panel									
1 - TEL button OFF									
If rear passengers intend to take part in a phone call :									
2 - CABIN button or PASS ICS button OFF 2 types of wording may exist for the same button									
If front passenger intends to take part in a phone call :									
3 - INTRCOM button or CREW ICS button OFF 2 types of wording may exist for the same button									
On R.H. GMA audio panel									
4 - TEL button									
If rear passengers intend to take part in a phone call:									
5 - CABIN button or PASS ICS button ON 2 types of wording may exist for the same button									
End of procedure.									



>> Airplane with G3000 Flight deck

Before starting engine								
In one of the GTC's NAV COM / Audio & Radios / pilot Tab								
1 - TEL button OFF								
End of procedure.								
Before starting a phone call in flight								
In one of the GTC's NAV COM / Audio & Radios / pilot Tab								
1 - TEL button OFF								
If passengers intend to take part into a phone call :								
In one of the GTC's NAV COM / Intercom Page								
2 - Pilot/Passenger Link Arrow OFF								
If front passenger intends to take part into a phone call :								
In one of the GTC's NAV COM / Intercom Page								
3 - Pilot/Copilot Link Arrow OFF								
In one of the GTC's NAV COM / Audio & Radios / copilot Tab								
4 - TEL button								
If passengers intend to take part into a phone call:								
In one of the GTC's NAV COM / Audio & Radios / Pass Tab								
5 - TEL button								
End of procedure.								



SECTION 5

Performance

Installation and operation of GARMIN GSR 56 weather datalink and satellite phone. do not change the basic performance of the airplane described in section 5 Performance of the basic POH.

SECTION 6

Weight and balance

The weight and balance hereafter supplement or replace those of the standard airplane described in section 6 Weight and balance of the basic POH when the airplane is equipped with the option GARMIN GSR 56 weather datalink and satellite phone.

S/ R/ A/ O	Item OPT70 Required (R) or Standard (S) or Optional (A or O) or equipment MOD70		Weight per unit lb (kg)	Arm in. (m)	
		23 - Communication			
Α	0331-23	Weather datalink and satellite phone system GSR 56	GARMIN	3.82 (1.736)	58.03 (1.474)



SECTION 7

Description

Information hereafter supplement or replace those of the standard airplane described in section 7 Description of the basic POH when the airplane is equipped with the option GARMIN GSR 56 weather datalink and satellite phone.

GARMIN GSR 56 weather datalink and satellite phone system provides airborne low speed datalink and voice communication capability to Integrated Flight Deck system excluding any voice mail function. GSR 56 weather datalink and satellite phone system contains a transceiver that operates on the Iridium Satellite network.

The weather information are displayed on the MFD maps and on the PFD inset map.

>> Airplane with G1000 Flight deck

The satellite phone interface is embedded in the MFD: Phone communication and SMS can be received and sent through the dedicated pages on the MFD.

The controls for the MFD are located on both the MFD bezel and the MFD control unit.

The telephone audio including the incoming call ringing is controlled by the TEL button on the GMA audio panels and can be played in the pilot, front passenger and passengers headphones.

- >> Airplane with G3000 Flight deck
- The satellite phone interface is embedded in the Touchscreen Controllers : Phone communication and SMS can be received and sent through the dedicated pages on
- the Touchscreen Controllers.
- The telephone audio including the incoming call ringing is controlled by the Touchscreen controllers & GMA audio processor and can be played in the pilot, front passenger and passengers headphones.
 - >> All

Although it is possible to leave a message when calling the airplane, as voice mail communication is not supported by the GSR 56:

- it is not possible to access the GSR 56 voice mail from the airplane
- there is no indication on the Integrated Flight Deck system when a new message has been left on the GSR 56 voice mail.

Supplement 56 GARMIN GSR 56 weather datalink and satellite phone

SECTION 8

Handling, servicing and maintenance

Installation and operation of GARMIN GSR 56 weather datalink and satellite phone. do not change the basic handling, servicing and maintenance procedures of the airplane described in section 8 Handling, Servicing and Maintenance of the basic POH.



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SUPPLEMENT

Public transportation for French-registered airplanes

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SECTION 1

General

This supplement supplies information necessary for the operation of the TBM airplane when used for Public transportation for French-registered airplanes.

SECTION 2

Limitations

The limitations hereafter supplement or replace those of the standard airplane described in section 2 Limitations of the basic POH when the TBM airplane is used for Public transportation for French-registered airplanes.

2.9 - Placards

(1) On access door - Internal side

<u>CAUTION</u>: UNLOCK BEFORE OPERATING THE HANDLE <u>ATTENTION</u>: DEVERROUILLER AVANT D'AGIR SUR LA POIGNEE

TURN HANDLE TO OPEN
TOURNER LA POIGNEE
POUR OUVRIR





(2) On access door - External side



(3) On pilot door - External side, if installed



(4) On outer fuselage skin aft of access door and in the cabin, forward of access door





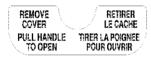
(5) On emergency exit handle - Internal side

Marking on cover

Marking on handle

ISSUE DE SECOURS

PULL TO OPEN TIRER POUR OUVRIR



(6) On emergency exit handle - External side



(7) On R.H. access door jamb

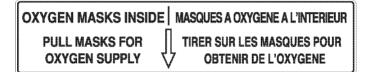
NE PAS UTILISER
LA RAMPE
POUR RENTRER
OU ESCAMOTER
L'ESCALIER



(8) On last step of stairs

CHARGE MAXI SUR ESCALIER: UNE PERSONNE

(9) On rear passengers masks containers



(10) On R.H. side at front seat level and on the first rear passengers masks container (R.H. side on the ceiling)

WARNING

GREASY SUBSTANCES ARE CAPABLE OF SPONTANEOUS COMBUSTION ON CONTACT WITH OXYGEN

DO NOT SMOKE WHILE OXYGEN IS IN USE

ATTENTION

LES SUBSTANCES GRAISSEUSES
PEUVENT S'ENFLAMMER SPONTANEMENT
AU CONTACT DE L'OXYGENE

NE PAS FUMER LORSQU'ON UTILISE L'OXYGENE

(11) Under window, at L.H. intermediate seat



(12) On rear passenger's table edge

LA TABLETTE DOIT ETRE RABATTUE LORS DU DECOLLAGE ET DE L'ATTERRISSAGE

(13) On the chemical toilet cabinet curtain, if installed

LE RIDEAU DOIT ETRE RANGE LORS DU DECOLLAGE ET DE L'ATTERRISSAGE

SECTION 3

Emergency procedures

Use of TBM airplane for Public transportation for French-registered airplanes does not change the basic emergency procedures of the airplane described in section 3 Emergency procedures of the basic POH.

SECTION 4

Normal procedures

Use of TBM airplane for Public transportation for French-registered airplanes does not change the basic normal procedures of the airplane described in section 4 Normal procedures of the basic POH.

SECTION 5

Performance

Use of TBM airplane for Public transportation for French-registered airplanes does not change the basic performance of the airplane described in section 5 Performance of the basic POH.



SECTION 6

Weight and balance

Use of TBM airplane for Public transportation for French-registered airplanes does not change the weight and balance of the airplane described in section 6 Weight and balance of the basic POH.

SECTION 7

Description

Use of TBM airplane for Public transportation for French-registered airplanes does not change the description of the airplane described in section 7 Description of the basic POH.

SECTION 8

Handling, servicing and maintenance

Use of TBM airplane for Public transportation for French-registered airplanes does not change the basic handling, servicing and maintenance procedures of the airplane described in section 8 Handling, servicing and maintenance of the basic POH.

Supplement 57 Public transportation for French-registered airplanes



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SUPPLEMENT Brazil specifics

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SECTION 1

General

This supplement is intended to inform the pilot about the airplane specifics, among others those required by the relevant Certification Authorities (limitations, description and operations necessary to the operation of the TBM airplane).

SECTION 2

Limitations

The limitations hereafter supplement or replace those of the standard airplane described in section 2 Limitations of the basic POH.

2.5 - Weight and C.G. limits

Weight limits

- >> With 4-seat accommodation
- in rear part of pressurized cabin: 396 lbs (180 kg), with small or large net (see sketch below)

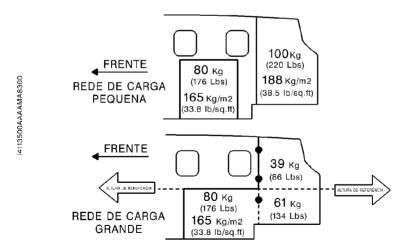


Figure 2.5.1 - Baggage limits



2.6 - Operation limits

When operating the VHF-COMM system in Brazilian air space, the selection of 8.33 kHz in the channels spacing can cause the loss of communication with the Air Traffic Control (ATC).

GNSS (GPS/SBAS) navigation system limitations

In accordance with Brazilian IS 21-013A, use of GNSS/GPS is prohibited under IFR unless other means of navigation, suitable and approved for the intended route, are installed and operational. It must be possible - at any point along the route - to navigate to the destination or alternate, using such means.

The SBAS functionality is not available in Brazil, therefore operations that require such functionality, such as GNSS vertical navigation modes, are prohibited in Brazilian airspace.

2.9 - Placards

On pressurized baggage compartment partition wall

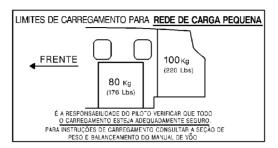
100 kg MÁXIMO

É DE RESPONSABILIDADE DO PILOTO CHECAR SE TODA BAGAGEM ESTÁ ADEQUADAMENTE SEGURA. PARA INSTRUÇÕES DE CARREGAMENTO CONSULTAR A SEÇÃO DE PESO E BALANCEAMENTO DO MANUAL DE VÔO



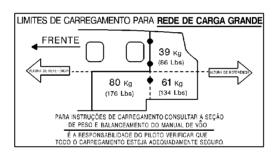
For the small cargo net, on frame C13bis

14113500AAAAMAB400



For the large cargo net, on R.H. side upholstery panel, in the rear baggage compartment

4113500AAAAMA18400



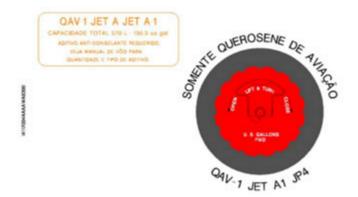
On FWD baggage compartment door frame, non pressurized

50 kg MÁXIMO

PARA INSTRUÇÓES DE CARREGAMENTO CONSULTAR A SEÇÃO DE PESO E BALANCEAMENTO DO MANUAL DE VÔO



Near fuel tank caps



On internal face of L.H. engine cowling



On rear passenger's table casing

A MESA DEVERÁ ESTAR RECOLHIDA PARA DECOLAGEM E POUSO

On nose gear door

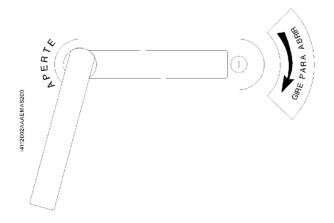
4112001AAACMA8100



On engine cowling, in front of compartment door

- TOMADA EXTERNA
- 28 VOLTS D.C. NOMINAL
- 800 AMPS
CAPACIDADE MÍNIMA PARA PARTIDA
- NÃO EXCEDA 1000 AMPS

On pilot door - External side, if installed



Page 9.59.6



On access door - External side

4112002AAAEMA8300



On outer fuselage skin aft of access door and in the cabin forward of access door





On access door - Internal side



ATENÇÃO: DESTRAVAR ANTES

DE OPERAR A MANOPLA

GIRE A MANOPLA A



On pilot door - Internal side, if installed

M112002AAADMA18100





On emergency exit handle

Marking on cover

Marking on handle





On last step of stairs

MAX. UMA PESSOA NA ESCADA



On R.H. access door jamb

3400AAABWAR200



On R.H. side at front seat level and on the first rear passengers masks container (R.H. side on the ceiling)

W113400AAABWA8300

CUIDADO

PROIBIDO FUMAR DURANTE O USO DE OXIGÊNIO.
GRAXAS E SUBSTÂNCIAS OLEOSAS ESTÃO
SUJEITAS Á COMBUSTÃO ESPONTÂNEA QUANDO
EM CONTATO COM OXIGÊNIO

On rear passengers masks containers

4113400AABMA8400



On the oxygen service door

4112400AAAAMA8200

ABASTECIMENTO DE OXIGÊNIO. NÃO USE LUBRIFICANTES

>> Airplanes equipped with Lavatory compartment (Post-MOD70-0505-25)

On fixed panel, cabin side

4113200AAAMMA8300

A DIVISÓRIA DEVE ESTAR RECOLHIDA DURANTE A DECOLAGEM E O POUSO

On fixed panel, toilet side

O ASSENTO DO SANITÁRIO NÃO DEVE ESTAR OCUPADO DURANTE A DECOLAGEM E O POUSO

FECHE E TRAVE A TAMPA DO SANITÁRIO QUANDO NÃO ESTIVER EM USO

NÁO PENDURE OU MANTENHA OBJETOS SOBRE O SANITÁRIO OU NA DIVISÓRIA

A DIVISÓRIA DEVE ESTAR RECOLHIDA DURANTE A DECOLAGEM E O POUSO

OS FONES DE OUVIDO DEVEM SER UTILIZADOS QUANDO A DIVISÓRIA ESTIVER ESTENDIDA

4113200AAAMMA8000



On access door, cabin side and toilet side

14113200AAAMMA8200



Behind access door, cabin side and toilet side

H113200AAAMMA18200





Front face of lavatory compartment, near opening / closing switches

14113200AAAMMA18000

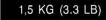


4113200AAAMMA8400



On the magazine rack and on side wall of storage volume

14113200AAAMMA18100



>> Airplanes equipped with Coat hanger (Post-MOD70-0557-25)

On the upper edge of the L.H. Passenger access door panel

14113200AAALMA8200

SOMENTE VESTUÁRIO



SECTION 3 Emergency procedures

No specifics

SECTION 4

Normal procedures

No specifics

SECTION 5

Performance

No specifics

SECTION 6 Weight and balance

The weight and balance hereafter supplement or replace those of the standard airplane described in section 6 Weight and balance of the basic POH.

S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit Ib (kg)	Arm in. (m)	
		01 - Specific optional equipment			
s	01004	Brazil certification markings	/	/	



SECTION 7

Description

No specifics

SECTION 8

Handling, servicing and maintenance

No specifics



SUPPLEMENT ADS-B OUT function

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8	_	Handling, servicing and maintenance	9.60.4



SECTION 1

General

This supplement is intended to inform the pilot about the equipment limitations, description and operations necessary for operation when the airplane is equipped with ADS-B OUT function.

The ADS-B OUT function is integrated in the optional modifications :

- MOD70-0264-34: Garmin GTX 33 Non-Diversity or diversity Mode S transponders with the extended squitter functionality,
- MOD70-0542-34 : Garmin GTX 3X5 transponders.

The installed ADS-B OUT system has been shown to meet the equipment requirements of 14 CFR 91.227.

The installed transponder system is able to respond to interrogations in Modes A, C and S and is fully compliant with the requirements of CS ACNS.D.ELS/EHS (Mode S Elementary/Enhanced Surveillance).

The installed ADS-B OUT system is fully compliant with the requirements of CS ACNS.D.ADSB (1090 MHz Extended Squitter ADS-B OUT).

1.4 - Abbreviations and terminology

Radio-navigation abbreviations

ADS-B : Automatic Dependent Surveillance-Broadcast

SECTION 2

Limitations

Operation of ADS-B OUT function does not change the limitations of the airplane described in section 2 Limitations of the basic POH.

SECTION 3

Emergency procedures

Operation of ADS-B OUT function does not change the emergency procedures of the airplane described in section 3 Emergency procedures of the basic POH.



SECTION 4

Normal procedures

Operation of ADS-B OUT function does not change the normal procedures of the airplane described in section 4 Normal procedures of the basic POH.

SECTION 5

Performance

Operation of ADS-B OUT function does not change the basic performance of the airplane described in section 5 Performance of the basic POH.

SECTION 6

Weight and balance

Operation of ADS-B OUT function does not change the basic weight and balance of the airplane described in section 6 Weight and balance of the basic POH.

SECTION 7

Description

Information hereafter supplement or replace those of the standard airplane described in section 7 Description of the basic POH when the airplane is equipped with the ADS-B OUT function.

The ADS-B OUT function enables the airplane to broadcast data, such as position information, to ground stations and to other airplanes equipped with ADS-B IN system.

The loss of an interfaced input to the selected extended quitter transponder may cause the transponder to stop transmitting ADS-B OUT data. Depending on the nature of the fault or failure, the transponder may no longer be transmitting all of the required data in the ADS-B OUT messages.

>> Airplane equipped with one extended squitter transponder

ADS-B OUT data is only transmitted via transponder 1. Use of transponder 2 results in a loss of the ADS-B OUT data transmission.

If the transponder 1 detects any internal fault or failure with the ADS-B OUT functionality, XPDR1 ADS-B FAIL message will be displayed.



- After being informed of ADS-B OUT failure either by XPDR1 ADS-B FAIL message or by Air Traffic Control, it is possible to disable ADS-B OUT function by selecting transponder 2 (if installed).
 - >> Airplane equipped with two extended squitter transponders
 - ADS-B OUT data can be transmitted from any transponder upon pilot selection.
 - If the transponder 1 [2] detects any internal fault or failure with the ADS-B OUT functionality, XPDR1 ADS-B FAIL [XPDR2 ADS-B FAIL] message will be displayed.
- After being informed of ADS-B OUT failure either by XPDR1 ADS-B FAIL [XPDR2 ADS-B FAIL] message or by Air Traffic Control, it is possible to restore ADS-B OUT function by selecting transponder 2 [1].

SECTION 8

Handling, servicing and maintenance

Operation of ADS-B OUT function does not change the basic handling, servicing and maintenance of the airplane described in section 8 Handling, servicing and maintenance of the basic POH.



SUPPLEMENT

Flight envelope protection

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SECTION 1

General

This supplement is intended to inform the pilot about the equipment limitations, description and operations necessary for operation when the airplane is equipped with Flight envelope protection.

The flight envelope protection may be:

- Option No. 1 : the Lift Transducer, USP and coupled Go Around.
- Option No. 2: the Electronic Stability Protection, only if the option No. 1 is installed.
- Whenever this Supplement refers to the GARMIN Integrated Flight Deck Cockpit Reference Guide, it states the ones described in Section 2.

1.4 - Abbreviations and terminology

General abbreviations

AoA : Angle of Attack

ESP : Electronic Stability Protection

USP : UnderSpeed Protection

SECTION 2

Limitations

Information hereafter supplement those of the standard airplane described in section 2 Limitations of the POH.

- >> Airplane equipped with GARMIN G1000 flight deck (MOD70-0176-00)
 - The GARMIN G1000 Integrated Flight Deck Cockpit Reference Guide for SOCATA
- TBM 850/900, P/N 190-00708-07, or any later version, shall be readily to the pilot and permanently kept in the airplane.
- >> Airplane retrofited with GARMIN G1000 NXi flight deck (MOD70-0539-00)

The GARMIN G1000 NXi Integrated Flight Deck Cockpit Reference Guide for SOCATA TBM 850/900, P/N 190-02349-00, or any later version, shall be readily to the pilot and permanently kept in the airplane.



SECTION 3

Emergency procedures

Information hereafter supplement or replace those of the standard airplane described in section 3 Emergency Procedures of the basic POH.

3.9 - Electrical system

>> From S/N 1000 to S/N 1105, plus S/N 687

4246000AAANMA8200

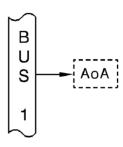


Figure 3.9.1 - Partial electrical distribution of bus bars

>> From S/N 1106

4246000AAANMA8300

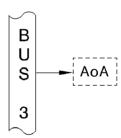


Figure 3.9.1 - Partial electrical distribution of bus bars



3.12 - Miscellaneous

Inadvertent spins

▲ WARNING ▲

Voluntary spins are prohibited.

1 -	AP/	TRIM DISC push-button Press and hold until recovery
2 -	Conti	rol wheel
3 -	Rudo	ler Fully opposed to the spin
4 -	THR	OTTLE Flight IDLE
5 -	FLAF	PS lever UP
Whei	n rotati	on is stopped :
	6 -	Level the wings and ease out of the dive.
		► Fly the airplane ◀

End of procedure.

AP OFF AND STALL WARNING SOUND

- Fly the airplane, wings levelled and nose down until stall warning stops
- 2 -Power as required
- 3 -Return to the desired flight path

End of procedure.



USP ACTIVE

- 1 Do not disconnect AP
- 2 Increase power up to 50 % minimum
- 3 Manage the flight

NOTE •

Stall warning may be triggered but AP will remain ON

•

End of procedure.

>> Airplane retrofited with GARMIN G1000 NXi flight deck (MOD70-0539-00)

ESP FAIL

Indicates pitch, roll, high speed and AoA protections are inoperative.

Maintain the airplane inside the flight envelope

FLAPS UP	105 < IAS < 266 KIAS
FLAPS TO	100 < IAS < 178 KIAS
FLAPS LDG	85 < IAS < 122 KIAS

- 2 Continue flight
- 3 Inform maintenance department

End of procedure.

ESP DEGRADED - IAS

Indicates high speed protection is inoperative.

- 1 Maintain IAS below 266 KIAS
- 2 Continue flight
- 3 Inform maintenance department

End of procedure.



ESP DEGRADED - AOA

Indicates AoA protection at low speed is inoperative.

1 - Maintain airspeed above 1.3 Vs

FLAPS UP	105 < IAS < 266 KIAS
FLAPS TO	100 < IAS < 178 KIAS
FLAPS LDG	85 < IAS < 122 KIAS

- 2 Continue flight
- 3 Inform maintenance department

End of procedure.



SECTION 4

Normal procedures

Information hereafter supplement or replace those of the standard airplane described in section 4 Normal Procedures of the basic POH.

4.4 - AMPLIFIED PROCEDURES

Go-around with AP OFF 1/2
Go-alound with Al Ol 1
1 - GO AROUND push-button
Simultaneously:
2 - THROTTLE
 NOTE ● The airplane will tend to yaw to the left when power is applied. Right rudder pressure will be required to maintain coordinated straight flight until the rudder trim can be adjusted.
3 - Attitude10° Up
4 - FLAPS lever
>> Weight below 6579 lbs (2984 kg)
If speed has been maintained at 80 KIAS or more and TRQ 100 %, select flaps to TO position as soon as the 10° Up attitude has been attained.
When the vertical speed is positive and when airspeed is at or above 85 KIAS:
5 - LANDING GEAR lever UP All warning lights OFF
When airspeed is at or above 110 KIAS:
6 - FLAPS lever UP
7 - Climb airspeed
Continue ►



Go-around with AP OFF	2/2
► Continuing	
>> Weight above 6579 lbs (2984 kg)	
If speed has been maintained at 85 KIAS or more and TRQ 100 to TO position as soon as the 10° Up attitude has been attained	
When the vertical speed is positive and when airspeed is at or al.	ove 90 KIAS :
8 - LANDING GEAR lever	UP ing lights OFF
When airspeed is at or above 115 KIAS:	
9 - FLAPS lever	UP
10 - Climb airspeed	As required
>> All	
11 - TRQ	As required
End	of procedure.



Go-around with AP ON
1 - GO AROUND push-button
Simultaneously:
2 - THROTTLE T/O power
3 - FLAPS lever
>> Weight below 6579 lbs (2984 kg)
If speed has been maintained at 80 KIAS or more and TRQ 100 %, select flaps to TO position as soon as the 10 $^{\circ}$ Up attitude has been attained.
When the vertical speed is positive and when airspeed is at or above 85 KIAS:
4 - LANDING GEAR lever
When airspeed is at or above 110 KIAS:
5 - FLAPS lever
6 - Climb airspeed
>> Weight above 6579 lbs (2984 kg)
If speed has been maintained at 85 KIAS or more and TRQ 100 %, select flaps to TO position as soon as the 10 $^{\circ}$ Up attitude has been attained.
When the vertical speed is positive and when airspeed is at or above 90 KIAS:
7 - LANDING GEAR lever UP All warning lights OFF
When airspeed is at or above 115 KIAS:
8 - FLAPS lever UP
9 - Climb airspeed As required
>> All
10 - TRQ As required
End of procedure.



4.5 - Particular procedures

Flight into known icing conditions

▲ CAUTION ▲

The stall warning system does not function properly in icing conditions and should not be relied upon to provide adequate stall warning in icing conditions and after leaving icing conditions, if ice accretion remains on the airplane.

Therefore the USP and ESP, if installed, functions receiving information from the stall warning system may not be correctly engaged.

SECTION 5

Performance

Operation of Flight envelope protection does not change the basic performance of the airplane described in section 5 Performance of the basic POH.



SECTION 6

Weight and balance

>> From S/N 1000 to S/N 1105, plus S/N 687

Information hereafter supplement or replace those of the standard airplane described in section 6 Weight and Balance of the basic POH when the airplane is equipped with the Flight envelope protection.

S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
		34 - NAVIGATION		
Α	0423-34 B or C	Lift transducer and AoA computer installation, of which SAFE FLIGHT INSTRUMENTS	1.66 (0.752)	242.01 (6.147)
		Lift transducer	0.50 (0.226)	173.23 (4.400)
		AoA computer P/N C-101706-1	0.74 (0.336)	273.62 (6.950)
		K59 and K590 relays	0.25 (0.115)	265.55 (6.745)

>> From S/N 1106 (0423-34A)

Operation of Flight envelope protection does not change the basic weight and balance of the airplane described in section 6 Weight and balance of the basic POH.

NOTE •

Equipment are included in the List of Equipment of the basic POH.

•

SECTION 7

Description

Information hereafter supplement or replace those of the standard airplane described in section 7 Description of the basic POH when the airplane is equipped with the Flight envelope protection.

7.8 - ELECTRICAL SYSTEM

>> From S/N 1000 to S/N 1105, plus S/N 687



Figure 7.8.3 - Partial electrical distribution of bus bars

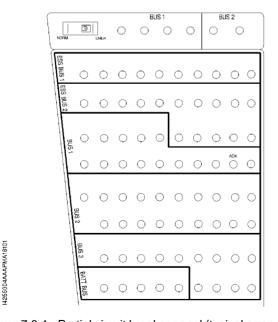


Figure 7.8.4 - Partial circuit breaker panel (typical arrangement)

>> From S/N 1106

4246000AAANMA8300

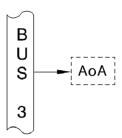


Figure 7.8.3 - Partial electrical distribution of bus bars

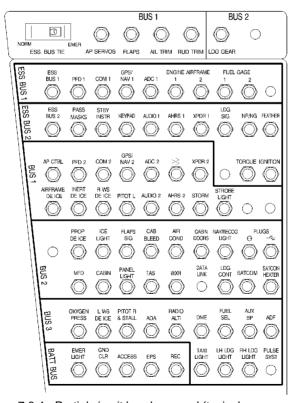


Figure 7.8.4 - Partial circuit breaker panel (typical arrangement)



7.14 - Miscellaneous equipment Stall warning system

The stall warning system consists of :

- an electrically deiced lift transducer, installed in the leading edge of the right wing,
- an AoA computer,
- >> From S/N 1000 to S/N 1105, plus S/N 687
- the AOA TEST pushbutton located at the bottom of the L.H. side instrument panel.
- >> From S/N 1106
- AOA TEST function is integrated in the TEST push-button on cockpit overhead panel.
- >> All
- The system is also interfaced with the GARMIN flight deck.

The lift transducer is fitted with a vane that senses the change in airflow over the wing.

The AoA computer computes the normalized angle of attack of the airplane thanks to the lift transducer information and the flaps position. The normalized angle of attack value is sent to the GARMIN flight deck for display. The AoA computer also triggers the stall aural warning alert that begins no later than 5 knots above the stall in all configurations.

>> From S/N 1000 to S/N 1105, plus S/N 687

The stall warning system should be ckecked during the preflight inspection by momentarily turning on the SOURCE selector and by manipulating the vane of the lift transducer at the wing leading edge then, while in the cockpit by depressing the AOA TEST pushbutton.

>> From S/N 1106

The stall warning system should be ckecked during the preflight inspection by momentarily turning on the SOURCE selector and by manipulating the vane of the lift transducer at the wing leading edge then, while in the cockpit by depressing the TEST pushbutton on cockpit overhead panel.



>> All

The system is operational if a stall aural warning alert is heard on the alarms speaker.

For further information concerning the use of the system and its controls, refer to GARMIN Pilot's guide at the latest issue.

Underspeed protection (USP), coupled go around

For further information concerning the use of the system and its controls, refer to GARMIN Pilot's guide at the latest issue.

Electronic stability protection (ESP)

For further information concerning the use of system and its controls, refer to GARMIN Pilot's guide at the latest issue.

SECTION 8

Handling, servicing and maintenance

Operation of Flight envelope protection does not change the basic handling, servicing and maintenance of the airplane described in section 8 Handling, Servicing and Maintenance of the basic POH.



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SUPPLEMENT

Lavatory compartment

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SECTION 1

General

This supplement is intended to inform the pilot about the equipment limitations, emergency procedures, normal procedures, and description necessary following the installation of the lavatory compartment option.

SECTION 2

Limitations

- The information in this section supplements and/or replaces the information in section 2: Limitations of the standard POH.
 - toilet seat must not be occupied during take-off and landing
 - divider must be stowed during take-off and landing
 - headset shall be worn at all time when seat is occupied
 - >> From S/N 1000 to S/N 1269

2.9 - Placards

On fixed panel, cabin side

DIVIDER MUST BE STOWED DURING TAKE-OFF AND LANDING

I4113200AAAHMA8300



On fixed panel, toilet side

14113200AAAHMA18000

TOILET SEAT MUST NOT
BE OCCUPIED DURING
TAKE-OFF AND LANDING

CLOSE AND LOCK TOILET COVER
WHEN NOT IN USE

DO NOT HANG OR STORE ITEMS
ON TOILET OR DIVIDER

DIVIDER MUST BE STOWED DURING
TAKE-OFF AND LANDING
HEADSET MUST BE USED WHEN
DIVIDER IS DEPLOYED

On access door, cabin side and toilet side

113200AAAHMA800C



Behind access door, cabin side and toilet side

4113200AAAHMA18100





Inner face of toilet cover

14113200AAAHMA18200



Front face of lavatory compartment, near opening/closing switches

14113200AAAIMA8100

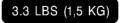


14113200AAAIMA8200



On the magazine rack

14113200AAAIMA8000



>> From S/N 1270

2.9 - Placards

On fixed panel, cabin side

4113200AAANMA8200

4113200AAANMA8300

DIVIDER MUST BE STOWED DURING TAKE-OFF AND LANDING

On fixed panel, toilet side

TOILET SEAT MUST NOT TO BE OCCUPIED DURING TAKE-OFF AND LANDING

CLOSE AND LOCK TOILET COVER WHEN NOT IN USE

DO NOT HANG OR STORE ITEMS ON TOILET OR DIVIDER

DIVIDER MUST BE STOWED DURING TAKE-OFF AND LANDING

HEADSET MUST BE USED WHEN DIVIDER IS DEPLOYED

On access door, cabin side and toilet side

0AAANMA8100

EMERGENCY STOWAGE

REMOVE COVER



Behind access door, cabin side and toilet side

4113200AAANMA8000



Inner face of toilet cover

4113300AAAAMA8400



Front face of lavatory compartment, near opening/closing switches

14113200AAAIMA8400



4113200AAAIMA18000





On the magazine rack

4113200AAAIMA8300

1,5 kg - 3.3 lbs

SECTION 3

Emergency Procedures

The information in this section supplements and/or replaces the information in section 3: Emergency Procedures of the standard POH.

3.10 - Pressurization and air conditioning

>> Pre v15 GARMIN software update (Pre-MOD70-0407-00)

CABIN ALTITUDE

Inform passengers to use emergency stowing of the divider and oxygen mask.

>> Post v15 GARMIN software update (Post-MOD70-0407-00) or airplane with G3000 Flight deck (MOD70-0476-00)

CABIN ALTITUDE and **USE OXYGEN MASK**

or

 CABIN ALTITUDE
 and
 USE OXYGEN MASK
 and
 EDM

Inform passengers to use emergency stowing of the divider and oxygen mask.

Other procedures in the standard POH are unchanged.



SECTION 4

Normal Procedures

The information in this section supplements and/or replaces the information in section 4: Normal Procedures of the standard POH.

BRIEFING to passengers to be performed before entering the airplane

Normal and Emergency stowing operations of the divider.

In case of depressurization: emergency stowing of the divider, use oxygen mask, and remain seated unless otherwise instructed by the crew.

The headset must be used when the divider is deployed to allow communication with the crew in case of emergency.

SECTION 5

Performance

The installation of the Lavatory compartment system does not change the performance of the airplane described in section 5: Performance of the standard POH.

SECTION 6

Weight and Balance

The information in this section supplements and/or replaces the information in section 6: Weight and Balance of the standard POH.

6.1 - General

This paragraph is intended to provide the pilot with a simple and rapid means of determining weight and balance of the airplane when equipped with the lavatory compartment option.

▲ WARNING ▲

It is the pilot's responsibility to ensure that the airplane is properly loaded and the weight and balance limits are adhered to.



6.4 - Determining the new airplane empty weight and balance after the application of the lavatory compartment option

• NOTF •

The new empty weight determination after lavatory compartment installation shall be performed from the 6-seat configuration airplane characteristics

Using the weight and balance form

▲ CAUTION ▲

Be sure to use the weight and balance report issued after the lavatory compartment option is installed which gives the new empty weight, arm, and CG %, for the weight and balance form.

Refer to POH section 6.4 using the weight and balance form procedure to determine the weight and balance of the airplane equipped with the lavatory compartment option together with the use of the loading form hereafter.

S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit lb (kg)	Arm in. (m)
		25 - Equipment and furnishings		
0	0505-25C or 0505-25D	Lavatory compartment equipment	17.6 (8.0)	270.9 (6.880)
0	0505-25E	Lavatory compartment equipment	19.2 (8.7)	270.6 (6.873)



SECTION 7

Description

The information in this section supplements and/or replaces the information in section 7: Description of the standard POH.

For operation, refer to equipment User's Guide.

The lavatory compartment is installed against right interior upholstery panel, facing large door. The lavatory compartment is installed at the place of the rear seats, removed to allow this installation. It is attached to the fuselage structure on the cabin floor, using the seats tracks with four pads and screws.

The lavatory compartment structure is made of composite panels.

The lavatory compartment assembly is composed of:

- A chemical toilet.
- Electrically deployable separating panels (divider),
- Two (2) actuating switches (DEPLOY, STOW),
- Two (2) emergency stowing buttons (PUSHTO STOW), accessible from inside or outside the lavatory compartment,
- One (1) mirror,
- One (1) electric power plug,
- One (1) headset allowing communication between the passenger and the crew.

When the lavatory compartment is not occupied, the divider is stored unfolded in the lavatory compartment structure.

Two (2) switches, located on the seat front face, left side, hidden when latching strap snap fastener is locked, control the deployment/stowing of the moveable parts of the divider.

Two (2) access doors (attached with self gripping tape), located on each side of the fixed part of the divider, give access to the emergency stowing push button, allowing the emergency (manual) retraction of the divider, using the application of a vertical force (by hand) on the upper edge of the divider.



Electric connection of the system is performed via a power plug:

- >> Up to S/N 1407 without optional 12V power plugs (Pre-MOD70-0174-25)
 - 28 volts
- >> Up to S/N 1407 with optional 12V power plugs (Post-MOD70-0174-25)
 - 12 volts
 - >> From S/N 1408 (TBM 960 airplane only)
 - 115 volts

If the divider stops during deployment or stowing, it is possible to reset the lavatory compartment. To do so, remove the backrest hatch to access the dedicated circuit breaker.

>> <u>All</u>

The power plug is located on the right hand side upholstery panel. Connection is only accessible when the lavatory compartment structure is unscrewed from the floor and moved slightly aside to access the plug.

The circuit breaker for the power plug is only accessible when the lavatory compartment is removed.

A mirror automatically illuminates when the divider is deployed.

A safety anti pinching sensor stops the deployment of the divider in case an interference is detected.

To remove the chemical toilet system from the lavatory compartment structure, it is necessary to unlatch the toilet cover, remove the top frame, if installed then lift upward the forward face of the structure and pull out the toilet from the structure.

A storage volume on the left side of the toilet is accessible when toilet cover is up.

A magazine rack is located on the forward side of the fixed part of the divider.



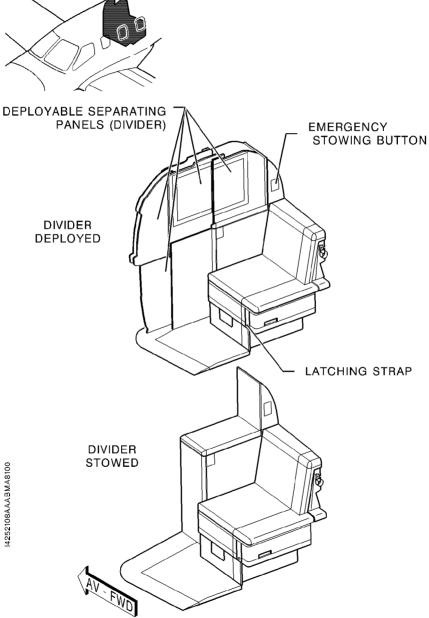
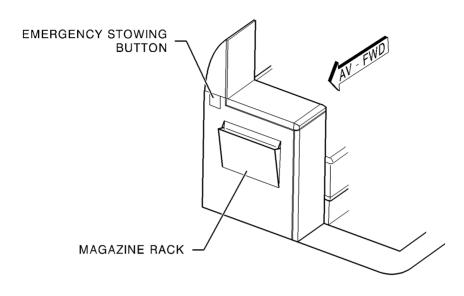
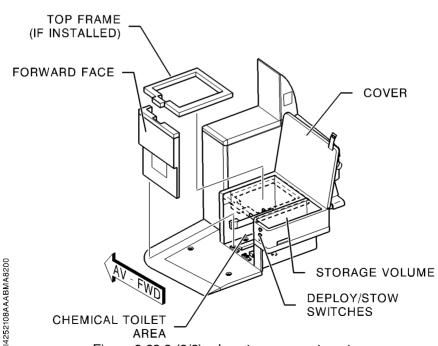


Figure 9.63.3 (1/2) - Lavatory compartment

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Figure 9.63.3 (2/2) - Lavatory compartment



SECTION 8

Handling, Servicing and Maintenance

The installation of the Lavatory compartment system does not change the handling, servicing and maintenance of the airplane described in section 8: Handling, Servicing and Maintenance of the standard POH.



SUPPLEMENT GARMIN G1000 NXi retrofit

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SECTION 1

General

This supplement is intended to inform the pilot about the equipment limitations, description and operations necessary for operation when the airplane is equipped with GARMIN G1000 NXi retrofit.

Whenever this Supplement refers to the GARMIN Integrated Flight Deck Pilot's Guide, it states the one described in section 2.1.

SECTION 2

Limitations

The limitations hereafter supplement or replace those of the standard airplane described in section 2 Limitations of the basic POH when the airplane is equipped with GARMIN G1000 NXi retrofit.

2.1 - General

The GARMIN G1000 NXi Integrated Flight Deck Pilot's Guide, No. 190-02348-00, or any later version as applicable must be readily available to the pilot and permanently kept in the airplane with the POH.

2.6 - Operation limits

GNSS (GPS/SBAS) navigation system limitations

Advisory visual approaches, if installed

▲ WARNING ▲

Use of advisory visual approaches in IMC is prohibited.

Advisory visual approaches are intended to be used as an aid to situational awareness and do not guarantee terrain or obstruction clearance along the approach path.





SECTION 3

Emergency procedures

The emergency procedures hereafter supplement or replace those of the standard airplane described in section 3 Emergency procedures of the basic POH when the airplane is equipped with GARMIN G1000 NXi retrofit.

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• NOTE •

CAS MESSAGES are in alphabetical order by either Chapter, Section, Paragraph, Advisory or Supplement.

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3.12 - MISCELLANEOUS

CARGO DOOR

Indicates that front cargo door is open.

On ground:

1 - Check and close the door.

In flight:

► Fly the airplane ◀

► Land as soon as practical ◀



GPS approach alarm limits exceeded

During a GPS LPV, LNAV/VNAV, or LNAV+V approach, if the Horizontal or Vertical alarm limits are exceeded, the GARMIN System will downgrade the approach. This will be annunciated by APR DWNGRADE and by an annunciation change on the HSI from LPV, L/VNAV, or LNAV+V to LNAV. GPS glide path vertical guidance will be removed from the PFD

The approach may be continued using the LNAV only minimums.

During any GPS approach in which both precision and non-precision alarm limits are exceeded, the GARMIN System will flag the lateral guidance and display ABORT APR, loss of navigation.

Immediately upon viewing the message, the unit will revert to Terminal navigation mode alarm limits. If the position integrity is within these limits, lateral guidance will be restored and the GPS may be used to execute the missed approach, otherwise alternate means of navigation must be utilized.



AHRS failure 1/2
Symptoms : Autopilot is disconnected
- On PFD(s): Comparator window
HDG and/or PIT and/or ROL annunciation(s)
- On PFD(s): Reversionary sensor window
BOTH ON AHRS1 or BOTH ON AHRS2 annunciation
ost systems :
AHRS1 or AHRS2Autopilot (AP)
Systems still operative : - Flight Director (FD), when engaged again.
Actions:
autopilot is not operative.
- AHRS1 and/or AHRS2 breaker Check pushed
BOTH ON AHRS1 or BOTH ON AHRS2 annunciation
HDG and/or PIT and/or ROL annunciation(s):
2 - Fly the airplane manually.
If pilot wishes :
3 - FD default modes Engage PIT and ROI
4 - FD specific modes Engaged as desired HDG, NAV, ALT,
5 - Fly the airplane manually to follow Command Bars.
End of procedure
Continue ▶



	AHRS failure	2/2
► Continui	ng	
	annunciations HDG , PIT ROL go off, ving condition.	refer to
If BOTH (ON AHRS1 or BOTH ON AHRS2 annunciation	
not associa	ted to	
HDG	and/or PIT and/or ROL annunciation(s):	
6 -	PFD1 and PFD2 SENSOR softkeys	. Press
7 -	AHRS1 on PFD1 and/or AHRS2 on PFD2	Reset
8 -	BOTH ON AHRS1 or BOTH ON AHRS2	
	annunciation	ck OFF
9 -	Autopilot	ormally desired
	End of pro	cedure.



ADC failure Symptoms: On PFD(s): Comparator window IAS and/or ALT annunciation(s) On PFD(s): Reversionary sensor window **BOTH ON ADC1** or **BOTH ON ADC2** annunciation Lost systems: ADC1 or ADC2 Actions: Autopilot is still operative. ADC 1 and/or ADC 2 breaker Check pushed **BOTH ON ADC1 BOTH ON ADC2** annunciation is associated to IAS and/or ALT annunciation(s) 2 -No action required. End of procedure ■ IAS **ALT** If all annunciations go off, refer to following condition. **BOTH ON ADC2 BOTH ON ADC1** annunciation or not associated to IAS ALT annunciation(s) and/or 3 -PFD1 and PFD2 SENSOR softkeys Press 4 -ADC1 on PFD1 and/or ADC2 on PFD2 Reset 5 -**BOTH ON ADC1 BOTH ON ADC2** or annunciation Check OFF End of procedure.



Λ	\mathbf{E}	$\mathbf{p}_{\mathbf{I}}$		B

Indicates a loss of GPS navigation.

Refer to chapter 4.4 of the basic POH

End of procedure.

APR DWNGRADE

Indicates vertical guidance generated by SBAS is unavailable.

If LNAV minimums available:

Approach Downgrade to LNAV

End of procedure ■

If I NAV minimums not available:

2 -Refer to chapter 4.4 of the basic POH

3 -Inform maintenance department.



XPDR1 FAIL Or XPDR2 FAIL

Indicates transponder # 1 [or transponder # 2] is inoperative.

► Fly the airplane ◀

If transponder # 2 [or transponder # 1] is available :

- 1 Set transponder # 2 [or transponder # 1] as active.
- 2 Continue flight.
- 3 Inform maintenance department.

End of procedure ■

If transponder # 2 [or transponder # 1] is unavailable

- 4 Inform Air Traffic Control of the loss of the second XPDR.
- 5 Leave controlled airspace.
- 6 Continue flight.
- 7 Inform maintenance department.

End of procedure.

>> Airplane equipped with GTS820 Traffic advisory system (MOD70-0258-00)

TCAS FAIL

Indicates that Traffic advisory system is inoperative.

NOTE •

No active traffic available, but ADSB-IN traffic may still be displayed.

► Fly the airplane ◀

Inform maintenance department.



TRAFFIC FAIL

Indicates that Traffic advisory system is inoperative.

NOTE •

No active traffic available, but ADSB-IN traffic may still be displayed.

▶ Fly the airplane ◀

1 - Inform maintenance department.

End of procedure.

>> Airplane equipped with ADS-B OUT function (MOD70-0264-34)

XPDR1 ADS-B FAIL Or XPDR2 ADS-B FAIL

Indicates ADS-B OUT function of transponder # 1 [or transponder # 2] is inoperative. Other functions may remain available.

► Fly the airplane ◀

If transponder # 2 [or transponder # 1] is available:

- Restore ADS-B OUT function by setting transponder # 2 [or transponder # 1] as active.
- 2 Continue flight.
- 3 Inform maintenance department.

End of procedure ■

If transponder # 2 [or transponder # 1] is unavailable:

- 4 Inform Air Traffic Control.
- 5 Leave ADS-B OUT airspace.
- 6 Continue flight.
- 7 Inform maintenance department.



>> Airplane equipped with GWX70 Weather radar (MOD70-0394-34)

GWX FAIL

Indicates that GWX weather radar is inoperative.

• NOTE •

No real time weather data available.

► Fly the airplane ◀

- 2 Continue flight by using other weather data source, and adjust flight route.
- 3 Inform maintenance department.



SECTION 4

Normal procedures

Operation of the GARMIN G1000 NXi retrofit does not change the normal procedures of the airplane described in section 4 Normal procedures of the basic POH.

SECTION 5

Performance

Operation of the GARMIN G1000 NXi retrofit does not change the performance of the airplane described in section 5 Performance of the basic POH.

SECTION 6

Weight and balance

The weight and balance hereafter supplement or replace those of the standard airplane described in section 6 weight and balance of the basic POH when the airplane is equipped with the GARMIN G1000 NXi retrofit.

S/ R/ A/ O1	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit Ib (kg)	Arm in. (m)
		34 - Navigation 34-28 - Electronic Flight Instrumentation system		
Ο	0539-00 Version D	Integrated Flight Deck System G1000 NXi of which: - PFD1 GDU 1050A	6.31 (2.04)	155.63 (3.953)
		- PFD2 GDU 1050A	6.31 (2.04)	155.63 (3.953)
		- MFD GDU 1550	5.49 (2.49)	155.43 (3.948)
Α	0734-34	Visual approach patch card	/	/



SECTION 7

Description

Description hereafter supplement or replace those of the standard airplane described in section 7 Description of the basic POH when the airplane is equipped with the GARMIN G1000 NXi retrofit.

7.3 - Accomodations

Doors, windows and emergency exit

FWD compartment door

The FWD compartment door is located on the airplane left side between the firewall and the front pressure bulkhead. It is hinged at the top. It is maintained in the up position by a compensation rod. Two interlocking-type latches ensure its closing and it is equipped with a lock (same key as for the access door and the pilot door, if installed). When the door is closed, latches are flush with the fuselage profile.

The **CARGO DOOR** lights on as long as FWD compartment door is not locked.

7.15 - Miscellaneous equipment

Flight deck information system (FS 510), if installed

The airplane is equipped with a flight deck information system allowing portable electronics devices to stream data to and from the GARMIN integrated flight deck system.

For the system description and its utilization, refer to GARMIN Pilot's Guide.

GARMIN Integrated Flight Deck (GIFD) approaches

Advisory visual approaches, if installed

The GIFD will provide advisory visual approaches to many runways in the aviation database. Lateral guidance for the visual approach is aligned with the runway bearing. The system also generates vertical guidance from the runway threshold at a GIFD defined glide path (usually 3°, refer to the GARMIN Pilot's Guide for further information) allowing coupling of the autopilot to the appropriate minimums.

The pilot interface for visual approaches is an extension of the normal approach selection method. At the end of the list of instrument approaches, there will be a set of visual approaches added. Nominally, there will be a visual approach listed for each runway end. The approaches will be labeled with the name VISUAL and the runway number.



Each visual approach has two transitions, the straight in transition and the Vectors-to-Final transition. The transitions will be labeled STRAIGHT and VECTORS, respectively. The FMS creates the VISUAL approach waypoints (fixes) based on the runway position and course specified in the navigation database. These are defined in the following table:

Fix Identifier	Description	Distance to runway
	Runway fix defined in the navigation database. "xxx" is the runway number and suffix (e.g. RW19L).	N/A
	The roll-out from the turn to the final approach course is accomplished as this fix is sequenced.	3.5 Nm
STRGHT	Initial fix for the straight-in transition.	6 Nm

The waypoints created by the FMS to define a VISUAL approach are fixes stored in the flight plan. When the approach is no longer a part of a flight plan, these waypoints are deleted. A VISUAL approach can be inserted onto the Active Flight Plan or the Standby Flight Plan. A VISUAL approach can also be inserted into a stored flight plan or copied to a stored flight plan in the course of saving the active or standby flight plan.

CDI and VDI indications are equivalent to those of other GPS-based approaches (e.g.- LPV or L/VNAV). The GIFD annunciates VISUAL in the HSI to indicate a visual approach is active.

When conducting a visual approach, it is the pilot's responsibility to ensure terrain and obstacle avoidance. The visual approach does not consider terrain or obstacles. It is important for the pilot to understand that the Garmin visual approach does not guarantee terrain or obstacle clearance. Therefore, when a visual approach is selected, the message OBSTACLE CLEARANCE IS NOT PROVIDED FOR VISUAL APPROACHES is displayed on the approach selection page and must be acknowledged before the visual approach is loaded into the flight plan.

The TAWS function normally provides some suppression of terrain alerts when flying an approach with vertical guidance. The TAWS logic is adjusted to ensure that there is no suppression of terrain alerts while flying a VISUAL approach.

Visual approaches are intended to be used as an aid to situational awareness. Visual approaches are advisory in nature and do not guarantee terrain and obstacle clearance for the approach runway.



SECTION 8

Handling, servicing and maintenance

Operation of GARMIN G1000 NXi retrofit does not change the basic handling, servicing and maintenance of the airplane described in section 8 Handling, servicing and maintenance of the basic POH.



SUPPLEMENT 67 DATA COLLECTION AND TRANSMISSION SYSTEM (FASTBOX)

SUPPLEMENT

DATA COLLECTION AND TRANSMISSION SYSTEM (FASTBOX)

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PILOT'S OPERATING HANDBOOK

SECTION 1 GENERAL

This supplement is intended to inform the pilot about the equipment limitations, description and operations necessary for operation when the airplane is equipped with the option DATA COLLECTION AND TRANSMISSION SYSTEM (FASTBOX).

SECTION 2 LIMITATIONS

Installation and operation of DATA COLLECTION AND TRANSMISSION SYSTEM (FASTBOX) do not change the basic performance of the airplane described in Section 2 Limitations of the basic Pilot's Operating Handbook.

SECTION 3 EMERGENCY PROCEDURES

Installation and operation of DATA COLLECTION AND TRANSMISSION SYSTEM (FASTBOX) do not change the basic performance of the airplane described in Section 3 Emergency Procedures of the basic Pilot's Operating Handbook.

SECTION 4 NORMAL PROCEDURES

Installation and operation of DATA COLLECTION AND TRANSMISSION SYSTEM (FASTBOX) do not change the basic performance of the airplane described in Section 4 Normal Procedures of the basic Pilot's Operating Handbook.



SUPPLEMENT 67 DATA COLLECTION AND TRANSMISSION SYSTEM (FASTBOX)

SECTION 5 PERFORMANCE

Installation and operation of DATA COLLECTION AND TRANSMISSION SYSTEM (FASTBOX) do not change the basic performance of the airplane described in Section 5 Performance of the basic Pilot's Operating Handbook.

SECTION 6 WEIGHT AND BALANCE

The weight and balance hereafter supplement or replace those of the standard airplane described in Section 6 Weight and balance of the basic Pilot's Operating Handbook when the airplane is equipped with the option DATA COLLECTION AND TRANSMISSION SYSTEM (FASTBOX).

S/ R/ A/ O	ITEM OPT70 or MOD70	REQUIRED (R) OR STANDARD (S) OR OPTIONAL (A or O) EQUIPMENT	WEIGHT per unit lb (kg)	ARM in. (m)
		31 - INDICATING/RECORDING SYSTEMS		
Α	0578-31A	Data collection and transmission system PWC	3.62 (1.64)	125.2 (3.18)



PILOT'S OPERATING HANDBOOK

SECTION 7 DESCRIPTION

Information hereafter supplement or replace those of the standard airplane described in Section 7 Description of the basic Pilot's Operating Handbook when the airplane is equipped with the DATA COLLECTION AND TRANSMISSION SYSTEM (FASTBOX).

7.14 - MISCELLANEOUS EQUIPMENT

DATA COLLECTION AND TRANSMISSION SYSTEM (FASTBOX)

The data collection and transmission system collects data from aircraft data buses and discrete inputs and store it in resident non-volatile memory.

When the aircraft is on the ground and a few minutes after the engine shut-down, recorded data are automatically transmitted to a ground station via the cellular or WiFi network. These data are intended to be used for maintenance and trend monitoring.

The data collection and transmission system records data from the GASC and data from the GIA integrated avionics unit #1 (GARMIN integrated flight deck system).

The data collection and transmission system starts recording data as soon as the crash lever is set upwards, and stops recording data when the crash lever is set downwards.

The data collection and transmission system is installed in the front cargo compartment, and does not require a pilot input to operate.

The data collection and transmission system is powered from the BATT BUS and protected by the "REC" circuit breaker.

SECTION 8 HANDLING, SERVICING AND MAINTENANCE

Installation and operation of DATA COLLECTION AND TRANSMISSION SYSTEM (FASTBOX) do not change the basic handling, servicing and maintenance procedures of the airplane described in Section 8 Handling, Servicing and Maintenance of the basic Pilot's Operating Handbook.



SUPPLEMENT Baro-VNAV approaches

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SECTION 1

General

This supplement is intended to inform the pilot about the equipment limitations, description and operations necessary for operation when the airplane is equipped with the Baro-VNAV approaches capability.

SECTION 2

Limitations

The limitations hereafter supplement or replace those of the standard airplane described in section 2 Limitations of the basic POH when the airplane is equipped with the Baro-VNAV approaches capability.

2.1 - General

The GARMIN Integrated Flight Deck Pilot's Guides as applicable must be readily available to the pilot and permanently kept in the airplane with the POH:

- G1000 (900) P/N 190-00709-07 Rev. C or any later revision,
- G1000 NXi retrofitted (900) P/N 190-02348-00 Rev. B or any later revision,
- G1000 NXi (910) P/N 190-02218-00 Rev. B or any later revision,

2.6 - Operation limits

GNSS (GPS/SBAS) navigation equipment approvals

The GARMIN GNSS navigation system installed in this airplane:

- is a GPS system with a Satellite Based Augmentation System (SBAS) comprised of:
 - two TSO-C145a (or later) Class 3 approved GARMIN GIAs,
 - TSO-C146a (or later) Class 3 approved GARMIN GDUs Display Units,
 - GARMIN GA36 and GA37 antennas,
 - GPS software version 3.2 or later approved version.
- is installed in this airplane in accordance with AC 20-138A.
- is, as installed in this airplane, approved for navigation using GPS and GPS/SBAS (within the coverage of a SBAS complying with ICAO Annex 10) for IFR enroute, terminal area, and RNP APCH operations (to LNAV, LNAV/VNAV and LPV minima).



 is, as installed in this airplane, complying with the equipment, performance, and functional requirements to conduct RNAV and RNP operations in accordance with the applicable requirements of the reference documents listed in the following table.

• NOTF •

Depending on the area of navigation, an operational approval may be required to use the navigation performance that are detailed in the table hereafter. The pilot is responsible to ensure compliance with current operational requirements.

This table is accurate at the time it was published.

	Approved		Reference	ICAO Flight Plan Code			
Phase of flight	PBN Capability	Operational limitations	Documents	Item 10a Code	Item 18 PBN/	Notes	
En-route, Oceanic and Remote continental (Class II Navigation)	RNAV 10 RNP 10	GNSS FDE availability must be verified prior to flight. Maximum predicted FDE unavailability is 34 minutes. ¹ Two GNSS systems required to be operational. ²	FAA AC 90-105A	R	A1	Additional communication and surveillance equipment may be required to obtain operational approval to utilize RNP 10 / RNAV 10 performance.	
En-route continental, Arrival	RNAV 5 (formerly desig- nated as B-RNAV)	One GNSS system required to be operational.	JAA AMJ 20X2	R	B2		
En-route, Oceanic and Remote continental (Class II Navigation)	RNP 4	GNSS FDE availability must be verified prior to flight. Maximum predicted FDE unavailability is 25 minutes. ¹ Two GNSS systems required to be operational. ²	FAA AC 90-105A	R	L1	Additional communication and surveillance equipment may be required to obtain operational approval to utilize RNP 4 performance.	
Departure En-route continental, Arrival	RNAV 2 / RNAV 1	One GNSS system required to be operational,	JAA TGL-10 FAA AC 90-105A	R	C2 / D2		



	Approved		Reference	ICAO Flight Plan Code			
Phase of flight	PBN Capability	Operational limitations	Documents	Item 10a Code	Item 18 PBN/	Notes	
Domestic, Offshore, Oceanic and Remote continental	RNP 2	GNSS FDE availability must be verified prior to oceanic or remote continental flight. Maximum predicted FDE unavailability is 5 minutes. Two GNSS systems required to be operational. ² Only one operational GNSS system required for domestic and offshore operations areas.	FAA AC 90-105A	R	-	Additional communication and surveillance equipment may be required to obtain operational approval to utilize RNP 2 performance.	
Departure, Arrival,	RNP 1 (with and without RF legs)	At a minimum, the flight director must be displayed and utilized when conducting procedures containing RF legs.		R	O2	Includes RNP terminal departure and arrival procedures. This includes procedures with Radius-to- Fix legs (RF legs).	
Approach	RNP APCH LNAV minima (with and without RF legs)	At a minimum, the flight director must be displayed and utilized when conducting procedures containing RF legs.		R	S1	Includes non- precision approaches based on conventional navigation aids with "or GPS" in the title and area navigation approaches titled "GPS", "RNAV (GPS)", and "RNAV (GNSS)". This includes procedures with RF legs. RF legs may be used in the initial and intermediate legs of the approach pro- cedure or the final leg of the missed approach pro- cedure only.	



	Approved		Reference	ICAO Flight Plan Code		
Phase of flight	PBN Capability	Operational limitations	Documents	Item 10a Code	Item 18 PBN/	Notes
Approach	RNP APCH LNAV/ VNAV minima (with and without RF legs)	At a minimum, the flight director must be displayed and utilized when conducting procedures containing RF legs. QNH shall be available at the destination airport when conducting a Baro-VNAV approach. Use of remote altimeter setting source is not allowed to conduct a Baro-VNAV approach. The two primary altimeters must be operational when flying a RNP APCH LNAV/VNAV with Baro-VNAV guidance	AMC 20-27 FAA AC 90-105A	R	\$2	Includes area navigation approaches titled "RNAV (GPS)" and "RNAV (GNSS)" This includes procedures with RF legs. Vertical guidance is based on GPS/SBAS and/or Baro-VNAV. RF legs may be used in the initial and intermediate legs of the approach procedure or the final leg of the missed approach procedure only.
Approach	RNP APCH LPV minima (with and without RF legs)	At a minimum, the flight director must be displayed and utilized when conducting procedures containing RF legs.	EASA AMC 20-28	В		RF legs may be used in the initial and intermediate legs of the approach procedure or the final leg of the missed approach procedure only.

¹ and 2, see Note 1 and Note 2 hereafter

Table 2.6.1 - GNSS operational requirements



- Note 1 FDE/RAIM availability worldwide can be determined using the WFDE Prediction program, part number 006-A0154-01 or later approved version with GARMIN GA36 and GA37 antennas selected. or :
 - Within the United States, using the FAA's en-route and terminal RAIM prediction website: www.raimprediction.net, or by contacting a Flight Service Station.
 - Within Europe, using Europe's AUGUR GPS RAIM Prediction Tool at http://augur.ecacnav.com/augur/app/home.
- Note 2 A BOTH ON GPS1 or BOTH ON GPS2 system annunciation does not necessarily mean that one GPS has failed. Refer to the MFD GPS STATUS page to determine the state of the unused GPS.

General considerations

The route planning and WFDE prediction program may be downloaded from the GARMIN website on the internet. For information on using the WFDE Prediction Program, refer to GARMIN WAAS FDE Prediction Program, part number 190-00643-01, "WFDE Prediction Program Instructions".

Garmin International holds an FAA Type 2 Letter of Acceptance (LOA) in accordance with RTCA/DO-200A and AC 20-153B for database integrity, quality, and database management processes for many of its aviation databases. LOA status and RTCA/DO-200A List of Applicable Avionics (190-01999-00) can be viewed at FlyGarmin.com.

Navigation information is referenced to WGS-84 reference system, and should only be used where the Aeronautical Information Publication (including electronic data and aeronautical charts) conform to WGS-84 or equivalent.



GNSS (GPS/SBAS) navigation system limitations

Navigation database limitations

The pilot must confirm at system initialization that the Navigation database is current.

If the AIRAC cycle will change during flight, the pilot must ensure the accuracy of navigation data, including suitability of navigation facilities used to define the routes and procedures for flight. If an amended chart affecting navigation data is published for the procedure, the database must not be used to conduct the procedure.

GPS/SBAS based IFR enroute, oceanic, and terminal navigation is prohibited unless the pilot verifies and uses a valid, compatible, and current Navigation database or verifies each waypoint for accuracy by reference to current approved data.

Discrepancies that invalidate a procedure must be reported to Garmin International. The affected procedure is prohibited from being flown using data from the Navigation database until a new Navigation database is installed in the airplane and verified that the discrepancy has been corrected.

Contact information to report Navigation database discrepancies can be found at www.Garmin.com>Support>Contact Garmin Support>Aviation. Pilots and operators can view navigation data base alerts at www.Garmin.com>In the Air>NavData Alerts.

RNP APCH including "GPS", "or GPS", "RNAV (GPS)" and "RNAV (GNSS)" instrument approaches using the Garmin integrated flight deck are prohibited unless the pilot verifies and uses the current Navigation database. GPS based instrument approaches must be flown in accordance with an approved instrument approach procedure that is loaded from the Navigation database into the flight plan by its name.

Not all published Instrument Approach Procedures (IAP) are in the Navigation database.

Manual entry of waypoints using latitude/longitude or place/bearing is prohibited for published RNP and RNAV routes.

Whenever possible, RNP and RNAV routes including Standard Instrument Departures (SIDs) and Obstacle Departure Procedures (ODPs), Standard Terminal Arrival (STAR), and enroute RNAV Q and RNAV T routes should be loaded into the flight plan from the database in their entirety, rather than loading route waypoints from the database into the flight plan individually. Selecting and inserting individual named fixes from the database is permitted, provided all fixes along the published route to be flown are inserted.



GNSS integrity limitations

For flight planning purposes, in areas where SBAS coverage is not available, the pilot must check RAIM availability. The availability of GPS integrity RAIM shall be confirmed for the intended route of flight.

In the event of a predicted continuous loss of RAIM of more than five minutes for any part of the intended route of flight, the flight should be delayed, cancelled, or re-routed on a track where RAIM requirements can be met.

For flight planning purposes, in Remote Continental and Oceanic areas, the pilot must check FDE availability. Refer to the Table 2.6.1 - GNSS operational requirements, to check maximum authorized FDE unavailability and WFDE Prediction program references.

Approach operations limitations

LNAV+V feature is a standard LNAV approach with advisory vertical guidance provided for assistance in maintaining a constant vertical glidepath similar to an ILS glideslope on approach. This guidance is displayed on the PFD in the same location as the ILS glideslope using a magenta diamond. In all cases where LNAV+V is indicated by the system during an approach, LNAV minima shall be used.

Use of the GARMIN GPS/SBAS receivers to provide navigation guidance during the final approach segment of an ILS, LOC, LOC-BC, LDA, SDF, MLS or any other type of approach not approved for "or GPS" navigation is prohibited.

When using the VOR/LOC/GS receivers to fly the final approach segment, VOR/LOC/GS navigation data must be selected and presented on the CDI of the pilot flying.

Use of Baro-VNAV to a DA is not authorized with a remote altimeter setting. A current altimeter setting for the landing airport is required. When using remote altimeter minima, the baro VNAV function may be used to the published LNAV MDA.

Procedures with RF legs (Radius to Fix legs)

At a minimum, the flight director must be displayed and utilized when conducting procedures containing RF legs.



SECTION 3

Emergency procedures

The emergency procedures hereafter supplement or replace those of the standard airplane described in section 3 Emergency procedures of the basic POH when the airplane is equipped with the Baro-VNAV approaches capability.

3.12 - Miscellaneous



Indicates a loss of GPS navigation.

► Perform a go around ◀

End of procedure.

APR DWNGRADE

Indicates that the GARMIN system downgrades the approach upon navigation system integrity failure during a GPS LPV, LNAV/VNAV.

This may be also indicated by an annunciation change on the HSI.

- System will automatically downgrade to LNAV/VNAV or LNAV.
- 2 Update minimums as appropriate.

NOTF •

In some cases, the approach may be downgraded without APR DWNGRADE being displayed to the crew. Please consider the HSI approach annunciation as the primary mean to identify the current mode of operation.

• NOTE •

Refer to the section 7 to get details on the approach downgrading process.

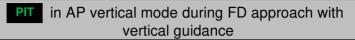
End of procedure.

GPS approach alarm limits exceeded

Procedure cancelled with the Baro-VNAV approaches capability.

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Indicates the loss of vertical integrity signal during LPV or LNAV/VNAV. This may be indicated by an annunciation change on the HSI.

Symptoms:

- AP mode from GP flashing 5 seconds to
- VDI is flagged and indicates NO GP

► Fly the airplane ◀

Actions

If automatic downgrade to LNAV:

Update minimums as appropriate.

If not:

► Perform a go-around ◀

End of procedure.



Symptoms:

- VDI white or VDI amber at bottom of VDI window.

► Fly the airplane ◀

If possible:

Use LNAV minimums.

If not:

► Perform a go-around ◀

End of procedure.



SECTION 4

Normal procedures

The normal procedures hereafter supplement or replace those of the standard airplane described in section 4 Normal procedures of the basic POH when the airplane is equipped with the Baro-VNAV approaches capability.

4.5 - Particular procedures

GPS navigation

Set up conditions

- 1 Verify if the data base is current.
- 2 Verify that altitude data is valid for the GPS prior to flight.

Check the systems availability requirements in the table 2.6.1 in section 2 / GNSS (GPS/SBAS) navigation equipment approvals, depending on the planned navigation performance.

GPS flight plan

In the active flight plan, addition of a STAR or an approach is always made at the end of the flight plan. In the scope of these additions, the pilot must pay attention not to duplicate points.

Non precision approach with coupled autopilot

Coupling with autopilot may be made in NAV mode, except in the following cases:

- holding pattern,
- landing pattern turn,
- interrupted approach,

which have to be made in HDG mode.

For memory, the approach particular point name in the GARMIN system is as follows:

- IA = IAF
- FA = FAF ou FAP
- MA = MAP
- MH = MAHP

End of procedure.



SECTION 5

Performance

Operation of the airplane equipped with the Baro-VNAV approaches capability does not change the performance of the airplane described in section 5 Performance of the basic POH.

SECTION 6

Weight and balance

Operation of the airplane equipped with the Baro-VNAV approaches capability does not change the weight and balance of the airplane described in section 6 Weight and balance of the basic POH.

SECTION 7

Description

Description hereafter supplement or replace those of the standard airplane described in section 7 Description of the basic POH when the airplane is equipped with the Baro-VNAV approaches capability.

7.14 - Miscellaneous equipment

GARMIN Integrated Flight Deck (GIFD) approaches

The purpose of this section is to provide an overview of the GIFD capabilities and operation related to GIFD Approaches.

Detailed descriptions as well as operating instructions of these approaches are provided in the applicable Pilot's Guide and Cockpit Reference Guide.

RNP approaches operation

The GIFD is capable of performing approaches with GNSS guidance also designated as RNP approaches.

RNAV (GPS) or RNAV (GNSS) – LNAV, LNAV+V

LNAV approaches provide lateral GPS-based guidance to legs defined by the navigation database.

Vertical deviations may be available if the necessary information to construct a vertical path is contained in the database.

Any vertical path information for LNAV approaches is strictly advisory.

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There is no guarantee that stepdown fix altitudes will be honored and the crew must level off at the MDA if the runway is not visible.

LNAV approaches may be executed with or without SBAS, and advisory vertical guidance is dependent on sufficient GPS vertical error estimates rather than SBAS vertical integrity.

LNAV+V approaches do not downgrade in general because they do not require SBAS, although high GPS vertical error estimate anomalies could result in loss of advisory vertical guidance.

If GPS is lost the LNAV approach will be aborted.

RNAV (GPS) or RNAV (GNSS) - L/VNAV

LNAV/VNAV approaches add published vertical guidance in addition to LNAV guidance. They are different from LNAV+V in that the vertical deviations are not advisory, but rather published guidance.

The minimums of an LNAV/VNAV approach represent a DA rather than an MDA.

Execution of an LNAV/VNAV approach does not require SBAS integrity, as long as a system is configured to support barometric VNAV for approach.

If SBAS integrity is available, it will be used to provide vertical guidance.

During execution of a GPS approach with LNAV/VNAV service levels, while the aircraft is between the FAF and MAP, excessive deviation indicators appear as white vertical lines to indicate an area where the vertical deviation exceeds +75 feet

If the glide-path indicator is within an area of excessive deviation, the glide-path indicator becomes yellow and the vertical lines also become yellow.

RNAV (GPS) or RNAV (GNSS) - LPV

LPV approaches provide both localizer precision lateral guidance and a vertical path definition.

SBAS integrity is required to execute the approach.

BARO-VNAV approaches

The GIFD provides the ability to conduct barometric based VNAV operations while conducting certain GPS approaches using an automatically generated temperature compensated glidepath.

Baro-VNAV Approach functionality is separate and distinct from enroute and terminal descent VNAV functions.



Temperature Compensation

If SBAS is unavailable or disabled, the GIFD will provide automatic temperature compensated glidepath vertical guidance on approaches that have LNAV/VNAV minima published, or on some approaches that are not authorized for SBAS.

No pilot action is required to receive the temperature compensated glide-path when SBAS is not available or allowed.

Final Approach Segment (FAS)

Altimeter systems assume an ISA temperature model.

When actual atmosphere deviates from the ISA model it results in altitude errors.

For example, performing a Baro-VNAV during a hot day would result in guidance relative to a glide path angle steeper than the published glide path angle. On the contrary, during a cold day, a Baro-VNAV would be based on guidance relative to a glide path smoother than the published glide path angle.

The approach plates indicate a temperature range for which the approach has been designed.

Within this temperature range the LNAV/VNAV can be used with uncompensated Baro-VNAV systems.

Outside of this temperature range, LNAV/VNAV minimums shall not be used with uncompensated Baro-VNAV systems.

The GARMIN Approach Baro-VNAV system is automatically temperature compensated to produce a glide-path position in space such that Baro-VNAV approaches are always flown at the published glide path angle when the actual temperature deviates from the ISA model. This produces results similar to ILS glideslopes and LPV glide-paths that remain in the same position in space without respect to temperature.

To produce the correct geometric glide path angle on the final approach segment, temperature compensation is applied to the barometric altitude and used to determine the displayed vertical deviation.

However, the altimeter continues to display uncompensated barometric altitude.

The temperature compensation required depends on the temperature profile over the altitude range between the point at which the barometric setting is measured (presumed to be the approach airport) and the present altitude of the aircraft.

This temperature profile is estimated by using the air data system static air temperature (SAT) and applying the standard temperature lapse rate to determine the temperature over the rest of the range.



When using barometric altitude for vertical guidance along the final approach segment, temperature compensation is applied whether the temperature is above or below standard temperature. The actual compensated altitude is not displayed to the pilot during an approach.

Compensating Waypoint Altitudes

Depending on the terrain, temperature compensation may be required for waypoints in the approach prior to the final approach segment due to terrain and/or obstacle clearance requirements.

Temperature Compensation of Approach Minimums

To enable temperature compensation of the minimum altitude, select the TEMP COMP, option for the minimum altitude reference type (in addition to OFF, BARO, and RAD ALT). The temperature at the destination airport is used for this purpose.

The temperature at the destination airport is invalidated when a different approach is loaded into the active flight plan or when the system powers up.

This disables temperature compensation of both the published approach waypoint altitudes on the active flight plan page and the minimum altitude.

The minimum altitude selection type changes to BARO if it was previously set to TEMP COMP.

Temperature compensation of the minimum altitude is not dependent on use of barometric altitude for vertical guidance on the FAS, and is therefore available for any type of approach; in fact, only the destination airport and temperature are required.

Compensating the approach minimums bug simply determines where the minimums reference is displayed on the altimeter.

No adjustment to the barometric altitude is made as a result of temperature compensating the minimums reference.

Approach level downgrade

Some automatic approach service downgrade may be performed automatically upon loss of SBAS or GPS approach alarm limits being exceeded, depending on the approach service level that has been loaded in the flight plan and activated.

This automatic downgrade is annunciated to the pilot through an **APR DWNGRADE** and a change in the annunciated service level in the HSI.

As the **APR DWNGRADE** may not be triggered under certain circumstances, the HSI annunciation shall be considered as the primary mean to annunciate any approach downgrade.

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Under certain circumstances, when the GNSS integrity requirement are not met nor approach level is available the approach may be aborted.

This is annunciated through an ABORT APR and the service level annunciation being removed from the HSI.

If SBAS becomes unavailable on an RNAV LNAV/VNAV approach, L/VNAV is shown in yellow, the system switches to LNAV/VNAV (Baro-VNAV) service level and the APR DWNGRADE will be generated (the VDI will be flagged NO GP until the APR DWNGRADE has been acknowledged).

If the **APR DWNGRADE** is acknowledged, the **L/VNAV** is shown in magenta.

If the **APR DWNGRADE** is not acknowledged, the system will downgrade to LNAV service level, (**LNAV** shown in magenta), the VDI will remain flagged 'NO GP', and no additional downgrade system message will be generated.

If SBAS becomes unavailable on an RNAV LPV approach, LPV will be shown in yellow, but the CDI and VDI will continue to be shown. At one minute to the FAF, an APR DWNGRADE will be generated.

The VDI will be flagged NO GP. Depending on the available lines of minima for the approach, the system will switch to either LNAV/VNAV or LNAV service level.

SECTION 8

Handling, servicing and maintenance

Operation of the airplane equipped with the Baro-VNAV approaches capability does not change the basic handling, servicing and maintenance of the airplane described in section 8 Handling, servicing and maintenance of the basic POH.



Supplement Buckle positioner

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Section 1

General

This supplement is intended to inform the pilot about the procedures and description necessary for operation when the airplane is equipped with the buckle positioner.

Section 2

Limitations

The information in this section supplements and/or replaces the information in Section 2: Limitations of the standard POH when the airplane is equipped with the buckle positioner.

▲ WARNING ▲

The buckle positioner does not serve as a fifth attach point for the safety belts. Only use the self-gripping strap for proper positioning of the buckle.

2.9 - Placards

(1) On both sides of the buckle positioner

C4112200AAABMA8000

SEAT BUCKLE POSITIONER ONLY

Section 3

Emergency procedures

The buckle positioner does not change the emergency procedures of the airplane described in Section 3: Emergency procedures of the standard POH.



Section 4

Normal procedures

The information in this section supplements and/or replaces the information in Section 4: Normal procedures of the standard POH when the airplane is equipped with the buckle positioner.

4.4 - Amplified procedures

Inside inspection

Ensure correct positioning of front seat occupiers' safety belt buckles by using the buckle positioners.

• NOTF •

Check for the correct locking of belt buckles for the pilot and passengers; as well as automatic locking of shoulder harness by exerting a rapid pull on the harness.

Unoccupied seat belts need to be strapped. It is prohibited to fly with these belts unstrapped.

•

Section 5

Performance

The buckle positioner does not change the performance of the airplane described in Section 5: Performance of the standard POH.



Section 6

Weight and balance

The information in this section supplements and/or replaces the information in Section 6: Weight and Balance of the standard POH when the airplane is equipped with buckle positioner.

S/ R/ A/ O	Item OPT70 or MOD70	Required (R) or Standard (S) or Optional (A or O) equipment	Weight per unit Ib (kg)	Arm in. (m)
		25 - Equipment and furnishings		
		Seats - Belts		
		Belts		
Α	0754-25	Buckle positioner	0.11 (0.05)	170.6 (4.334)

Section 7

Description

The information in this section supplements and/or replaces the information in Section 7: Description of the standard POH when the airplane is equipped with the buckle positioner.

7.3 - Accomodation

Seats, belts and harnesses

Belts and harnesses - see Figure 9.76.2

The two cockpit seats are equipped with a buckle positioner that enables the central buckle to be positioned correctly - see Figure 9.76.1.

The length of the buckle positioner is adjustable using the self-gripping area of the strap. Each occupier of cockpit seats must check that the buckle positioner is properly adjusted.



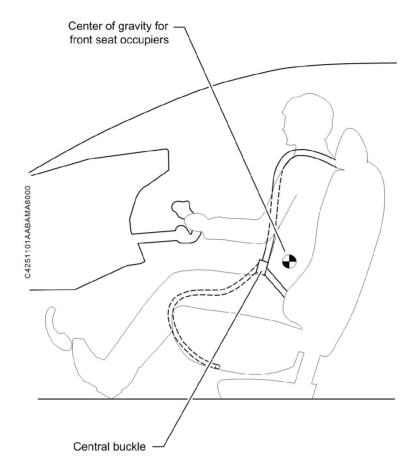


Figure 9.76.1 - Correct pre-positioning of the buckle

▲ WARNING ▲

The central buckle must be positioned so that the belt straps remain at hip level (just below the center of gravity) to prevent the body from slipping under the belts.



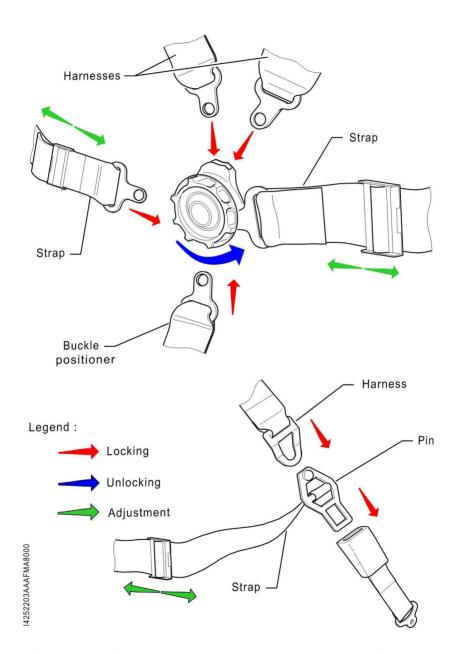


Figure 9.76.2 - Front and rear seat belts, with movable straps and harnesses

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Fastening the seat belts on front seats

- 1 Fasten the belt straps.
- 2 Fasten the buckle positioner in the buckle and adjust its length so that the belt straps remain at hip level.
- 3 Adjust the belt straps.
- 4 Fasten and adjust the harnesses.

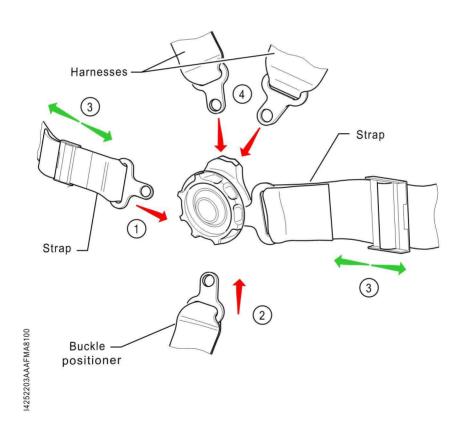


Figure 9.76.3 - Fastening the seat belts on front seats



Section 8

Handling, servicing and maintenance

The buckle positioner does not change the handling, servicing and maintenance of the airplane described in Section 8: Handling, servicing and maintenance of the standard POH.